

4

3

2

1

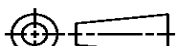
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LOC	DIST	REVISIONS			
		P	LTR	DESCRIPTION	DATE
			H1	ECR-14-003108	03MAR2014

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151268-1

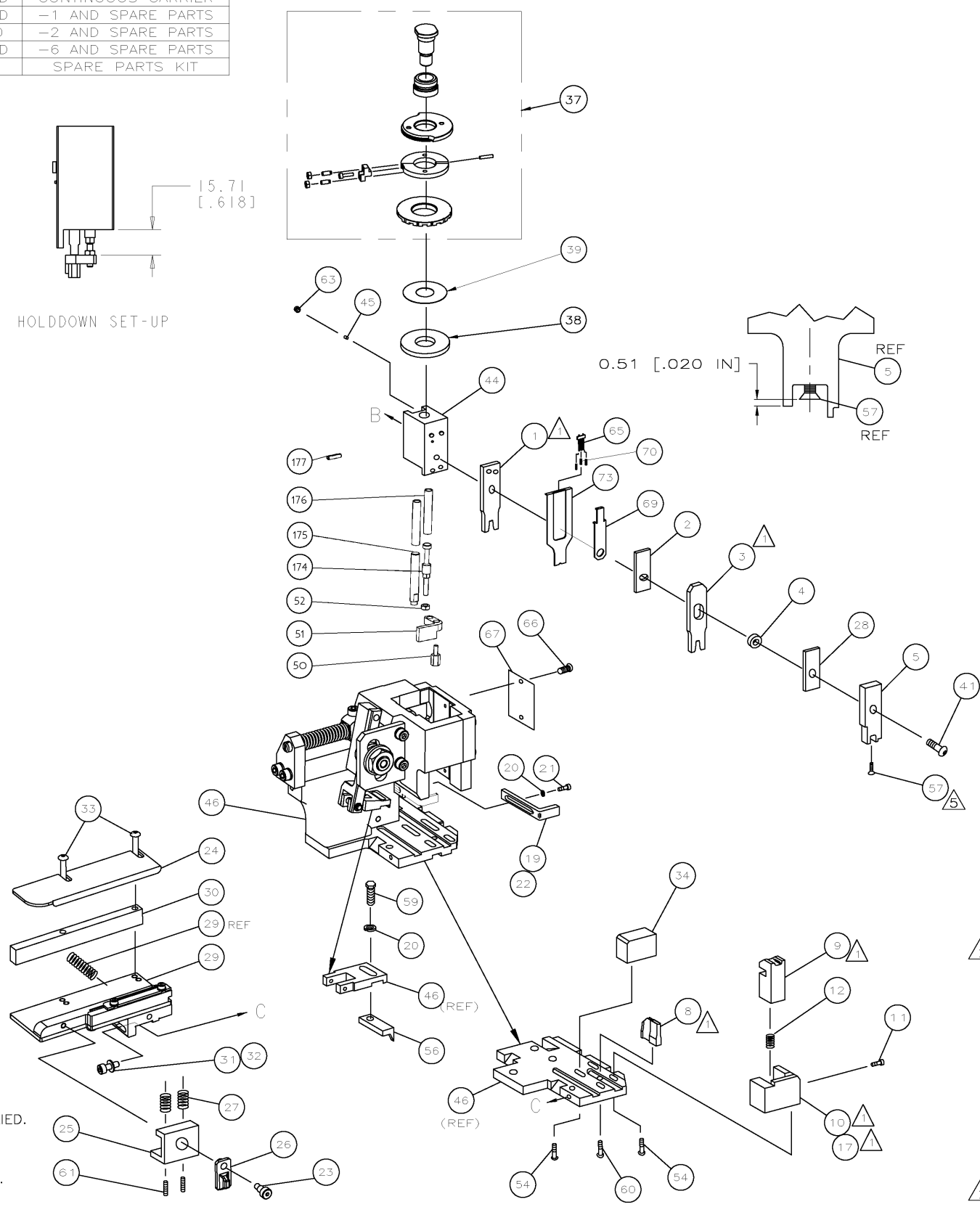
FOR REPLACEMENT PARTS FOR APPLICATOR 1528027
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528027

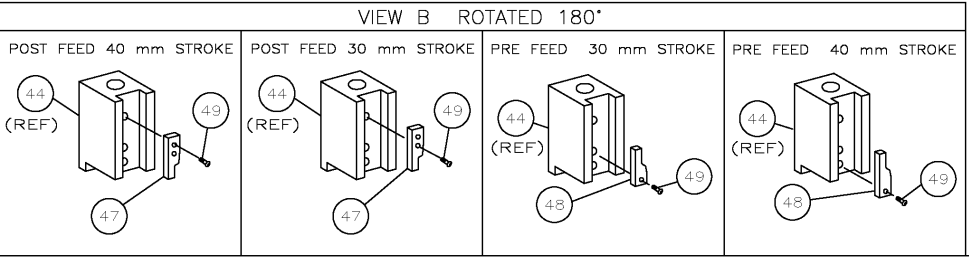
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity								
		CHK	RAGHAVENDRA										
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	RAGHAVENDRA		NAME						
		0 PLC ±		PRODUCT SPEC		SIDE FEED HD-I F/ADJ APPL							
		1 PLC ±		APPLICATION SPEC									
		2 PLC ±											
		3 PLC ±											
		4 PLC ±											
		ANGLES ±											
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO			
						A3			©- 1528027				
				CUSTOMER DRAWING		SCALE		SHEET	1	OF	2	REV	H1

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	OWN	APVD
			H	ECR-11-017641	26AUG2011	LZ	S.X

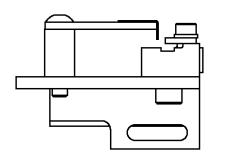
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528027-1	H	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528027-2	H	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528027-6	H	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528027-1	H	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528027-2	H	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528027-6	H	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528027-7	A	-	-	-	SPARE PARTS KIT

[illegible]

-	1	1	1	1	1	1	993111-8	PIN, SLOTTED SPRING 3.0X12.0	177
-	2	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1	1752353-1	GUIDE PIN, HOLD DOWN	175
-	1	1	1	1	1	1	1901680-1	GUIDE PIN, HOLD DOWN	174
-	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1	1528027	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	3	3	3	3	3	3	1-23147-4	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR	69
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2.x.19)ID PLATE	66
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	6
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
-	1	1							58
-	1	1	1	1	1	1	985575-3	SCR,FHC(M3X10)DEP	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-									55
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
-									53
-	1	1	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1	1	1901681-1	HOLD DOWN, TERMINAL	51
-	1	1	1	1	1	1	2-1752354-5	STANDOFF, HOLD-DOWN	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1633724-1	RAM	44
									43
									42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-									40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
									36
									35
-	1	1	1	1	1	1	1-1752356-7	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	2	2	2	2	2	2	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-									18
-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
									13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1333202-9	ANVIL	8
									7
									6
-	1	1	1	1	1	1	1338680-2	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	3-456135-7	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-456403-3	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							PARTS LIST		



* WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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