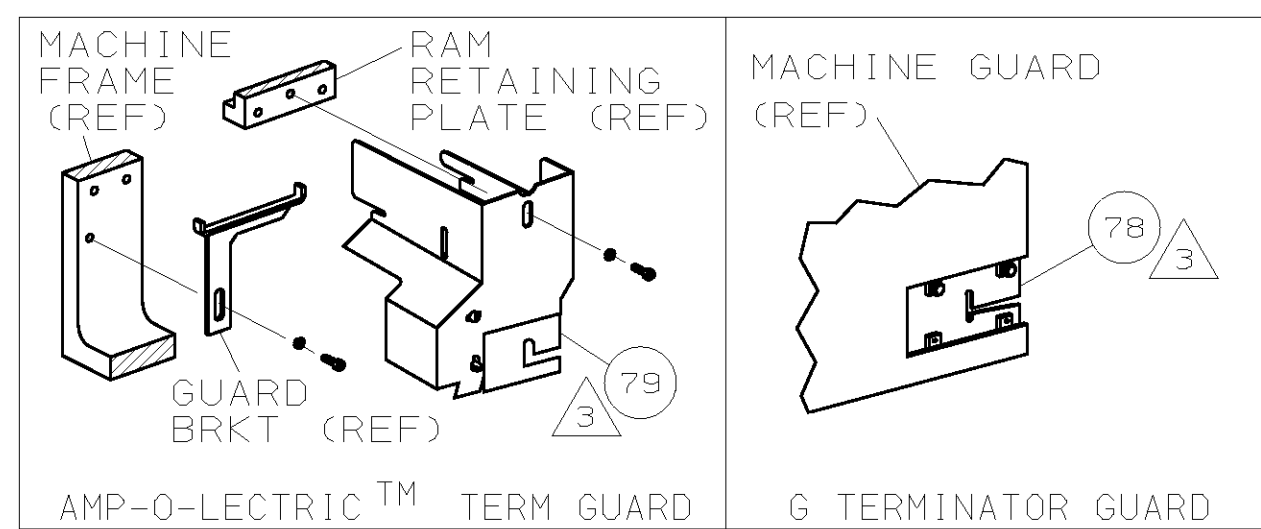


PART NUMBER	REV	FIRST USED	SHEAR TYPE USED
1385209-1	C	122500-1	CUTS CARRIER
1385209-2	C	565435-5	CUTS CARRIER
1385209-3	C	354500-1	CUTS CARRIER
1385209-6	C	122500-1	CONTINUOUS CARRIER



TERMINAL NAME: SOCKET									
AMP PN		MFR PN		CCC TERMINAL CUST CRIMP SPECS					
286906		471810-08-02		PAD LTR	CRIMP HEIGHT			WIRE SIZE	
FORD				A	.052 ±.002 [1.32 ±0.05mm]			0.85mm ² (18)	
E8EB-14488-AJA				B	.047 ±.002 [1.19 ±0.05mm]			0.5mm ² (20)	
				C	NOT			USED	
				D	NOT			USED	
				CRIMP	SIZE		TYPE	RANGE	
				WIRE	.080 [2.03mm]		F	0.5mm-0.85mm ²	
				INSUL	.100 [2.54mm]		F	.080 MAX	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	LAYOUT
.220-.250		NONE		.520		408-8040		458637-1	L2468

-18-6		LEADMAKER				MECH POST FEED			
-2		BENCH MODEL K				MECH PRE FEED			
-3		BENCH MODEL G				MECH PRE FEED			
REF	REF	REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	REF	REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	REF	REF	REF	-	D	454485-1	HOUSING	58
1	-	-	-	-	-	B	691499-1	SPRING, FEED FINGER	57
1	1	1	1	1	-	B	458537-2	PAWL, FEED	56
REF	REF	REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM	52
1	1	1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	1	1	-	A	690753-1	SPACER, TONKER	50
-	1	-	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	-	1	-	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
1	-	-	1	-	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	1	1	-	B	459456-2	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	1	1	-	C	455673-1	RAM	44
1	1	1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	1	1	-	A	690686-1	BOLT, CRIMPER (5/16x1.00)	41
1	1	1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	1	1	-	C	690142-1	DISC, INSULATION	38
1	1	1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	1	1	-	B	690786-1	SUPPORT, TERMINAL	34
REF	REF	REF	REF	REF	-	D	455675-1	PLATE, BASE	33
1	1	1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
									31
REF	REF	REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	1	1	-	C	458144-1	PLATE, STRIP GUIDE	29
1	1	1	1	1	-	C	2-455888-7	SPACER, FRONT SHEAR DEP	28
2	2	2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	1	1	-	B	240793-1	LEVER, DRAG RELEASE	26
1	1	1	1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	1	1	1	-	D	90765-6	GUIDE, STRIP (REAR)	24
1	1	1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
1	-	-	1	-	-	B	690472-2	STRIPPER	22
REF	REF	REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
-	1	1	-	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
-	1	1	-	-	-	B	458949-1	STRIPPER	19
									18
									17
1	1	1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
									15
									14
1	-	-	-	-	-	A	679625-1	HOLDER, SHEAR (FRONT)	13
1	1	1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	1	1	-	B	690461-1	STOP, SHEAR	11
-	1	1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	1	1	-	C	454276-2	SHEAR, FLOAT (FRONT)	9
1	1	1	1	1	-	C	5-662186-3	ANVIL	8
1	1	1	1	1	-	C	3-240641-9	SPACER, DEPRESSOR (REAR)	7
									6
1	1	1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	1	1	-	B	2-238011-2	SPACER, BLOCK CRIMPER	4
1	1	1	1	1	-	C	4-456134-8	CRIMPER, INSULATION	3
1	1	1	1	1	-	C	1-455888-5	SPACER, CRIMPER	2
1	1	1	1	1	-	C	456405-8	CRIMPER, WIRE	1
-6	-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)									

POST FEED 1 5/8 STROKE

PRE FEED 1 5/8 STROKE

POST FEED 1 5/8 STROKE

PRE FEED 1 5/8 STROKE

ROTATED 180°

ROTATED 180°

ROTATED 180°

K TERMINATOR

G TERMINATOR

H

H

LOC A

DIST 66

LEADMAKER

BENCH MACHINE

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.

5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

ADD SECOND FEED FINGER SPRING TO BASIC SUB ASSY.

									129
2	2	2	2	-	C	3-354779-6	PIN, WIRE DISC (.3170)B		128
2	2	2	2	-	C	3-354779-0	PIN, WIRE DISC (.3140)A		127
1	1	1	1	-	A	986950-1	WASHER, FLAT PRECISION		125
1	1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE		124
1	1	1	1	-	-	4088040	SF APPL INST 408-8040		123
									122
1	1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL		121
REF	REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (Ø.187x.50)LEVER		120
REF	REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (Ø.187x1.25)HOUSING		119
REF	REF	REF	REF	-	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN		118
1	1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK		117
REF	REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)ADJ PLATE		116
REF	REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)FEED GDE ROD		115
2	2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE		114
REF	REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD		113
									112
4	4	4	4	-	A	21024-4	WASHER,LOCK (#8)STRIPPER		111
REF	REF	REF	REF	-	A	21899-4	WASHER,FLAT (Ø5/16)SCREW ADJ		110
									109
1	1	1	1	-	A	21018-5	NUT, HEX (NØ.6)HOLDDOWN		108
REF	REF	REF	REF	-	A	21068-5	NUT, HEX (6-32)FEED ADJ		107
									106
1	1	1	1	-	A	22353-8	SCR,SHLD(Ø.187x.25)DRAG LEVER		105
1	1	1	-	-	A	992031-1	PIN, CLEVIS		104
1	1	1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25 LW)RAM		103
2	2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE		102
REF	REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ		101
1	1	1	1	-	B	461264-1	PLATE, IDENTIFICATION		100
2	2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG		99
1	1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL		98
REF	REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP		97
REF	REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING		96
REF	REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLOCK		95
6	6	6	6	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN		94
									93
									92
1	1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38)CAM		91
									90
1	1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER		89
									88
									87
1	1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER		86
2	2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)F ST GUIDE		85
3	3	3	3	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER		84
REF	REF	REF	REF	-	A	3-21000-7	SCR,SHC (10-32x.75)FEED ROD GD		83
REF	REF	REF	REF	-	A	3-21000-6	SCR,SHC (10-32x.62)FD ADJ BLK		82
1	1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL		81
REF	REF	REF	REF	-	A	3-21000-4	SCR,SHC (10-32x.38)PIVOT BLK		80
-	-	REF	-	-	B	455749-1	GUARD, WINDOW		79
REF	REF	-	-	-	B	679532-1	INSERT, GUARD		78
									77
									76
									75
1	1	1	1	-	A	690603-1	SPRING, ASSIST		74
1	1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC		73
REF	REF	REF	REF	-	A	458109-1	WASHER, SPECIAL		72
REF	REF	REF	REF	-	A	690517-1	SPACER		71
-6	-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
	QTY RECD PER ASSY				PARTS LIST				

[illegible]

	DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATL		HT TR		FIN		
	2 PLC DEC ±		DR 18DEC00		APP 18DEC00		 AMP Incorporated Harrisburg, PA 17105-3608		
FEB04	3 PLC DEC ±		C CRISMAN		T CELBIN				
JAN04	4 PLC DEC ±		CHK 19DEC0		REL				
OCT03	ANGLES ±		C CRISMAN		-				
01/01	SURF TEXTURE:		NAME		SIDE FEED HDM APPLICATOR				
DATE	REMOVE BURRS, BREAK SHARP EDGES .015 MAX		SCALE		D DWG NO		1385209		
			-				SHEET 1 of 1		
							REV C		
CASE CODE			CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO	
00779								-	

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