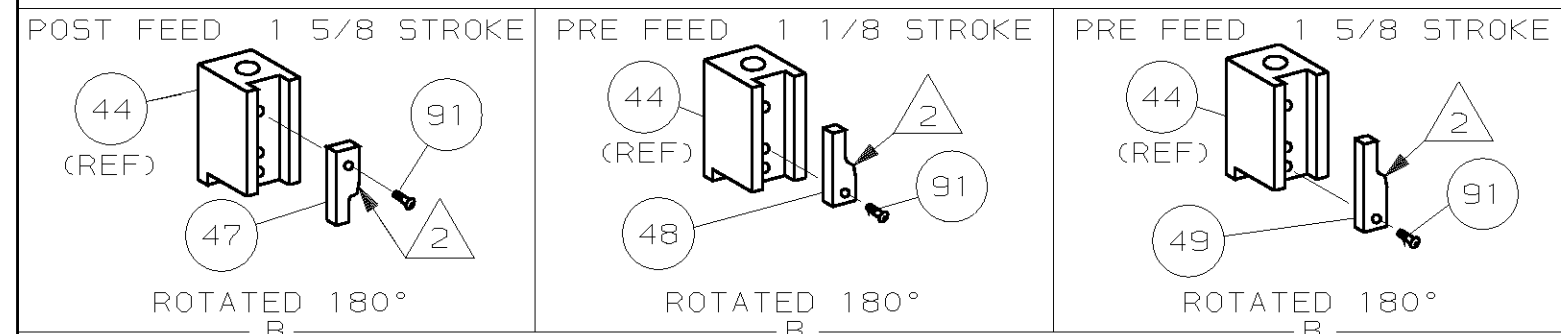
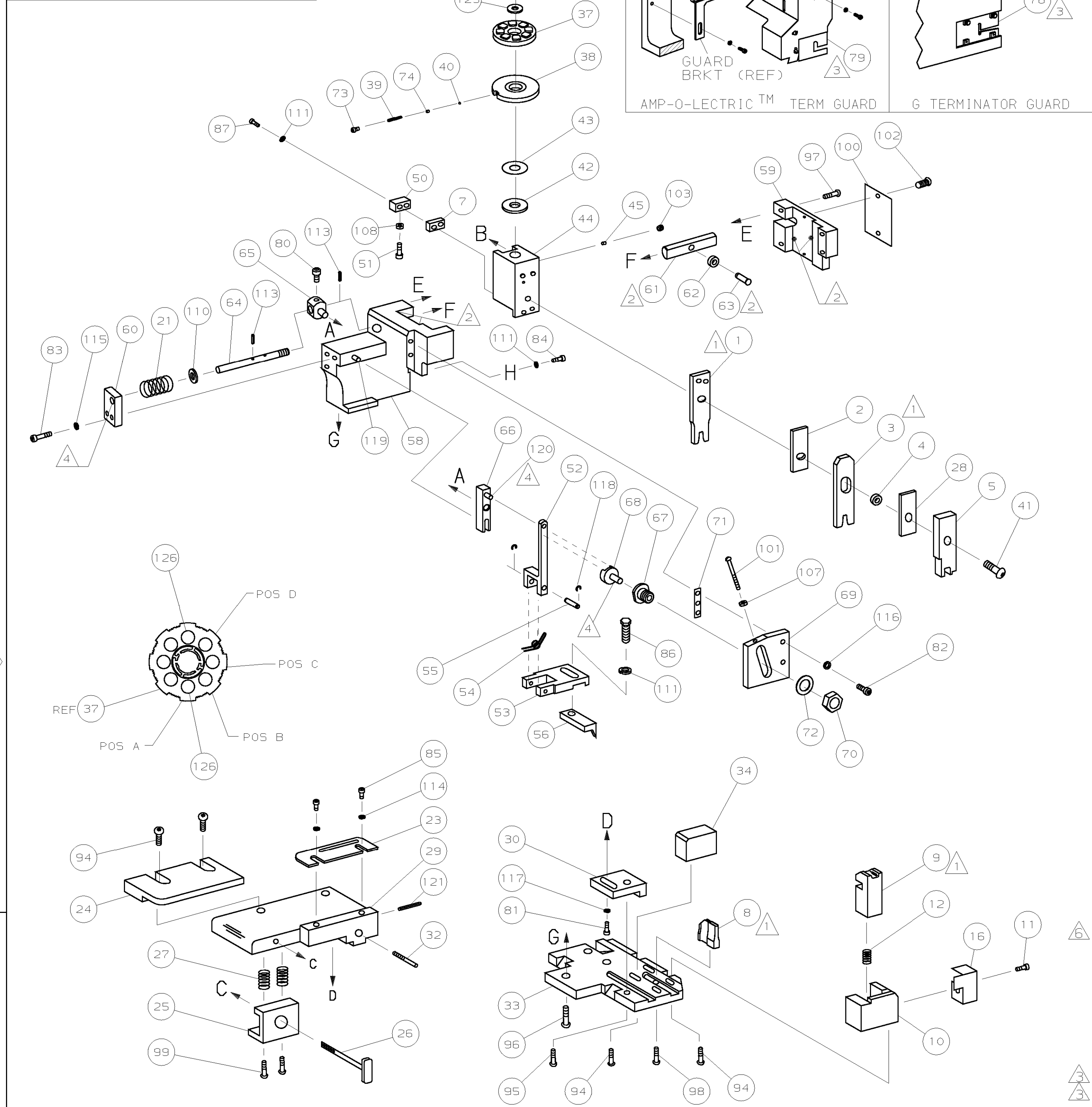
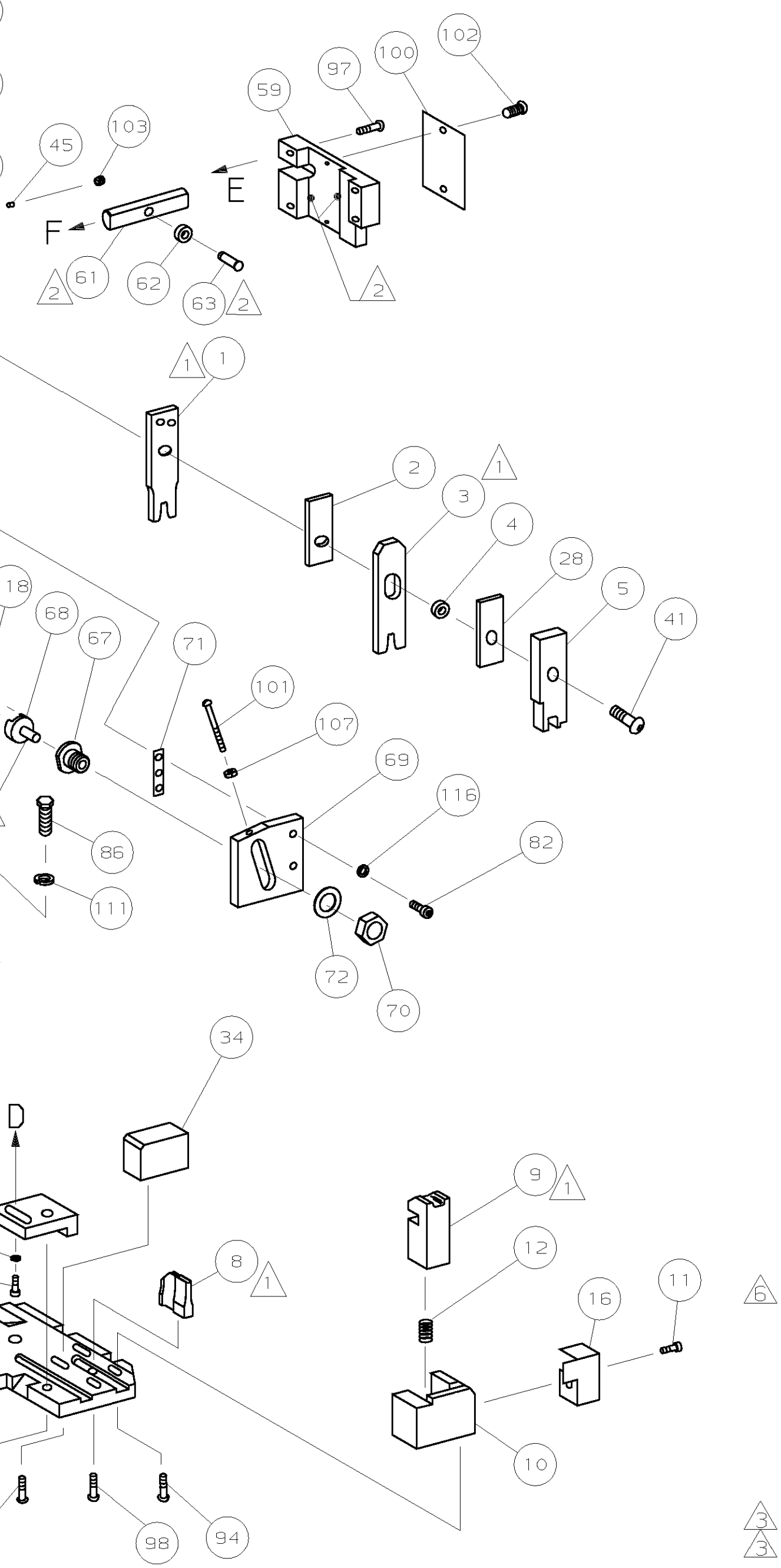
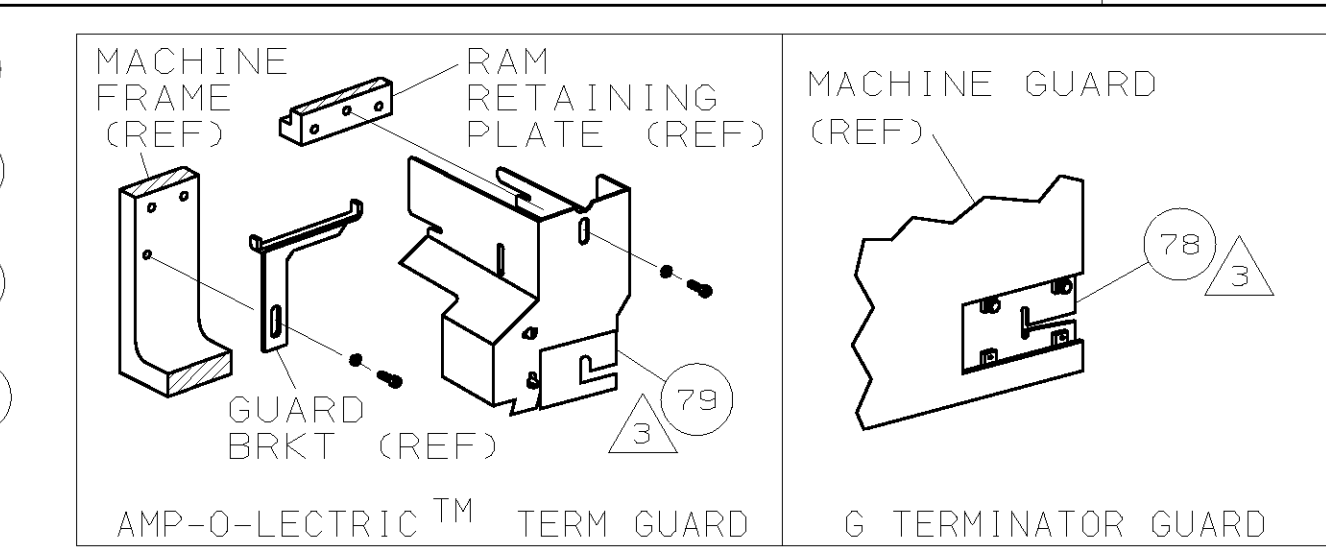


PART NUMBER	REV	FIRST USED
1385224-1	A	122500-1
1385224-2	A	565435-5
1385224-3	A	354500-1



POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
ROTATED 180° B	ROTATED 180° B	ROTATED 180° B
K TERMINATOR		G TERMINATOR
LEADMAKER & BENCH MACHINE		



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSY
- 7 GUIDE ON INSULATION BARREL.
- 8 POSITION BETWEEN WIRE AND INSULATION CRIMPERS.

TERMINAL NAME: PIN CONTACT										
AMP PN		MFR PN		JAE TERMINAL		CUST CRIMP SPECS				
286922		MX5-PW-PC1-5500		PAD LTR	CRIMP HEIGHT			WIRE SIZE		
				A	.041 ±.002 [1.04 ±0.05mm]			18		
				B	NOT			USED		
				C	NOT			USED		
				D	NOT			USED		
				CRIMP	SIZE		TYPE		RANGE	
				WIRE	.090 [2.29mm]		F		18	
				INSUL	.090 [2.29mm]		F		ø.080	
WIRE STRIP LENGTH			TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	LAYOUT
.156-.188			NONE		.382		408-8040		458637-1	L2493
										129
										128
										127
2	2	2	-	C	4-354779-9		PIN, WIRE DISC (.3235)A			126
1	1	1	-	A	986950-1		WASHER, FLAT PRECISION			125
1	1	1	-	A	217238-1		GENERAL INSTRUCTION PACKAGE			124
1	1	1	-	-	4088040		SF APPL INST 408-8040			123
										122
1	1	1	-	A	4-21028-0		PIN,SLT SPR(ø.093x.75)ST GDE PL			121
REF	REF	REF	-	A	1-21030-1		PIN,DOWEL (ø.187x.50)LEVER			120
REF	REF	REF	-	A	1-21030-6		PIN,DOWEL (ø.187x1.25)HOU5ING			119
REF	REF	REF	-	A	21045-3		RING,RET "C"(ø.187)FD FING PIN			118
1	1	1	-	A	21024-5		WASHER, LOCK (#10)ADJ BLOCK			117
REF	REF	REF	-	A	21024-5		WASHER,LOCK (#10)ADJ PLATE			116
REF	REF	REF	-	A	21024-5		WASHER,LOCK (#10)FEED GDE ROD			115
2	2	2	-	A	21024-2		WASHER,LOCK (#4)FRONT STP GUIDE			114
REF	REF	REF	-	A	5-21028-1		PIN,SLT 5PR(ø.125x.50)ADJ ROD			113
										112
4	4	4	-	A	21024-4		WASHER, LOCK (#8)STRIPPER			111
REF	REF	REF	-	A	21899-4		WASHER,FLAT (#5/16)SCREW ADJ			110
										109
1	1	1	-	A	21018-5		NUT, HEX (NO. 6)HOLDDOWN			108
REF	REF	REF	-	A	21068-5		NUT, HEX (6-32)FEED ADJ			107
										106
										105
										104
1	1	1	-	A	21009-2		SCR,SKT SET(1/4-20x.25 LW)RAM			103
2	2	2	-	A	21017-2		SCR,DRIVE (#2x.19)ID PLATE			102
REF	REF	REF	-	A	6-23715-5		SCR,PAN HD (6-32x1.50)FEED ADJ			101
1	1	1	-	B	461264-1		PLATE, IDENTIFICATION			100
2	2	2	-	A	3-21002-0		SCR,BHC (10-32x.88)DRAG			99
1	1	1	-	A	22733-8		SCR,BHC (8-32x.38 LW)ANVIL			98
REF	REF	REF	-	A	2-21002-9		SCR,BHC (10-32x.75)CAP			97
REF	REF	REF	-	A	2-22733-8		SCR,BHC (1/4-20x.62)HOU5ING			96
REF	REF	REF	-	A	2-21002-7		SCR,BHC (10-32x.50)5G ADJ BLOCK			95
6	6	6	-	A	2-21002-2		SCR,BHC (8-32x.50)TERM H DWN			94
										93
										92
1	1	1	-	A	1-21002-7		SCR,BHC (6-32x.38)CAM			91
										90
										89
										88
2	2	2	-	A	2-21000-8		SCR,SHC (8-32x.57)DEP-HOLD			87
1	1	1	-	A	2-22603-0		SCR,HEX HD (8-32x.31)FEED FINGER			86
2	2	2	-	A	1-21000-3		SCR,SHC (4-40x.25)F ST GUIDE			85
1	1	1	-	A	2-21000-7		SCR,SHC (8-32x.50)STRIPPER			84
REF	REF	REF	-	A	3-21000-7		SCR,SHC (10-32x.75)FEED ROD GD			83
REF	REF	REF	-	A	3-21000-6		SCR,SHC (10-32x.62)FD ADJ BLK			82
1	1	1	-	A	3-21000-4		SCR,SHC (10-32x.38)5G ADJ BL			81
REF	REF	REF	-	A	3-21000-4		SCR,SHC (10-32x.38)PIVOT BLK			80
-	REF	-	-	B	455749-1		GUARD, WINDOW			79
REF	-	-	-	B	679532-1		INSERT, GUARD			78
										77
										76
										75
1	1	1	-	A	690603-1		SPRING, ASSIST			74
1	1	1	-	A	23030-1		SCR,SHC (6-32x.25 SL)INS DISC			73
REF	REF	REF	-	A	458109-1		WASHER, SPECIAL			72
REF	REF	REF	-	A	690517-1		SPACER			71
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION			ITEM NO
QTY REOD PER ASSY				PARTS LIST						

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