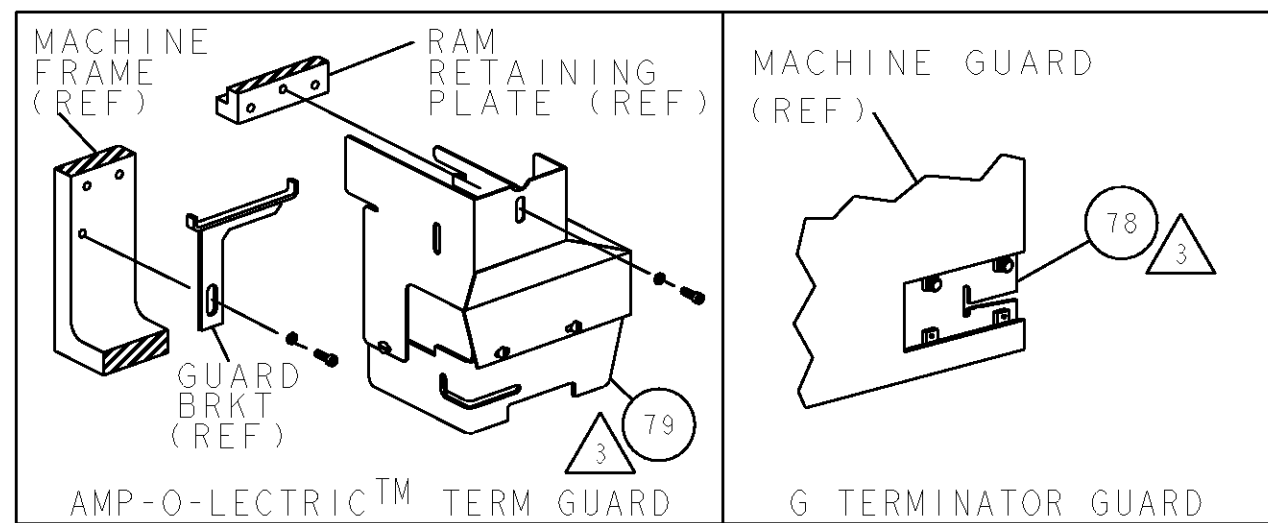


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PART NUMBER		REV	FIRST USED	POWER UNIT		FEED TYPE					
1852639-1		A	122500-1	LEADMAKER & BENCH MODEL G		AIR FEED					
1852639-2		A	565435-5	BENCH MODEL K		AIR FEED					
7-1852639-7		A	-	SPARE PARTS		-					

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 FEED ON RECEPTACLE
5. DO NOT USE LUBRICANT ON TERIMINAL STRIP



TERMINAL NAME: RECEPTACLE, CLUSTER PIN, .125 DIA					
TE PN	-	TE TERMINAL - TE CRIMP SPECS			
1742657	-				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.52±0.05mm [.060±.002]		18 AWG
-	-	B	1.47±0.05mm [.058±.002]		(2)22 AWG
-	-	C	1.42±0.05mm [.056±.002]		20 AWG
-	-	D	1.35±0.05mm [.053±.002]		22 AWG
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.29mm [.090]	F	22-18 AWG
-	-	INSUL	3.56mm [.140]	F	∅3.04mm MAX
WIRE STRIP LENGTH	5.84-6.22	TERM APPL SPEC	NONE	FEED	22.61
		APPL INSTRUCTIONS	408-8039	SET UP GAGE	458638-1

LOC		DIST		REVISONS			
A		66		P LTR	DESCRIPTION	DATE	DWN
				A	RELEASED	05MAR2008	MEH

-	1	1	-	460680-2	FEED FINGER ASSEMBLY	175
-	2	2	-	4-21000-1	SCR, SKT HD CAP 10-32 X 1.500	174
-	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	173
-	2	2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	172
-	1	1	-	461690-3	SPACER, AIR FEED	171
-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	170
-	1	1	-	460277-1	AIR FEED ASSY	169
-	2	2	-	8-354778-9	PIN, WIRE DISC, .2940	129
-	2	2	-	8-354778-4	PIN, WIRE DISC, .2915	128
-	2	2	-	8-354778-0	PIN, WIRE DISC, .2895	127
-	2	2	-	7-354778-5	PIN, WIRE DISC, .2870	126
-	4	4	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	121
-	3	3	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	120
-	1	1	-	454220-1	CAP, RAM	97
-	1	1	-	453736-1	HOUSING, APPLICATOR	95
-	REF	-	-	455745-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	58
-	3	3	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	57
-	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-1	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	690124-4	WASHER, RAM (.135)	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	1	1	-	2-690451-3	SPACER, STRIPPER	34
-	7	7	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	1-690451-8	SPACER, STRIPPER	28
-	1	1	-	240639-4	STRIPPER (MACHINING)	27
-	1	1	-	455676-1	PLATE, BASE	26
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-2	PLATE, STRIP GUIDE	24
-	1	1	-	240825-3	PLATE, STRIP HOLD DOWN	23
-	2	2	-	4-22281-1	SPRING, DRAG	22
-	1	1	-	454177-1	DRAG	20
-	2	2	-	454204-4	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	240644-9	PLATE, REAR SHEAR	11
-	1	1	-	5-690482-9	PLATE, FRONT SHEAR	9
-	1	1	-	2-1633249-4	ANVIL, COMBINATION	8
-	1	1	-	690474-3	BLADE, SLUG	7
-	1	1	-	217573-1	TOOL, SIZING	6
-	1	1	-	1-240641-7	SPACER	5
-	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	1	-	8-456134-0	CRIMPER, INSULATION F PREMIUM	3
-	1	1	-	1-455888-7	SPACER, CRIMPER	2
-	1	1	-	6-456406-5	CRIMPER, WIRE PREMIUM	1

-77		-2	-1	U/M	PART NO	DESCRIPTION			ITEM NO	
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						CHK	08FEB2008	Harrisburg, PA 17105-3608		
						APVD	08FEB2008	END FEED HDM APPLICATOR		
						NAME				
						PRODUCT SPEC				
						APPLICATION SPEC				
						WEIGHT				
						CUSTOMER DRAWING				
						SCALE	3:5	SHEET	1 OF 1	
						REV	A			

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