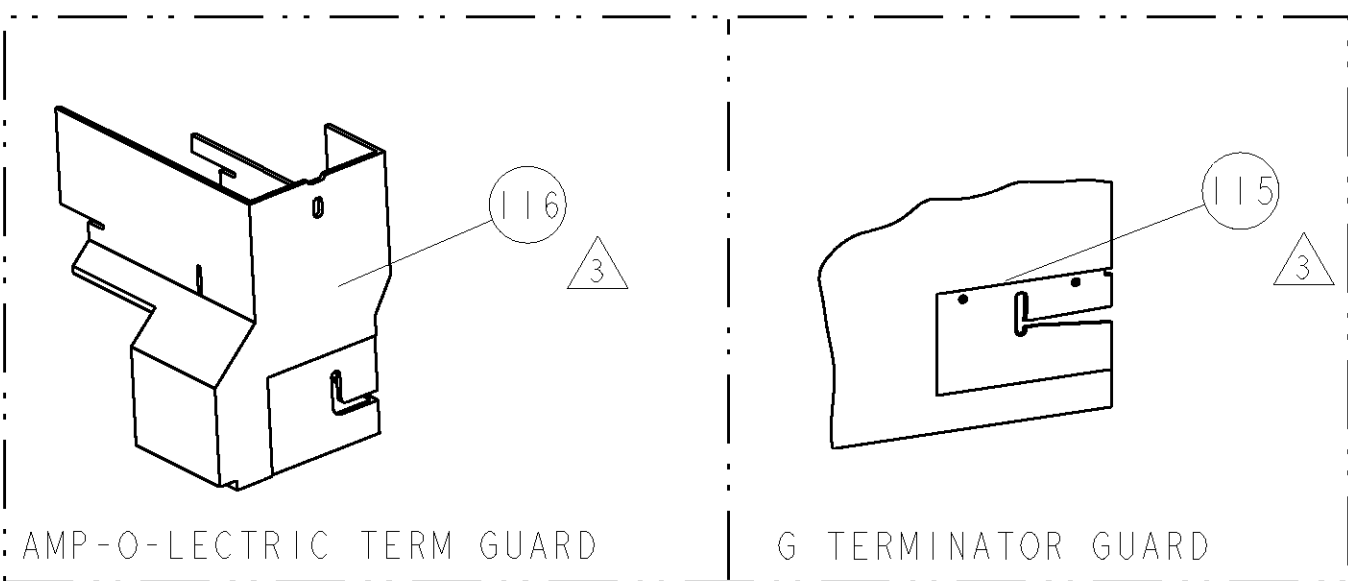


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855329-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855329-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855329-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855329-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855329-7		A	-	-	-	SPARE PARTS	

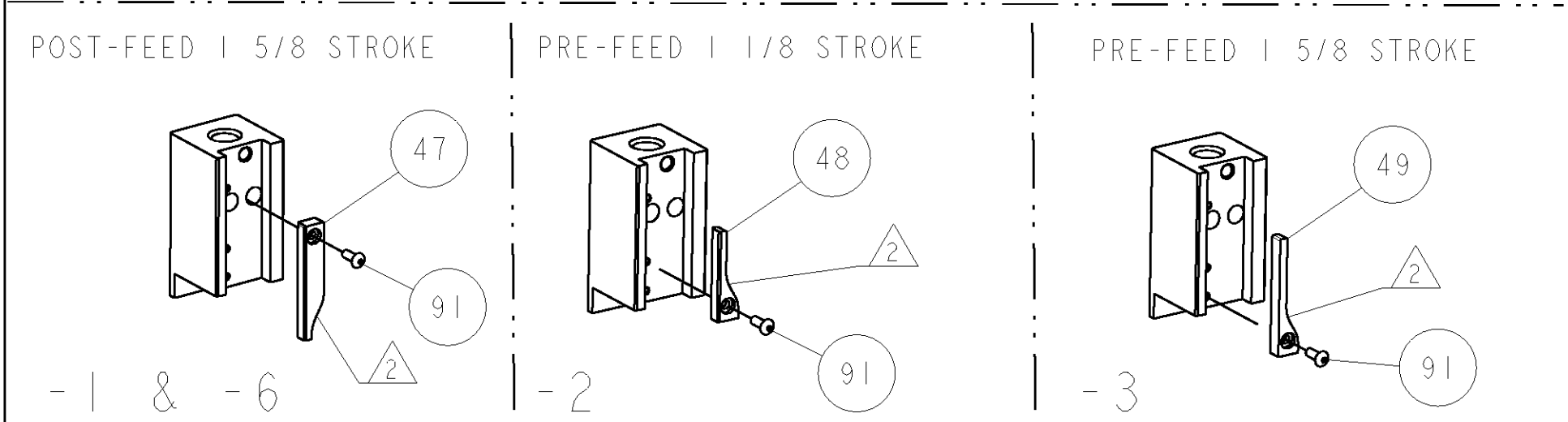
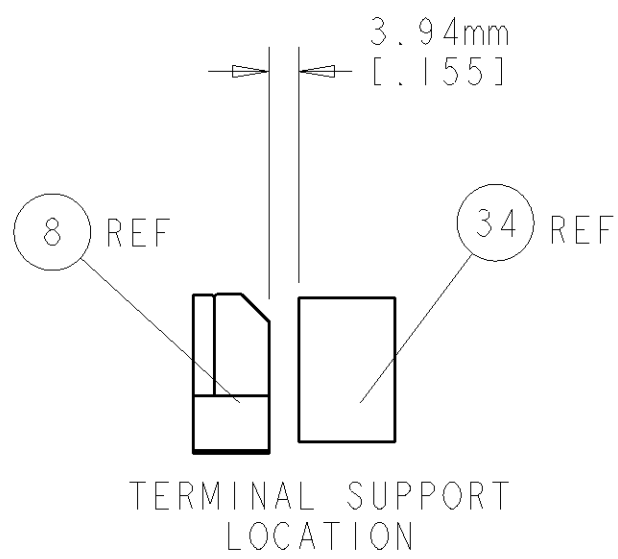
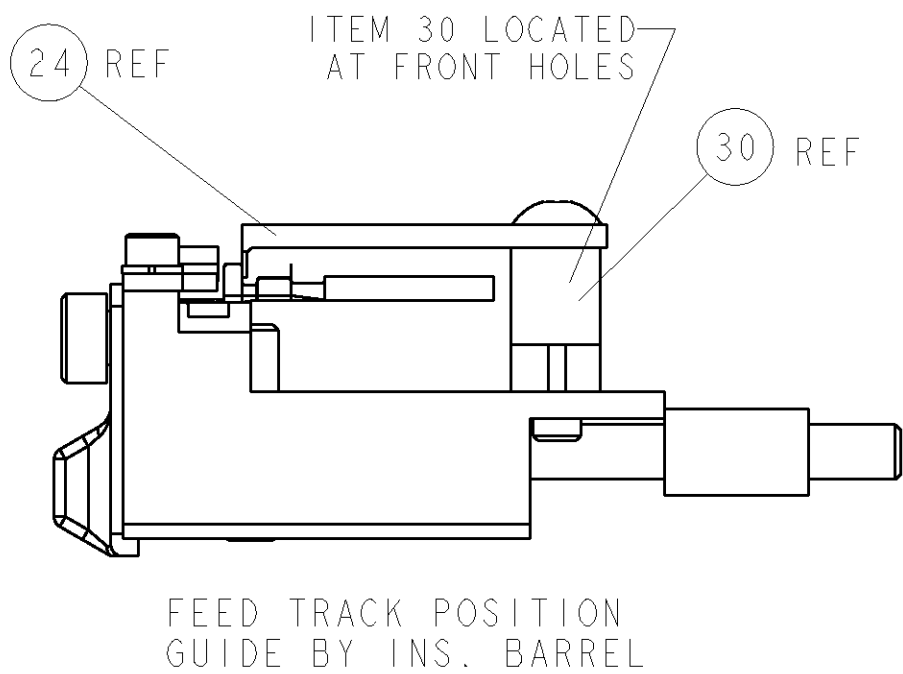
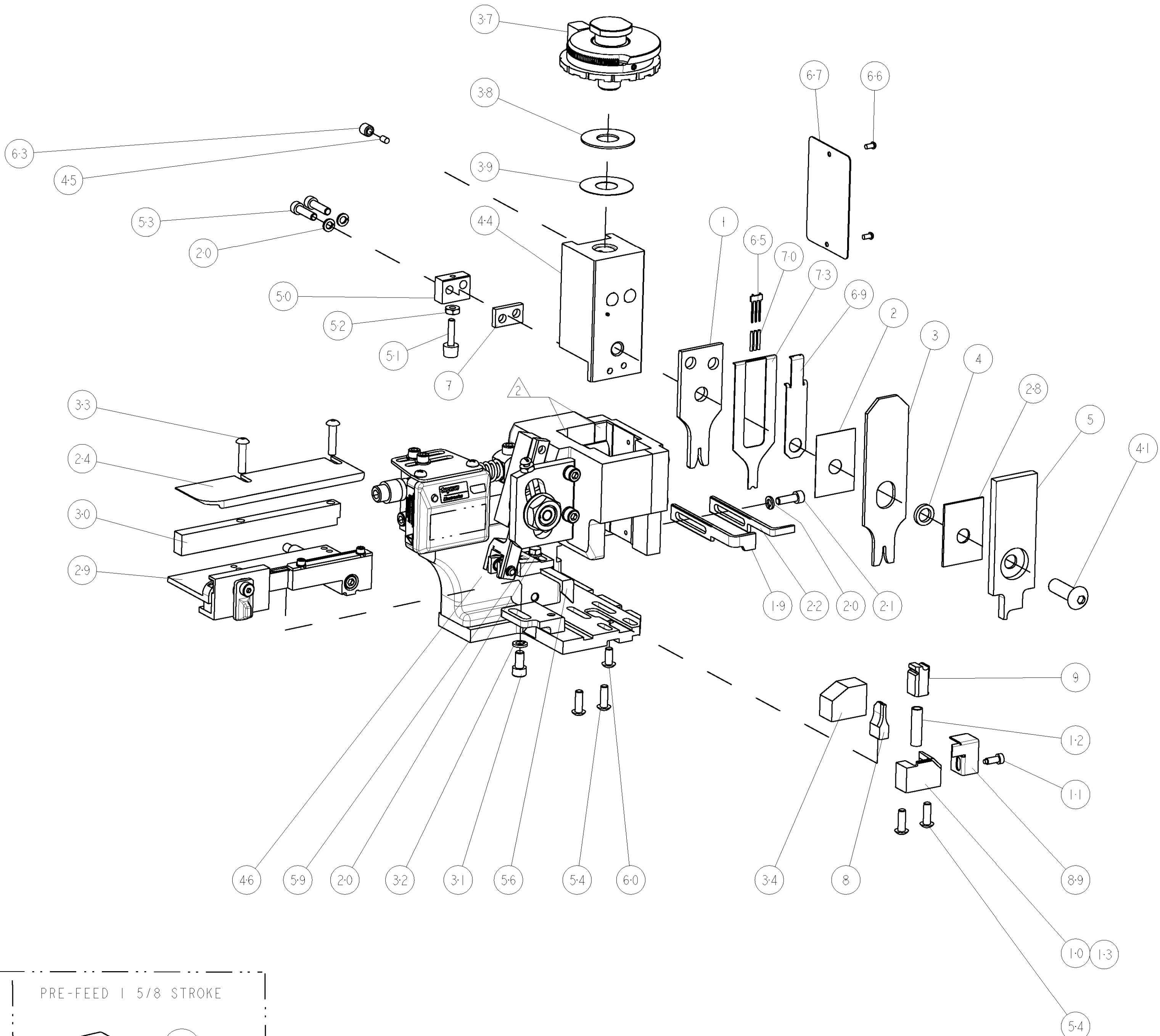
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: 040 NK TAB NON SEALED CONTACT						
SOCKET	PIN	TE TERMINAL - TE CRIMP SPECS				
-	1376039-1					
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING	
-	-	0.95±0.05mm [1.037±.002]		0.5mm2	B6	
-	-	0.85±0.05mm [1.033±.002]		0.3mm2	C2	
-	-	-		-	-	
-	-	-		-	-	
-	-	CRIMP	SIZE	TYPE	RANGE	
-	-		WIRE	1.57mm [1.062]	F	0.3-0.5 mm2
-	-	INSUL	1.78mm [1.070]	F	Ø1.09-1.70	
WIRE STRIP LENGTH 4.0-4.5	TERM APPL SPEC 114-5297	FEED 9.5	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	030CT007
							RK
							GB



△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	3	3	3	3	3	-	2-23147-2	SPRING, COMPRESSION	70
-	1	1	1	1	1	-	1490524-1	DEPRESSOR, SPACER	69
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..		690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..		690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-		690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	-	469367-7	SHIM	38
-	1	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	-	690786-6	TERMINAL SUPPORT	34
-	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-		690472-2	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-		691353-1	STRIPPER	19
△	-	1	-	-	-		679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	-	-	-		690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	3-1633107-5	ANVIL, COMBINATION .062	8
-	1	1	1	1	1	-	240641-5	SPACER	7
-	-	-	-	-	..		-	-	6
-	1	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	238011-8	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	9-456134-0	CRIMPER, INSULATION F PREMIUM	3
△	-	1	1	1	1	-	455888-1	SPACER, CRIMPER	2
△	1	1	1	1	1	-	1-456403-5	CRIMPER, WIRE PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		07SEP2007		Tyco Electronics		Tyco Electronics Harrisburg, PA 17105-3608	
INCHES		9 PLC ±.01		S. YABE		07SEP2007		NAME		FINE ADJUST SIDE FEED HDM APPLICATOR	
		2 PLC ±0.01		PRODUCT SPEC		-		SIZE		CAGE CODE	
		3 PLC ±0.001		APPLICATION SPEC		-		DRAWING NO		RESTRICTED TO	
		4 PLC ±0.0001		WEIGHT		-		A1 00779		C=1855329	
MATERIAL		FINISH		CUSTOMER DRAWING		SCALE		3:5		SHEET	
								1		OF 1	
										REV	
										A	

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