

DF22 Series

7.92mm Contact Pitch High Current Connectors for Internal Power Supplies (UL, C-UL and TÜV Listed)



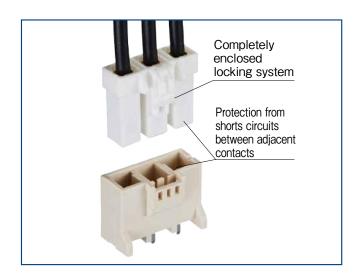
# **Features**

# 1. Rated up to 30A

Single position connector can carry current of 30A with 10 AWG conductor. Please refer to Table #1 for current ratings for multi-position connectors using other conductor sizes.

# 2. Positive Locking Function

Reliable interior lock protects mated connectors from accidental disconnection.



# 3. Prevention of Incorrect Connections

To prevent incorrect connection when using multiple connectors having the same Number of contacts, 3 product types having different mating configurations are available.



 The image on the left shows the header (the board dipside), the image on the right shows

 The guide key position is indicated in position facing the mating surface of the header.

the socket (cable side).

# Molded-in contact retention tabs

Handling of terminated contacts during the crimping is easier and avoids entangling of wires, since there are no protruding metal tabs.

# 5. Prevention of incorrect board placement

Built-in posts assure correct connector placement and orientation on the board.

# Supports resin sealing

Allows potting up to 10mm.

# 7. Prevention of Short Circuits Between Adjacent Contacts

Each contact is completely surrounded by the housing wall electrically isolating it from adjacent contacts.

# 8. Increased Retention Force of Crimped Contacts

Can withstand usage methods that result in cable stress.

# 9. Full Line of Crimp Socket Contacts

Hirose has released DF22C-#S-7.92C which has easy to push/release latch design. and DF22B-#S-7.92C/DF22C-#S-7.92C which has improved electrical insulation properties.

# 10. In-line Connections

Wire-to-wire connection is also available. Space is saved with 2-row (2×2) layout for 4pos.

# 11.UL, C-UL, and TÜV Certified.

# 12. Glow Wire compliance (Compliant with IEC 60695-2-11)



# **Product Specifications**

	No of Pos.	AWG#10	AWG#12	AWG#14	AWG#16	Operating Temperature Range (Note 2)	-55 ~ +85℃
	1	30A	25A	20A	15A	Storage Temperature Range (Note 3)	-10∼+60℃
Rated Current	2	25A	20A	18A	15A	Operating Humidity Range	20 ~ 80%
(Note 1)	3	25A	20A	18A	15A	Storage Humidity Range (Note 3)	40 ~ 70%
	4	22A	18A	15A	13A		
	5	22A	18A	15A	13A		
Rated Voltage	Voltage AC/DC 1000V						

	Rated Current	Rated Voltage
UL	See table above	600V AC/DC
C-UL	See table above	600V AC/DC
ΤÜV	See table above	600V AC/DC

UL/C-UL/TÜV File No. and Recognition No.

UL : E52653 C-UL : E52653 TÜV : R9950703

Item	Specifications	Conditions
Contact Resistance	No more than $5m\Omega$	Measured at 1mA and no higher than 20mV
Insulation Resistance	No less than 1,000M Ω	Measured at 1000V DC
Withstand Voltage	No flashover or breakdown	2500V AC is applied for 1 minute.
Contact Insertion and Extraction Forces	0.3N Min., 5N Max.	Measured with a steel pin of 1.6 $\times$ 0.8 $\pm$ 0.002 thickness
Durability	Contact resistance : no more than $10m\Omega$	30 mating cycles
Vibration Resistance	No electrical discontinuity of 1 $\mu$ s or greater	Frequency 10 to 55 Hz, single amplitude 0.75 mm, at 2 h, for 3 directions.
Shock Resistance	No electrical discontinuity of 1 $\mu$ s or greater	Accelerated velocity: 490 m/s² for 11 ms, half-sine wave in 3 directions, 3 times for each direction
Moisture-Resistance	Contact resistance : no more than $10m\Omega$	Temperature : $40 \pm 2 \mbox{\ensuremath{^{\circ}}}\$
Temperature cycles	Contact resistance : no more than $10m\Omega$	(-55°C : 30 minutes → 5 to 35°C : 5 minutes → 85°C : 30 minutes → 5 to 35°C : 5 minutes) for 5 cycles
Solder heat Resistance	The resin parts should withstand the temperature and resist melting.	Flow: 260°C, 10 sec Hand soldering: temperature of soldering iron at 300°C for 3 seconds

Note 1: This is the maximum current rating while all pins are powered or used as all power lines. If you split the current over multiple lines, please factor in your own safety margin.

Note 2: Includes temperature rise caused by current flow.

Note 3: The storage condition refers to long-term storage of the product on the shelf before assembly. Please use the operating temperature for temporary storage such as pre-assembly and during shipping.

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# Materials/Finish

Product	Part	Material	Finish	Remarks
Sockets	Insulator	Polyamide	Color : Natural white (Note)	UL94V-0
Crimp Contacts	ts Contacts High conductivity copper alloy		Tin-lead plated or Gold plated	-
Llaadara	Insulator	Polyamide (Glass reinforced)	Color : Natural beige (Note)	UL94V-0
Headers	Contacts	High conductivity copper alloy	Tin-copper plated or Gold plated	-

Note: The Standard Colors, colors of the differing coupling forms are black for DF22R and red for DF22L.

# **Product Number Structure**

Refer to the chart below when determining the product specifications from the product number. Please select from the product numbers listed in this catalog when placing orders.

Socket, Header

<u>DF22 B L - 2 S - 7.92 C</u>

Contacts

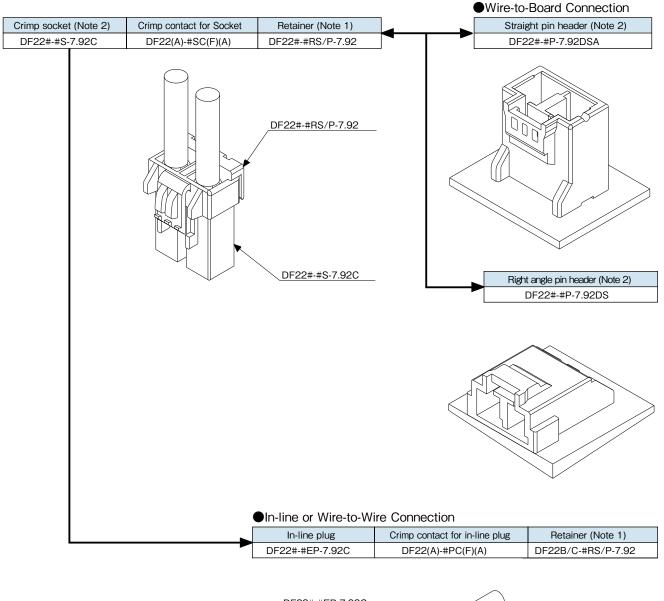
**DF22 A - 1416 SCF A** 8 10 0 9

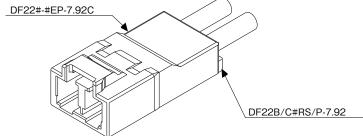
0	Series Name	DF22	6	Contact Pitch	7.92mm	
2	Form Type	Sockets Blank: Standard height, standard lock (Type I) B: Long type, standard lock (Type III) C: Long type, ergonomic lock (Type IV)	8	Type of Housing  Applicable Cable	C : Crimp housing DSA : Straight header DS : Right-angle header No letter : Retainer Blank : UL1430	
		In-line Plugs Blank: With panel stop A: Without panel stop		Applicable Conductor	A : UL1015 1416 : 14 to 16 AWG 1012 : 10 to 12 AWG	
	Guide Key Type	Blank : Inside (Color : Natural) R : Right side (Color : Black) L : Left side (Color : Red)	10		SCF : Socket contacts / reel SC : Socket contacts / bag	
<b>4 5</b>	Number of Pos.  Connector Type	1 to 5  S : Socket  DS : Double-row socket			PCF : In-line plug contacts / reel PC : In-line plug contacts / bag	
	DS : Double-row socket P : Header EP : In-line plug DEP : Double-row in-line plug RS/P : Retainer	•	Plating Specifications	A : Gold Plated Blank : Tin Plated		



# **Diagram of Connector Mating Combinations**

Gold-plated products are standard for this product in order to support high current. Be sure to select a gold-plated product for use in an environment with temperature changes and vibration.





Note 1: Since this product uses thick wires, a larger load is applied to the connector when inserting/extracting or routing the wires. Please use a retainer to reduce the load on the connector.

Crimp socket	Applicable Retainer
DF22-#S-7.92C	DF22-#RS/P-7.92
DF22B-#S-7.92C	DF22B/C-#RS/P-7.92
DF22C-#S-7.92C	DF22B/G-#R5/P-7.92

In-line plug	Applicable Retainer		
DF22-#EP-7.92C	DF22B/C-#RS/P-7.92		
DF22A-#EP-7.92C	DF22B/C-#R5/P-7.92		

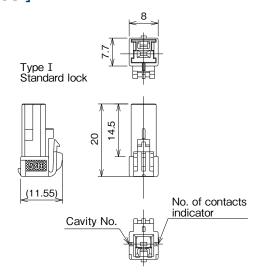
Note 2: The key difference (L, R) product matches the mating connector of the same key (L, R).

# Crimp Sockets (Standard Height Type)



Shown with terminated and contacts installed.

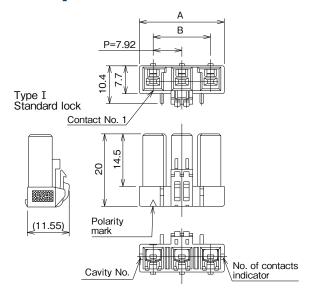
# [1Pos.]





Shown with terminated and contacts installed.

# [2 to 5Pos.]



# [Type I]

# Height: Standard type, Standard lock

Note: The part number and HRS No. have changed to reflect the product form change of the 2 to 5 pos. types.

## Standard Type (Guide Key: Inside, Color: White)

Unit: mm

Part No.	HRS No.	No. of Pos.	А	В	Purchase Unit
DF22-1S-7.92C(28)	CL0680-1012-2-28	1	8.00	-	
DF22-2S-7.92C(28)	CL0680-1004-4-28	2	15.50	7.92	
DF22-3S-7.92C(28)	CL0680-1005-7-28	3	23.42	15.84	100pcs per bag
DF22-4S-7.92C(28)	CL0680-1006-0-28	4	31.34	23.76	
DF22-5S-7.92C(28)	CL0680-1007-2-28	5	39.26	31.68	

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# R Type (Guide Key: Right Side, Color: Black)

Unit: mm

Part No.	HRS No.	No. of Pos.	Α	В	Purchase Unit
DF22R-1S-7.92C(28)	CL0680-1026-7-28	1	8.00	-	
DF22R-2S-7.92C(28)	CL0680-1027-0-28	2	15.50	7.92	
DF22R-3S-7.92C(28)	CL0680-1028-2-28	3	23.42	15.84	100pcs per bag
DF22R-4S-7.92C(28)	CL0680-1029-5-28	4	31.34	23.76	
DF22R-5S-7.92C(28)	CL0680-1030-4-28	5	39.26	31.68	

# L Type (Guide Key: Left Side, Color: Red)

Unit: mm

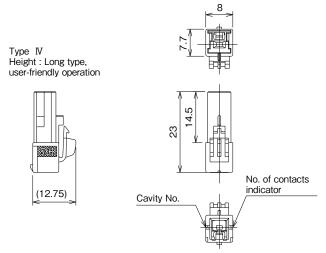
Part No.	HRS No.	No. of Pos.	Α	В	Purchase Unit
DF22L-1S-7.92C(28)	CL0680-1031-7-28	1	8.00	-	
DF22L-2S-7.92C(28)	CL0680-1032-0-28	2	15.50	7.92	
DF22L-3S-7.92C(28)	CL0680-1033-2-28	3	23.42	15.84	100pcs per bag
DF22L-4S-7.92C(28)	CL0680-1034-5-28	4	31.34	23.76	
DF22L-5S-7.92C(28)	CL0680-1035-8-28	5	39.26	31.68	

# Crimp Sockets (Height, Long Type)



Shown with terminated and contacts installed.

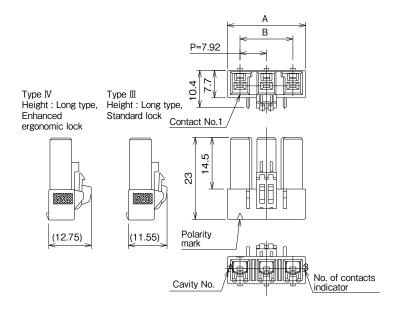
# [1Pos.]





Shown with terminated and contacts installed.

# [2 to 5Pos.]



# [Type III]

Height: Long type, Standard lock

# Standard Type (Guide Key: Inside, Color: White)

Unit: mm

Part No.	HRS No.	No. of Pos.	Α	В	Purchase Unit
DF22B-2S-7.92C	CL0680-1097-5-00	2	15.50	7.92	
DF22B-3S-7.92C	CL0680-1098-8-00	3	23.42	15.84	100pgg par bag
DF22B-4S-7.92C	CL0680-1099-0-00	4	31.34	23.76	100pcs per bag
DF22B-5S-7.92C	CL0680-1100-8-00	5	39.26	31.68	

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# [Type IV]

# Height: Long type, Enhanced ergonomic lock

# Standard Type (Guide Key: Inside, Color: White)

Unit: mm

Part No.	HRS No.	No. of Pos.	Α	В	Purchase Unit
DF22C-1S-7.92C	CL0680-1101-0-00	1	8.00	-	
DF22C-2S-7.92C	CL0680-1102-3-00	2	15.50	7.92	100pcs per bag
DF22C-3S-7.92C	CL0680-1103-6-00	3	23.42	15.84	roopes per bag
DF22C-4S-7.92C	CL0680-1104-9-00	4	31.34	23.76	

# R Type (Guide Key: Right Side, Color: Black)

Unit: mm

Part No.	HRS No.	No. of Pos.	Α	В	Purchase Unit
DF22CR-3S-7.92C	CL0680-1130-9-00	3	23.42	15.84	100pcs per bag

# L Type (Guide Key: Left Side, Color: Red)

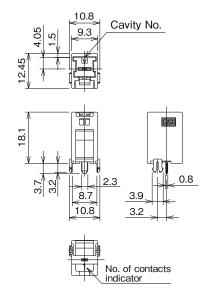
Unit: mm

Part No.	HRS No.	No. of Pos.	Α	В	Purchase Unit	
DF22CL-1S-7.92C	CL0680-1133-7-00	1	8.00		- 100pcs per bag	
DF22CL-3S-7.92C	CL0680-1135-2-00	3	23.42	15.84		

# Straight Header

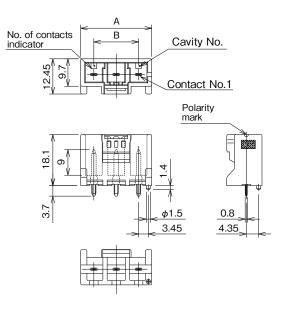


# [1Pos.]





# [2 to 5Pos.]



# Standard Type (Guide Key: Inside, Color: Natural Beige)

Unit: mm

Part No.	HRS No.	No. of Pos.	А	В	Bag Packaging	Tray Packaging	Gold Plated	Tin- Copper Plated
DF22-1P-7.92DSA(##)	CL0680-1013-5-##	1	-	-	0	0	0	0
DF22-2P-7.92DSA(##)	CL0680-1014-8-##	2	17.22	7.92	0	-	0	0
DF22-3P-7.92DSA(##)	CL0680-1015-0-##	3	25.14	15.84	0	-	0	0
DF22-4P-7.92DSA(##)	CL0680-1016-3-##	4	33.06	23.76	0	-	0	0
DF22-5P-7.92DSA(##)	CL0680-1017-6-##	5	40.98	31.68	0	-	0	0



# R Type (Guide Key: Right Side, Color: Black)

Unit: mm

Part No.	HRS No.	No. of Pos.	А	В	Bag Packaging	Tray Packaging	Gold Plated	Tin- Copper Plated
DF22R-1P-7.92DSA(##)	CL0680-1036-0-##	1	-	-	0	-	0	0
DF22R-2P-7.92DSA(##)	CL0680-1037-3-##	2	17.22	7.92	0	-	0	0
DF22R-3P-7.92DSA(##)	CL0680-1038-6-##	3	25.14	15.84	0	-	0	0
DF22R-4P-7.92DSA(##)	CL0680-1039-9-##	4	33.06	23.76	0	-	0	0
DF22R-5P-7.92DSA(##)	CL0680-1040-8-##	5	40.98	31.68	0	-	0	0

# L Type (Guide Key: Left Side, Color: Red)

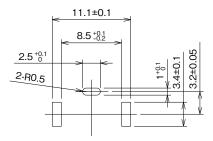
Unit: mm

Part No.	HRS No.	No. of Pos.	А	В	Bag Packaging	Tray Packaging	Gold Plated	Tin- Copper Plated
DF22L-1P-7.92DSA(##)	CL0680-1041-0-##	1	-	-	0	-	0	0
DF22L-2P-7.92DSA(##)	CL0680-1042-3-##	2	17.22	7.92	0	-	0	0
DF22L-3P-7.92DSA(##)	CL0680-1043-6-##	3	25.14	15.84	0	-	0	0
DF22L-4P-7.92DSA(##)	CL0680-1044-9-##	4	33.06	23.76	0	•	0	0
DF22L-5P-7.92DSA(##)	CL0680-1045-1-##	5	40.98	31.68	0	-	0	0

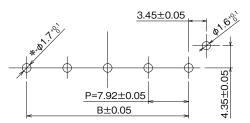
[Specification number (##)] (06): Gold plated, bag packaging / (26): Gold plated, tray packaging (only 1 pos) / (05): Tin-copper plated bag packaging / (25): Tin-copper plated tray packaging (only 1 pos)

Note 1 : Bag packaging (100 pcs/pack). Order by number of packs. Note 2 : Tray packaging (150 pcs/tray). Order by number of 150. Note 3 : Every even number position has a different locking design.

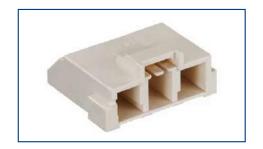
# ■ Recommended PCB Layout (Board thickness: 1.6±0.1) [1Pos.]

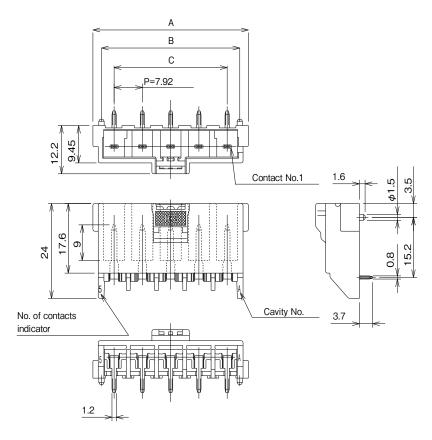


### [2 to 5Pos.]



# Right Angle Header





# Standard Type (Guide Key: Inside, Color: Natural Beige)

Unit: mm

Part No.	HRS No.	No. of Pos.	А	В	С	Gold Plated	Tin- Copper Plated
DF22-2P-7.92DS(##)	CL0680-1008-5-##	2	19.80	15.00	7.92	(36)	(35)
DF22-3P-7.92DS(##)	CL0680-1009-8-##	3	27.72	22.92	15.84	(06)	(05)
DF22-4P-7.92DS(##)	CL0680-1010-7-##	4	35.64	30.84	23.76	(06)	(05)
DF22-5P-7.92DS(##)	CL0680-1011-0-##	5	43.56	38.76	31.68	(06)	(05)

# R Type (Guide Key: Right Side, Color: Black)

Unit: mm

Part No.	HRS No.	No. of Pos.	А	В	С	Gold Plated	Tin- Copper Plated
DF22R-2P-7.92DS(##)	CL0680-1018-9-##	2	19.80	15.00	7.92	(06)	(05)
DF22R-3P-7.92DS(##)	CL0680-1019-1-##	3	27.72	22.92	15.84	(06)	(05)
DF22R-4P-7.92DS(##)	CL0680-1020-0-##	4	35.64	30.84	23.76	(06)	(05)
DF22R-5P-7.92DS(##)	CL0680-1021-3-##	5	43.56	38.76	31.68	(06)	(05)

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# L Type (Guide Key: Left Side, Color: Red)

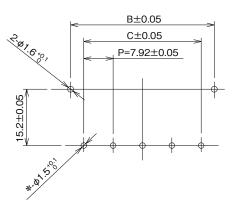
Unit: mm

Part No.	HRS No.	No. of Pos.	А	В	С	Gold Plated	Tin- Copper Plated
DF22L-2P-7.92DS(##)	CL0680-1022-6-##	2	19.80	15.00	7.92	(06)	(05)
DF22L-3P-7.92DS(##)	CL0680-1023-9-##	3	27.72	22.92	15.84	(06)	(05)
DF22L-4P-7.92DS(##)	CL0680-1024-1-##	4	35.64	30.84	23.76	(06)	(05)
DF22L-5P-7.92DS(##)	CL0680-1025-4-##	5	43.56	38.76	31.68	(06)	(05)

[specification number (##)] (06), (36): Gold plated / (05), (35): Tin-copper plated

Note 1: Bag packaging (100 pcs/pack). Order by number of packs. Note 2: Every even number position has a different locking design.

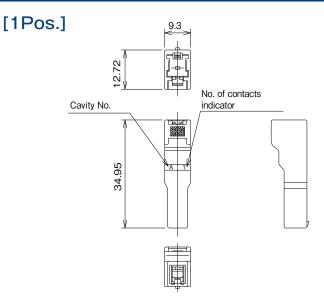
### ■ Recommended PCB Layout (Board thickness: 1.6±0.1)



# In-line Plug

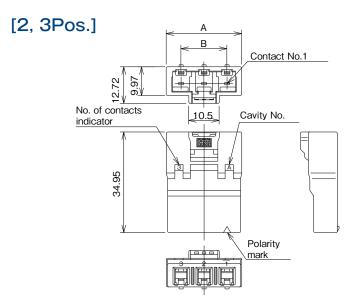


Shown with terminated and contacts installed.





Shown with terminated and contacts installed.



# Standard Type (Guide Key: Inside, Color: Natural Beige)

Unit: mm

Part No.	HRS No.	No. of Pos.	Α	В	Purchase Unit
DF22A-1EP-7.92C	CL0680-1053-0-00	1	9.30	-	
DF22A-2EP-7.92C	CL0680-1054-2-00	2	18.00	7.92	100pcs per bag
DF22A-3EP-7.92C	CL0680-1055-5-00	3	26.00	15.84	

# R Type (Guide Key: Right Side, Color: Black)

Unit: mm

Part No.	HRS No.	No. of Pos.	А	В	Purchase Unit	
DF22AR-2EP-7.92C	CL0680-1069-0-00	2	18.00	7.92	100non nor hog	
DF22AR-3EP-7.92C	CL0680-1070-9-00	3	26.00	15.84	100pcs per bag	

# L Type (Guide Key: Left Side, Color: Red)

Unit: mm

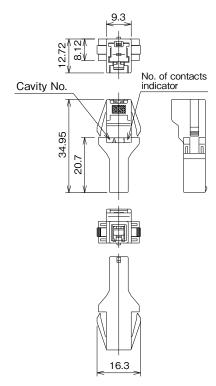
Part No.	HRS No.	No. of Pos.	Α	В	Purchase Unit
DF22AL-2EP-7.92C	CL0680-1074-0-00	2	18.00	7.92	100pcs per bag

# In-line Plug (Panel Lock Type)



Shown with terminated and contacts installed.

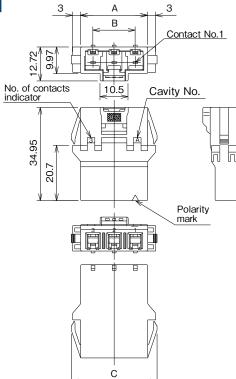
# [1Pos.]





Shown with terminated and contacts installed.

# [2, 3Pos.]





# Standard Type (Guide Key: Inside, Color: White)

Unit: mm

Part No.	HRS No.	No. of Pos.	Α	В	С	Purchase Unit
DF22-1EP-7.92C	CL0680-1048-0-00	1	9.30	-	16.30	
DF22-2EP-7.92C	CL0680-1049-2-00	2	17.22	7.92	24.22	100pcs per bag
DF22-3EP-7.92C	CL0680-1050-1-00	3	25.14	15.84	32.14	

# R Type (Guide Key: Right Side, Color: Black)

Unit: mm

Part No.	HRS No.	No. of Pos.	Α	В	С	Purchase Unit
DF22R-2EP-7.92C	CL0680-1059-6-00	2	17.22	7.92	24.22	100nog nor hag
DF22R-3EP-7.92C	CL0680-1060-5-00	3	25.14	15.84	32.14	100pcs per bag

# L Type (Guide Key: Left Side, Color: Red)

Unit : mm

Part No.	HRS No.	No. of Pos.	Α	В	С	Purchase Unit
DF22L-1EP-7.92C	CL0680-1063-3-00	1	9.30	-	16.30	100nog nor hag
DF22L-2EP-7.92C	CL0680-1064-6-00	2	17.22	7.92	24.22	100pcs per bag

Note: Every even number position has a different locking design.

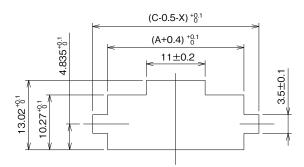
### Panel Cutout

### [1Pos.]

# $(15.8-X)^{+0.1}_{0}$

9.6+0.1  $4.16^{+0.1}_{-0.1}$  $13.02^{+0.1}$ 

[2, 3Pos.]



Unit: mm

Panel thickness	X
2.0	0.48
1.6	0.96
1.2	1.44
0.8	1.92

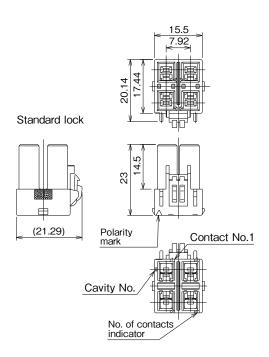
Note: Do not use a rounded surface at the panel tab portion.

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# In-line Double-row Socket



Shown with terminated and contacts installed.



# Standard Type (Guide Key: Inside, Color: White)

Unit: mm

Part No.	HRS No.	No. of Pos.	Lock type	Purchase Unit
DF22B-4DS-7.92C	CL0680-1142-8-00	4	Standard lock	100pcs per bag

# R Type (Guide Key: Right Side, Color: Black)

Unit: mm

Part No.	HRS No.	No. of Pos.	Lock type	Purchase Unit	
DF22BR-4DS-7.92C	CL0680-1156-2-00	L0680-1156-2-00        4		100pcs per bag	

# L Type (Guide Key: Left Side, Color: Red)

Unit: mm

Part No.	HRS No.	No. of Pos.	Lock type	Purchase Unit	
DF22BL-4DS-7.92C	CL0680-1161-2-00	4	Standard lock	100pcs per bag	

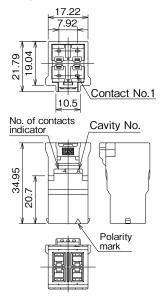
# In-line Double-row Plug



Shown with terminated and contacts installed.

# Panel lock type 17.22 21.79 19.04 Contact No.1 10.5 No. of contacts Cavity No. Polarity

### Without panel lock function



# Standard Type (Guide Key: Inside, Color: White)

Unit: mm

Part No.	HRS No.	No. of Pos.	Connector type	Purchase Unit
DF22-4DEP-7.92C	CL0680-1051-4-00	4	Panel lock type	100nos por bog
DF22A-4DEP-7.92C	CL0680-1056-8-00	4	Without panel lock function	100pcs per bag

# R Type (Guide Key: Right Side, Color: Black)

Unit: mm

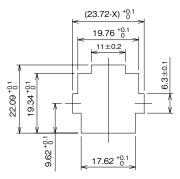
				Orne . min
Part No.	HRS No.	No. of Pos.	Connector type	Purchase Unit
DF22R-4DEP-7.92C	CL0680-1170-3-00	4	Panel lock type	100pcs per bag

# L Type (Guide Key: Left Side, Color: Red)

Unit: mm

Part No.	HRS No.	No. of Pos.	Connector type	Purchase Unit
DF22L-4DEP-7.92C	CL0680-1175-7-00	4	Panel lock type	100pgg par bag
DF22AL-4DEP-7.92C	CL0680-1189-1-00	4	Without panel lock function	100pcs per bag

### ■ Recommended Panel Cutout (Panel mount type)



Unit: mm

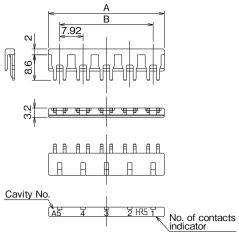
Panel thickness	Х
2.0	0.48
1.6	0.96
1.2	1.44
0.8	1.92

Note: Do not use a rounded surface at the panel tab portion.

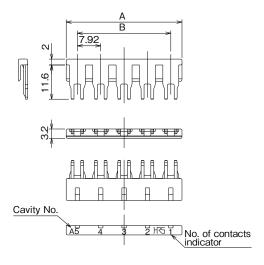
# Retainer



# [For Standard height, standard lock (Type I)]



# [For Long type, standard lock (Type III) Long type, enhanced ergonomic lock (Type IV)]



Unit : mm

Part No.	HRS No.	No. of Pos.	А	В	Purchase Unit
DF22-1RS/P-7.92	CL0680-1213-4-00	1	7.04	-	
DF22-2RS/P-7.92	CL0680-1209-7-00	2	15.50	7.92	
DF22-3RS/P-7.92	CL0680-1210-6-00	3	23.42	15.84	100pcs per bag
DF22-4RS/P-7.92	CL0680-1211-9-00	4	31.34	23.76	
DF22-5RS/P-7.92	CL0680-1212-1-00	5	39.26	31.68	
Applicable Socket	DF22-#S-7.92C(28) For Standard height, standard lock(Type I) #indicates number of contacts.				

Unit: mm

Part No.	HRS No.	No. of Pos.	Α	В	Purchase Unit
DF22B/C-1RS/P-7.92	CL0680-1214-0-00	1	7.04	-	
DF22B/C-2RS/P-7.92	CL0680-1200-2-00	2	15.50	7.92	
DF22B/C-3RS/P-7.92	CL0680-1201-5-00	3	23.42	15.84	100pcs per bag
DF22B/C-4RS/P-7.92	CL0680-1202-8-00	4	31.34	23.76	
DF22B/C-5RS/P-7.92	CL0680-1203-0-00	5	39.26	31.68	
Applicable Socket	DF22B-#S-7.92C For Long type, standard lock (Type III) DF22C-#S-7.92C Long type, enhanced ergonomic lock (Type IV) DF22-#EP-7.92C DF22A-#EP-7.92C #indicates number of contacts.				

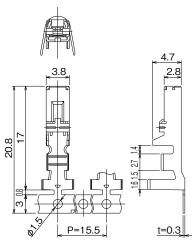
Note: When connecting retainer into the plug housing, please note the cavity numbers will line up numerically, but the retainer cavity numbers will be upside down compared to the plug cavity numbers.

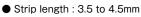


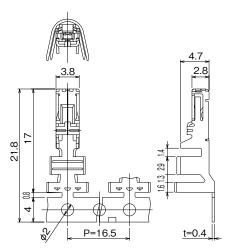
# Crimp Contact for Socket

# [For 14 to 16 AWG]

# [For 10 to 12 AWG]







• Strip length 3.5 to 4.5mm

## Reel Contact, Applicable Tool: Applicator

Part No.	HRS No.	Finish			Applicabl	e cable		Purchase
Part No.	The No.	FILIISH	UL style	AWG	Wire Construction	Sectional area	Jacket diameter	Unit
DF22-1416SCFA	CL0680-1085-6-00	Gold Plated	1430	14 16	41/0.26mm 26/0.254mm	2.18mm <sup>2</sup> 1.32mm <sup>2</sup>	2.4 to 3.0mm	2500pcs
DF22-1416SCF	CL0680-1000-3-00	Tin Plated	1430	14 16	41/0.26mm 26/0.254mm	2.18mm <sup>2</sup> 1.32mm <sup>2</sup>	2.4 to 3.0mm	per reel
DF22A-1416SCFA	CL0680-1087-1-00	Gold Plated	1015	14 16	41/0.26mm 26/0.254mm	2.18mm <sup>2</sup> 1.32mm <sup>2</sup>	3.0 to 3.8mm	
DF22A-1416SCF	CL0680-1002-9-00	Tin Plated	1015	14 16	41/0.26mm 26/0.254mm	2.18mm <sup>2</sup> 1.32mm <sup>2</sup>	3.0 to 3.8mm	2000pcs
DF22A-1012SCFA	CL0680-1106-4-00	Gold Plated	1015	10 12	104/0.26mm 65/0.26mm	5.52mm <sup>2</sup> 3.45mm <sup>2</sup>	3.6 to 4.9mm	per reel
DF22A-1012SCF	CL0680-1089-7-00	Tin Plated	1015	10 12	104/0.26mm 65/0.26mm	5.52mm <sup>2</sup> 3.45mm <sup>2</sup>	3.6 to 4.9mm	

Note 1: The conductor of applicable wire is tin plated annealed copper.

Note 2: When using other than the applicable wire, contact your nearest Hirose representative.

### Bulk Contact, Applicable Tool: Manual Crimping tool

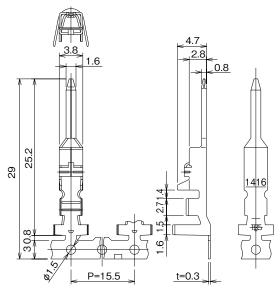
Part No.	HRS No.	Finish			Applicabl		Purchase	
Part No.	The No.	FINISH	UL style	AWG	Wire Construction	Sectional area	Jacket diameter	Unit
DF22-1416SCA	CL680-1190-0-00	Gold Plated	1430	16	26/0.254mm	1.32mm <sup>2</sup>	2.6mm	
DF22-1416SC	CL680-1001-6-00	Tin Plated	1430	16	26/0.254mm	1.32mm <sup>2</sup>	2.6mm	
DF22A-1416SCA	CL680-1191-0-00	Gold Plated	1015	14 16	41/0.26mm 26/0.254mm	2.18mm <sup>2</sup> 1.32mm <sup>2</sup>	3.7mm 3.2mm	
DF22A-1416SC	CL680-1003-1-00	Tin Plated	1015	14 16	41/0.26mm 26/0.254mm	2.18mm <sup>2</sup> 1.32mm <sup>2</sup>	3.7mm 3.2mm	100pcs per reel
DF22A-1012SCA	CL680-1107-7-00	Gold Plated	1015	10 12	104/0.26mm 65/0.26mm	5.52mm <sup>2</sup> 3.45mm <sup>2</sup>	4.69mm 4.04mm	
DF22A-1012SC	CL680-1090-6-00	Tin Plated	1015	10 12	104/0.26mm 65/0.26mm	5.52mm <sup>2</sup> 3.45mm <sup>2</sup>	4.69mm 4.04mm	

Note 1: The conductor of applicable wire is tin plated annealed copper.

Note 2: When using other than the applicable wire, contact your nearest Hirose representative.



# Crimp Contact for In-line Plug



• Strip length 3.5 to 4.5mm

### Reel Contact, Applicable Tool: Applicator

Part No.	HRS No.	Finish			Purchase			
Fait No.	TING NO.		UL style	AWG	Wire Construction	Sectional area	Jacket diameter	Unit
DF22-1416PCFA	CL680-2002-4-00	Gold Plated	1430	14 16	41/0.26mm 26/0.254mm	2.18mm <sup>2</sup> 1.32mm <sup>2</sup>	2.4 to 3.0mm	2500pcs
DF22-1416PCF	CL680-1078-0-00	Tin Plated	1430	14 16	41/0.26mm 26/0.254mm	2.18mm <sup>2</sup> 1.32mm <sup>2</sup>	2.4 to 3.0mm	per reel
DF22A-1416PCFA	CL680-1194-0-00	Gold Plated	1015	14 16	41/0.26mm 26/0.254mm	2.18mm <sup>2</sup> 1.32mm <sup>2</sup>	3.0 to 3.8mm	2000pcs
DF22A-1416PCF	CL680-1079-3-00	Tin Plated	1015	14 16	41/0.26mm 26/0.254mm	2.18mm <sup>2</sup> 1.32mm <sup>2</sup>	3.0 to 3.8mm	per reel

Note 2: When using other than the applicable wire, contact your nearest Hirose representative.

### Bulk Contact, Applicable Tool: Manual Crimping tool

Part No.	HRS No.	Finish			APPlicabl	e cable		Purchase
Part No.	HRS NO.	Finish	UL style	AWG	Wire Construction	Sectional area	Jacket diameter	Unit
DF22-1416PCA	CL0680-1192-0-00	Gold Plated	1430	16	26/0.254mm	1.32mm <sup>2</sup>	2.6mm	
DF22-1416PC	CL0680-1080-2-00	Tin Plated	1430	16	26/0.254mm	1.32mm <sup>2</sup>	2.6mm	
DE00A 1416D0A	01.0690.1103.0.00	Cold Distant	1015	14	41/0.26mm	2.18mm <sup>2</sup>	3.7mm	100pcs
DF22A-1416PCA	CL0680-1193-0-00	Gold Plated	1015	16	26/0.254mm	1.32mm <sup>2</sup>	3.2mm	per reel
DE004 4440D0	01,0000,1001,5,00	Ti- Di-t	1015	14	41/0.26mm	2.18mm <sup>2</sup>	3.7mm	
DF22A-1416PC	CL0680-1081-5-00	Tin Plated	1015	16	26/0.254mm	1.32mm <sup>2</sup>	3.2mm	

Note 1: The conductor of applicable wire is tin plated annealed copper.

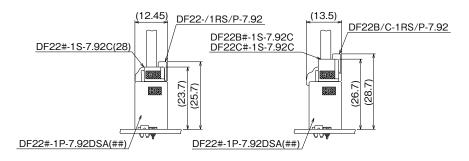
Note 2: When using other than the applicable wire, contact your nearest Hirose representative.



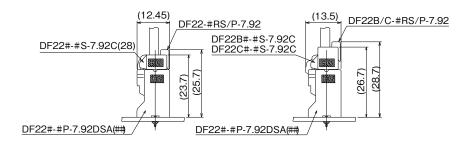
## **Mated Dimensions**

# Socket to Straight Header Connection

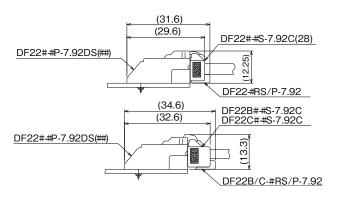
### 1 Pos.



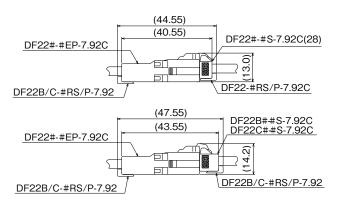
### 2 to 5 Pos.



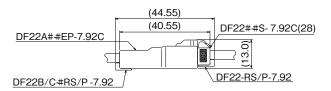
## Socket to Right Angle Header Connection

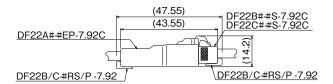


# Socket to In-line Plug (Panel lock type) Connection

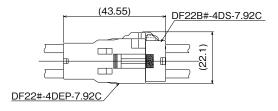


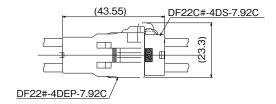
# Socket to In-line Plug Connection



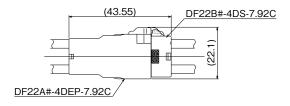


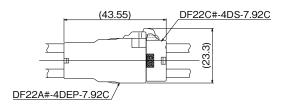
# In-line Double-row socket to In-line Double-row Plug (Panel lock type) Connection





# In-line Double-row socket to In-line Double-row Plug Connection







# **Tools**

Туре	Part No.	HRS No.	Applicable Wire (Note 7)	Applicable Contact (Note 6)
Hirose Press Unit	CM-105C	CL0901-0001-0-00	-	DF22/DF22A-1416SCF/PCF/SCFA/PCFA
Applicators Used in	AP105-DF22-1416	CL0901-4576-7-00	UL1430	DF22-1416SCF/PCF/SCFA/PCFA
Hirose Press Unit	AP105-DF22A-1416	CL0901-4578-2-00	UL1015	DF22A-1416SCF/PCF/SCFA/PCFA
Applicators Used in	AP109A-DF22-1416	CL0901-4579-5-00	UL1430	DF22-1416SCF/PCF/SCFA/PCFA
Press Units of Other Japanese Companies	AP109A-DF22A-1416	CL0901-4580-4-00	UL1015	DF22A-1416SCF/PCF/SCFA/PCFA
(Note 2)	AP109A-DF22A-1012	CL0901-4582-0-00	UL1015	DF22A-1012SCF/SCFA (Note 1)
Applicator Manufactured	CHS893800H-UP	-	UL1430	DF22-1416SCF/PCF/SCFA/PCFA
by Japan Automatic Machine	CHS893900H-UP	-	UL1015	DF22A-1416SCF/PCF/SCFA/PCFA
(Note 3)	QHS895800H-UP	-	UL1015	DF22A-1012SCF/SCFA (Note 1)
	HT104/DF22-1416	CL0550-0285-0-00	16 AWG : UL1430	DF22-1416SC/PC/SCA/PCA
Crimping Tools	HT104/DF22A-1416	CL0550-0286-2-00	16, 14 AWG : UL1015	DF22A-1416SC/PC/SCA/PCA
	HT103/DF22A-1012	CL0550-0288-8-00	10, 12 AWG : UL1015	DF22A-1012SC/SCA

- Note 1: When crimping DF22A-1012SCF/SCFA use a press of at least 3.5 tons.

  Note 2: Applicators compatible with other Japanese companies (AP109A Applicator) cannot be used with the Hirose Press Unit CM-105C.
  - An attachment is required when using the applicator. Please contact the press unit manufacturer for inquiries on attachments.
- Note 3: Please contact Japan Automatic Machine (J.A.M.) via their homepage regarding inquiries on the applicator or crimping defects. (URL: http://www.jam-net.co.jp)
- Note 4: Problems caused by tools other than those specified are not covered by the warranty. Note 5: Crimping should be carried out based on the "Crimping Quality Standards" and "Crimping Conditions Table.
- Note 6: Applicable contacts are limited to those listed in the table.
- Note 7: Applicable cables are limited to those listed in the table.



# **Contact Extraction**

### Contact extraction tool

Flat-bladed screwdriver, 1.4mm blade width

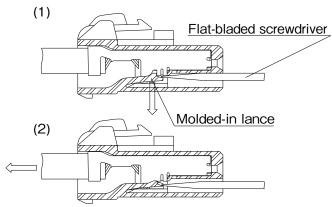
### ● Intended crimp Contacts

DF22-1416SC(F), DF22-1416SC(F)A, DF22A-1416SC(F), DF22A-1416SC(F)A, DF22A-1012SC(F), DF22A-1012SC(F)A, DF22-1416PC(F), DF22-1416PC(F)A, DF22A-1416PC(F), DF22A-1416PC(F)A

### Work Method

- 1. Refer to the drawing No. 1. Insert correct size screwdriver in the housing against the molded-in lance. Push down the lance as shown.
- 2. Assure that the lance is deflected to release the contact and pull out wire with the crimped contact.

### (Housing Cross- Sectional Diagram)



Note: Please do not reuse the reparred housing. Replace it to new one.

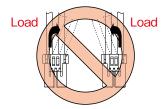
Caution There are parts on the crimp contact that can cause injuries, please use caution when unmating the contacts.

- Gold-plated products are standard for this product in order to support high current.
   Be sure to select a gold-plated product for use in an environment with temperature changes and vibration.
- 2. If this product is used outside the specifications, evaluate it in the final set to confirm that there are no problems in use.
- 3. No outdoor use.

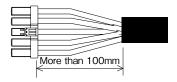
**Precautions** 

### 4. Notification for harness assembly

- 1) When inserting the crimping terminal to the crimping socket, please do not tilt the crimping terminal or twist the cable. Insertion at tilted angles or twisting the cable may cause deformation of the crimping terminal or crimping socket.
- 2) After inserting the crimping terminal to the crimping socket, please make sure that the lance has been hooked with pulling the cable lightly. When checking the hook, please avoid bending the cable for preventing terminal drop-off.



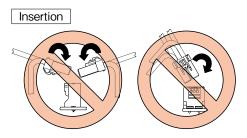
3) Bundle cables/Cabtyre Cables Recommend bundle and strip position of cables are 100mm or more. Bundling close to the connectors may cause terminal drop-off, breaking cables and unstable connection.

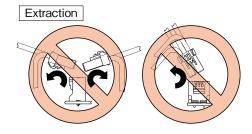


### 5. Notification for Insertion Extraction

# Caution

 Please insert/extract the crimping socket straight to the mating connector. Insertion/extraction at tilted angles applies load concentration to the connector end and may cause deformation (at connection area, socket and header case, etc). There is firing risk using this kind of deformed connector.





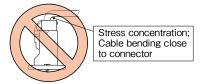
2) When it is hard to extract, please lightly insert the connector beforehand and then pull it with releasing the lock. Forced extraction has a risk of connector breakage.



### 6. Notification of wiring



1) When using a thick cable, short cable length and bending close to the connector end, these load concentration may cause deformation. Please note that there is firing risk using deformed connector. When installing, please refrain from stress concentration such as cable bending close to the connector end or cable twisting.



# **Current Ratings**

The current rating listed in the catalog indicates the allowable current per contact. However, in applications requiring current transmission through all the contacts, about one-third of the listed rating should be applied. When the current rating for the connector is 3A, and the allowable current of the conductor being used is 1A, then rating of 1A will be used for the entire assembly.

The connectors should not be mating / unmating when the electrical current is being applied. Hot swap should not be performed.

### While taking in consideration

Specifications mentioned in this catalog are reference values.

When considering to order or use this product, please confirm the "Drawing" and "Product Specifications" sheets. Use an appropriate cable when using the connector in combination with cables.

If considering usage of a non-specified cable, please contact your sales representative.

If assembly process is done by jigs & tools which are not identified by Hirose assurance will not be given.

Please consult with your Hirose sales representative if you are planning to use the product for any of the following applications. (Automotive, medical, public infrastructure, aerospace/defense, etc.)

Hirose will consider the validity of the warranty depending on the conditions.



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