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		P	LTR					
			A1	ECR-14-002798			26FEB2014	GK
								HMR

**REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151046-6**

FOR REPLACEMENT PARTS FOR APPLICATOR 1911194  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1911194

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV	 TE Connectivity  <b>SIDE FEED SYSTEM III APPLICATOR</b>
DIMENSIONS:		CHK RAGHAVENDRA	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		PRODUCT SPEC	
		APPLICATION SPEC	
 0 PLC $\pm$ 1 PLC $\pm$ 2 PLC $\pm$ 3 PLC $\pm$ 4 PLC $\pm$ ANGLES $\pm$			
MATERIAL	FINISH	WEIGHT	SIZE    CAGE CODE    DRAWING NO A3    C- 1911194    RESTRICTED TO
		CUSTOMER DRAWING	
		SCALE	SHEET 1 OF 2
		REV A1	

8	7	6	5	4	3	2	1																																																
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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP		FEED FINGER 1901694-1	SET UP GAGE 1901067-1	LOC A DIST 66																																																
1911194-1	A	CUTS CARRIER	8-1911194-1																																																				
1911194-6	A	CONTINUOUS CARRIER	8-1911194-6																																																				
7-1911194-1	A	-1 AND SPARE PARTS	9-1911194-1																																																				
7-1911194-6	A	-6 AND SPARE PARTS	9-1911194-6																																																				
7-1911194-7	A	SPARE PARTS KIT	-																																																				
APPLICATOR DATA																																																							
CRIMP	SIZE	TYPE																																																					
WIRE	1.27mm [.050]	F																																																					
INSUL	3.18mm [.125]	O																																																					
APPL INSTRUCTIONS	408-10135																																																						
TERMINAL DATA: TE TERMINAL TYCO ELECTRONICS CRIMP SPEC																																																							
TERMINAL NAME: AMP MCPI.5 SINGLE WIRE SEALING																																																							
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE <sup>4</sup>																																																					
3.2-3.8 mm [.125-.149 IN]		1.20-1.60mm [.047-.062 IN]																																																					
TERMINAL APPL SPEC		114-18386																																																					
TERMINALS APPLIED																																																							
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL																																																				
1241378-1	1241378-2	964971-1	-																																																				
1241378-3	1534160-1	-	-																																																				
WIRE SIZE  CRIMP HEIGHT  mm [INCH]																																																							
0.35mm <sup>2</sup>	.91±.05 [.036±.002]																																																						
0.25mm <sup>2</sup>	.85±.05 [.033±.002]																																																						
0.22mm <sup>2</sup>	.82±.08 [.032±.003]																																																						
0.2mm <sup>2</sup>	.82±.05 [.032±.002]																																																						
△ RECOMMENDED SPARE PARTS.																																																							
△ GREASE BEARING SURFACES LIGHTLY.																																																							
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.																																																							
△ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEE APPL. SPEC. FOR DETAILS.																																																							
△ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY P/N I-23419-5 LOCTITE(R) TO THREADS.																																																							
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△ ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATION.																																																							
△ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.																																																							
<p><b>REVISIONS</b></p> <table border="1"> <thead> <tr> <th>P</th><th>LTR</th><th>DESCRIPTION</th><th>DATE</th><th>DWN</th><th>APVD</th></tr> </thead> <tbody> <tr> <td>A</td><td></td><td>RELEASED</td><td>16APR2008</td><td>DWW</td><td>GB</td></tr> <tr> <td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr> <td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr> <td></td><td></td><td></td><td></td><td></td><td></td></tr> </tbody> </table>								P	LTR	DESCRIPTION	DATE	DWN	APVD	A		RELEASED	16APR2008	DWW	GB																																				
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