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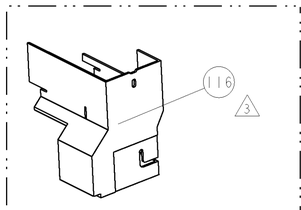
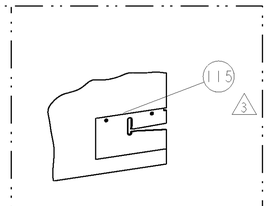
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852788-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852788-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852788-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852788-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852788-7	A	-	-	-	SPARE PARTS

1. RECOMMENDED SPARE PARTS
2. GREASE LIGHTLY
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



AMP-O-LECTRIC TERM GUARD



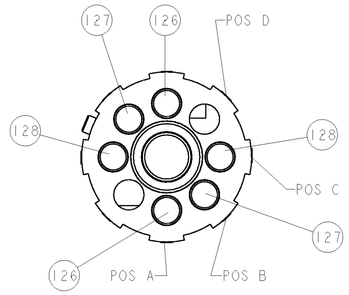
G TERMINATOR GUARD

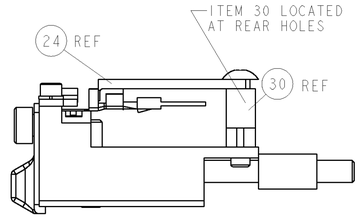
TERMINAL NAME: 1.5 SYSTEM CONN.					
TE PN	YAZAKI	YAZAKI TERMINAL-YAZAKI CRIMP SPECS			
1572461-1	7114-4104-02				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.40mm+.05/-.05[.055+.002/-.002]		1.5mm2
					1.4mm2
-	-	B	1.35mm+.05/-.05[.053+.002/-.002]		0.35 x 0.75mm2
					0.50 x 0.75mm2
-	-	C	1.30mm+.05/-.05[.051+.002/-.002]		2x 0.50mm2
-	-	D			-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-				
-	-	WIRE	2.21mm [.087]	F	2X 0.5- 1.5mm2
-	-	INSUL	2.54mm [.100]	OV	Ø2.2 - 2.4mm
WIRE STRIP LENGTH 5.00-5.51	TERM APPL SPEC WA1863	FEED 10.90	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC	DIST
A	66

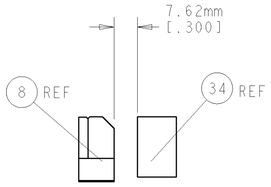
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASED	12DEC2008	LG	TE

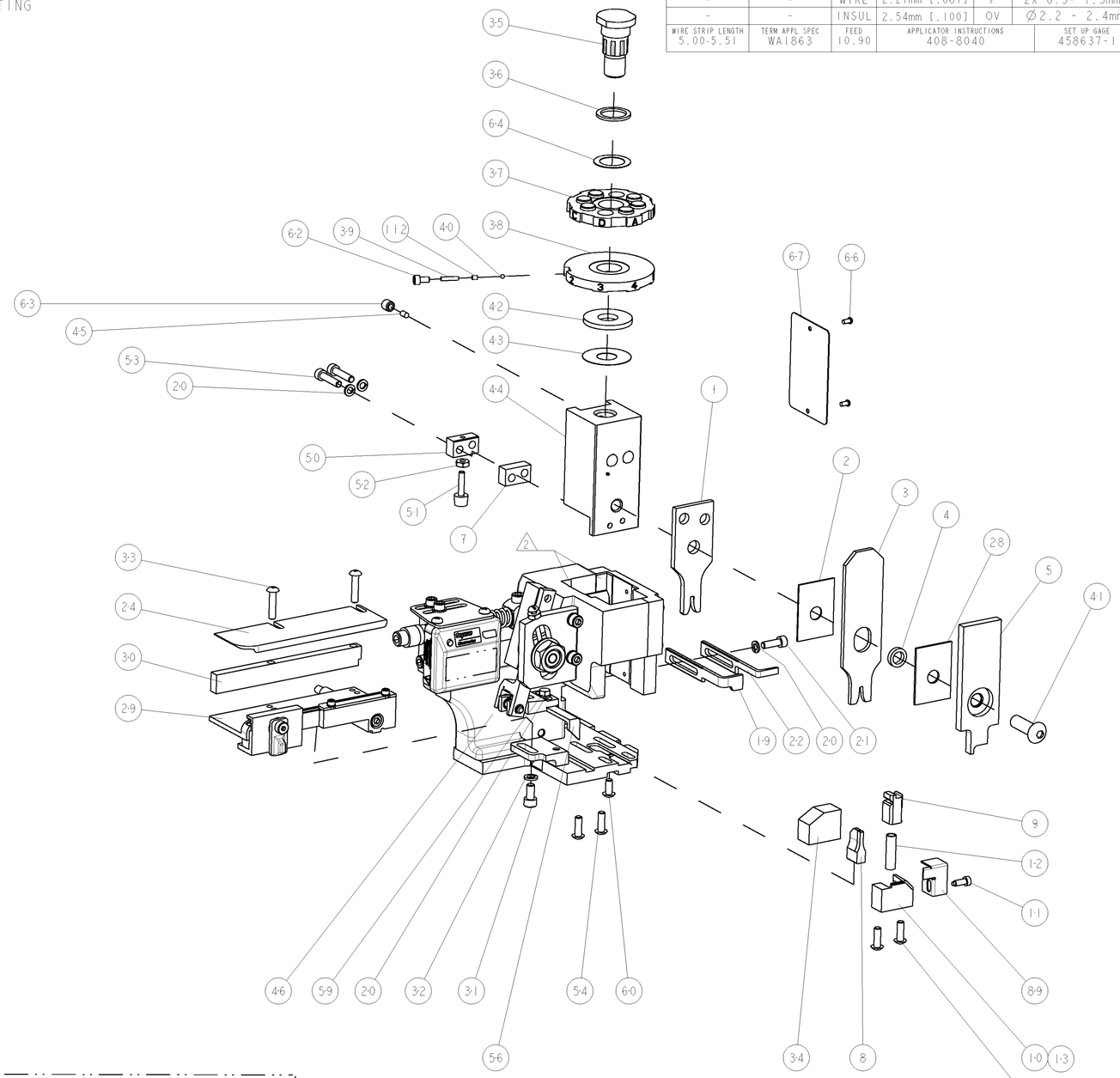




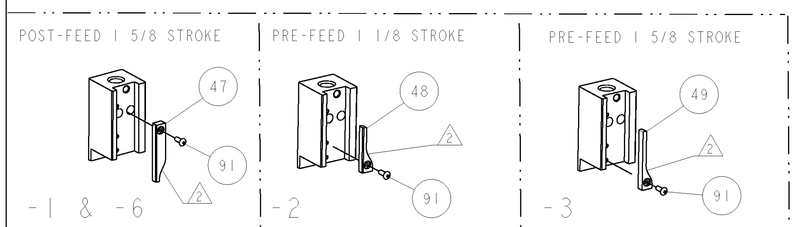
FEED TRACK POSITION GUIDE BY INS. BARREL



TERMINAL SUPPORT LOCATION



-	2	2	2	2	-	2-354779-8	PIN, WIRE DISC, .3130	128
-	2	2	2	2	-	2-354779-4	PIN, WIRE DISC, .3110	127
-	2	2	2	2	-	2-354779-0	PIN, WIRE DISC, .3090	126
3 -	-	REF	-	..		455749-1	GUARD WINDOW	116
3 -	REF	-	-	..		679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	1-690786-4	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-3	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
1 -	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
1 -	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
1 -	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	9-1633535-1	ANVIL, COMBINATION	8
-	1	1	1	1	-	6-240641-8	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	3-455889-6	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	4-854830-0	CRIMPER, INSULATION SPECIAL	3
-	1	1	1	1	-	455888-7	SPACER, CRIMPER	2
1	1	1	1	1	-	3-1490019-7	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO



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DIMENSIONS: INCHES

TOLERANCES (UNLESS OTHERWISE SPECIFIED):
0 PLC ±-
1 PLC ±0.1
2 PLC ±0.01
3 PLC ±0.001
4 PLC ±0.0001
ANGLES ±-

MATERIAL - -
FINISH - -

DWN	L GROSS	20NOV2008
CHK	T ELBIN	20NOV2008
APVD	N DEMING	20NOV2008

PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

Tyco Electronics
Tyco Electronics
Harrisburg, PA 17105-3608

NAME SIDE FEED HDM APPLICATOR - -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1852788	-

CUSTOMER DRAWING | SCALE 3:5 | SHEET 1 OF 1 | REV A

CUSTOMER VIEWABLE ASSEMBLY

AMP 4805 REV 31MAR2000

Pro/ENGINEER DRAWING

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

TE Connectivity:

1852788-2