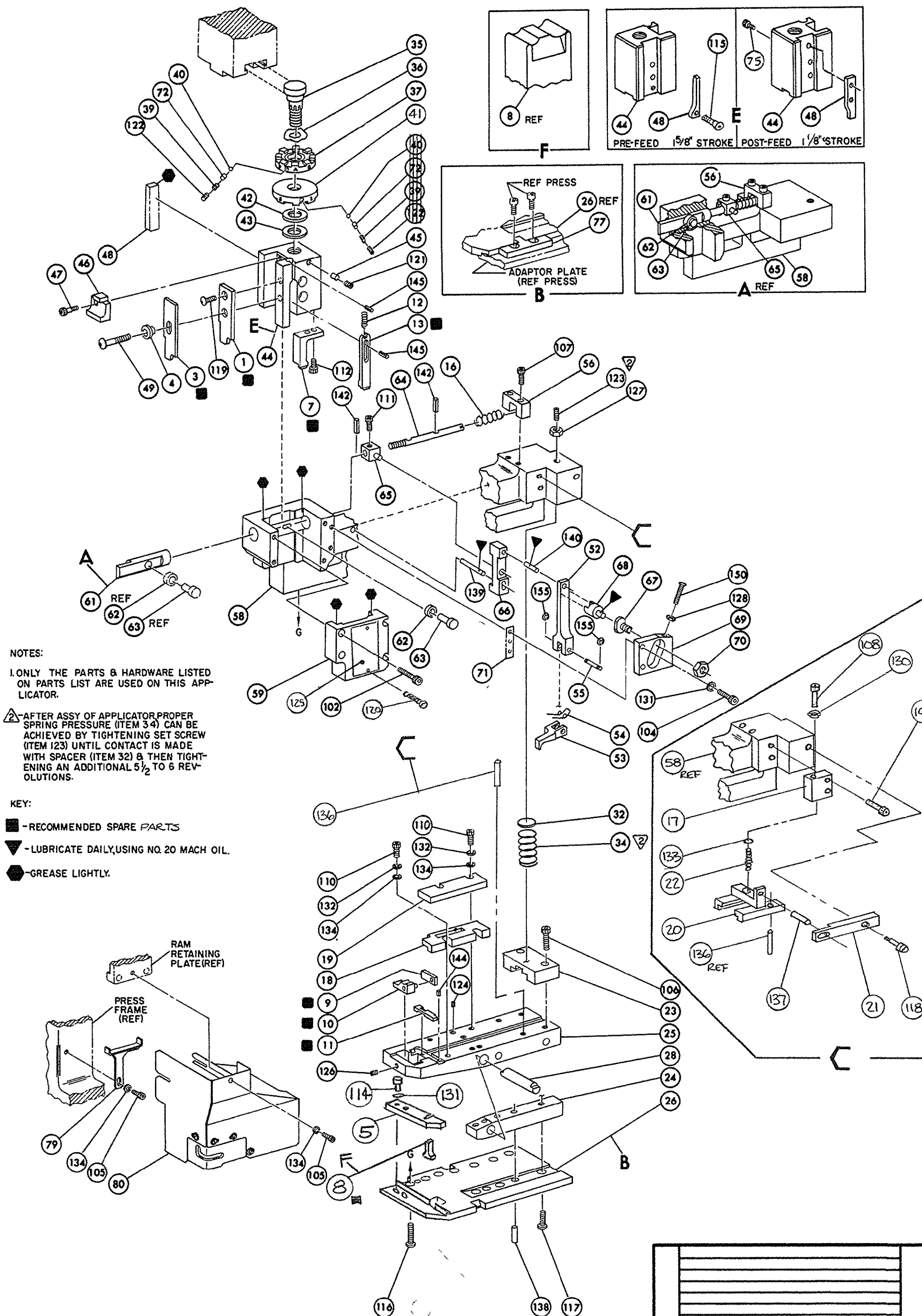




NOTES:

1. ONLY THE PARTS & HARDWARE LISTED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2. AFTER ASSY OF APPLICATOR PROPER SPRING PRESSURE (ITEM 34) CAN BE ACHIEVED BY TIGHTENING SET SCREW (ITEM 123) UNTIL CONTACT IS MADE WITH SPACER (ITEM 32) & THEN TIGHTENING AN ADDITIONAL 5/2 TO 6 REVOLUTIONS.

KEY:

- - RECOMMENDED SPARE PARTS
- ▼ - LUBRICATE DAILY, USING NO. 20 MACH OIL.
- - GREASE LIGHTLY.

				162	1	690517-1	SPACER	71
				161	1	22594-8	NUT, HEX	70
				160	1	240628-1	PLATE, ADJUSTMENT	69
				159	1	240626-1	SHAFT, PIVOT	68
				158	1	240633-1	BUSHING	67
				157	1	240630-1	LEVER, INTERMEDIATE	66
				156	1	240629-1	BLOCK, PIVOT	65
2	21045-3	RING RET "C" (3/16 DIA) FEED PIN		155	1	240632-2	SCREW, ADJUSTMENT	64
				154	1	240659-3	PIN, CAM ROLLER	63
				153	1	240658-1	ROLLER, CAM	62
				152	1	240631-1	ROD, FEED	61
				151				60
1	3- 21064-1	SCREW RD. HD. MACH. (6-32 X 1.25) FEED ADJ.		150	1	455164-1	CAP, HOUSING	59
				149	1	458984-1	HOUSING	58
				148				57
				147	1	458961-1	GUIDE, FEED ROD	56
				146	1	240624-1	PIN, FEED FINGER	55
2	4- 21028-9	PIN SLOTTED SPRING (1/8 DIA X .38) RAM		145	1	691499-1	SPRING, FEED FINGER	54
1	3- 21028-2	PIN, SLOTTED SPRING (3/32 DIA X .25) REAR SHEAR PLATE		144	1	690584-5	FINGER, FEED	53
				143	1	240634-1	LEVER, TERMINAL	52
2	5- 21028-1	PIN, SLOTTED SPRING (1/8 DIA X .50) SCREW ADJ. ROD		142				51
				141				50
1	1- 21030-2	PIN, DOWEL (3/16 DIA X .62) LEVER		140	1	3-21002-5	BOLT, CRIMPER	49
1	1- 21030-6	PIN, DOWEL (3/16 DIA X 1.25) HOUSING		139	1	690696-1	CAM FEED 1 1/8 STROKE	48
1	21029-5	PIN, SLOTTED (3/16 DIA X .75) BASE PLATE		138	1	22353-8	SCREW, SHOULDER	47
1	21029-3	PIN, SLOTTED (3/16 DIA X .38) BASE PLATE		137			BLOCK, INSUL ADJUSTMENT	46
2	1-21030-6	PIN, DOWEL (1/8 X 1.25 DIA) DRAG		136	1	690191-1	PLUG, NYLON	45
				135	1	691533-1	RAM	44
1	21899-3	WASHER, FLAT 1/4 GUARD		134	1	690125-1	WASHER, LAMINATED	43
1	21899-1	WASHER, FLAT (#6) DRAG STUD		133	1	690124-4	WASHER, RAM	42
4	21024-4	WASHER, LOCK (#8) STRIP GUIDE		132	1	690223-1	DISC, SPACER	41
4	21024-5	WASHER, LOCK (#10) FEED ADJ. PLATE & RET PLATE		131	1	23241-6	BALL, STEEL	40
1	21018-7	NUT, HEX (#10) DRAG		130	1	690170-1	SPRING, DISC.	39
1	21022-3	NUT, HEX (SELF LOCKING) (10-32) DRAG STUD		129			DISC., INSULATION	38
1	21018-5	NUT, HEX MACH (6-32) FEED ADJ.		128	1	8-690141-1	DISC., WIRE	37
1	1- 22202-7	NUT HEX MACH (5/16-24) SPRING HOUSING		127	1	22480-5	WASHER, SPRING	36
1	21061-9	SCREW SKT. SET (8-32 X .25) ANVIL INSERT		126	1	690212-1	POST, RAM	35
1	461264-1	PLATE, ID		125	1	3- 23846-5	SPRING, HINGE BAR	34
2	4- 21006-0	SCREW SKT. SET (8-32 X .25) HINGE PIN		124				33
1	8- 21007-5	SCREW SKT. SET (5/16-24 X .75) SPRING HOUSING		123	1	690573-1	SPACER, SPRING	32
1	2-23030-1	SCREW, SKT. HD. CAP. (NYLON) (6-32 X 25) C. P. DISC.		122	1	458569-1	MOUNT, DRAG	31
1	21009-2	SCREW SKT. SET (1/4-20 X .25) C. P. RAM		121	1	1- 23354-8	STUD, DRAG	30
2	21017-2	SCR, DRIVE (#2 X .19) ID PLATE		120	1	21030-2	MOUNT, PIN, DRAG	29
1	2- 21002-3	SCREW BTN HD. SKT. CAP (8-32 X .62) CRIMPER		119	1	690582-1	PIN, HINGE	28
1	1-22853-9	SCR, SHLD, SLT. HD. (250 X .250) DRAG		118				27
3	2-22733-8	SCREW BTN HD. SKT. CAP (1/4-20 X .62) BLOCK, STABILIZER		117	1	463873-1	PLATE, BASE	26
4	2-22733-8	SCREW BTN HD. SKT. CAP (1/4-20 X .62) HOUSING		116	1	691535-2	BAR, HINGE	25
1	3-21000-4	SCREW FL HD. SKT. CAP (6-32 X .38) CAM		115	1	690571-1	BLOCK, STABILIZER	24
2	7-21000-6	SCREW SKT. CAP (10-32 X .31) ANVIL MTG. PL.		114	1	814222-2	BLOCK, PRESSURE	23
2	2- 21000-8	SCREW SKT. HD CAP (8-32 X .62) DRAG MOUNT		113	1	1-22282-5	SPRING, DRAG	22
2	23030-4	SCREW SKT. HD CAP (6-32 X .50) NYLON, SL BLADE		112	1	458968-1	LEVER, DRAG	21
1	3- 21000-4	SCREW SKT. HD CAP (10-32 X .38) PIVOT BLOCK		111	1	458960-2	DRAG, STOCK	20
4	2-22663-3	SCREW HD HD CAP (8-32 X .87) FEED ROD GUIDE		110	1	691530-4	GUIDE, STRIP, REAR	19
2	2- 21000-8	SCREW SKT. HD CAP (8-32 X .62) REAR STRIP GUIDE		109	1	691529-1	GUIDE, STRIP, FRONT	18
1	3-21000-9	SCR, SKT. HD. CAP (10-32 X 1.00) DRAG		108	1	458978-1	BLOCK, SPRING	17
1	3-21000-0	SCREW SKT. HD CAP (8-32 X .38) FEED ROD GUIDE		107	1	1-22284-9	SPRING, FEED RETURN	16
2	2- 21000-9	SCREW SKT. HD CAP (8-32 X .75) PRESS BLOCK		106				15
1	21001-1	SCREW SKT. HD CAP (1/4-20 X .38) GUARD		105				14
2	3- 21000-6	SCREW SKT. HD CAP (10-32 X .62) FEED PLATE		104	1	692134-5	POSITIONER, TERMINAL	13
2	221000-9	SCR SKT. HD. CAP (8-32 X .75) DRAG		103	1	5- 22280-5	SPRING, TERM, POSITIONER	12
4	3- 21000-8	SCREW SKT. HD CAP (10-32 X .88) HSG. CAP		102	1	691525-1	PLATE, REAR SHEAR	11
1	3- 21000-9	SCREW SKT. HD. CAP (10-32 X 1.00) CAM		101	1	691524-1	INSERT, ANVIL	10
1	457244-2	GUARD ASSEMBLY		80	1	690569-2	PLATE, FRONT SHEAR	9
		BRACKET, GUARD		79	1	691523-1	ANVIL	8
		AIR FEED ASSEMBLY		78	1	691532-1	BLADE, SLUG	7
1	694427-1	PLATE, APPLICATOR, MOUNTING		77	1	455608-1	SPACER, SHARP BLADE	6
				76	1	463874-1	PLATE, ANVIL MOUNTING	5
1	1-21002-7	SCR, BHC, 6-32 X .38		75			SPACER TUBULAR, INSUL CRIMPER	4
				74			CRIMPER, INSULATION	3
				73				2
1	690603-1	SPRING, ASSIST		72	1	691531-1	CRIMPER, WIRE	1
REQ.	PART NO.	DESCRIPTION	NO.	REQ.	PART NO.	DESCRIPTION	NO.	

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