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						B1		ECR-14-001601			04FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151749-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855224
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855224

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN GOPALAKRISHNA HV		CHK RAGHAVENDRA		APVD RAGHAVENDRA		NAME		TE Connectivity	
				0 PLC	±										
				1 PLC	±										
				2 PLC	±										
				3 PLC	±										
				4 PLC	±										
				ANGLES	±										
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
						A 3				C- 1855224					

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855224-1	B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855224-2	B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855224-3	B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855224-6	B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855224-7	A	-	-	-	SPARE PARTS

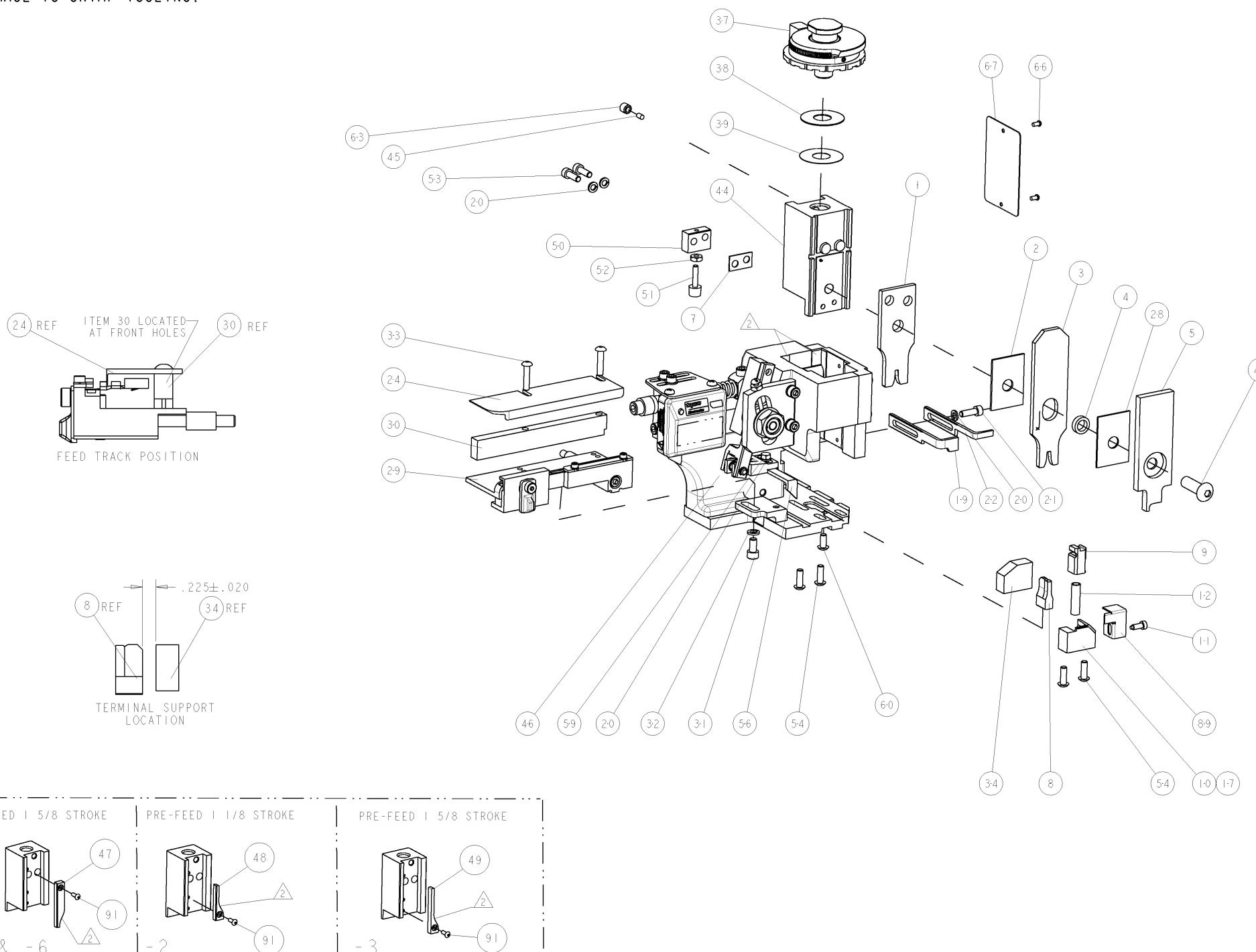
 RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

 ③ GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

TERMINAL NAME: 480 FEMALE TERMINAL					
TERM PN	MFR PN	PACKARD TERMINAL-PACKARD CRIMP SPECS			
1572145	12015860	CRIMP HEIGHT		WIRE SIZE	REF SETT
2-1393884-2	-	1.40±0.05mm [.055±.002]		1mm2	B5
-	-	1.35±0.05mm [.053±.002]		18AWG or 0.8mm2	C0
-	-	1.25±0.05mm [.049±.002]		0.5mm2	C8
-	-	-		-	-
CRIMP		SIZE	TYPE	RANGE	
-	-	WIRE	2.39mm [.094]	F	0.5-0.8mm2 OR 18
-	-	INSUL	3.43mm [.135]	O	.080-.123
WIRE STRIP LENGTH 5.16-5.94mm	TERM APPL SPEC NONE	FEED	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



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		CHECKED BY CHK 29MAR2001	
		APV'D BY APV'D 29MAR2001	
		PRODUCT SPEC	
		APPLICATION SPEC	
		SIZE CASE CODE DRAWING NO RESTRICTED TO	
MATERIAL: -		FINISH: -	
		WEIGHT: -	
		CUSTOMER DRAWING: A 00779 C-1855224	
		SCALE: 3:5 SHEET 1 OF 1 REV B	
CUSTOMER VIEWABLE ASSEMBLY			

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