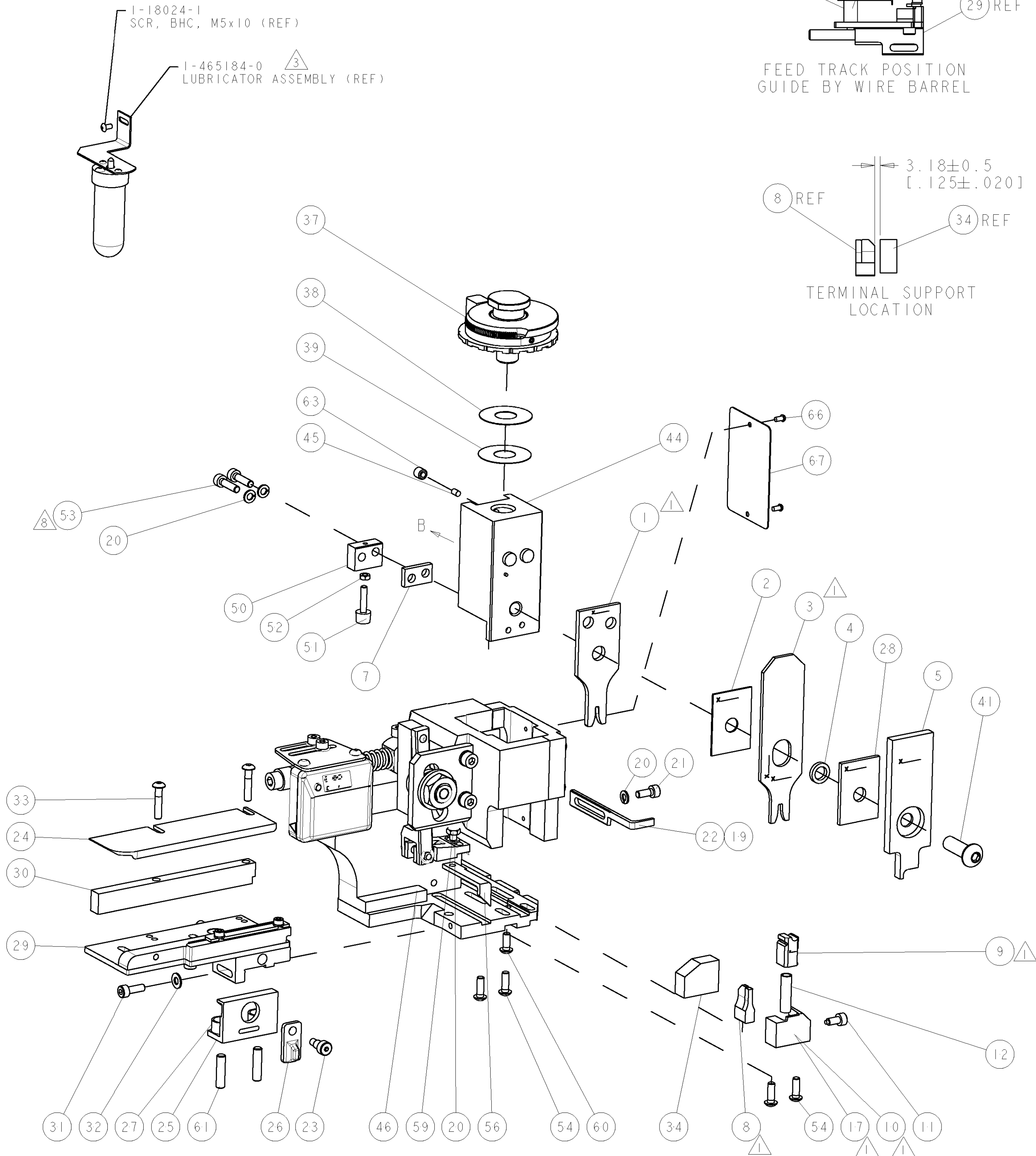




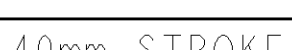
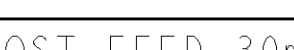
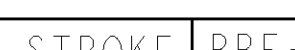
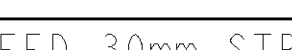
△ RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ 3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ 5. APPLICATOR IS DESIGNED TO APPLY AV & AVS TYPE WIRE.
- △ 6. ALL CRIMP DATA SUPPLIED BY THE TERMINAL MANUFACTURER. INSULATION CRIMP HEIGHTS NOT RECOMMENDED BY TYCO ELECTRONICS UK LTD.
- △ 7. ALSO REFER TO YAZAKI DRG. NO. 7114-1230-R FOR DIMENSION OF SPECIAL INSULATION FEATURE.
- △ 8. ITEM 53, CUT TO LENGTH AT ASSEMBLY.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			

-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION		ITEM NO

SET UP GAGE 458637-3		LOC A	DIST 66	REVIEWS				
P	LTR	DESCRIPTION			DATE	DWN	APVD	
	A	SEE ECO-06-025571			31OCT2006	DP	MC	
-	-	-	-	-	-	-	73	
-	-	-	-	-	-	-	72	
1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71	
-	-	-	-	-	-	-	70	
-	-	-	-	-	-	-	69	
-	-	-	-	-	-	-	68	
1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67	
2	2	2	2	2	21017-2	SCREW, DRIVE	66	
-	-	-	-	-	-	-	65	
-	-	-	-	-	-	-	64	
1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63	
-	-	-	-	-	-	-	62	
2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61	
1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60	
1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59	
-	-	-	-	-	-	-	58	
-	-	-	-	-	-	-	57	
1	1	1	1	1	1338685-1	PAWL, FEED	56	
-	-	-	-	-	-	-	55	
4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54	
2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0	53	
1	1	1	1	1	18030-1	NUT, HEX, REG M3	52	
1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51	
1	1	1	1	1	690753-2	SPACER, TONKER	50	
1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49	
1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED	48	
-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47	
1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46	
1	1	1	1	1	690191-1	PLUG,NYLON	45	
1	1	1	1	1	1338660-1	RAM	44	
-	-	-	-	-	-	-	43	
-	-	-	-	-	-	-	42	
1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41	
-	-	-	-	-	-	-	40	
1	1	1	1	1	690125-1	SHIM SUB-ASSY	39	
1	1	1	1	1	1-469367-0	SHIM	38	
1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	37	
-	-	-	-	-	-	-	36	
-	-	-	-	-	-	-	35	
1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34	
2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33	
1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32	
1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31	
1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30	
1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29	
1	1	1	1	1	2-455888-2	SPACER, CRIMPER	28	
2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27	
1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26	
1	1	1	1	1	240792-1	DRAG, TERMINAL	25	
1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24	
1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23	
-	1	1	-	1	690472-2	STRIPPER	22	
1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21	
4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20	
1	-	-	1	-	690472-1	STRIPPER	19	
-	-	-	-	-	-	-	18	
-	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	17	
-	-	-	-	-	-	-	16	
-	-	-	-	-	-	-	15	
-	-	-	-	-	-	-	14	
-	-	-	-	-	-	-	13	
1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12	
1	1	1	1	1	356885-4	STOP, SHEAR	11	
1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10	
1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9	
2	2	1	1	1	3-1633131-0	ANVIL, COMBINATION .080	8	
1	1	1	1	1	240641-5	SPACER	7	
-	-	-	-	-	-	-	6	
1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5	
1	1	1	1	1	1-238011-0	BLOCK, CRIMPER SPACER	4	
2	2	1	1	1	6-683453-1	CRIMPER, INSULATION PREMIUM	3	
1	1	1	1	1	455888-8	SPACER, CRIMPER	2	
2	2	1	1	1	1-456405-5	CRIMPER, WIRE PREMIUM	1	
6	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
DWN		L		12OCT2006		tyco		Tyco Electronics Harrisburg, PA 17105-3608
CHR						Electronics		
APVD		M		12OCT2006		NAME		
PRODUCT SPEC						FINE ADJUST SIDE FEED		
APPLICATION SPEC						HDI APPLICATOR		
See Table						SIZE		
WEIGHT						CASE CODE		
CUSTOMER DRAWING						DRAWING NO		
						RESTRICTED TO		
						SCALE		
						SHEET		
						OF		
						REV		
						A		
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