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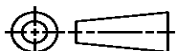
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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			A1	ECR-14-002340	21FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151247-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911107
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

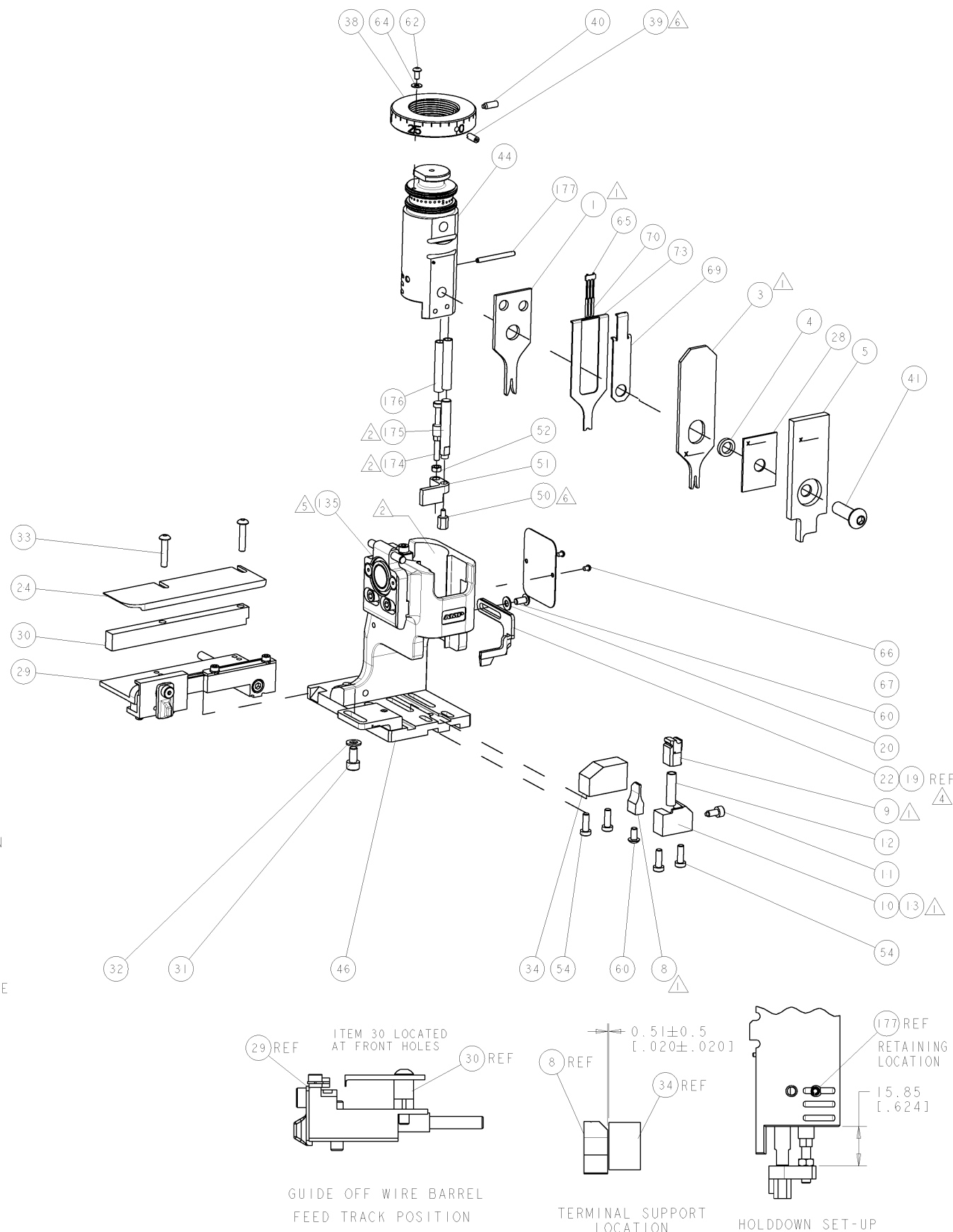
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911107

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		TE Connectivity			
		CHK	RAGHAVENDRA					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	RAGHAVENDRA		NAME SIDE FEED SYSTEM III APPLICATOR	
				PRODUCT SPEC				
				APPLICATION SPEC				
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
					A3		©- 1911107	
CUSTOMER DRAWING					SCALE	SHEET 1 OF 2		REV A1

APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	1.40mm [.055]	F	
INSUL	1.40mm [.055]	O	
APPL INSTRUCTIONS 408-10135			
TERMINAL DATA: TE TERMINAL TYCO ELECTRONICS CRIMP SPEC			
TERMINAL NAME: 0.64 III SERIES RECEPTACLE CONTACT			
WIRE STRIP LENGTH 3.0-3.5 mm [.118-.137 IN]		INSULATION DIAMETER RANGE 1.10-1.70mm [.043-.066 IN]	
TERMINAL APPL SPEC		114-5329	-
TERMINALS APPLIED			
1674311-1	1674311-2	-	-



1. RECOMMENDED SPARE PARTS.
2. GREASE BEARING SURFACES LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
5. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
6. APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.
7. NOMINAL WIRE SIZES ARE SHOWN, FOR SPECIFIC WIRE SIZES SEE APPLICATION SPECIFICATION.



	-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
	-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
	-	1	1	1	1	1752353-1	GUIDE PIN,HOLDOWN	175
	-	1	1	1	1	1901680-1	GUIDE PIN,HOLDOWN	174
5	-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
	-	1	1	1	1	1490525-1	DEPRESSOR, WIRE	73
	-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
	-	3	3	3	3	1-23147-4	SPRING, COMPRESSION	70
	-	1	1	1	1	1490524-2	DEPRESSOR, SPACER	69
	-	1	1	1	1	1901048-1	TAG, IDENTIFICATION	67
	-	2	2	2	2	21017-1	SCREW, DRIVE	66
	-	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
	-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
	-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
	-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
	-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
	-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
	-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
	-	1	1	1	1	1-1752354-6	STANDOFF,HOLD-DOWN	50
	-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
	-	1	1	1	1	1752308-1	RAM	44
	-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
	-	1	1	1	1	993002-4	SCREW,SET,SFT TIP	40
	-	1	1	1	1	1962043-1	PLUNGER,BALL,METRIC	39
	-	1	1	1	1	1752309-2	RING, INSULATION CRIMP	38
	-	1	1	1	1	1752356-6	SUPPORT, TERMINAL	34
	-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
	-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
	-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
	-	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1976045-1	STRIPPER	22
	-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
4	-	REF	REF	REF	REF	1752311-1	STRIPPER	19
1	-	1	-	1	-	1338684-1	SHEAR HOLDER, FRONT	13
	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	356885-4	STOP, SHEAR	11
	-	1	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
	-	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
1	1	2	2	1	1	5-1333201-0	ANVIL, COMBINATION	8
	-	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
	-	1	1	1	1	1-238011-7	BLOCK, CRIMPER SPACER	4
1	1	2	2	1	1	2-683454-4	CRIMPER, INSULATION O	3
	1	2	2	1	1	937157-7	WIRE CRIMPER	1
	-77	-76	-71	-6	-1	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROL DOCUMENT FOR THE MANUFACTURING OF THE PART. IT IS THE RESPONSIBILITY OF THE CUSTOMER TO OBTAIN THE LATEST REVISION. IT SHOULD BE CONTACTED FOR THE LATEST REVISION.		OWN D. PROUSE 26SEP2007		Tyo Electronics Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES(mm)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME SIDE FEED SYSTEM IIII APPLICATOR	
		APPROVED D. PROUSE 26SEP2007		APPLICATOR	
		PRODUCT SPEC		-	
		APPLICATION SPEC		-	
		SEE TABLE		-	
MATERIAL -		FINISH -		SIZE A1	
		WEIGHT -		CAGE CODE 00779	
		CUSTOMER DRAWING		DRAWING NO C-1911107	
				RESTRICTED TO -	
				SCALE 2:5	
				SHEET 1 OF 1	
				REV A	

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[TE Connectivity:](#)

[1911107-1](#)