

AMP 1281-1 (6/65)

428

APPLICATOR PARTS LIST

TYPE

MINIATURE QUICK CHANGE APPLICATOR
END FEEDCASE CODE
00779

CUSTOMER AND ASSEMBLY DRAWING

RESTRICTED TO

TYPE CODE
☐ PROD
☐ IN DIR
☐ W.O.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	■ WIRE CRIMPER 453805-1	1	2-690401-3	43	WASHER-LAMINATED *	1	690125-1	
2	SPACER - INSULATION			44	RAM	1	690476-1	
3	■ INSULATION CRIMPER			45	PLUG-NYLON	1	690191-1	
4	PIN - CRIMPER			46	BLOCK-INS. ADJ.			
5	SHEAR BLADE SPACER	1	1-240641-7	47	SCREW-SHOULDER			
6	HOLD DOWN			48	CAM	1	690602-2	
7	■ SHEAR BLADE	1	1-240650-3	49	CRIMPER BOLT	1	7-21002-9	
8	■ ANVIL	1	2-240654-9	50				
9	■ FRONT SHEAR PLATE	1	240642-5	51				
10	SHEAR PLATE SPACER	2	240645-3	52	LEVER-TERMINAL	1	240634-1	
11	■ REAR SHEAR PLATE	1	240644-1	53	FEED FINGER	1	240635-1	
12	HOLD DOWN SPRING			54	FEED FINGER SPRING	1	691499-1	
13	SPRING SPACER			55	FEED FINGER PIN	1	240624-1	
14	HOLD DOWN SPACER			56				
15				57				
16	SPRING - FEED RETURN	1	3-22287-0	58	HOUSING	1	454232-1	
17	ANCHOR - SPRING	1	238008-1	59	CAP	1	240621-1	
18	FRONT - STRIP GUIDE	1	454217-1	60	WEAR PLATE	1	240845-1	
19	REAR - STRIP GUIDE	1	454217-1	61	ROD-FEED	1	240631-1	
20	DRAG - STOCK	1	240637-1	62	ROLLER-CAM	1	240658-1	
21	DRAG LEVER	1	240636-1	63	PIN-CAM ROLLER	1	240659-1	
22	DRAG SPRING	1	7-22282-5	64	SCREW-ADJ.	1	240632-1	
23	■ PLATE - STRIP HOLD			65	BLOCK-PIVOT	1	240629-1	
24	STRIP GUIDE PLATE	1	240648-2	66	LEVER-INTERMEDIATE	1	240630-1	
25	BASE BLOCK	1	240647-1	67	BUSHING	1	240633-1	
26	BASE PLATE	1	240652-1	68	SHAFT-PIVOT	1	240626-1	
27	■ STRIPPER	1	690766-1	69	PLATE ADJ.	1	240628-1	
28	RETAINING PLATE			70	HEX NUT	1	22594-8	
29	SHOULDER SCREW			71	SPACER	1	690517-1	
30	ANCHOR SPACER	1	690453-1	72	Spring Assist	1	690603-1	
31	SPACER - BASE BLOCK			73				
32	Spacer Stripper	1	1-690451-7	74				
33	Spacer, Strip Guide	2	454218-1	75				
34				76				
35	POST-RAM	1	690212-1	77				
36	SPRING WASHER	1	22480-5	78	GUARD (WINDOW)	REF	455745-1	
37	DISC-WIRE	1	2-455829-3	79	Guard	1	690615-1	
38	DISC-INSULATION			REV.	REVISION RECORD	DATE	BY	ECN
39	SPRING-COMPRESSION	1	690170-1	01	ADD TERM 485018	10/28/70	JW	L7884
40	BALL STEEL	1	23241-6	A	REV PER ECN	7-15-71	BW	L8399
41	DISC SPACER	1	690223-1	B	REV PER ECN	4-21-72	JF	L8858
42	WASHER RAM	1	690124-1	B1	REV PER ECN	6-19-78	JF	R2566

AMP INCORPORATED
HARRISBURG, PENNA.

CRIMPING DATA

TO APPLY SPEC	GROUP I	GROUP II	WIRE SIZE
114-2093	I	II	
PAD LETTER	C.H.	C.H.	
A	.086	.084	14
B	.076	.074	16
C	.069	.067	18
D	NOT USED		
CRIMP	SIZE	TYPE	FEED
WIRE	.100	F	
INSUL.			.486

TERMINALS

GROUP

COT

0178STK

60812

350010

485018

62788

62984

62326

GROUP

II

0178STK

62801

INSULATION RANGE	WIRE RANGE
	18-14
EXPLODED VIEW	SET UP GAGE
A-6032-1,-2	679108-1

REMARKS: AI 408-8024

Pre Feed
AMP-O-Lectric*CRIMP HEIGHT ADJ. REQ.
TO SWITCH FROM GROUP
I TO GROUP II TERMS
& VISE VERSA■ DENOTES WEARING PARTS
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON

MACH. SERIAL NO.	DIST.
MACH. PARTS LIST	565135-5
APPL. SERIAL NO.	DATE SHIPPED
	DESIGNED P.E.B. 6-3-70

CUSTOMER NAME AND ADDRESS	CHK'D.
	6-2-70 LUC. MURPHY
	APP'D 6/15/70 P. J. RAY
APPLICATOR NUMBER	REV.
C5	687327-2
	1 OF 1

For Hardware See 1-687010-2

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C1 ADD 62984 R3356 1-17-80
C2 ADD 62326 R3460 SC/RE 3-80C2 ADD 62801
C REV PER ECN8-14-78 R3460
6-13-79 R3460 R3058

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[687327-2](#)