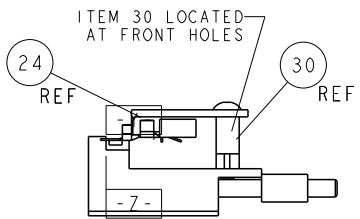
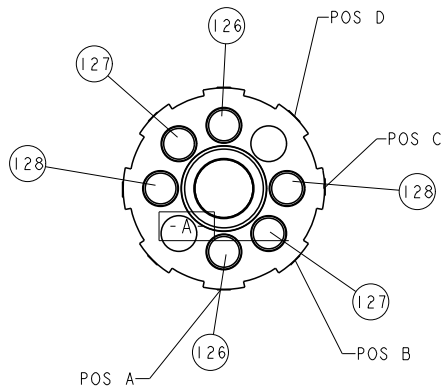
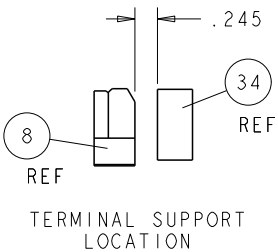


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852149-1	B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852149-2	B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852149-3	B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852149-6	B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852149-7	A	-	-	-	SPARE PARTS		

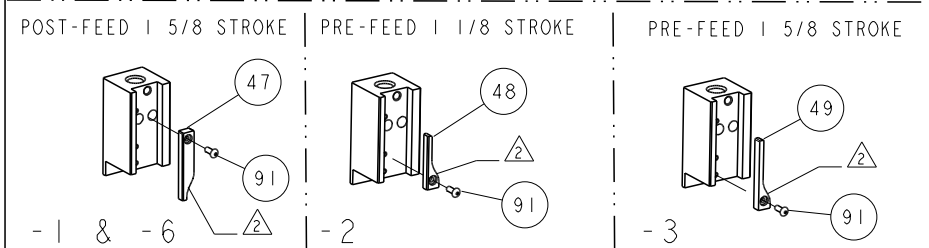
- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 CRIMP HEIGHTS FOR 3mm AND 4mm SIZE WIRE DO NOT MEET PACKARD SPEC.



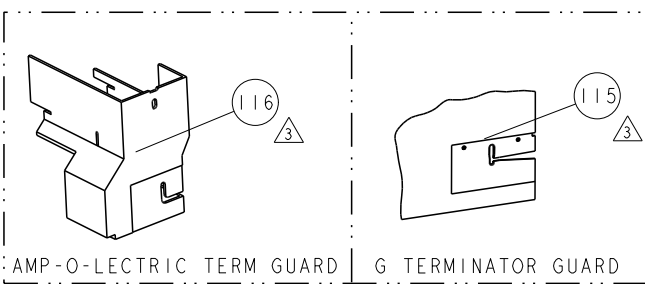
FEED TRACK POSITION



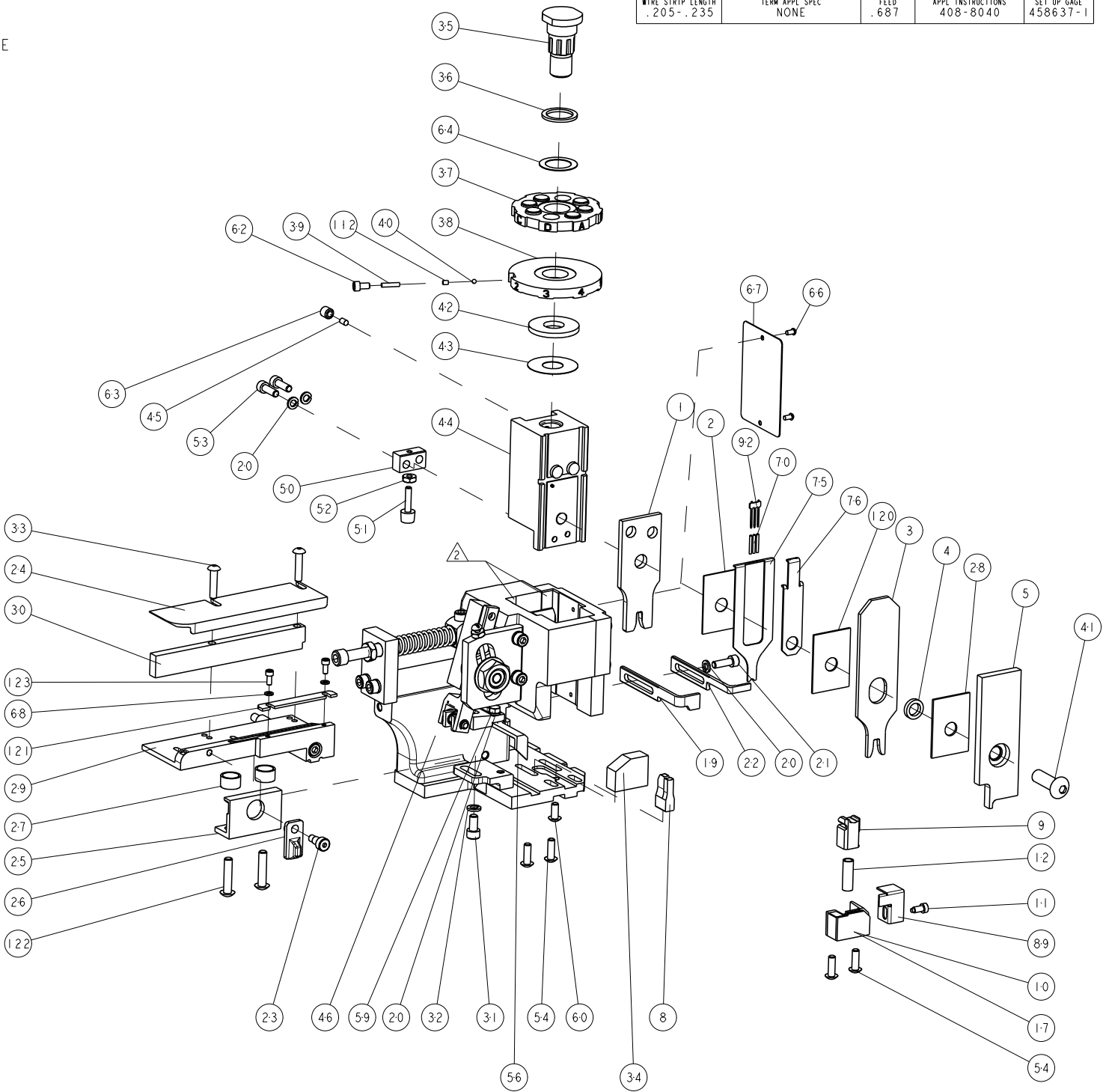
TERMINAL SUPPORT LOCATION



-77		-6		-3		-2		-1		U/M		PART NO		DESCRIPTION		ITEM NO	
-	2	2	2	2	2	-	-	9-354778-7	PIN, WIRE DISC, .2980	-	-	128					
-	2	2	2	2	2	-	-	8-354778-1	PIN, WIRE DISC, .2900	-	-	127					
-	2	2	2	2	2	-	-	6-354778-3	PIN, WIRE DISC, .2810	-	-	126					



TERMINAL NAME: TERM F M/P 630 P2S															
TYCO PN		MANF PN		PACKARD TERMINAL - AMP CRIMP SPECS											
1572843		12176854													
-		-		PAD		CRIMP HEIGHT						WIRE SIZE			
-		-		A		.089±.002[2.25±0.05mm]						5.0mm2			
-		-		B		.080±.002[2.03±0.05mm]						4.0mm2			
-		-		C		.073±.002[1.85±0.05mm]						3.0mm2			
-		-		D								-			
-		-		CRIMP		SIZE				TYPE		RANGE			
-		-													
-		-		WIRE		.140 [3.56mm]				F		3.0-5.0mm2			
-		-		INSUL		.172 [4.37mm]				F		Ø.176 MAX			
WIRE STRIP LENGTH .205-.235				TERM APPL SPEC NONE				FEED .687		APPL INSTRUCTIONS 408-8040				SET UP GAGE 458637-1	



REVISIONS																								
LOC		DIST		DESCRIPTION											DATE		OWN		APVD					
A		66		P		LYR		DESCRIPTION											230C12012		XZ		TE	

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