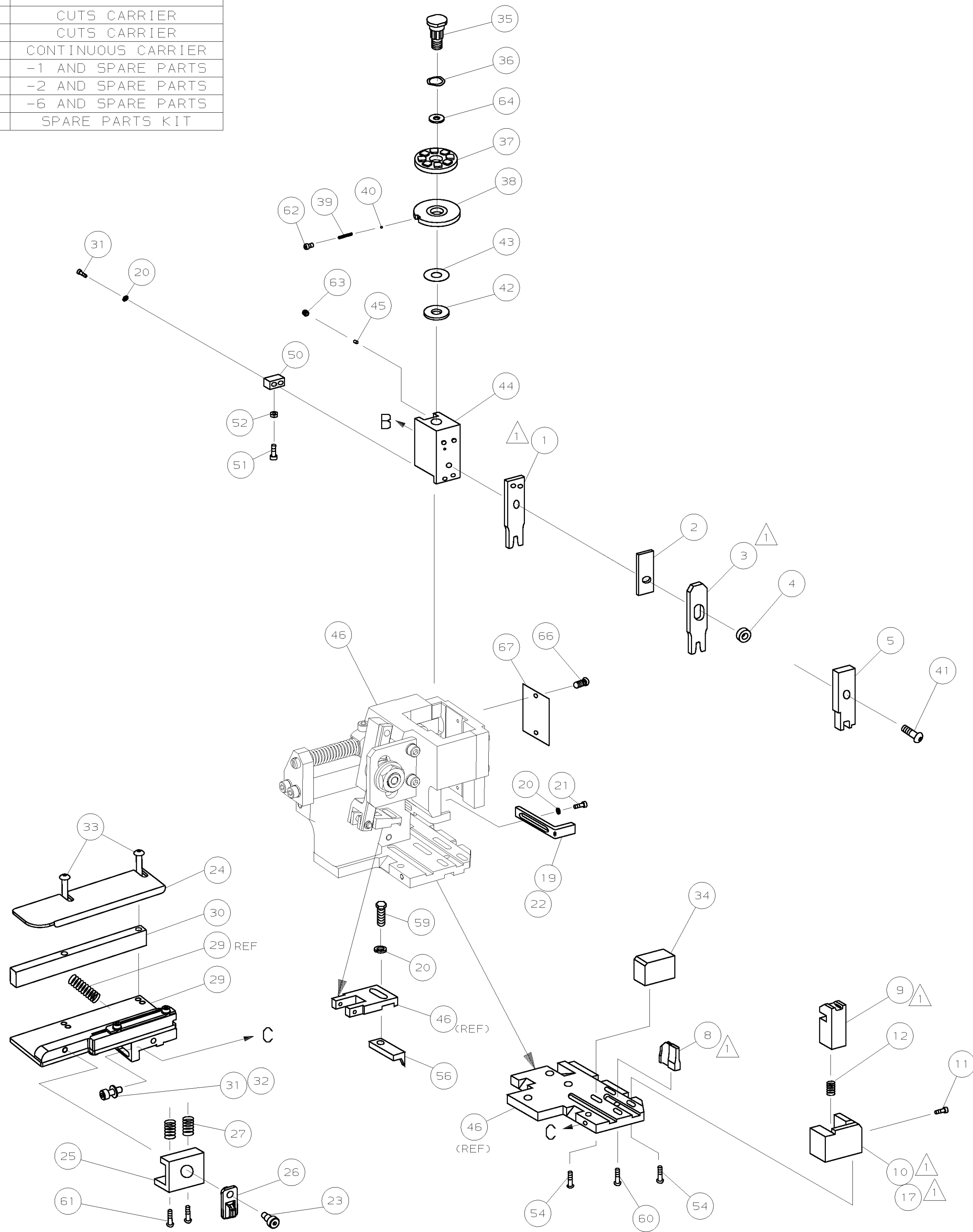




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. METRIC CRIMP DATA TAKES PRECEDENCE.
5. CRIMP DATA SPECIFIC FOR GERMAN MARKET.



GUIDE OFF
INSULATION BARREL

		DIMENSIONS: mm (INCHES)		MATERIAL		HT TR		FIN	
		DO NOT SCALE PRINT.							
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 24JUL02		APP 24JUL02			
		1 PLC DEC ±		M. CLIFFORD		F. BACKHURST		 AMP Incorporated Harrisburg, Pa 17105-3608	
		2 PLC DEC ±		CHK -		REL 03SEP02			
		3 PLC DEC ±				L. LOTHOUSE			
BH	AUG04	ANGLES ±		NAME					MACHINE REF
LJL	JUL04	SURF TEXTURE: ✓		SIDE FEED HD-I APPLICATOR					HD-I APPL
LJL	SEP02	REMOVE BURRS, BREAK SHARP EDGES LO.38 MAX		SCALE -		D		DWG NO	1426366
APP	DATE							SHEET	REV
								1 of 1	C

	-	1	1	1	1	1	1	1426366	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
										71
										70
										69
										68
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
										65
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
	-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	62
	-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25)DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10)ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8)FEED FINGER	59
										58
										57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
	-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12)SHEAR HOLDER	54
										53
	-	1	1	1	1	1	1	18030-1	NUT,HEX (M3)HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25)RAM	41
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
	-	1	1	1	1	1	1	1320922-5	DISC, INSULATION	38
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
	-	1	1	1	1	1	1	690212-1	POST, RAM	35
	-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
	-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP (M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
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	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
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	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10)STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4)STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19
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	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	4-1333201-3	ANVIL	8
										7
										6
	-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	238011-6	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	4-683453-8	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
	1	2	2	2	1	1	1	733226-1	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		

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