

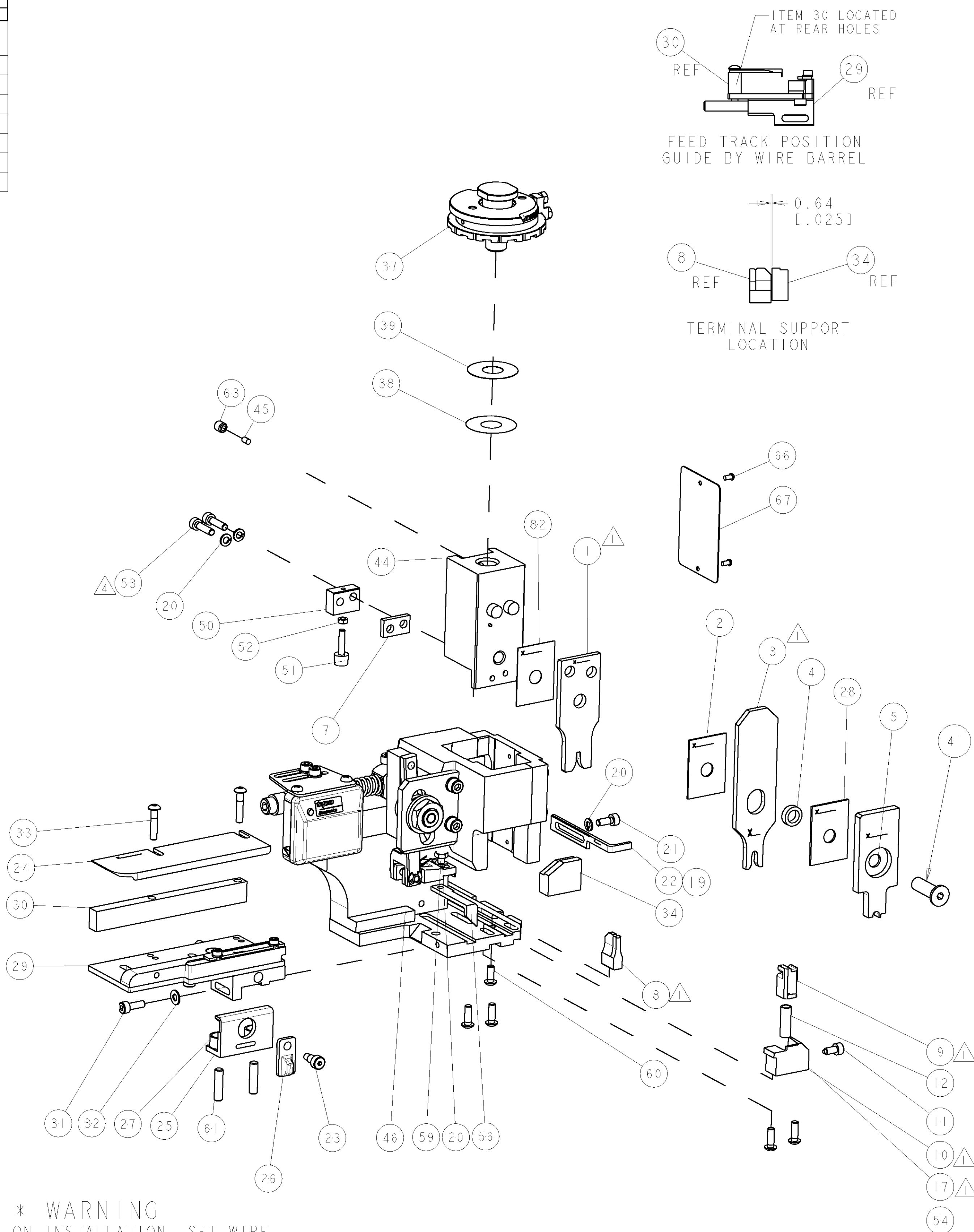


 RECOMMENDED SPARE PARTS

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR

 4. CUT TO LENGTH AT ASSEMBLY



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-							455888-3	SPACER, CRIMPER	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3				LOC A	DIST 66	REVIEWS			
P		LTR		DESCRIPTION		DATE	MC	APVD	
		A		SEE ECO-05-006496		29JUL2005		FB	
		A		ECR-05-014606		01NOV2005	MY	GB	
-	-	-	-	-	-	-	-	73	
-	-	-	-	-	-	-	-	72	
1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE		71	
-	-	-	-	-	-	-	-	70	
-	-	-	-	-	-	-	-	69	
-	-	-	-	-	-	-	-	68	
1	1	1	1	1	461264-5	PLATE, IDENTIFICATION		67	
2	2	2	2	2	21017-2	SCREW, DRIVE		66	
-	-	-	-	-	-	-	-	65	
-	-	-	-	-	-	-	-	64	
1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0		63	
-	-	-	-	-	-	-	-	62	
2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0		61	
1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)		60	
1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0		59	
-	-	-	-	-	-	-	-	58	
-	-	-	-	-	-	-	-	57	
1	1	1	1	1	1338685-1	PAWL, FEED		56	
-	-	-	-	-	-	-	-	55	
4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)		54	
2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0		53	
1	1	1	1	1	18030-1	NUT, HEX, REG M3		52	
1	1	1	1	1	811242-5	BUMPER, HOLD DOWN		51	
1	1	1	1	1	690753-2	SPACER, TONKER		50	
1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)		49	
1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED		48	
-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED		47	
1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI		46	
1	1	1	1	1	690191-1	PLUG,NYLON		45	
1	1	1	1	1	1338660-4	RAM		44	
-	-	-	-	-	-	-	-	43	
-	-	-	-	-	-	-	-	42	
1	1	1	1	1	992285-2	SCR, LOW SKT HD CAP M8 X 25.0		41	
-	-	-	-	-	-	-	-	40	
1	1	1	1	1	690125-1	SHIM SUB-ASSY		39	
1	1	1	1	1	469367-4	SHIM		38	
1	1	1	1	1	879103-3	DISC, ADJUSTABLE GEITNER		37	
-	-	-	-	-	-	-	-	36	
-	-	-	-	-	-	-	-	35	
1	1	1	1	1	1333246-7	SUPPORT, TERMINAL		34	
2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)		33	
1	1	1	1	1	18027-2	WASHER, FLAT, REG M4		32	
1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0		31	
1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE		30	
1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY		29	
1	1	1	1	1	1-455888-0	SPACER, CRIMPER		28	
2	2	2	2	2	1-22284-0	SPRING, COMPRESSION		27	
1	1	1	1	1	356835-1	LEVER, DRAG RELEASE		26	
1	1	1	1	1	240792-1	DRAG, TERMINAL		25	
1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE		24	
1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0		23	
-	1	1	-	1	690472-2	STRIPPER		22	
1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0		21	
4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4		20	
1	-	-	1	-	690472-1	STRIPPER		19	
-	-	-	-	-	-	-	-	18	
-	-	1	-	-	1338684-1	HOLDER, SHEAR, NO-CUT		17	
-	-	-	-	-	-	-	-	16	
-	-	-	-	-	-	-	-	15	
-	-	-	-	-	-	-	-	14	
-	-	-	-	-	-	-	-	13	
1	1	1	1	1	5-22280-0	SPRING, COMPRESSION		12	
1	1	1	1	1	356885-4	STOP, SHEAR		11	
1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT		10	
1	1	1	1	1	1-454276-9	FLOATING SHEAR, FRONT		9	
2	2	1	1	1	1633133-2	ANVIL, COMBINATION .100		8	
1	1	1	1	1	240641-5	SPACER		7	
-	-	-	-	-	-	-	-	6	
1	1	1	1	1	4-455889-5	DEPRESSOR, SHEAR		5	
1	1	1	1	1	3-238011-1	BLOCK, CRIMPER SPACER		4	
2	2	1	1	1	2-562244-8	CRIMPER, INSULATION		3	
1	1	1	1	1	455888-7	SPACER, CRIMPER		2	
2	2	1	1	1	456407-6	CRIMPER, WIRE PREMIUM		1	
6	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	
DWN: M. CLIFFORD 09JUN2005						tyco Electronics		Tyco Electronics Harrisburg, PA 17105-3608	
CHK: -						NAME			
APVD: F. BACKHURST 09JUN2005						FINE ADJUST SIDE FEED			
PRODUCT SPEC						HDI APPLICATOR			
APPLICATION SPEC						-			
See Table						SIZE	CAGE CODE	DRAWING NO	
WEIGHT						A	00779	C=1528551	
CUSTOMER DRAWING						SCALE	3:5	SHEET 1 OF 1	
FINISH						REV A			

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