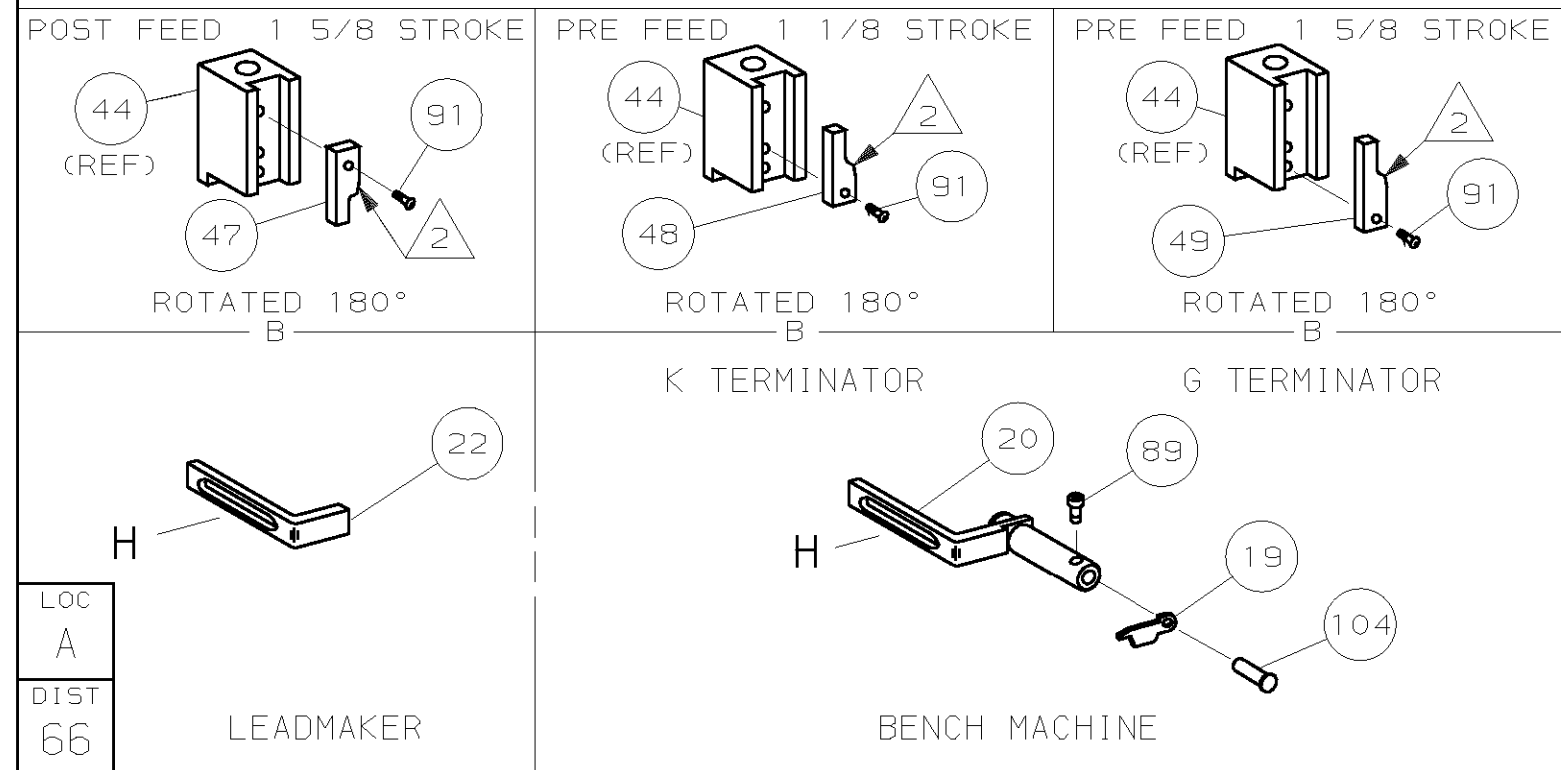
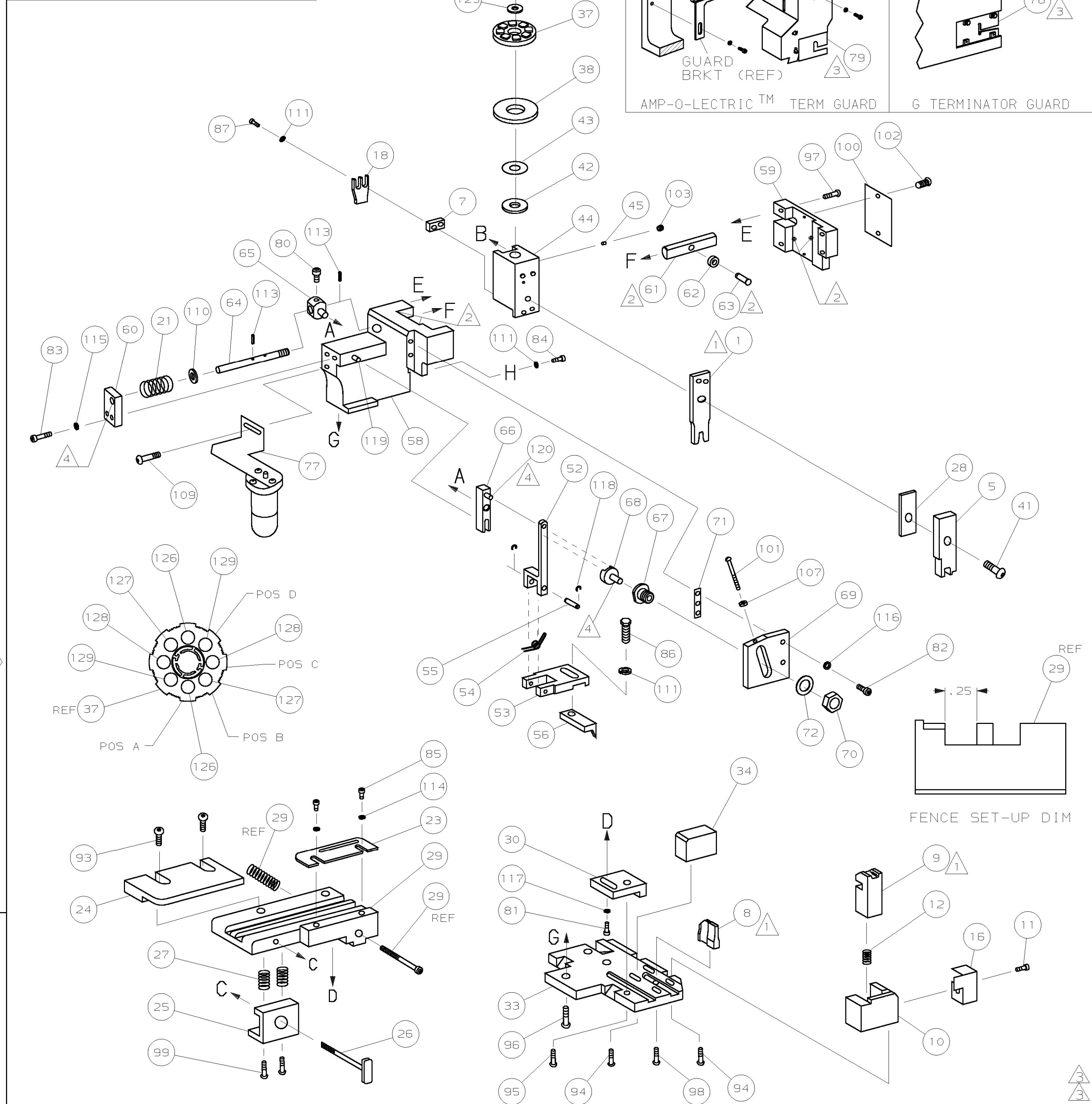


PART NUMBER	REV	FIRST USED
1385206-1	A	122500-1
1385206-2	A	565435-5
1385206-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: TERMINAL									
AMP PN		MFR PN		ITT CANNON TERMINAL		AMP CRIMP SPECS			
286903-1		SC16M156		PAD LTR	CRIMP HEIGHT			WIRE SIZE	
				A	.056 ±.002			16	
				B	.050 ±.002			18	
				C	.045 ±.002			20	
				D	.042 ±.002			22	
				CRIMP	SIZE	TYPE	RANGE		
				WIRE	.090	F	22-16		
				INSUL	-	-	-		
WIRE STRIP LENGTH .203-.250			TERM APPL SPEC NONE		FEED .350	APPL INSTRUCTION 408-8040		SET UP GAGE 458637-1	LAYOUT L2465
2	2	2	-	C	5-354779-4		PIN, WIRE DISC (.3260)D		129
2	2	2	-	C	4-354779-6		PIN, WIRE DISC (.3220)C		128
2	2	2	-	C	3-354779-6		PIN, WIRE DISC (.3170)B		127
2	2	2	-	C	2-354779-4		PIN, WIRE DISC (.3110)A		126
1	1	1	-	A	986950-1		WASHER, FLAT PRECISION		125
1	1	1	-	A	217238-1		GENERAL INSTRUCTION PACKAGE		124
1	1	1	-	-	4088040		SF APPL INST 408-8040		123
									122
									121
REF	REF	REF	-	A	1-21030-1		PIN,DOWEL (ø.187x.50) LEVER		120
REF	REF	REF	-	A	1-21030-6		PIN,DOWEL (ø.187x1.25) HOUSING		119
REF	REF	REF	-	A	21045-3		RING,RET "C" (ø.187) FD FING PIN		118
1	1	1	-	A	21024-5		WASHER, LOCK (#10) ADJ BLOCK		117
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10) ADJ PLATE		116
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10) FEED GDE ROD		115
2	2	2	-	A	21024-2		WASHER, LOCK (#4) FRONT STP GUIDE		114
REF	REF	REF	-	A	5-21028-1		PIN, SLT SPR (ø.125x.50) ADJ ROD		113
									112
4	4	4	-	A	21024-4		WASHER, LOCK (#8) STRIPPER		111
REF	REF	REF	-	A	21899-4		WASHER, FLAT (ø5/16) SCREW ADJ		110
-	1	-	-	A	2-21002-6		SCR, BHC (10-32x.38) LUBE ASSY		109
									108
REF	REF	REF	-	A	21068-5		NUT, HEX (6-32) FEED ADJ		107
									106
									105
1	1	-	-	A	992031-1		PIN, CLEVIS		104
1	1	1	-	A	21009-2		SCR, SKT SET (1/4-20x.25 LW) RAM		103
2	2	2	-	A	21017-2		SCR, DRIVE (#2x.19) ID PLATE		102
REF	REF	REF	-	A	6-23715-5		SCR, PAN HD (6-32x1.50) FEED ADJ		101
1	1	1	-	B	461264-1		PLATE, IDENTIFICATION		100
2	2	2	-	A	3-21002-0		SCR, BHC (10-32x.88) DRAG		99
1	1	1	-	A	22733-8		SCR, BHC (8-32x.38 LW) ANVIL		98
REF	REF	REF	-	A	2-21002-9		SCR, BHC (10-32x.75) CAP		97
REF	REF	REF	-	A	2-22733-8		SCR, BHC (1/4-20x.62) HOUSING		96
REF	REF	REF	-	A	2-21002-7		SCR, BHC (10-32x.50) SG ADJ BLOCK		95
4	4	4	-	A	2-21002-2		SCR, BHC (8-32x.50) TERM H DWN		94
2	2	2	-	A	2-21002-1		SCR, BHC (8-32x.38) R STP GDE		93
									92
1	1	1	-	A	1-21002-7		SCR, BHC (6-32x.38) CAM		91
									90
1	1	-	-	A	7-21000-9		SCR, SHC (4-40x.19) STRIPPER		89
									88
2	2	2	-	A	2-21000-5		SCR, SHC (8-32x.25) DEP-HOLD		87
1	1	1	-	A	2-22603-0		SCR, HEX HD (8-32x.31) FEED FINGER		86
2	2	2	-	A	1-21000-3		SCR, SHC (4-40x.25) F ST GUIDE		85
1	1	1	-	A	2-21000-7		SCR, SHC (8-32x.50) STRIPPER		84
REF	REF	REF	-	A	3-21000-7		SCR, SHC (10-32x.75) FEED ROD GD		83
REF	REF	REF	-	A	3-21000-6		SCR, SHC (10-32x.62) FD ADJ BLK		82
1	1	1	-	A	3-21000-4		SCR, SHC (10-32x.38) SG ADJ BL		81
REF	REF	REF	-	A	3-21000-4		SCR, SHC (10-32x.38) PIVOT BLK		80
-	REF	-	-	B	455749-1		GUARD, WINDOW		79
REF	-	-	-	B	679532-1		INSERT, GUARD		78
-	1	-	-	C	1-465184-0		LUBRICATOR ASSY		77
									76
									75
									74
									73
REF	REF	REF	-	A	458109-1		WASHER, SPECIAL		72
REF	REF	REF	-	A	690517-1		SPACER		71
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION		ITEM NO
QTY REQD PER ASSY				PARTS LIST					

-1 LEADMAKER					MECH POST FEED				
-2 BENCH MODEL K					MECH PRE FEED				
-3 BENCH MODEL G					MECH PRE FEED				
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)			70
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT			69
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT			68
REF	REF	REF	-	B	240633-1	BUSHING			67
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE			66
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT			65
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD			64
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER			63
REF	REF	REF	-	B	240658-1	ROLLER, CAM			62
REF	REF	REF	-	B	454398-2	ROD, FEED			61
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD			60
REF	REF	REF	-	C	454220-1	CAP, RAM			59
REF	REF	REF	-	D	454485-1	HOUSING			58
								57	
1	1	1	-	B	690542-2	PAWL, FEED			56
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER			55
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER			54
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER			53
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM			52
								51	
								50	
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST			49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST			48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST			47
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)			46
1	1	1	-	A	690191-1	PLUG, NYLON			45
1	1	1	-	C	455673-1	RAM			44
1	1	1	-	A	690125-1	WASHER, LAMINATED			43
1	1	1	-	A	690124-1	WASHER, RAM			42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)			41
								40	
								39	
1	1	1	-	A	690223-2	SPACER, INSULATION DISC			38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC			3

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