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						A1		ECR-14-001887			12FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151403-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911223
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1911223

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN GOPALAKRISHNA HV		CHK RAGHAVENDRA		APVD RAGHAVENDRA		NAME		TE Connectivity	
				0 PLC	±										
				1 PLC	±										
				2 PLC	±										
				3 PLC	±										
				4 PLC	±										
				ANGLES	±										
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
						A 3		C- 1911223							

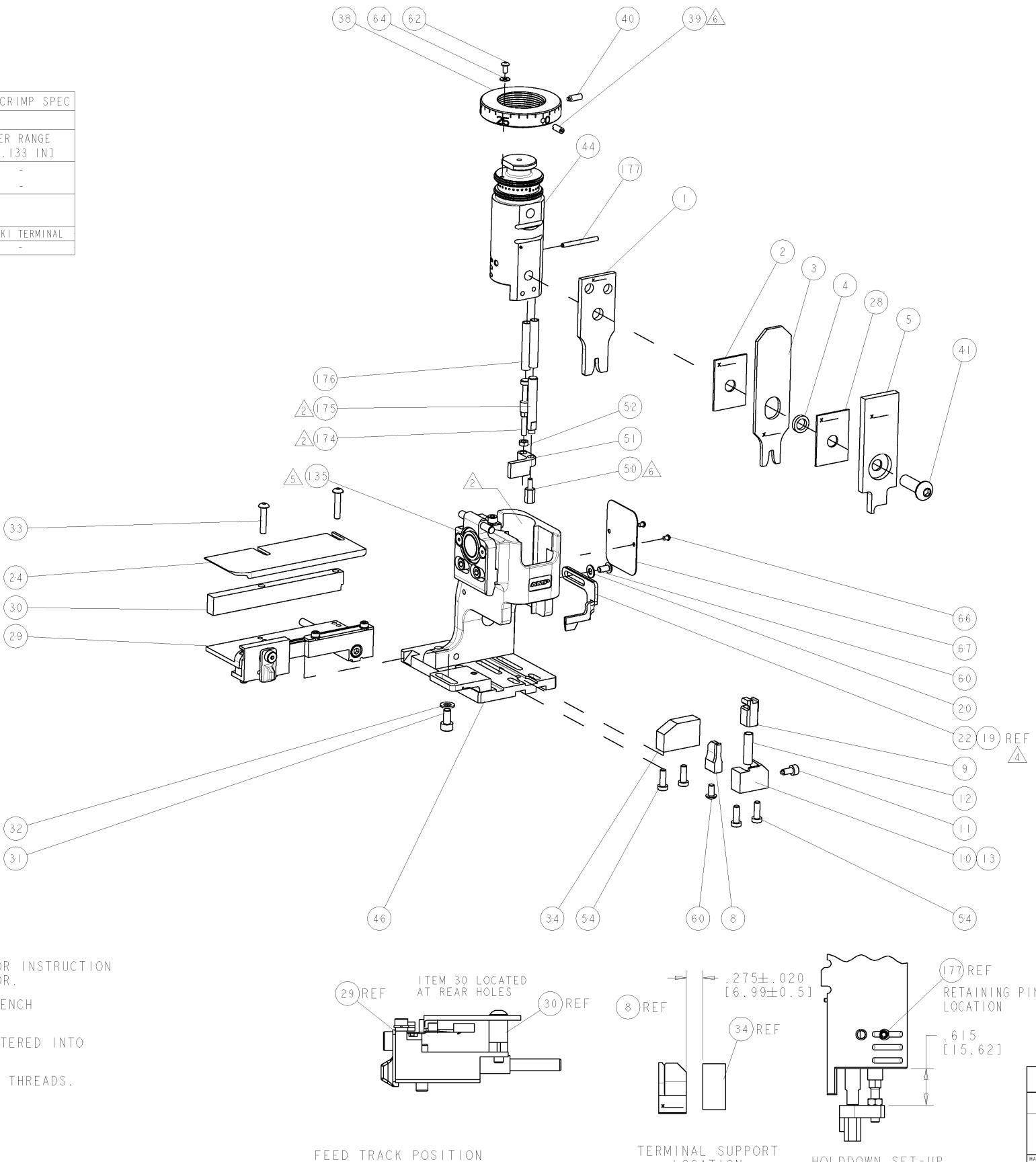
1470-19 (3/11)

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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911223-1	A	CUTS CARRIER	8-1911223-1
1911223-6	A	CONTINUOUS CARRIER	8-1911223-6
7-1911223-1	A	-1 AND SPARE PARTS	9-1911223-1
7-1911223-6	A	-6 AND SPARE PARTS	9-1911223-6
7-1911223-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.90mm [.114]	F
INSUL	3.81mm [.150]	QV
APPL INSTRUCTIONS		408-10135

TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPEC	
TERMINAL NAME: 6.3 YESC FEMALE TERMINAL			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.5-5.5 mm [.177-.216 IN]		2.20-3.40mm [.086-.133 IN]	
TERMINAL APPL SPEC		YEPS-15-240	-
TERMINALS APPLIED 			
TE TERMINAL	YAZAKI TERMINAL	TE TERMINAL	YAZAKI TERMINAL
1572469-1	7116-4121-02	-	-

WIRE SIZE	CRIMP HEIGHT mm [INCH]
2.5mm ²	1.85±.05 [.073±.002]
1.5mm ²	1.65±.05 [.065±.002]



⚠ RECOMMENDED SPARE PARTS

② GREASE BEARING SURFACES LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

**4 ITEM 19 - OPTIONAL STRIPPER FOR BENCH
MACHINE APPLICATIONS.**

 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO
BLANK MEMORY CHIP AT ASSEMBLY.

6) APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.

-	I	I	I	I	I-9931111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	I	I	I	I	1752353-1	GUIDE PIN, HOLDDOWN	175
-	I	I	I	I	1901680-1	GUIDE PIN, HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	I	I	I	I	1633565-1	DOCUMENTATION PACKAGE	71
-	I	I	I	I	1901048-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	I	I	I	I	18028-1	WASHER, FLAT, REG M3	64
-	I	I	I	I	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	I	I	I	I	I-18030-0	NUT, HEX, REG M3.5	52
-	I	I	I	I	1901681-1	HOLDDOWN, TERMINAL	51
-	I	I	I	I	2-1752354-4	STANDOFF, HOLD-DOWN	50
-	I	I	I	I	1752300-1	SF SYSTEM III APPLICATOR	46
-	I	I	I	I	1752308-1	RAM	44
-	I	I	I	I	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	I	I	I	I	993002-4	SCREW, SET, SFT TIP	40
-	I	I	I	I	1962043-1	PLUNGER, BALL, METRIC	39
-	I	I	I	I	1752309-3	RING, INSULATION CRIMP	38
-	I	I	I	I	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	I	I	I	I	18028-3	WASHER, FLAT, REG M5	32
-	I	I	I	I	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	I	I	I	I	1320908-2	SPACER, STRIP GUIDE	30
-	I	I	I	I	1901087-3	ASSEMBLY, STRIP GUIDE	29
-	I	I	I	I	1-455888-0	SPACER, CRIMPER	28
-	I	I	I	I	1320928-3	PLATE, STRIP GUIDE	24
-	I	I	I	I	1976045-1	STRIPPER	22
-	I	I	I	I	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
⚠	-	-	I	-	1338684-1	SHEAR HOLDER, FRONT	13
⚠	I	I	I	I	3-22280-3	SPRING, COMPRESSION	12
⚠	I	I	I	I	356885-4	STOP, SHEAR	11
⚠	-	-	I	-	1320921-1	SHEAR HOLDER, FRONT, CUT	10
⚠	I	I	I	I	3-454276-2	FLOATING SHEAR, FRONT	9
⚠	I	2	2	I	5-1333225-0	ANVIL, COMBINATION	8
⚠	I	I	I	I	3-455889-6	DEPRESSOR, SHEAR	5
⚠	I	I	I	I	238011-4	BLOCK, CRIMPER SPACER	4
⚠	I	2	2	I	2-854830-5	CRIMPER, INSULATION SPECIAL	3
⚠	I	I	I	I	1-455888-1	SPACER, CRIMPER	2
⚠	I	2	2	I	4-1490019-8	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: INCHES(mm)		CHK: <u>D. W. WRIGHT</u> 25FEB2008	NAME: <u>SIDE FEED SYSTEM III APPLICATOR</u>		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC 1 PLC 2 PLC 4 PLC ANGLES		APPLY: <u>T. L. FLEM</u> 25FEB2008	SIZE: <u>-</u> CAGE CODE: <u>-</u> DRAWING NO: <u>-</u> RESTRICTED TO: <u>-</u>		
		PRODUCT SPEC	<u>A</u> <u>00779</u> <u>C-1911223</u> <u>-</u> <u>-</u> <u>-</u>		
SEE TABLE		WEIGHT: <u>-</u>	SCALE: <u>3:5</u> SHEET: <u>1</u> OF: <u>1</u> REV: <u>A</u>		
MATERIAL: <u>-</u>		CUSTOMER DRAWING			

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