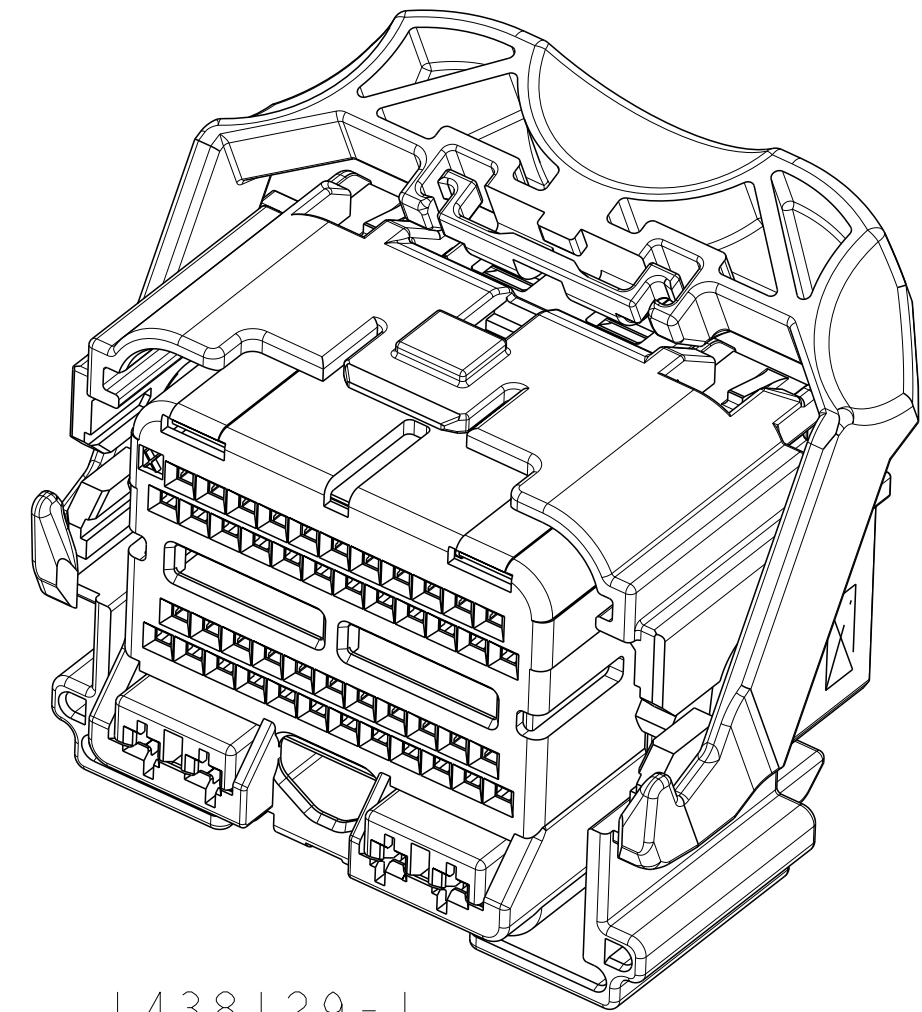
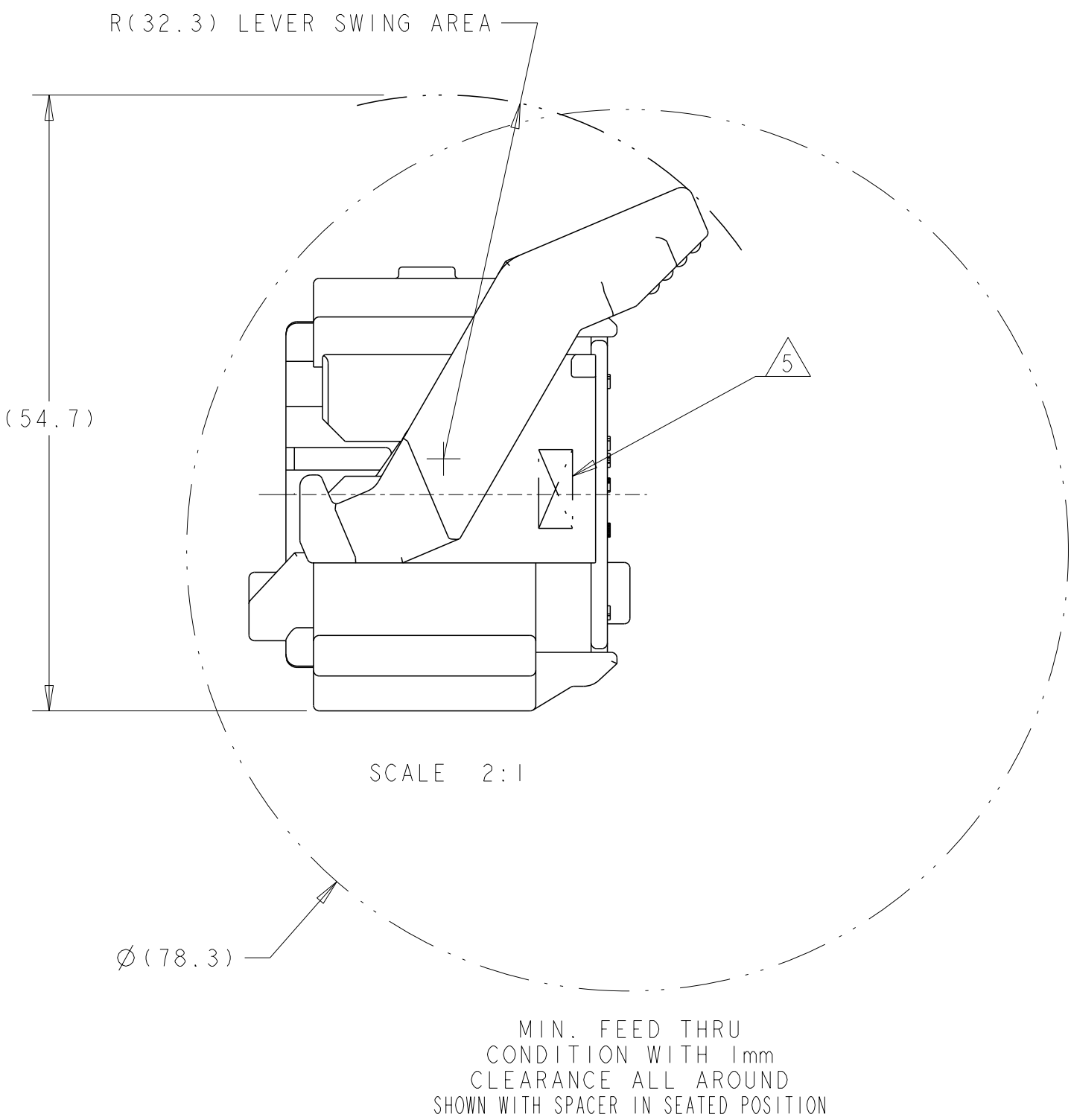
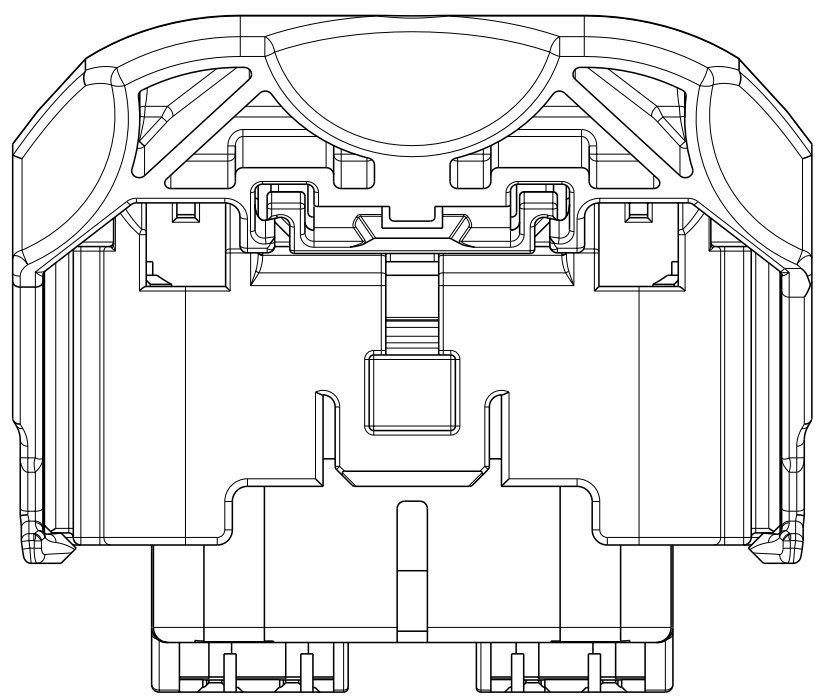


REVISIONS					
#	LYR	DESCRIPTION	DATE	DWN	APVD
F34		REVISED PER ECO-17-007768	30MAY2017	DLD	DCM
F35		REVISED PER ECO-17-014872	24OCT2017	JMS	CM
F36		REVISED PER ECO-18-005691	16APR2018	JMS	CM
F37		ECO-18-013134	13SEP2018	KP	CM



1438129-1
SHOWN WITH SPACER
IN SEATED POSITION



- 1

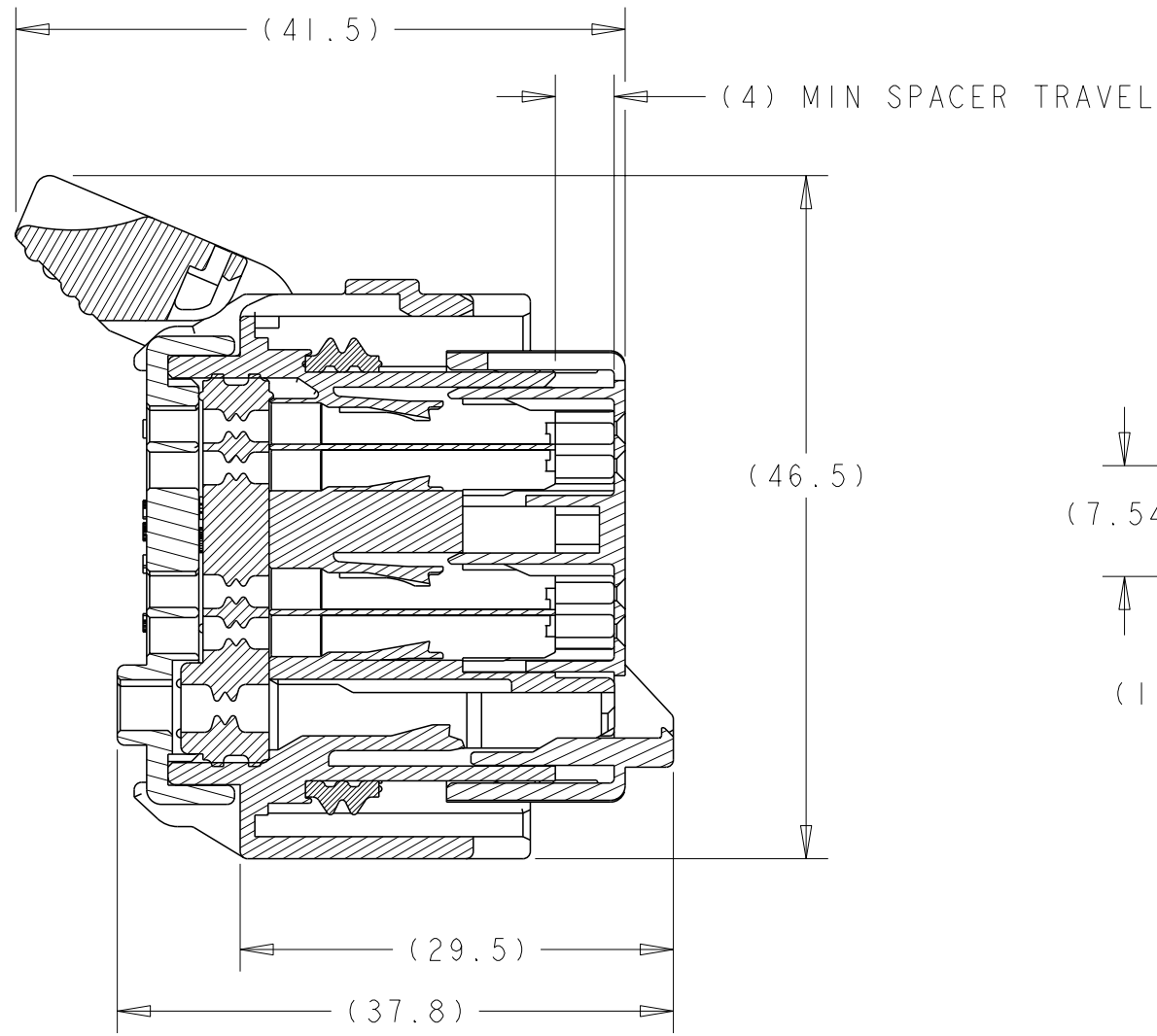
PRINT PART NUMBER (5S4T-14A464-L*-***, 5S4T-14A464-M*-***, 5S4T-14A464-N*-***) AND TRACEABILITY (YY : 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR CODE IN THE LOCATION AT ASSEMBLY. SEE SHEET 3 THRU 7 (-*) PART NUMBERS.
2.

APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²
3.

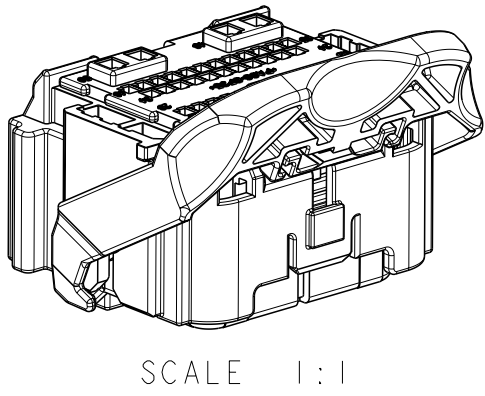
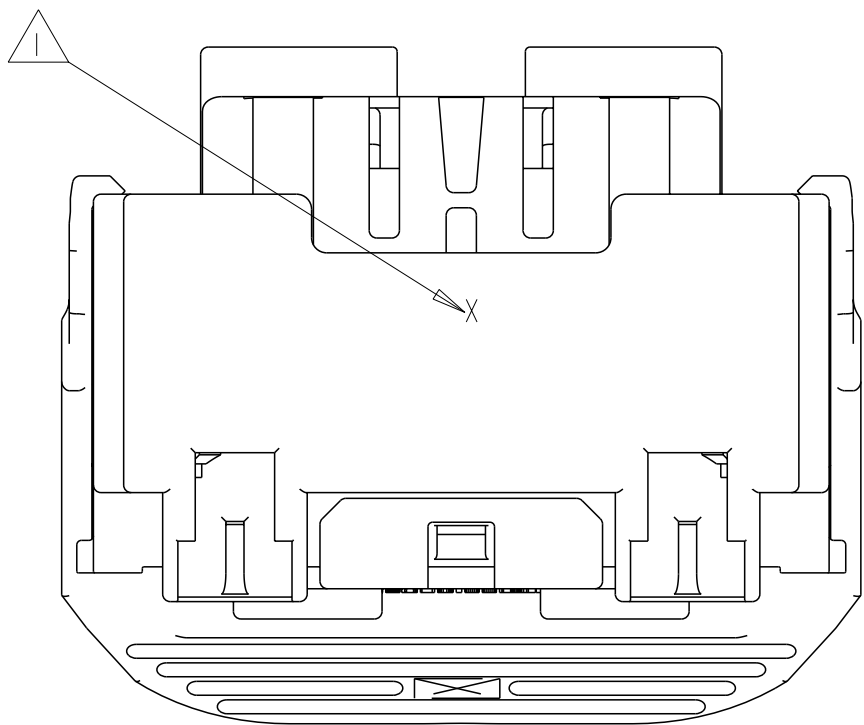
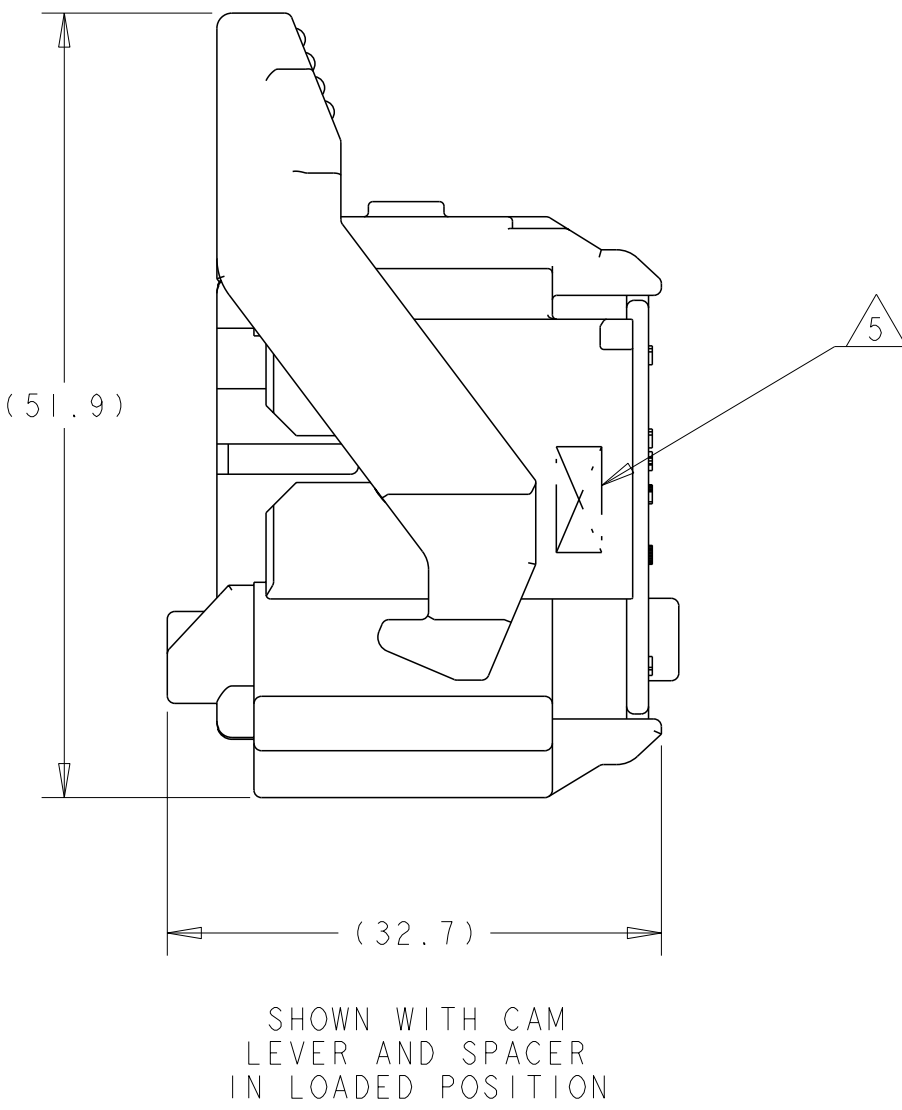
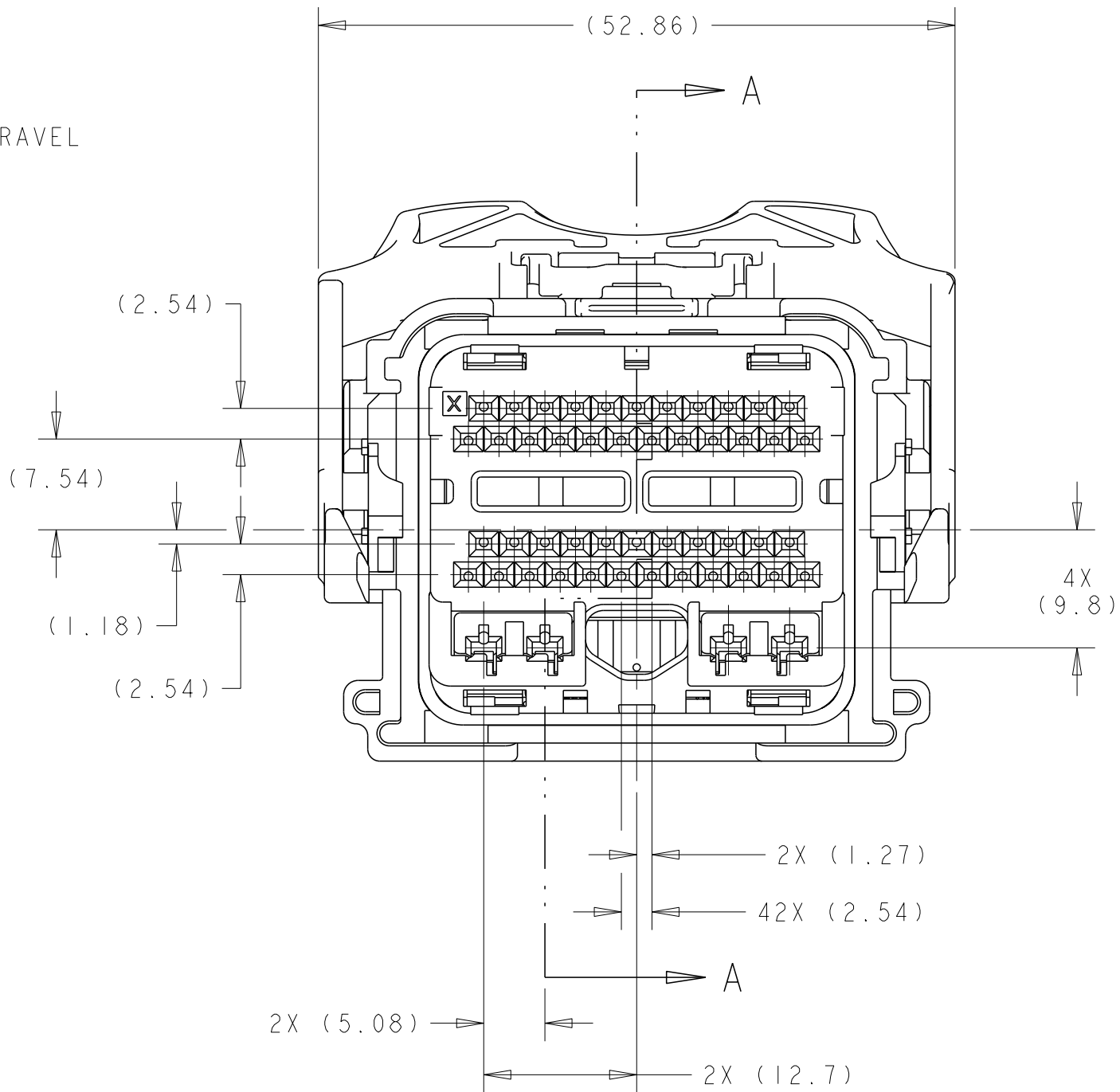
CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
4.

REFERENCE TE CONNECTIVITY INSTRUCTION SHEET 408-8893.
- 5

COMPANY LOGO.



SECTION A-A
SPACER AND LEVER IN
PRE-SEATED POSITION
(DELIVERY CONDITION)

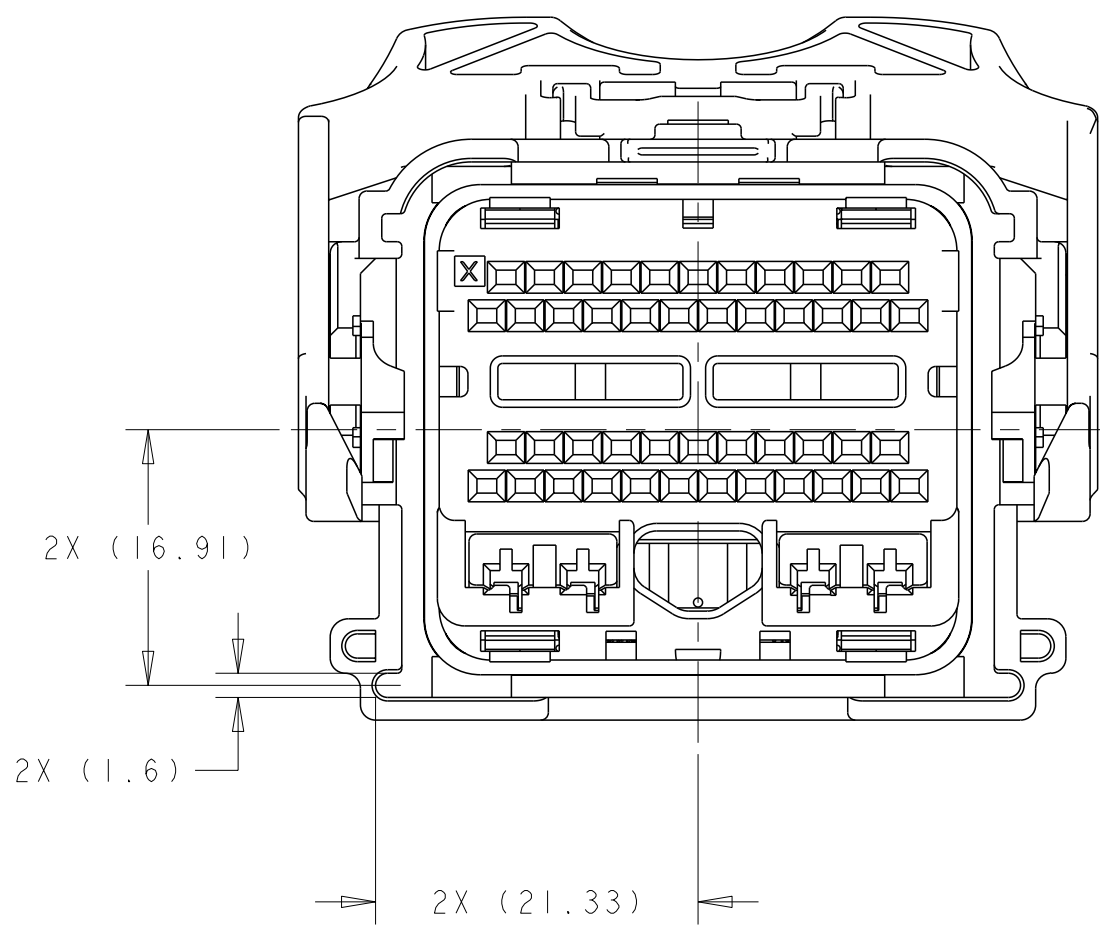
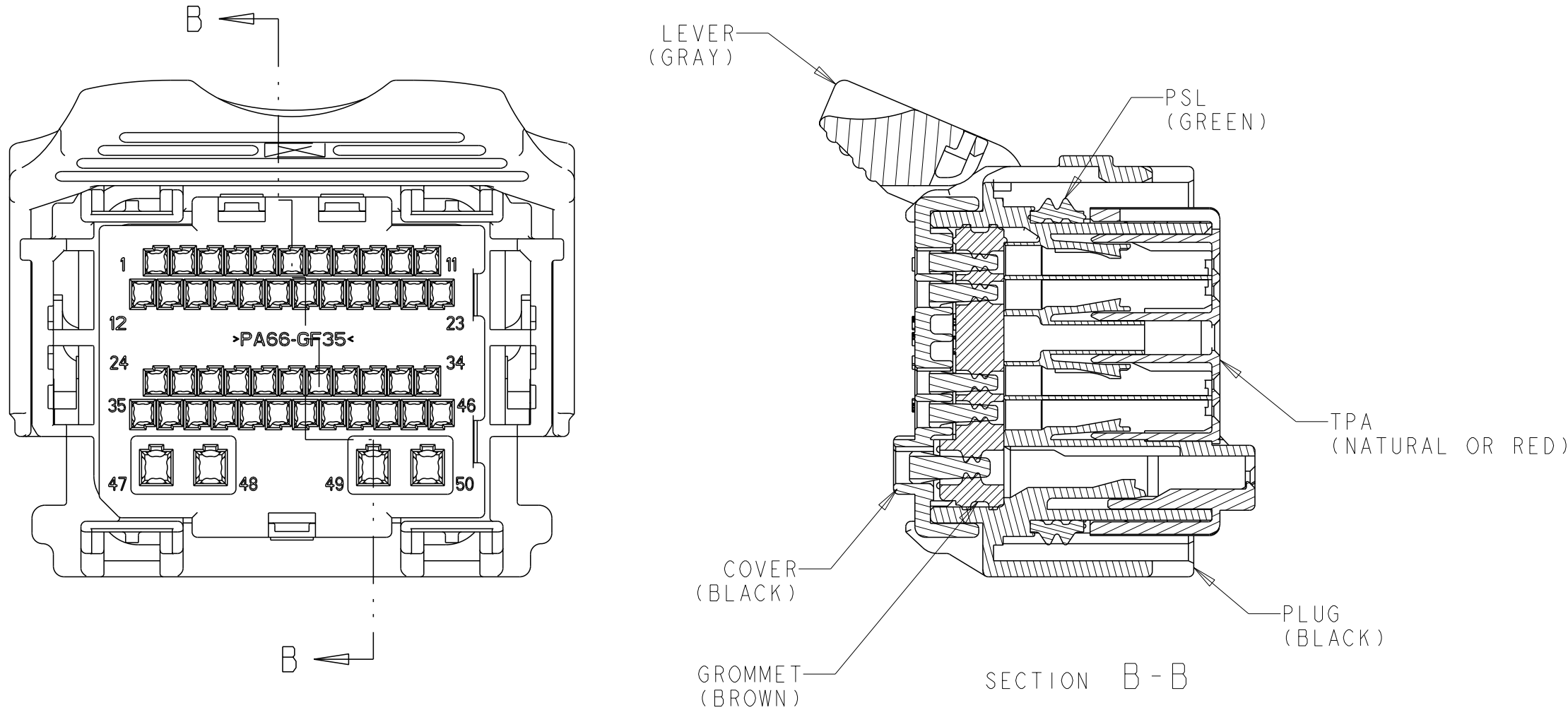


APPLICABLE COMPONENTS (FOR REFERENCE ONLY)						
DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	I393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	I393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	I393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	I393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	I393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	I393364-1	COPPER ALLOY/GOLD PLATE	22AWG

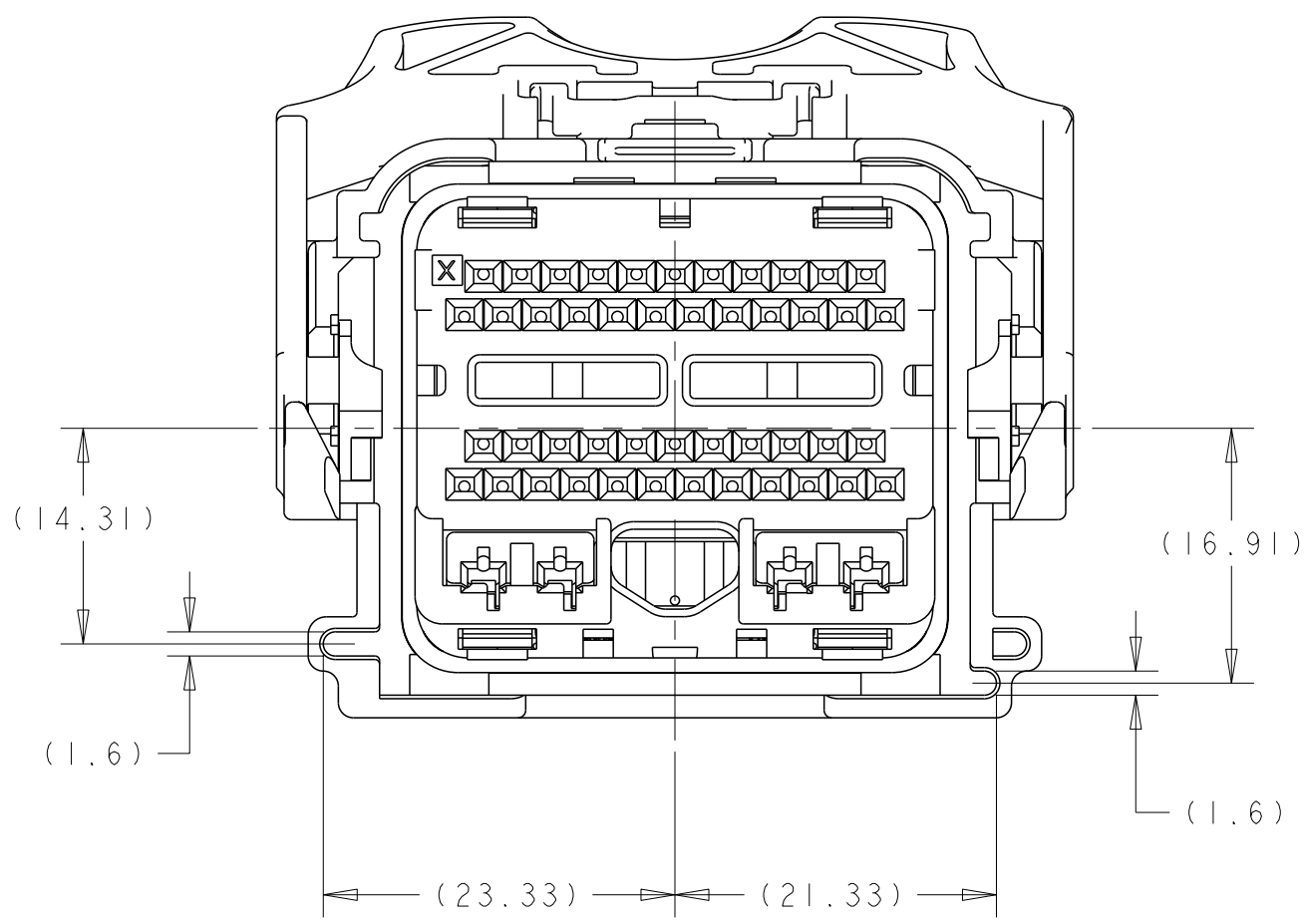
ANY DESIGN CHANGES ON THIS ASSEMBLY MAY
ALSO BE REQUIRED ON ASSEMBLY DRAWING 1438691

THIS DRAWING IS A CONTROLLED DOCUMENT.			SEE TABLES SHEETS 3 THRU 7 PART NUMBER		
DOWNSIDE: R. VESTAL 15APR2005 CHG. T. VALASEK 15APR2005 APVD T. VALASEK 15APR2005			TE Connectivity		
DIMENSIONS: mm 0 PLC ±0.3 1 PLC ±0.10 2 PLC ±0.10 3 PLC ±0.10 4 PLC ±0.10 ANGLES ±1°			NAME 50-WAY HARNESS ASSEMBLY, PCM		
MATERIAL -			SIZE A100779C=1438129		
CUSTOMER DRAWING			RESTRICTED TO SCALE 1:1 SHEET 1 OF 10 REV F37		

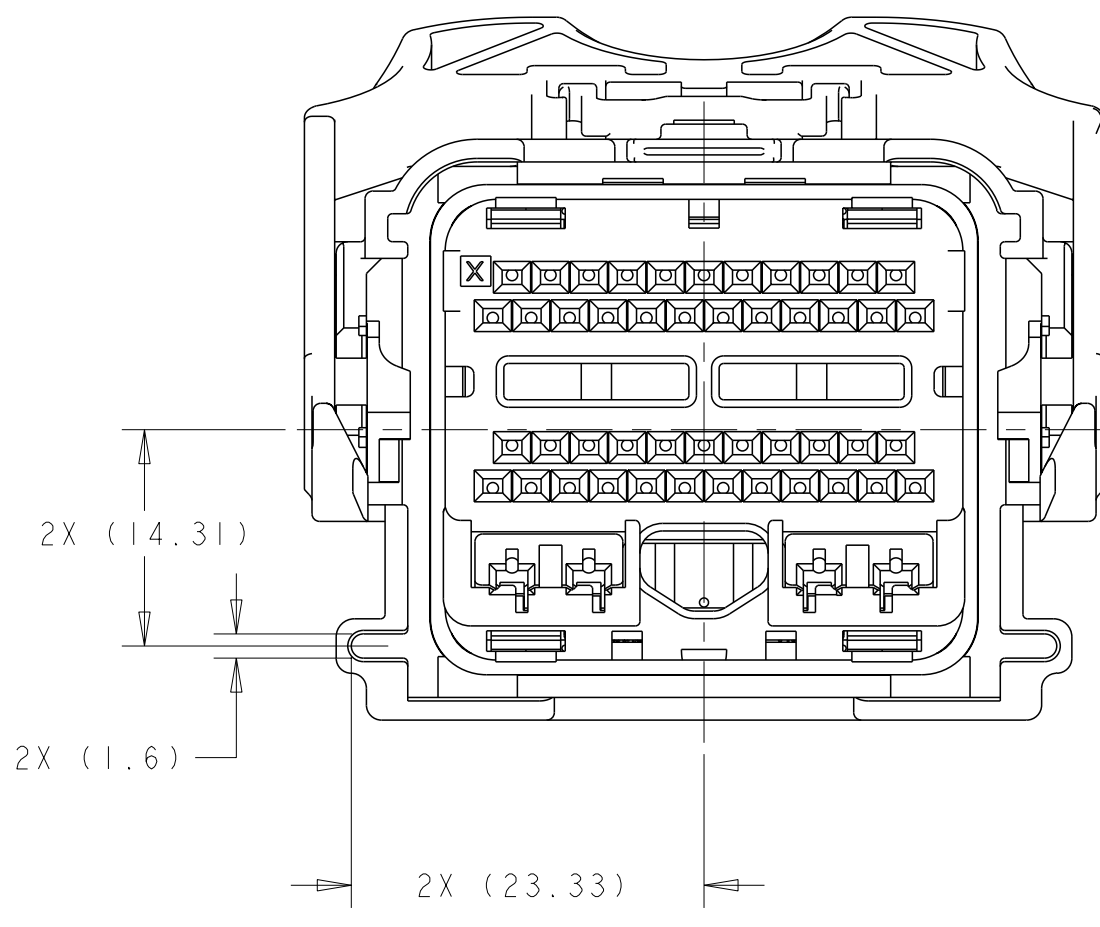
REVISIONS					
P	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



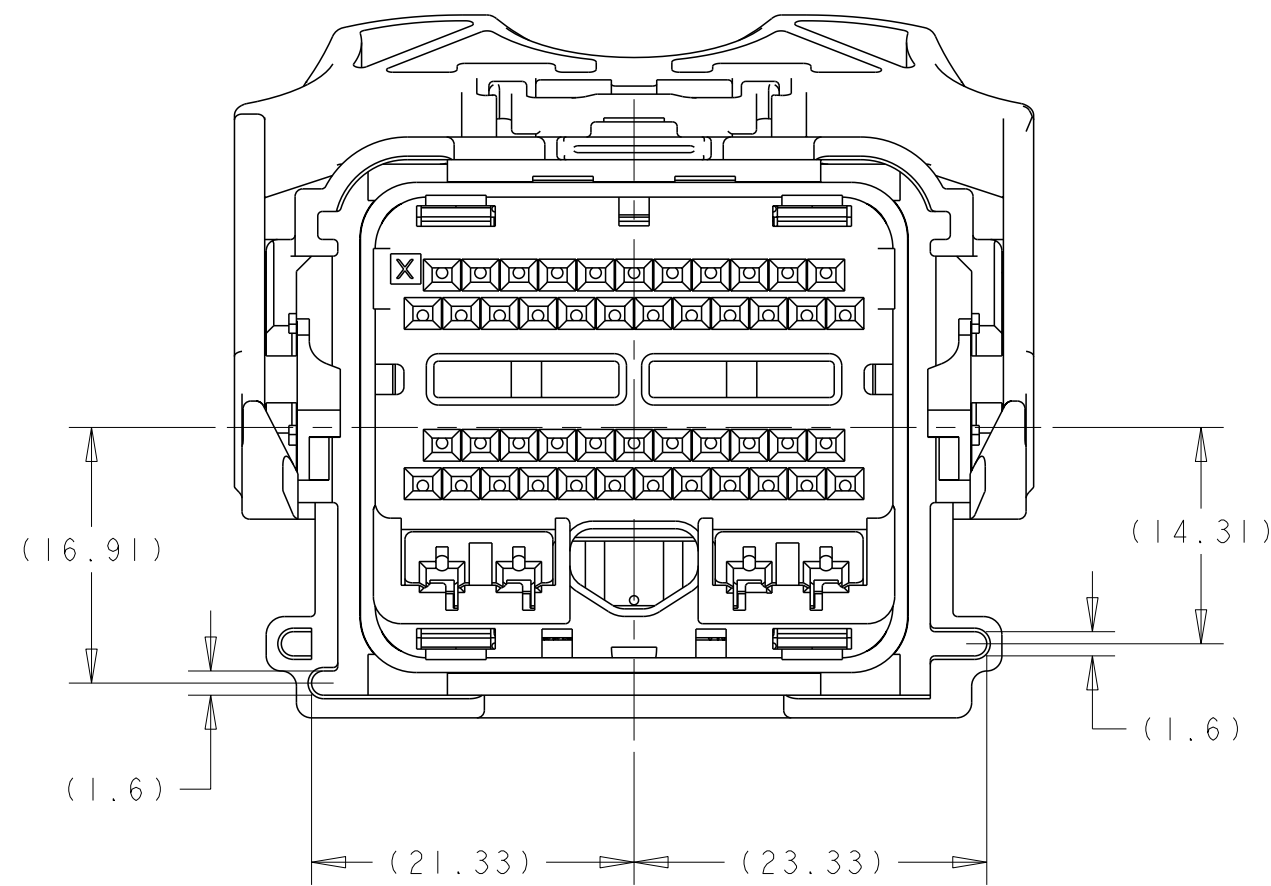
1438129-1
KEYING OPTION "A"



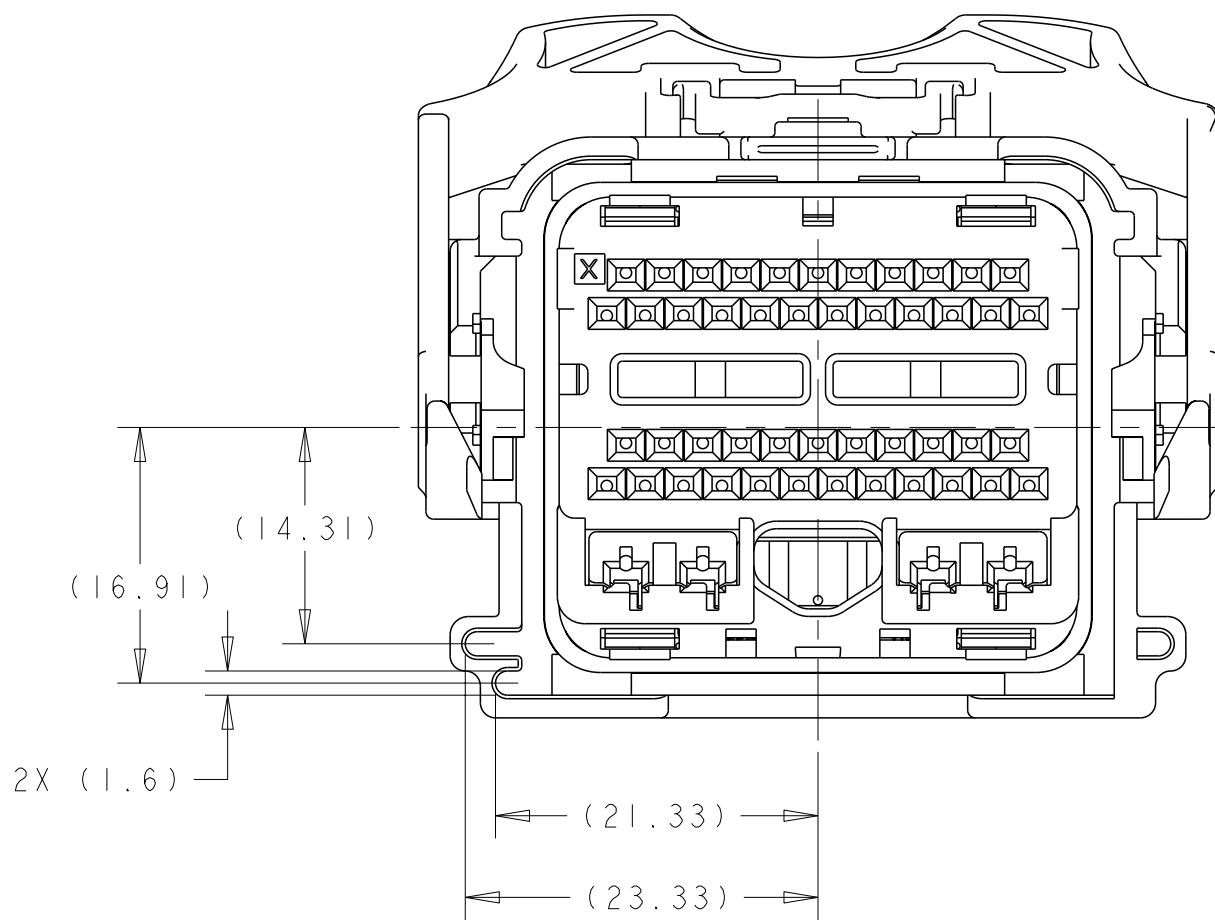
1438129-2
KEYING OPTION "B"



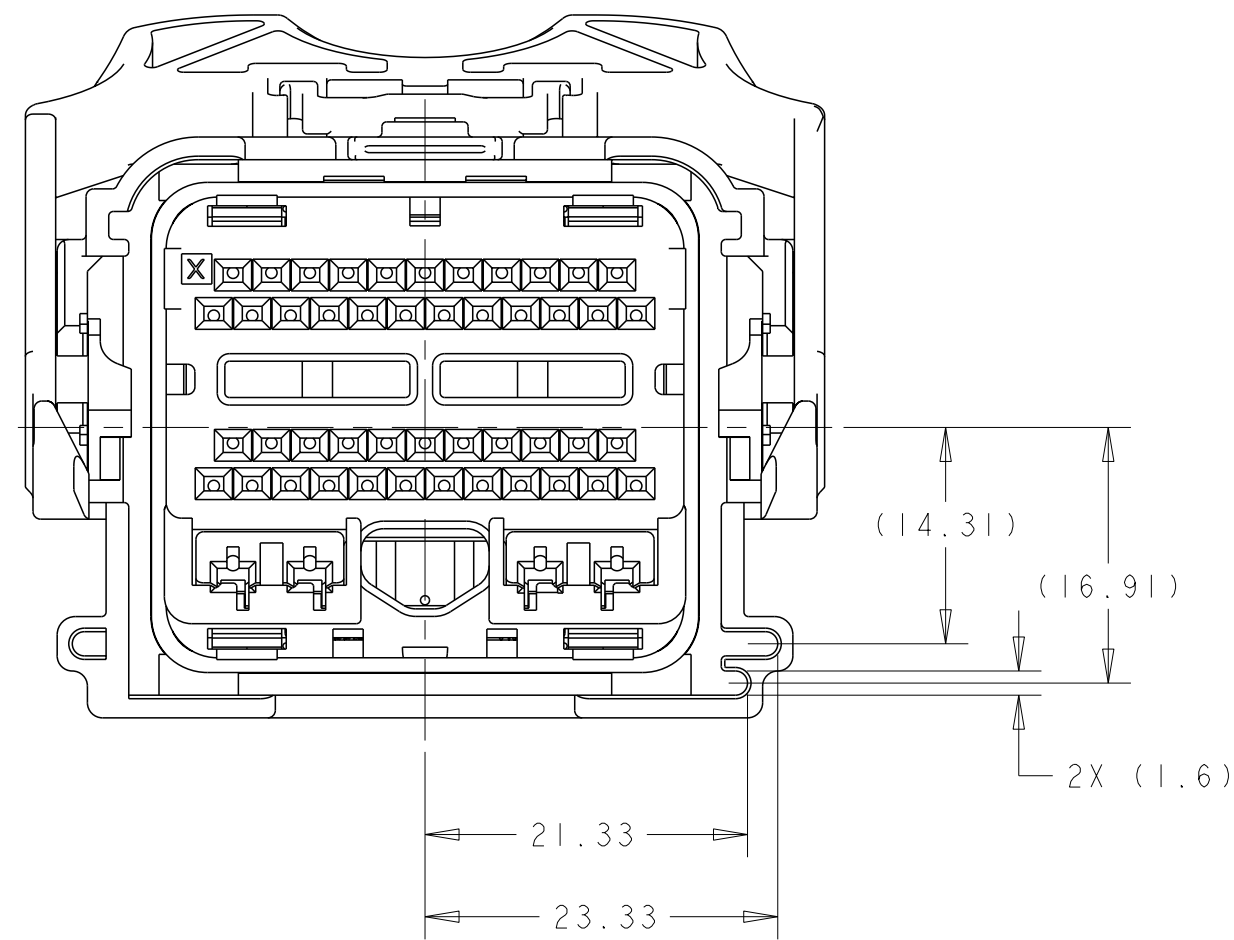
1438129-3
KEYING OPTION "C"



1438129-4
KEYING OPTION "D"



1438129-5
KEYING OPTION "E"



1438129-6
KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL	15APR2005		TE Connectivity
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK	15APR2005		
		PRODUCT SPEC			
	0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±1°	APPLICATION SPEC			
		NAME			
		50-WAY HARNESS ASSEMBLY, PCM			
		SIZE CAGE CODE DRAWING NO			
		RESTRICTED TO			
MATERIAL		WEIGHT			
FINISH		A100779C=1438129			
		CUSTOMER DRAWING			
		SCALE 2:1 SHEET 2 OF 10 REV F37			

REVISIONS					
P	LYR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET I	-	-	-

[illegible]

D

C

B

A

REVISIONS				
#	LYR	DESCRIPTION	DATE	DWN
-	-	SEE SHEET 1	-	-

KEYING OPTION C

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

5S4T-14A464-N* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm

MATERIAL
-
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±.3
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±.
4 PLC ±.
ANGLES ±1°
FINISH
-

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005

PRODUCT SPEC
-
APPLICATION SPEC
-
WEIGHT
-

CUSTOMER DRAWING

TE Connectivity

NAME
50-WAY HARNESS ASSEMBLY, FCM
-

SIZE
A1

CAGE CODE
100779

DRAWING NO
C=1438129

RESTRICTED TO
-

SCALE
1:1

SHEET
6

OF
10

REV
F37

4805 (3/13)

REVISIONS				
#	LYR	DESCRIPTION	DATE	DWN
-	-	SEE SHEET 1	-	-

KEYING OPTION C

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

5S4T-14A464-N* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm

MATERIAL
-
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±.3
1 PLC ±0.10
2 PLC ±.1
3 PLC ±.1
4 PLC ±.1
ANGLES ±1°
FINISH
-

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005

PRODUCT SPEC
-
APPLICATION SPEC
-
WEIGHT
-

CUSTOMER DRAWING

TE Connectivity

NAME
50-WAY HARNESS ASSEMBLY, PCM
-

SIZE
A1

CAGE CODE
100779

DRAWING NO
C=1438129

RESTRICTED TO
-

SCALE
1:1

SHEET
7

OF
10

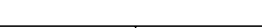
REV
F37

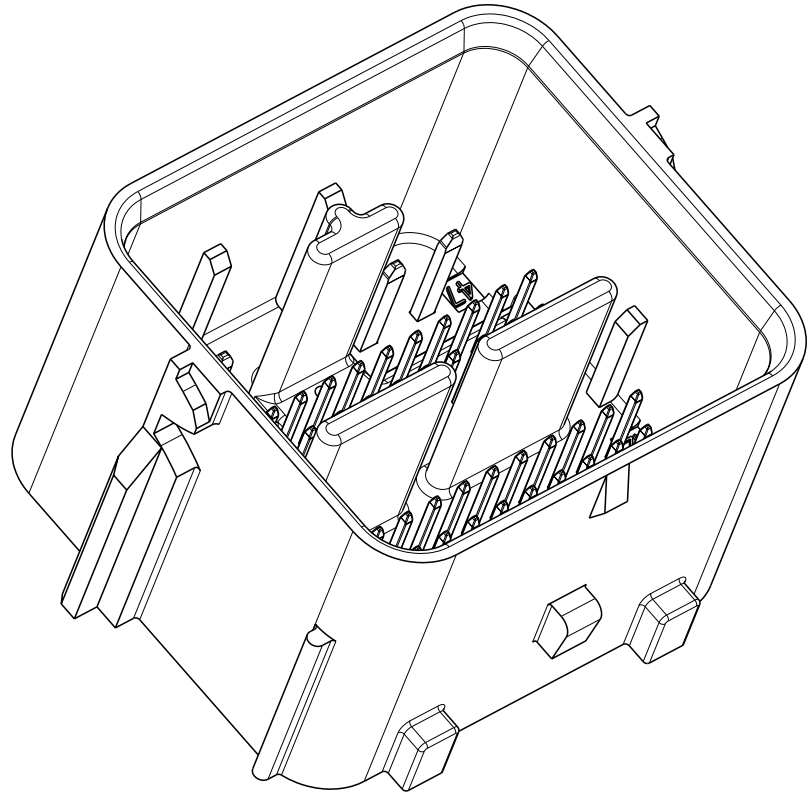
4805 (3/13)

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET I	-	-	-

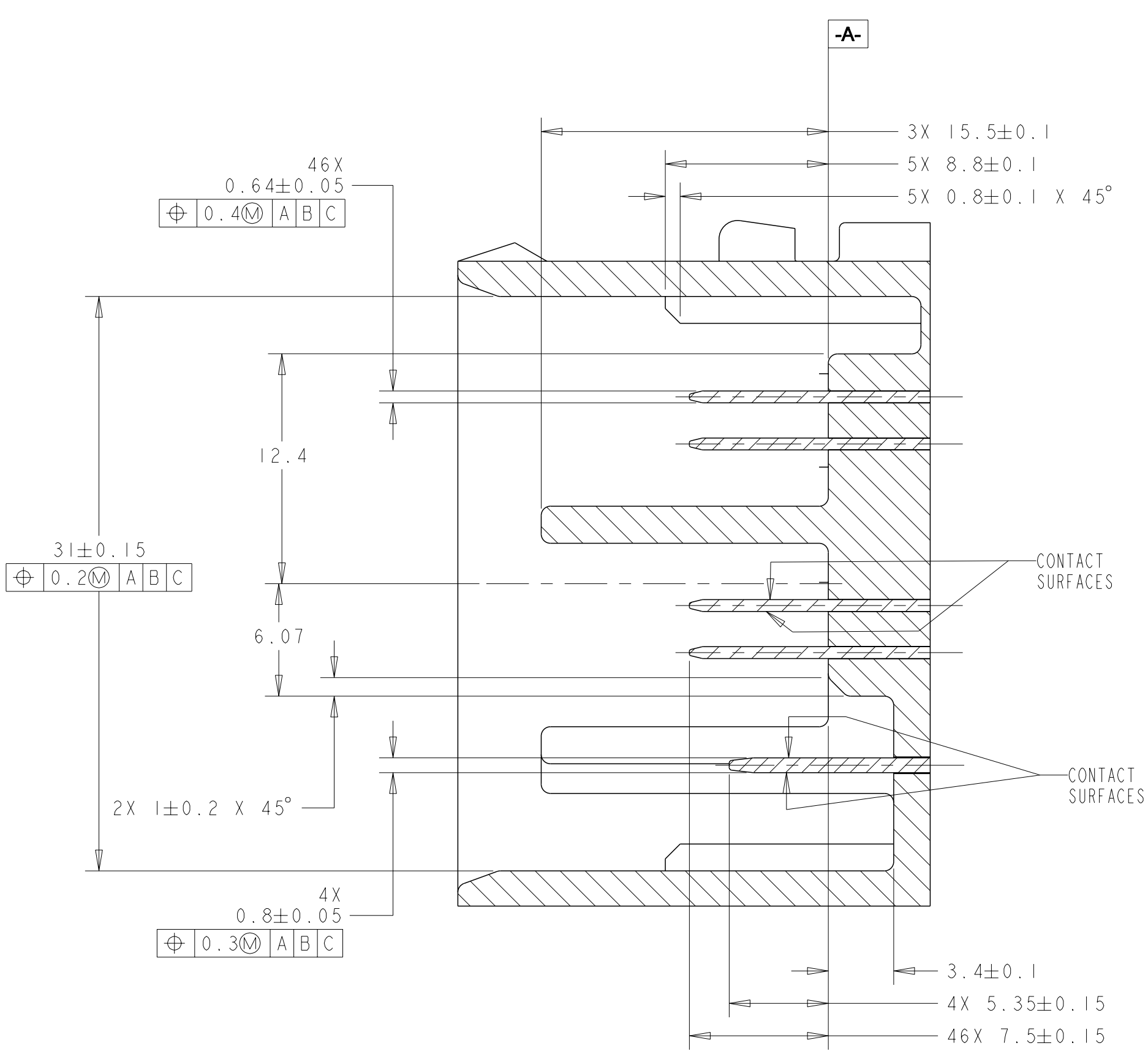
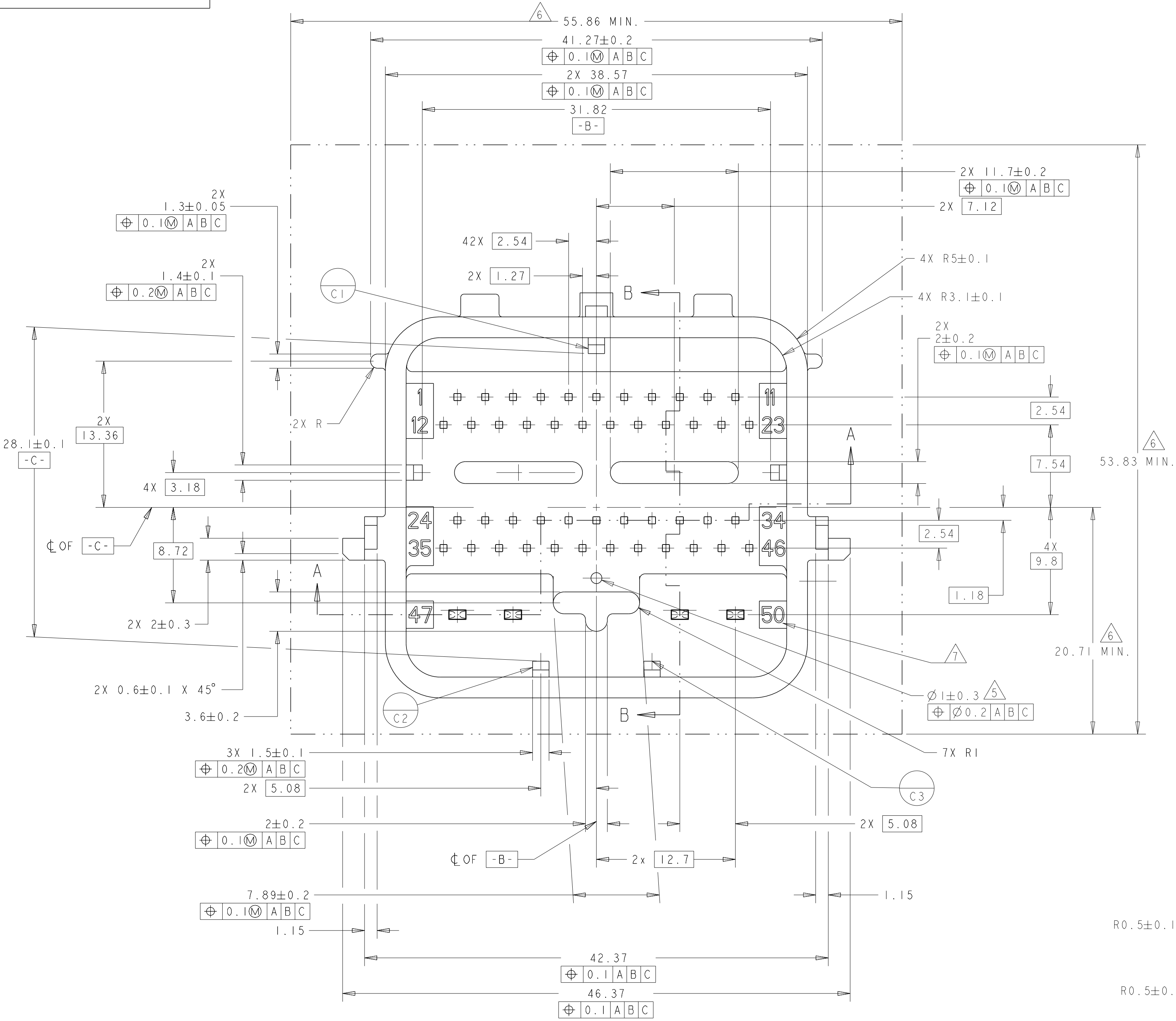
KEYING OPTION C

[illegible]

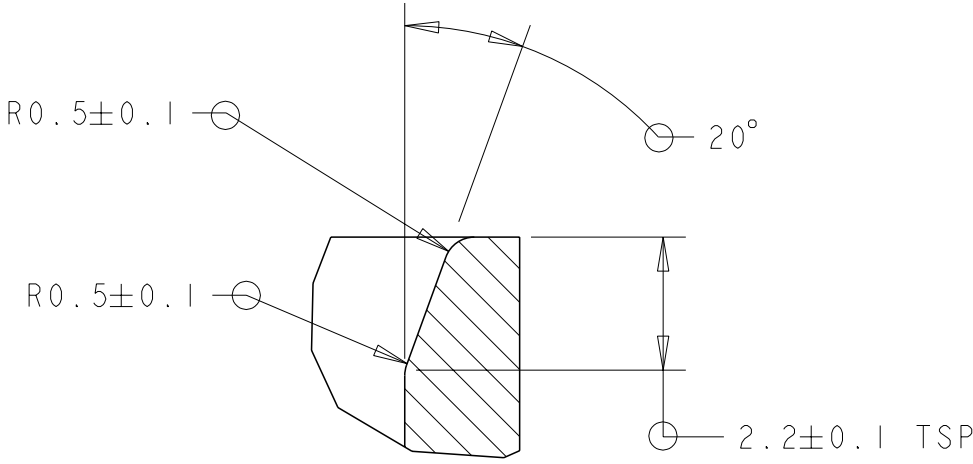
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005 CHK T. VALASEK 15APR2005		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 2 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1° FINISH		NAME 50-WAY HARNESS ASSEMBLY, PCM - - -	
		PRODUCT SPEC APPLICATION SPEC		SIZE CAGE CODE DRAWING NO A1 00779 C=1438129	
MATERIAL - - -		WEIGHT - - -		RESTRICTED TO - - -	
CUSTOMER DRAWING		SCALE 1:1		SHEET 8 OF 10 REF 37	



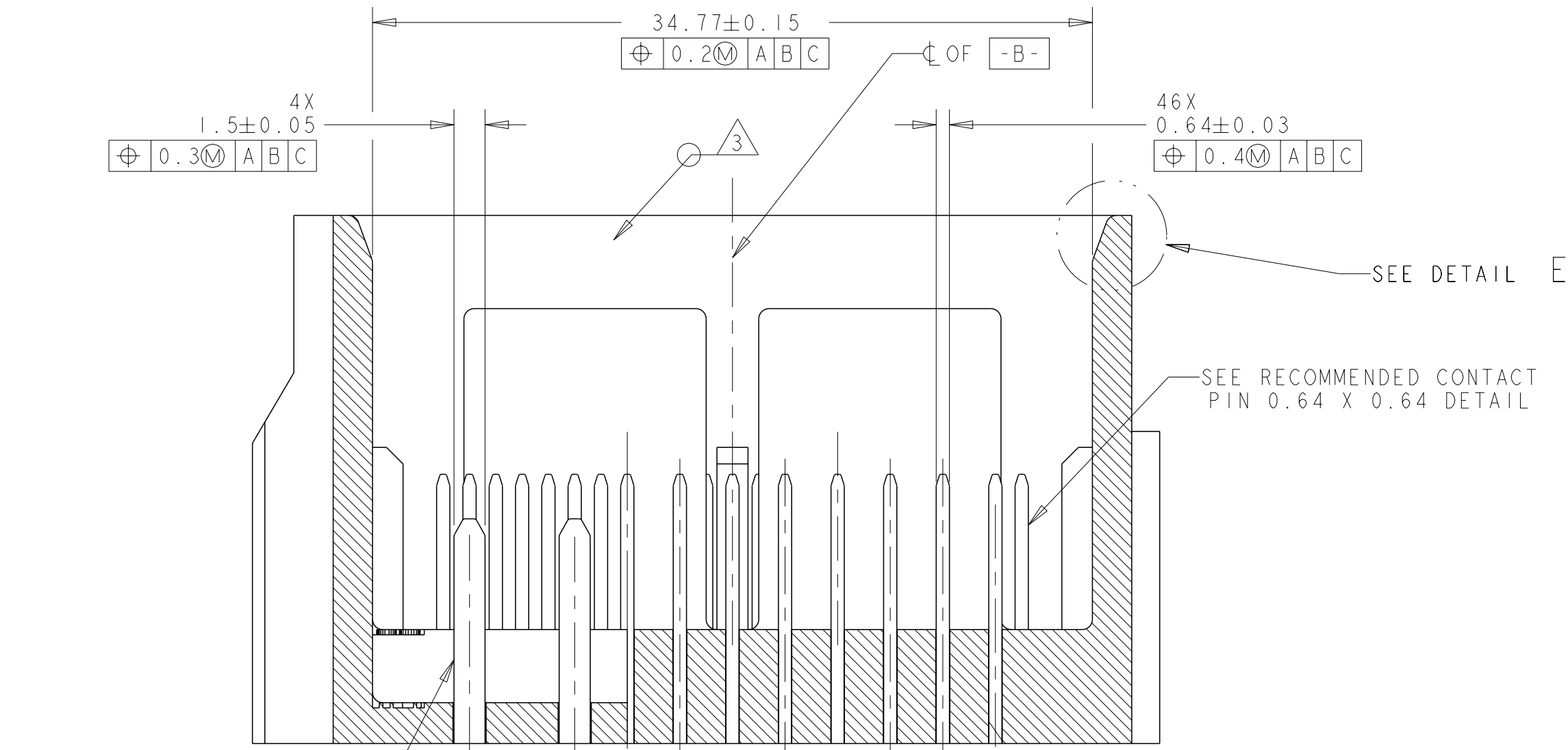
SCALE 2:1



SECTION B-B



DETAIL E
SCALE 8:1



SECTION A-A

SEE RECOMMENDED CONTACT
PIN 0.8 X 1.5 DETAIL

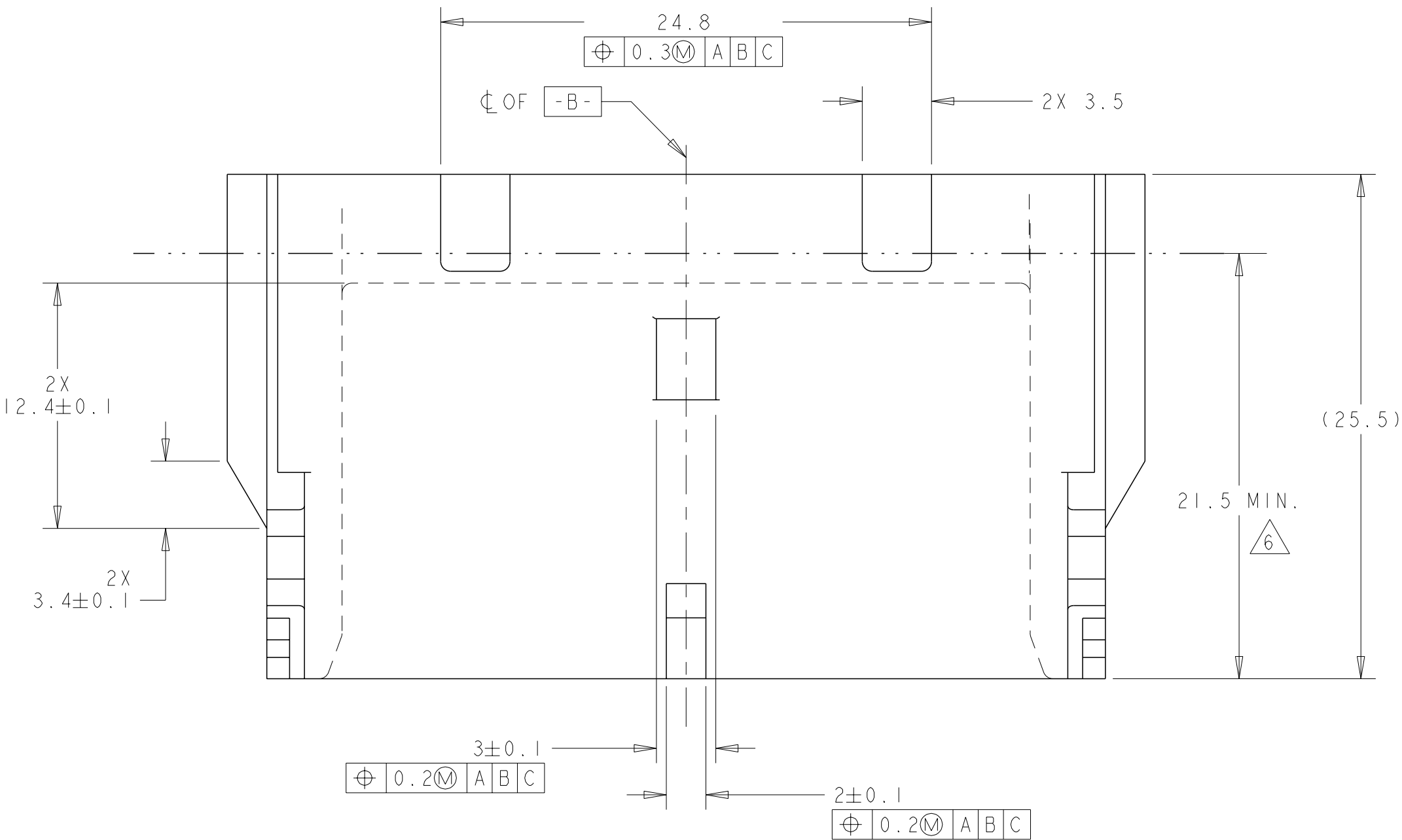
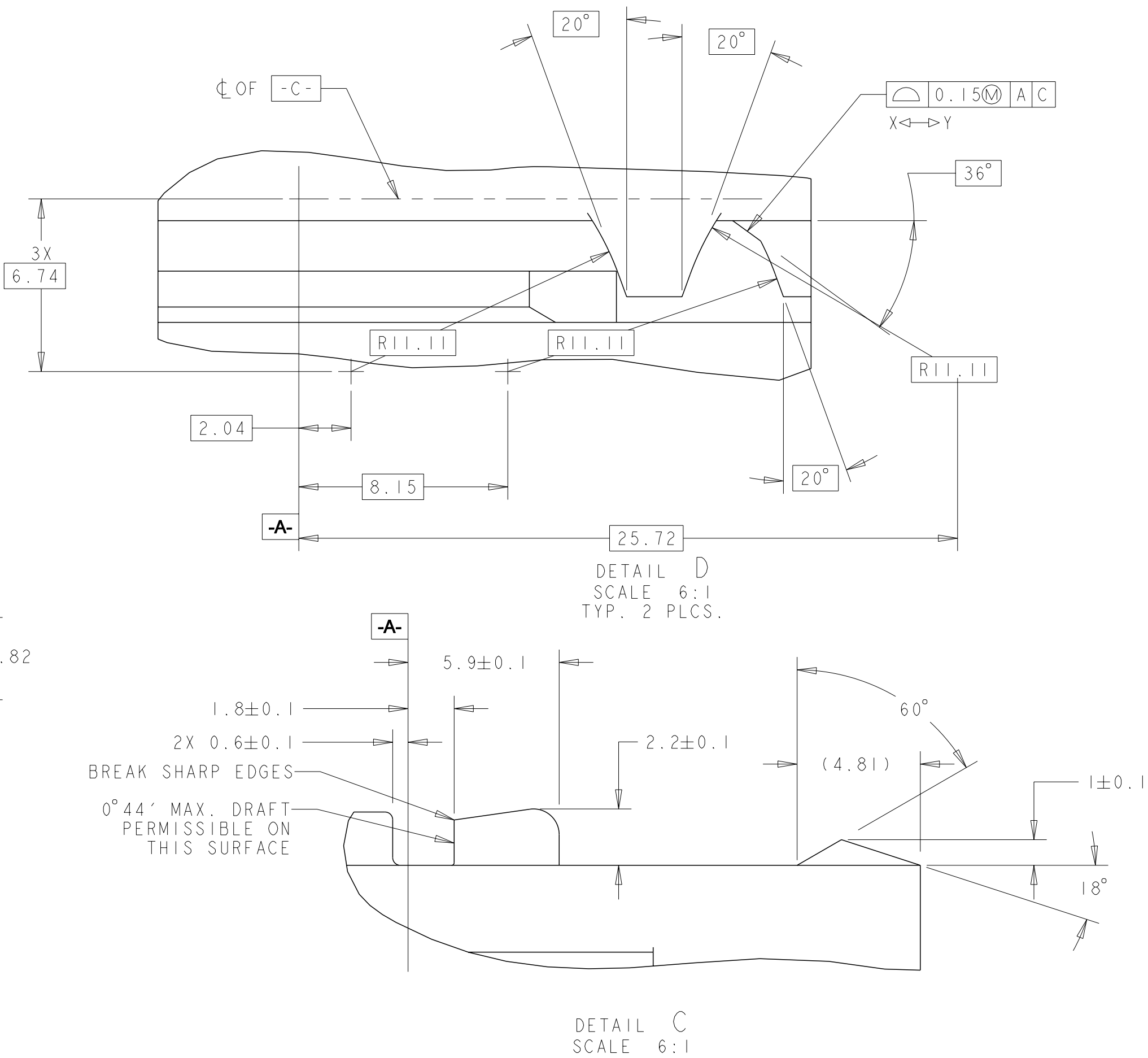
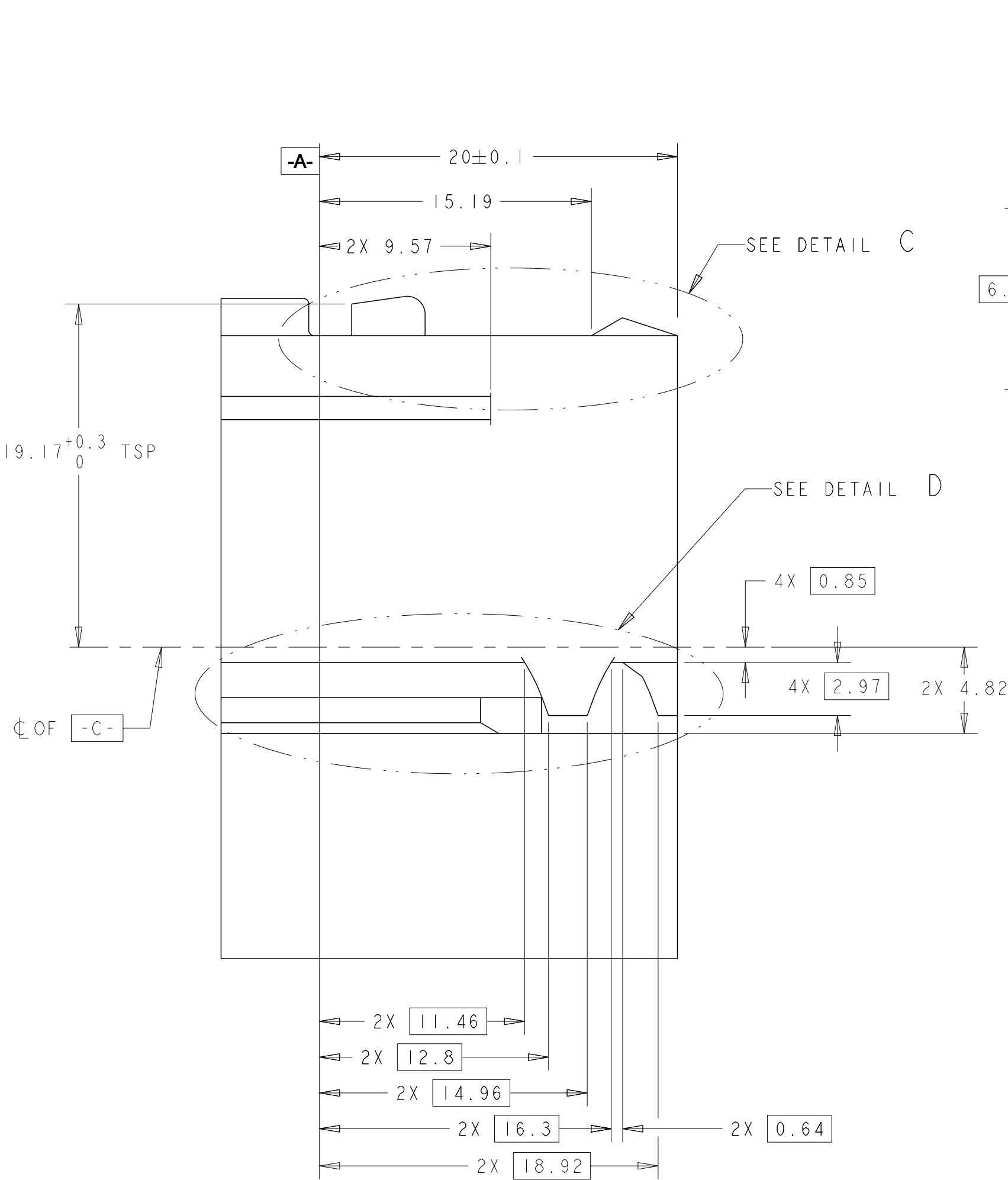
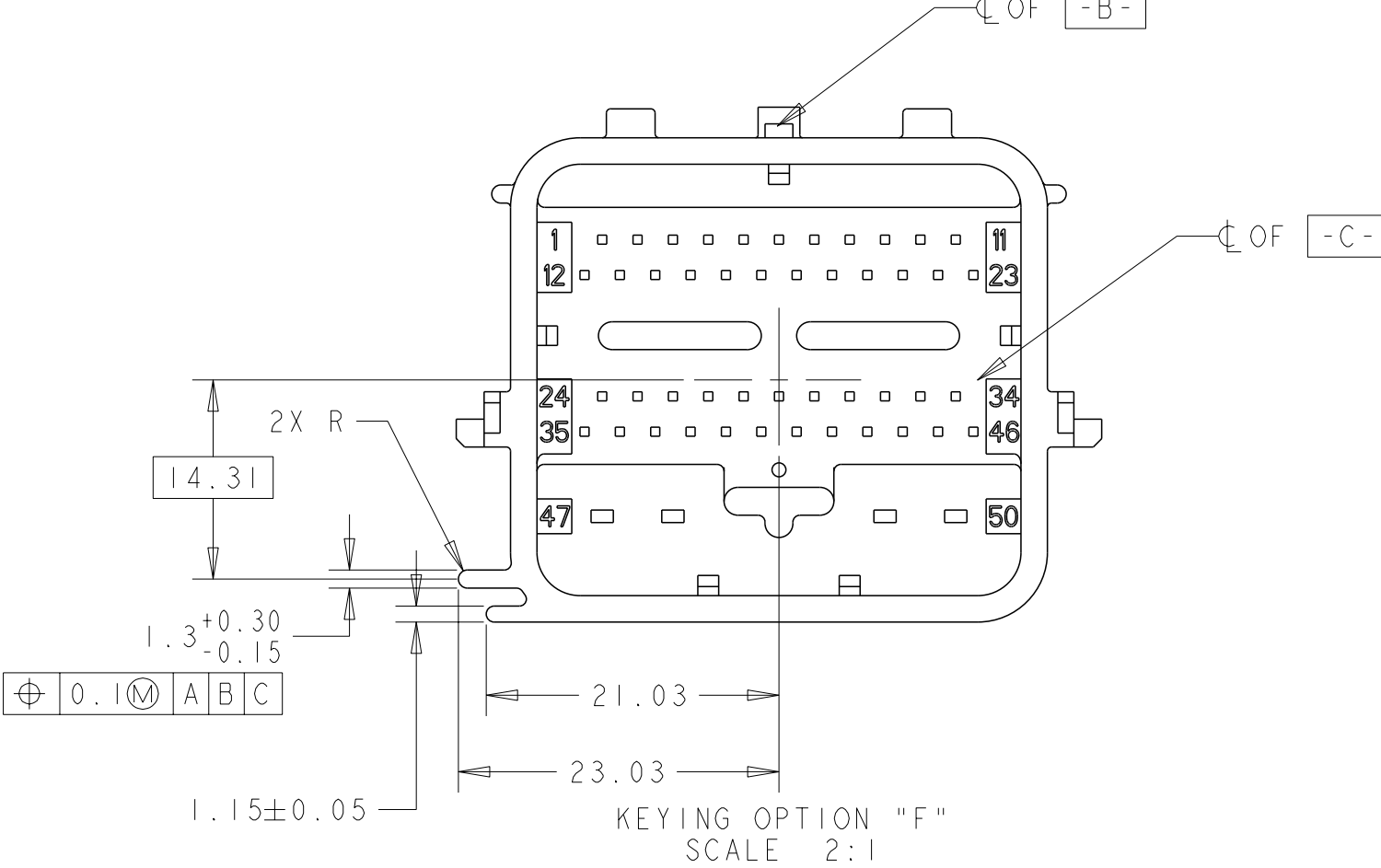
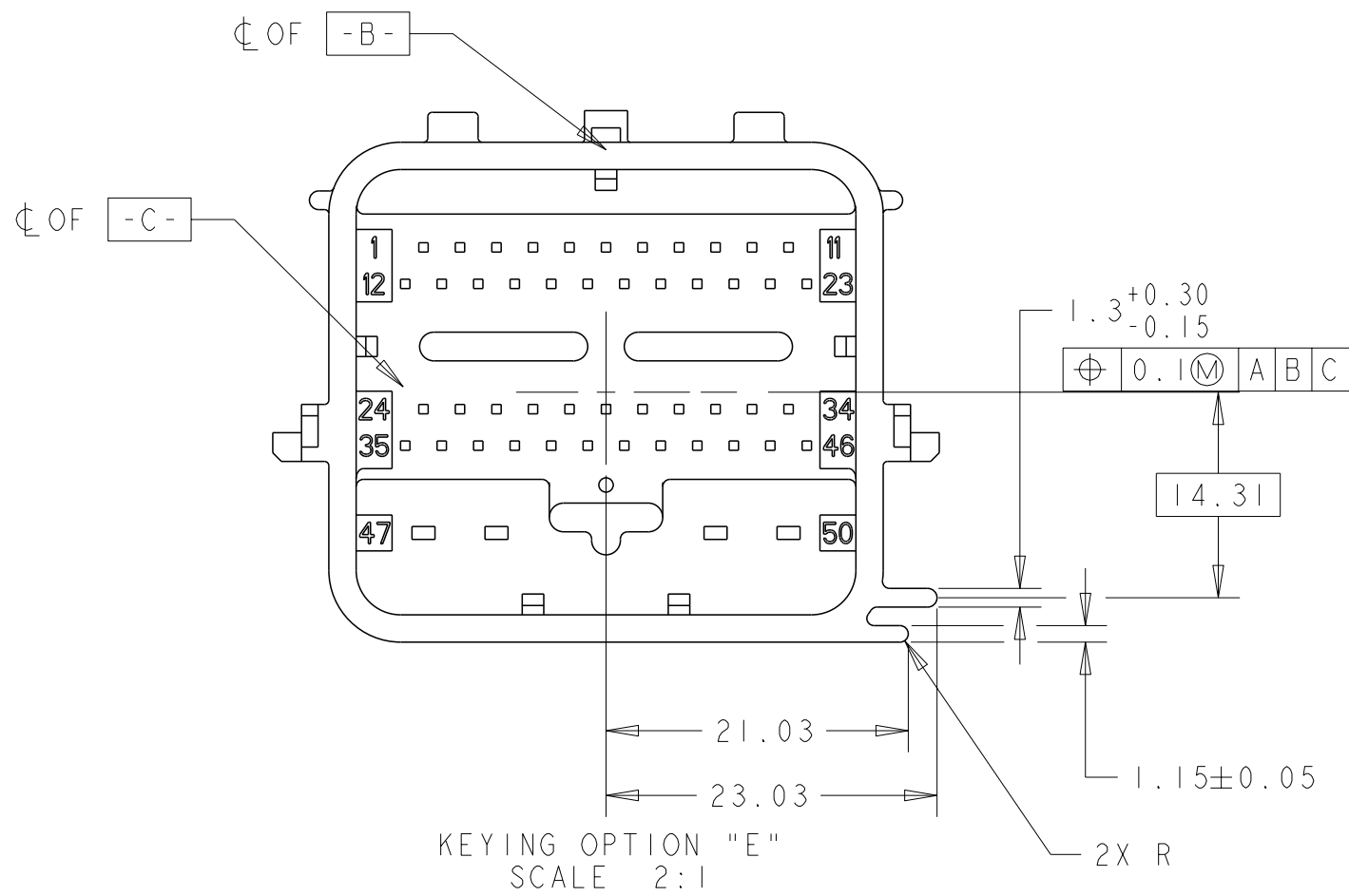
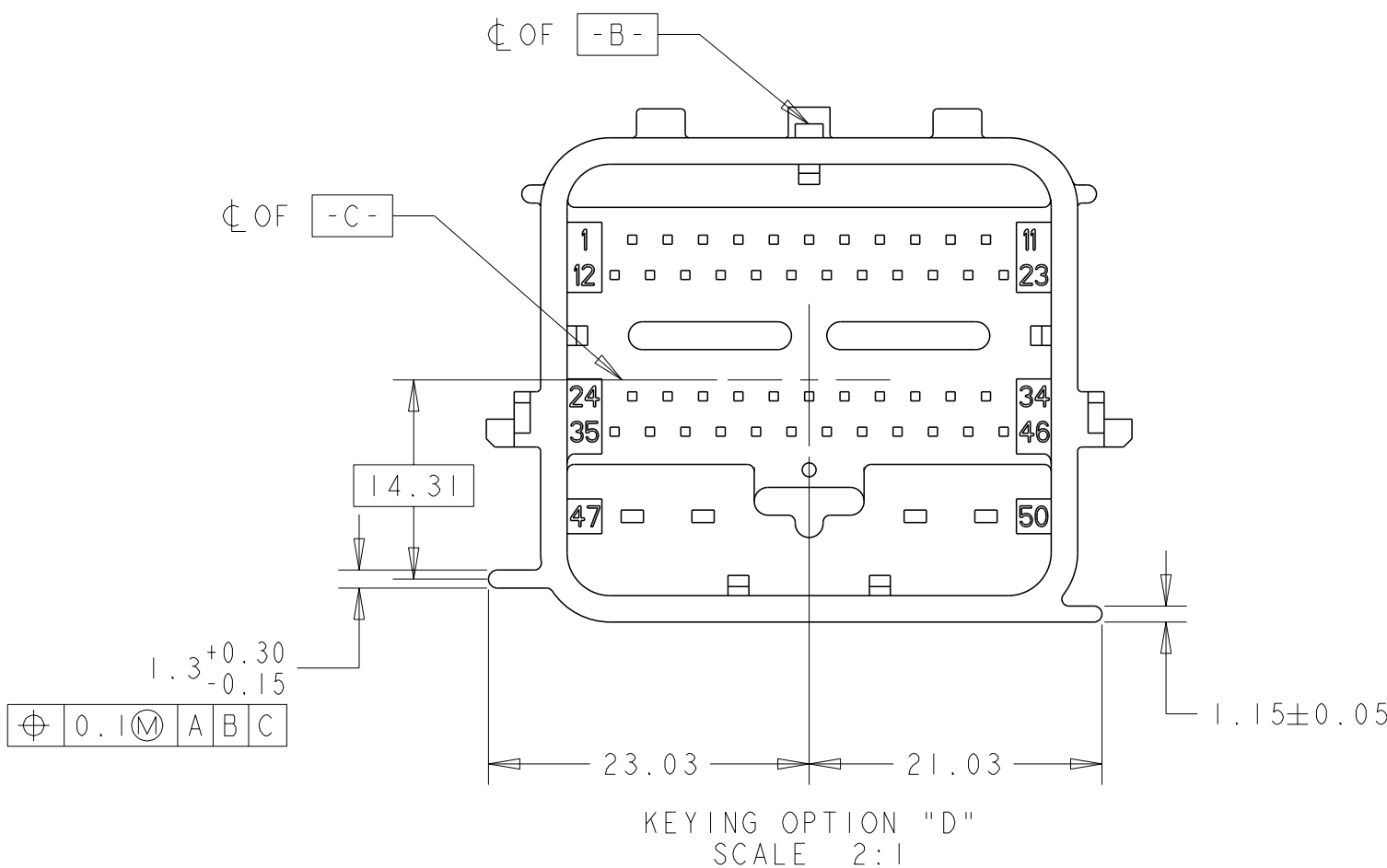
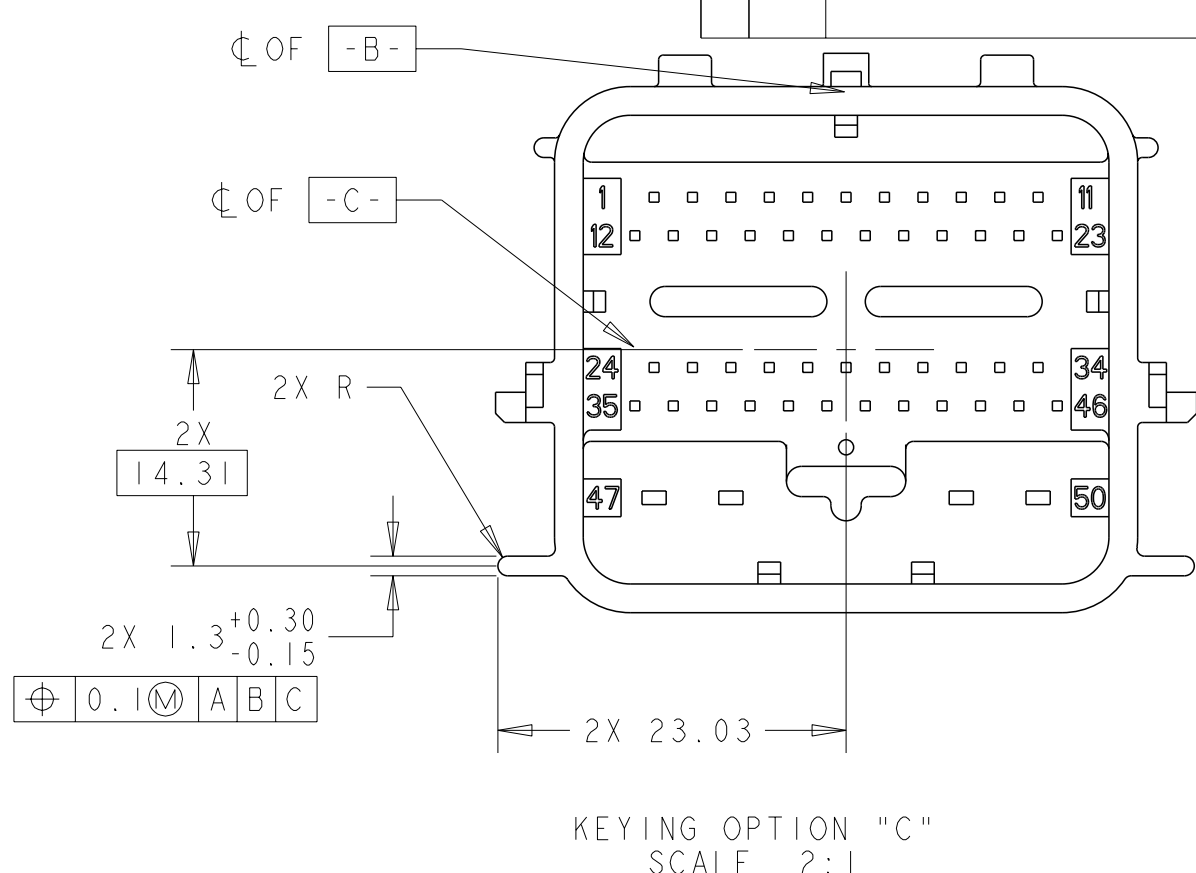
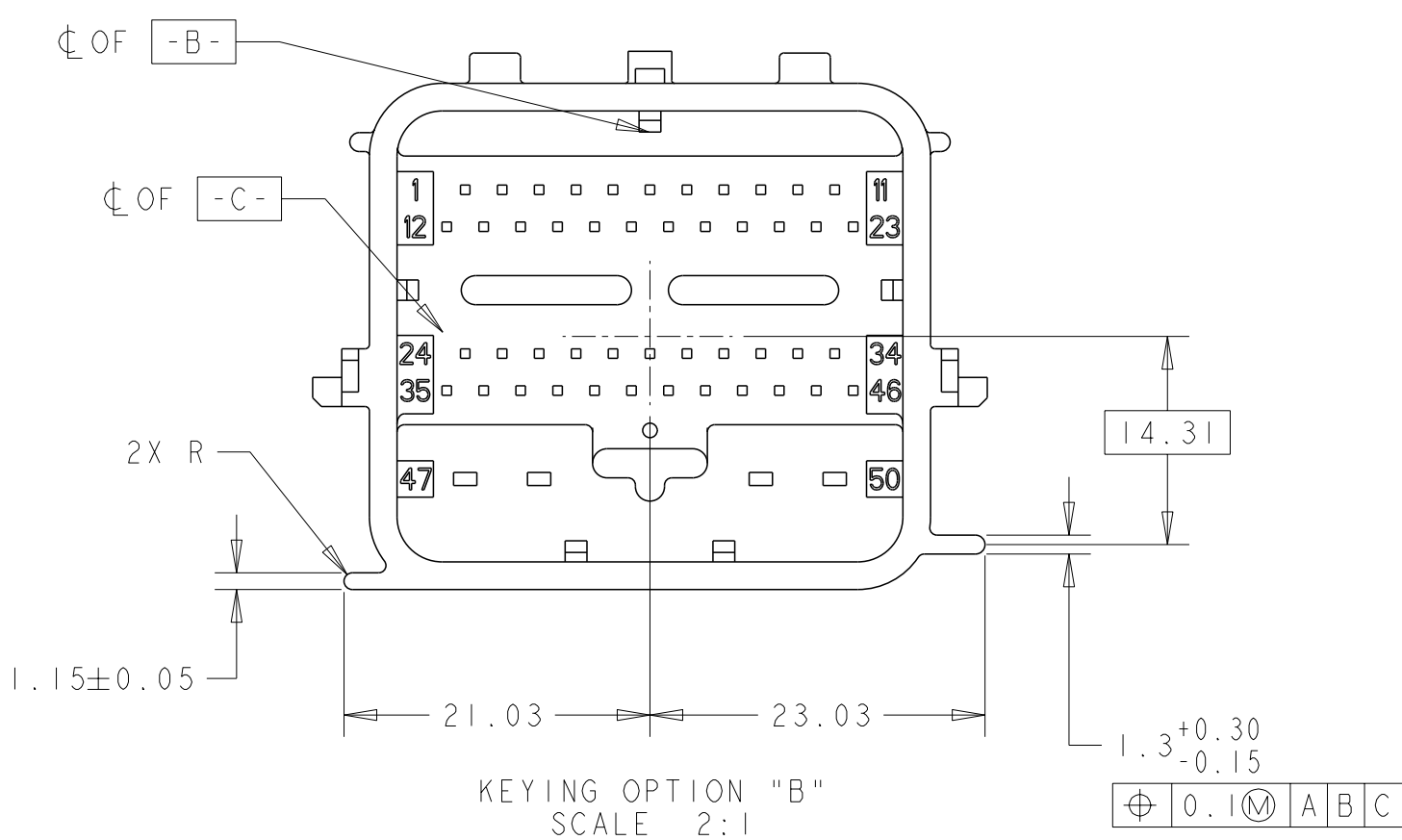
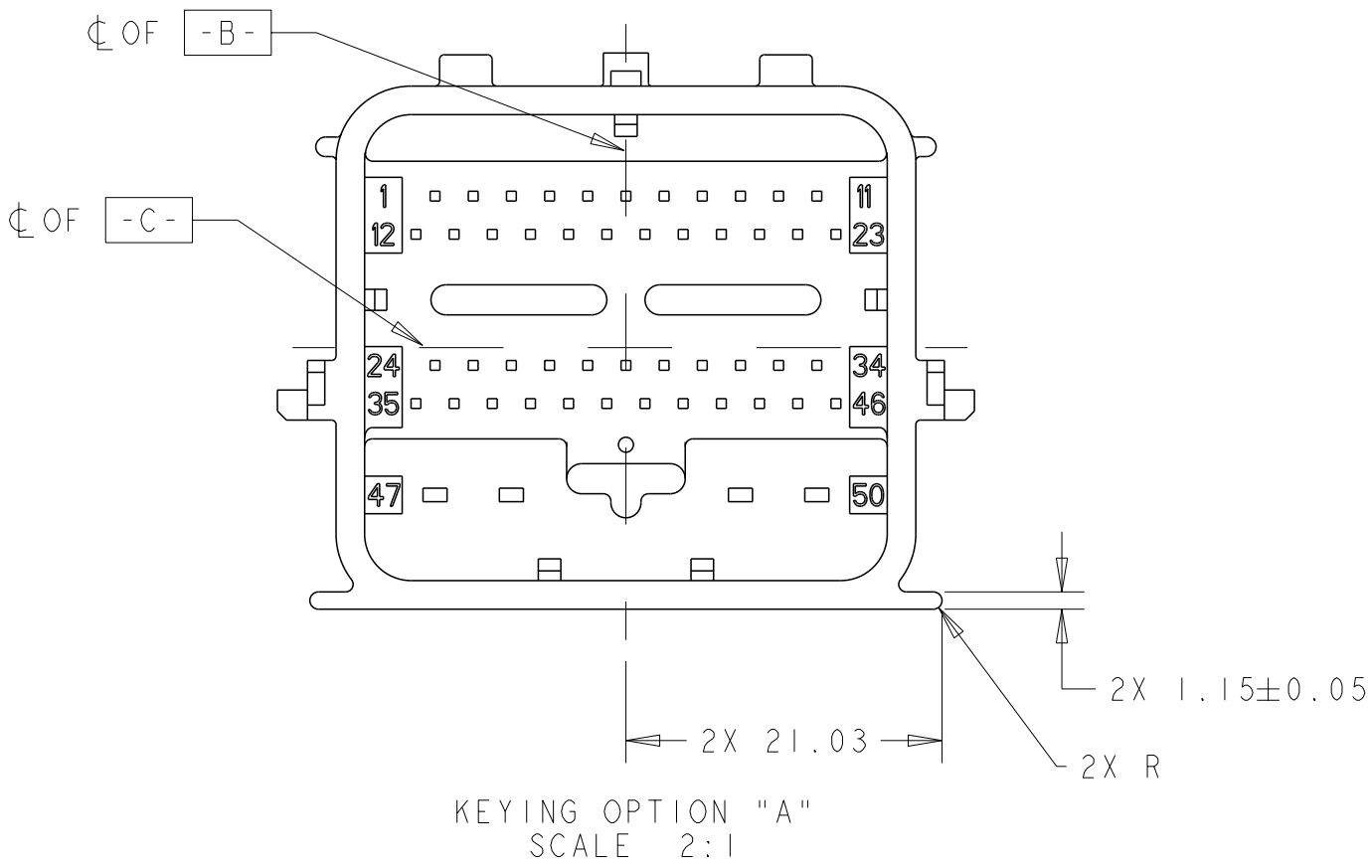
- NOTES: UNLESS OTHERWISE SPECIFIED
- GENERAL TOLERANCE:
±0.3 ALL ONE PLACE DIMENSIONS
±0.10 ALL TWO PLACE DIMENSIONS
±1°00' ALL ANGULAR DIMENSIONS
 - DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.
 - SEALING SURFACE, NO WITNESS LINES OR DAMAGE PERMITTED.
 - ALL UNMARKED RADIUS TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED.
 - VENT HOLE SIZE AND LOCATION IS OPTIONAL.
 - THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.
 - TERMINAL POSITION IDENTIFICATION.
 - MATES WITH TYCO ELECTRONICS PART NUMBERS 1438129-★ & 1438950-★

REVISIONS				
P	LYR	DESCRIPTION	DATE	OWN
-	-	SEE SHEET 1	-	-

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN R. VESTAL 15APR2005		 TE Connectivity	
DIMENSIONS:				CMY T. VALASEK 15APR2005			
mm		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		APVD T. VALASEK 15APR2005		NAME	
		0 PLC ±.0		PRODUCT SPEC		50-WAY HARNESS ASSEMBLY, PCM	
		1 PLC ±0.3		APPLICATION SPEC			
		3 PLC ±0.10		SIZE			
		4 PLC ±.0		CAGE CODE			
ANGLES		±.1°		DRAWING NO		RESTRICTED TO	
FINISH				WEIGHT		A100779C=1438129	
MATERIAL				CUSTOMER DRAWING		SCALE 1:1	
						SHEET 9 OF 10	
						REV F37	

HEADER INTERFACE KEYING OPTIONS

REVISIONS					
#	LYR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL CHK T. VALASEK APVD T. VALASEK	15APR2005 15APR2005 15APR2005
DIMENSIONS: mm		NAME 50-WAY HARNESS ASSEMBLY, PCM	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±°		PRODUCT SPEC APPLICATION SPEC WEIGHT CUSTOMER DRAWING	
MATERIAL		SIZE A100779	
		CAGE CODE C=1438129	
		DRAWING NO 10 OF 10	
		RESTRICTED TO F37	

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