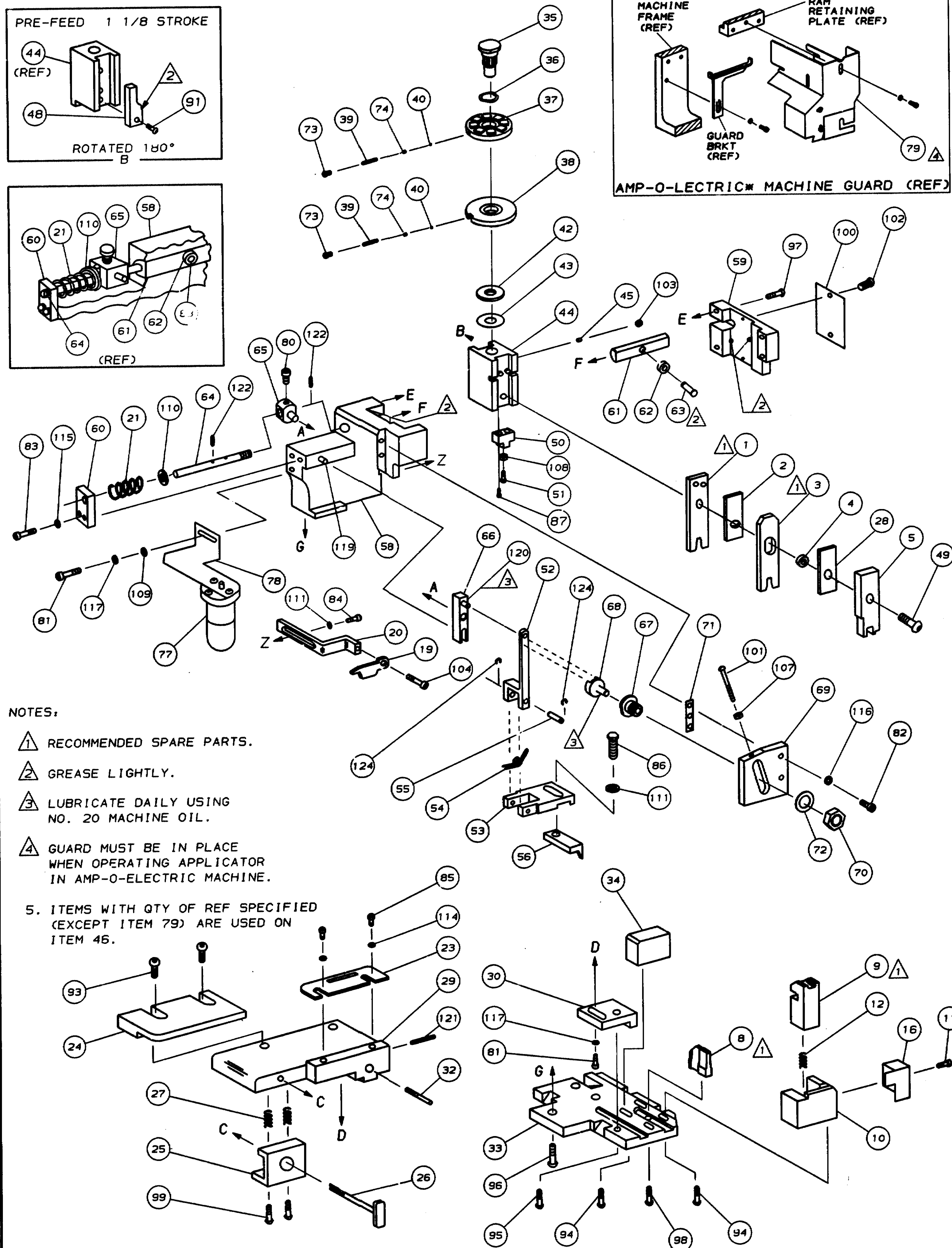
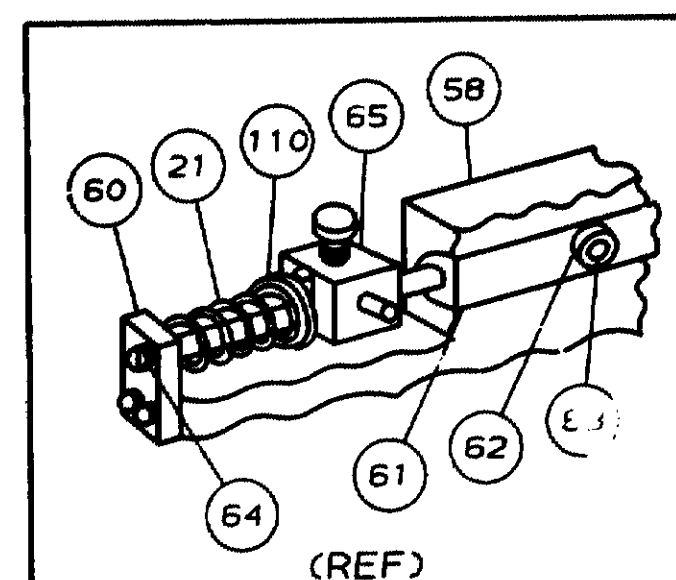
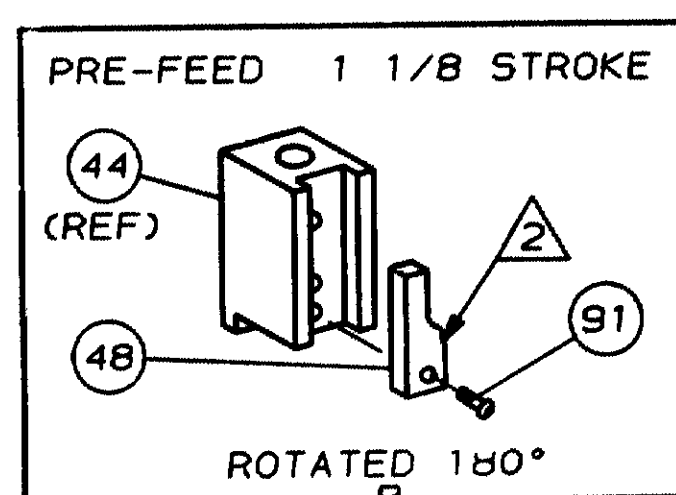




NOTES:

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 4 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.

5. ITEMS WITH QTY OF REF SPECIFIED
(EXCEPT ITEM 79) ARE USED ON
ITEM 46.

2	21045-3	RING,RET "C" (.1870)FEED FINGER PIN	124	1	454220-8	CAP, HOUSING	59
			123	1	454485-7	HOUSING	58
2	5-21028-1	PIN,SLT SPR(.1250x.50)ADJ ROD	122				57
1	4-21028-0	PIN,SLT SPR(.0930x.75)ST GUIDE PL	121	1	690542-2	PAWL, FEED	56
1	1-21030-1	PIN,DOWEL (.1870x.50)LEVER	120	1	240624-1	PIN, FEED FINGER	55
1	1-21030-6	PIN,DOWEL (.1870x1.25)HOUSING	119	1	691499-1	SPRING, FEED FINGER	54
			118	1	690541-1	FINGER, FEED	53
2	21024-5	WASHER,LOCK(NO.10)ADJ BLOCK	117	1	455679-1	LEVER, TERMINAL FEED ARM	52
2	21024-5	WASHER,LOCK(NO.10)ADJ PLATE	116	1	811242-2	BUMPER, HOLDDOWN	51
2	21024-5	WASHER,LOCK(NO.10)FEED GUIDE ROD	115	1	844419-1	SPACER, TONKER	50
2	21024-2	WASHER,LOCK(NO.4)FRONT STRIP GUIDE	114	1	7-21002-9	BOLT, CRIMPER(5/16-24x1.00)	49
			113	1	690602-5	CAM, PRE-FEED 1 1/8 STROKE	48
			112				47
			111				46
4	21024-4	WASHER,LOCK(NO.8)STRIPPER	110	1	690191-1	PLUG, NYLON	45
1	21899-4	WASHER,FLAT(5/16 DIA)SCREW ADJ	109	1	853076-1	RAM	44
1	21899-2	WASHER,FLAT(NO.10)LUB ASSY	108	1	690125-1	WASHER, LAMINATED	43
1	21018-5	NUT, HEX(NO.6)HOLDDOWN	107	1	690124-1	WASHER, RAM	42
1	21018-5	NUT, HEX(6-32)FEED ADJ	106				41
			105	2	23241-6	BALL, STEEL	40
1	456567-1	SCR,SHLD(.1880x.125)STRIPPER	104	2	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR,SKT SET(1/4-20x.25LOC-WEL)RAM	103	1	690142-1	DISC, INSULATION	38
2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102	1	5-690692-2	DISC, WIRE	37
1	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101	1	22480-5	WASHER, SPRING	36
1	461264-1	PLATE, IDENTIFICATION	100	1	690212-1	POST, RAM	35
2	3-21002-0	SCR,BHC(10-32x.88)DRAG	99	1	690786-1	SUPPORT, TERMINAL	34
1	22733-8	SCR,BHC(8-32x.38LOC-WEL)ANVIL	98	1	455675-1	PLATE, BASE	33
4	2-21002-9	SCR,BHC(10-32x.75)CAP	97	1	690432-3	SCREW, ADJUSTMENT	32
3	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96				31
1	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
2	2-21002-2	SCR,BHC(8-32x.50)SHEAR	94	1	2-455671-6	PLATE, STRIP GUIDE	29
2	2-21000-6	SCR,BHC(8-32x.38)R STRIP GUIDE	93	1	1-455888-6	SPACER, FRONT SHEAR DEP	28
			92	2	1-22284-0	SPRING, DRAG	27
1	1-21002-7	SCR,BHC(6-32x.38)CAM	91	1	690546-1	LEVER, DRAG RELEASE	26
			90	1	240792-1	DRAG, STOCK	25
			89	1	9-690504-5	GUIDE, STRIP (REAR)	24
			88	1	690438-1	GUIDE, STRIP (FRONT)	23
			87				22
2	1-21000-6	SCR, SET CAP 4-40 X .62	86	1	4-22284-9	SPRING, FEED RETURN	21
1	2-22603-0	SCR,HEX HEAD(8-32x.31)FEED FINGER	85	1	458950-1	ARM, STRIPPER	20
2	1-21000-3	SCR,SKT CAP(4-40x.25)F STRIP GUIDE	84	1	458949-1	STRIPPER	19
1	2-21000-7	SCR,SKT CAP(8-32x.50)STRIPPER	83				18
2	3-21000-7	SCR,SKT CAP(10-32x.75)FEED ROD GD	82				17
2	3-21000-6	SCR,SKT CAP(10-32x.62)FEED ADJ BLK	81	1	691667-1	GUARD, CHIP (FRONT)	16
2	3-21000-4	SCR,SKT CAP(10-32x.38)SG ADJ BL	80				15
2	3-21000-4	SCR,SKT CAP(10-32x.38)PIVOT BLOCK	79				14
REF	455749-1	GUARD, WINDOW	78				13
1	1-465184-0	LUBRICATOR ASSY	77	1	5-22280-0	SPRING, SHEAR	12
-	-	-	76	1	690461-1	STOP, SHEAR	11
			75	1	690459-1	HOLDER, SHEAR (FRONT)	10
2	690603-1	SPRING, ASSIS"	74	1	462006-1	SHEAR, FLOAT (FRONT)	9
2	23030-1	SCR,SKT CAP(6-32x.25)CP DISC	73	1	5-854014-0	ANVIL	8
2	458109-1	WASHER, SPECIAL	72				7

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