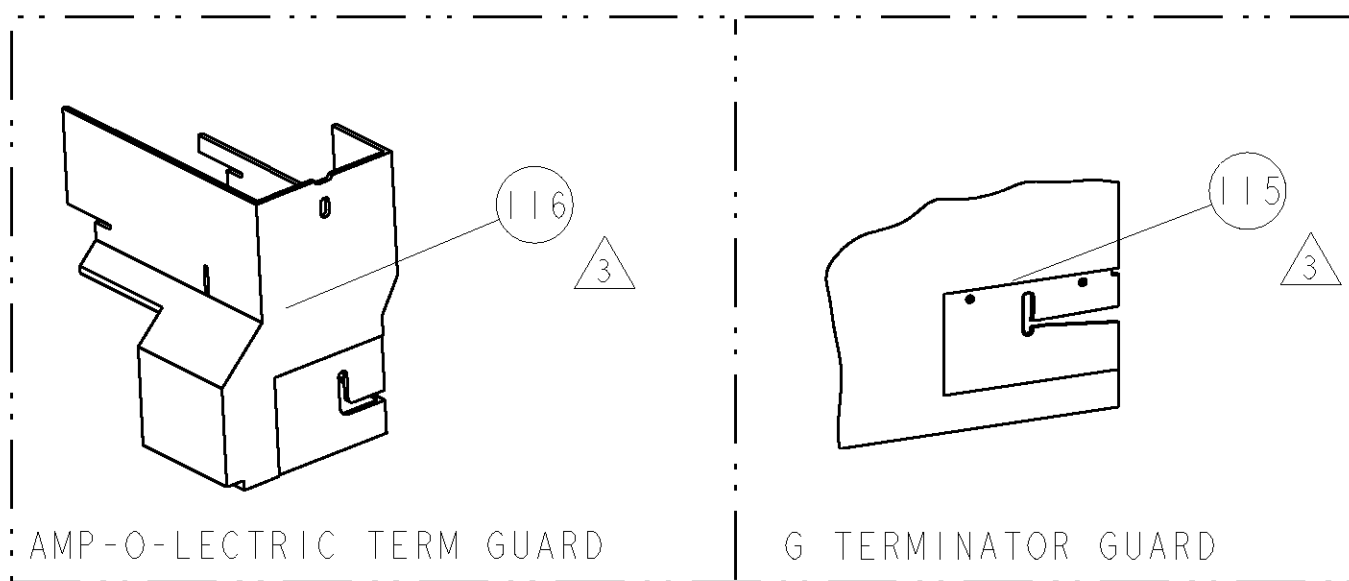


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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852469-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852469-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852469-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852469-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852469-7	A	-	-	-	SPARE PARTS

RECOMMENDED SPARE PARTS

GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: CONTACT, SOCKET, AMP-DUAC UPC					
1934193	-	AMP TERMINAL - AMP CRIMP SPECS			
-	-				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	0.91±0.05mm[.036±.002]		0.50mm ² or 20AWG
-	-	B	0.81±0.05mm[.032±.002]		0.30/0.35mm ² or 22AWG
-	-	C			-
-	-	D			-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.57mm [.062]	F	22-20AWG or 0.3-0.5mm ²
-	-	INSUL	2.80mm [.110]	F	Ø 1.5-2.4mm
WIRE STRIP LENGTH 2.4 - 3.2mm		TERM APPL SPEC 114-13195	FEED 13mm		SET UP GAGE 458637-1
		APPLICATOR INSTRUCTIONS 408-8040			

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	14JUN2007
							RK
							TE

-	2	2	2	2	-	3-354779-6	PIN, WIRE DISC, .3170	127
-	2	2	2	2	-	2-354779-4	PIN, WIRE DISC, .3110	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	693855-2	FRONT STRIP GUIDE	96
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	95
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-7	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	61
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	4-694433-1	FEED PAWL	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-2	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-6	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-5	DRAG, TERMINAL	25
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	23
-	1	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	1	1	1	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	3-1633107-4	ANVIL, COMBINATION .062	8
-	1	1	1	1	-	240641-5	SPACER	7
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	2-238011-5	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1-1424909-3	CRIMPER, INSULATION F	3
-	1	1	1	1	-	455888-5	SPACER, CRIMPER	2
1	1	1	1	1	-	4-456403-2	CRIMPER, WIRE PREMIUM	1

-77 -6 -3 -2 -1 U/M		PART NO	DESCRIPTION		ITEM NO
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