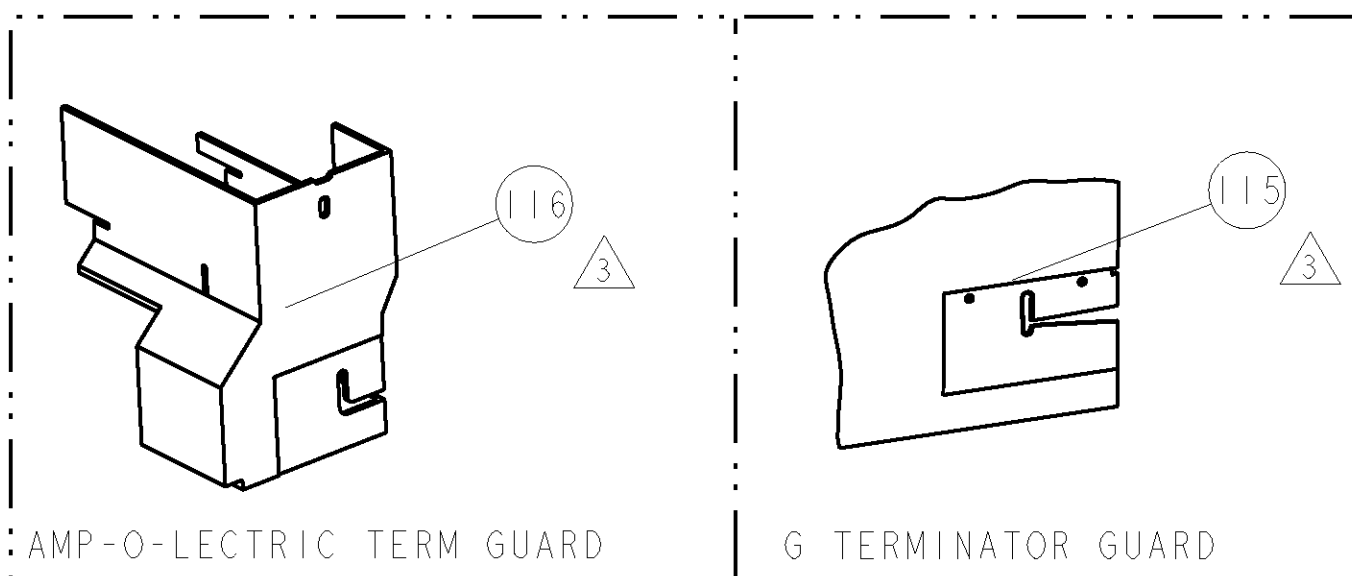
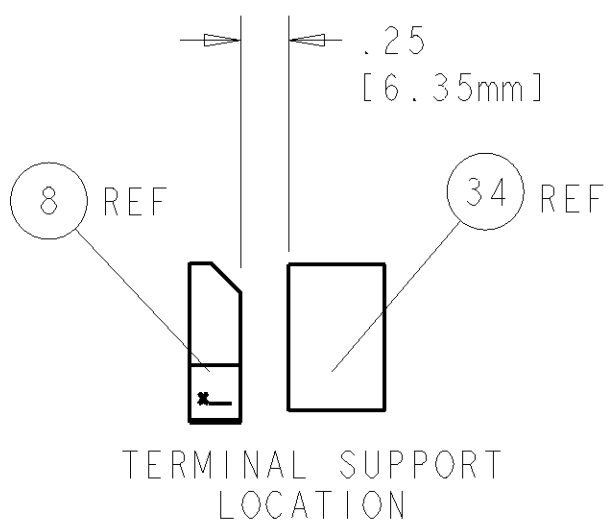
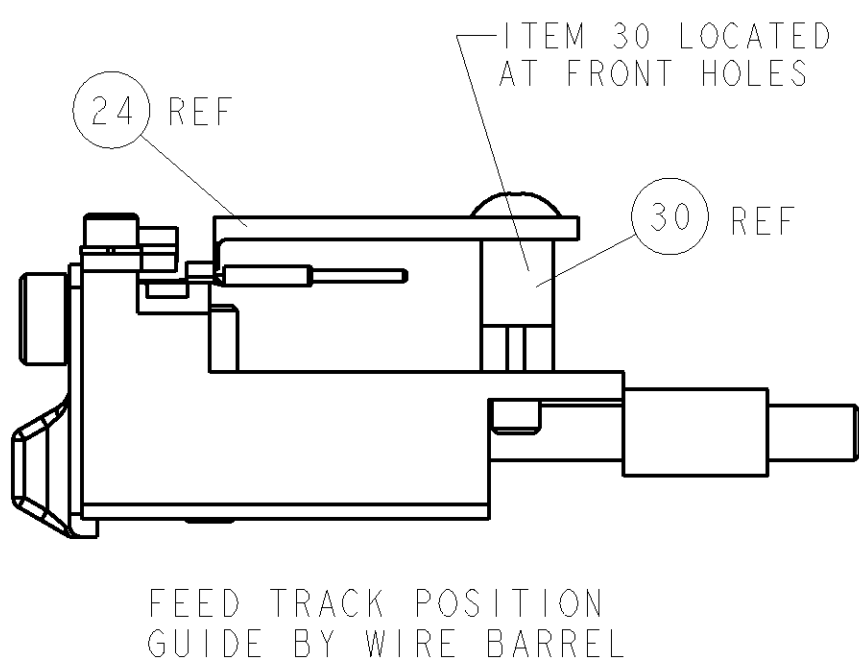
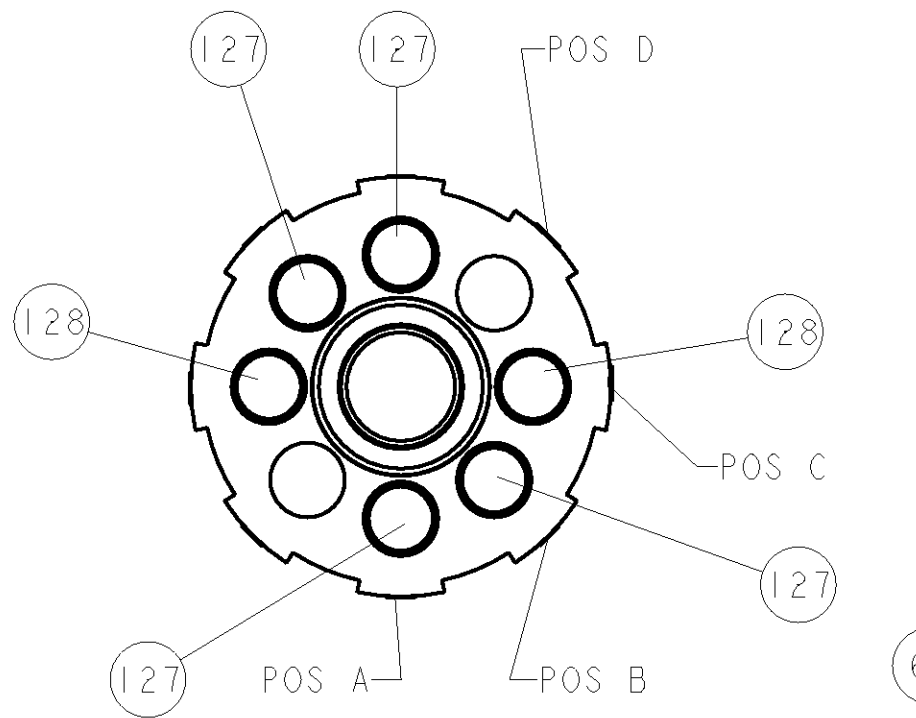
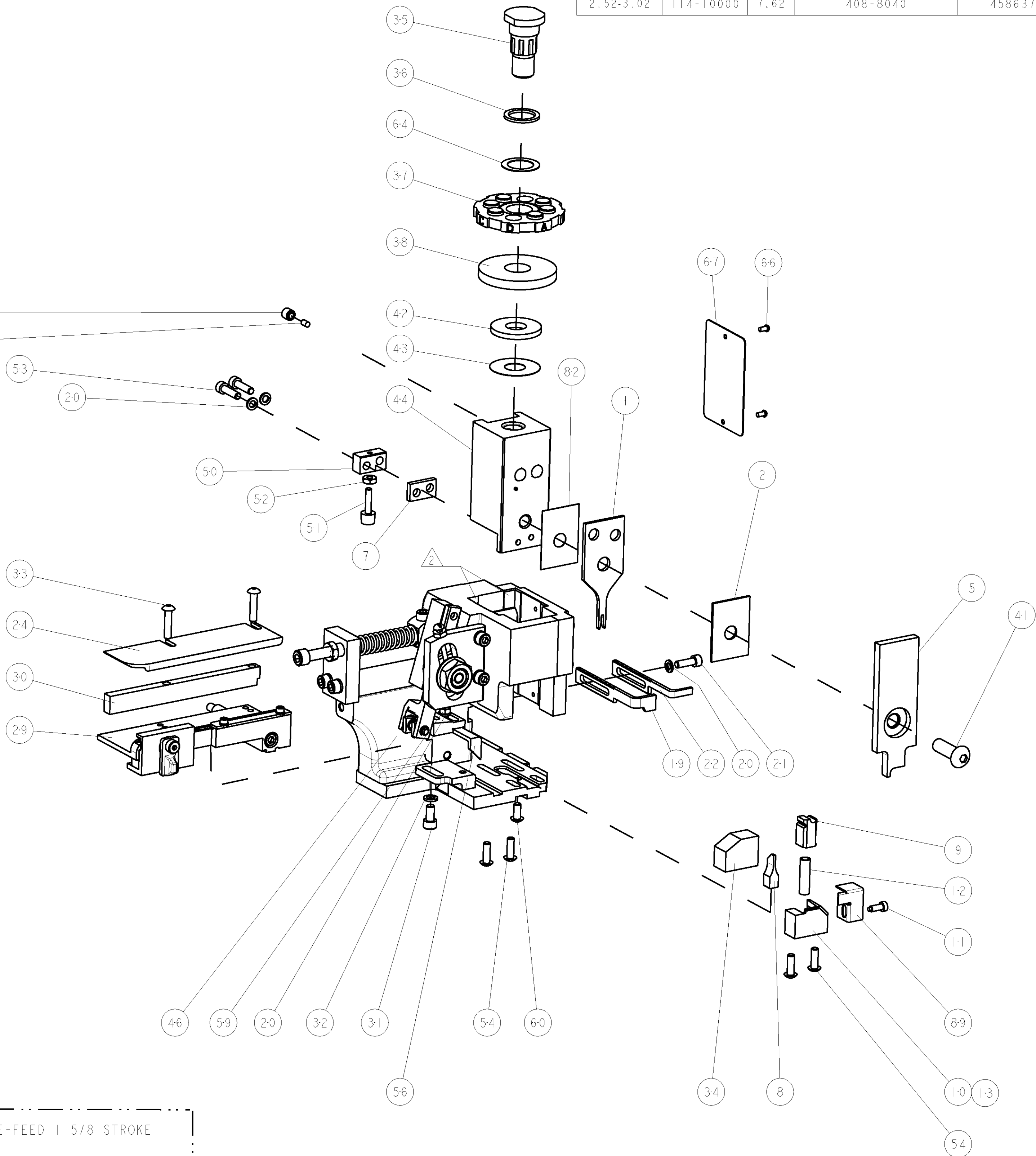


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852754-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852754-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852754-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852754-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852754-7	A	-	-	-	SPARE PARTS		

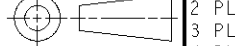
- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: PIN/SOCKET CONTACT, 0.8mm, 20-24 AWG, M12					
TE PN	-	TE TERMINAL - TE CRIMP SPECS			
2008936	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
2008937	-		A .81mm+.05/-0.05[.032+.002/-0.002]		20AWG
-	-		B .81mm+.05/-0.05[.032+.002/-0.002]		22AWG
-	-		C .81mm+.05/-0.05[.032+.002/-0.002]		24AWG
-	-	D			-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-		1.40mm [.055]	F	24-20 AWG
-	-	WIRE			Ø1.730 MAX
-	-	INSUL			
WIRE STRIP LENGTH 2.52-3.02	TERM APPL SPEC 114-10000	FEED 7.62	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



-	2	2	2	2	-	3-354779-6	PIN, WIRE DISC, .3170	128
-	2	2	2	2	-	3-354779-8	PIN, WIRE DISC, .3180	127
-	2	2	2	2	-	3-354779-8	PIN, WIRE DISC, .3180	126
-	-	-	REF	-	...	455749-1	GUARD WINDOW	116
-	-	REF	-	-	...	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	...	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	1	-	-	...	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690223-2	SPACER, INS.	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1-1633665-6	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-5	SPACER	7
-	-	-	-	-	...	-	-	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	-	-	-	-	...	-	-	4
-	-	-	-	-	...	-	-	3
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
1	1	1	1	1	-	4-456402-6	CRIMPER, WIRE PREMIUM	1

-77					-6	-3	-2	-1	U/M	PART NO		DESCRIPTION			ITEM NO											
THIS DRAWING IS A CONTROLLING DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS TO BE USED TO MANUFACTURE AND ASSEMBLE THE PARTS AND SUBASSEMBLY SHOULD BE CONTACTED FOR THE LATEST REVISION.										DWN	22OCT2008		 Tyco Electronics Harrisburg, PA 17105-3608													
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										N. DEMING	22OCT2008															
DIMENSIONS:										TOLERANCES UNLESS OTHERWISE SPECIFIED:																
INCHES																										
										0 PLC	±															
										2 PLC	±0.1															
										2 PLC	±0.01															
										3 PLC	±0.001															
										4 ANGLES	±0.0001															
										FINISH	±															
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