

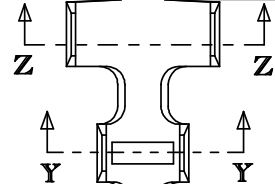
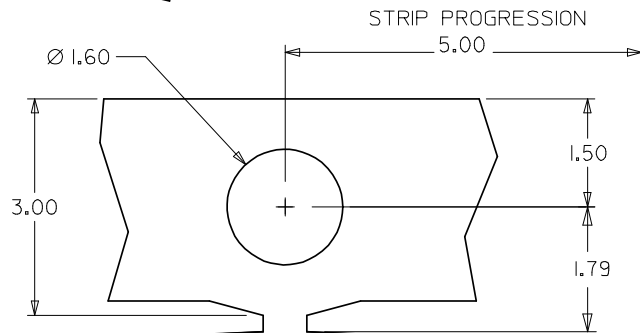
DIE PROGRESSION DIRECTION

TO CRIMPING TOOL

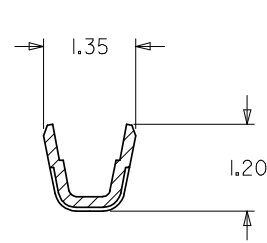
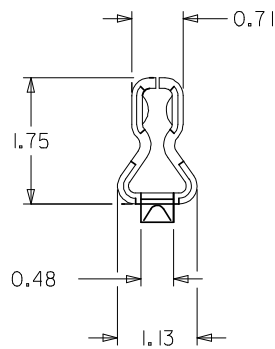
NOTES:

- 1) TERMINAL TO CRIMP WITH AWG#26 WIRE (UL1061 IS RECOMMENDED).
- 2) TERMINAL TO USE HOUSING P/N 87439-***0*.
- 3) REFER CRIMP SPECIFICATION CS-87421.
- 4) REFER PRODUCT SPECIFICATION PS-87437.

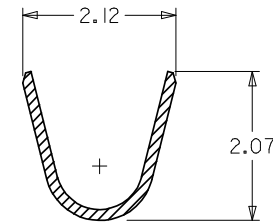
PART #	FINISH
87421-0000	2.5µM TIN
87421-0002	GOLD FLASH (SELECTIVE) OVER 1.0 µM NICKEL OVERALL



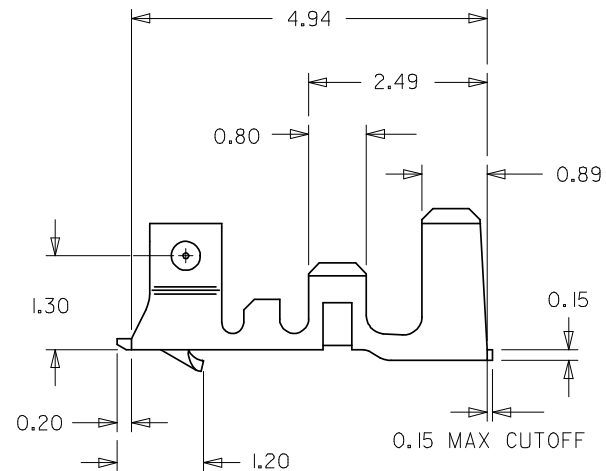
MIN GOLD FLASH
PLATING LENGTH



SECT. Y-Y



SECT. Z-Z



REVISED EC NO: J2008-3226 2008/03/24 DRWN:LSLEE 2008/04/09 CHKD:NIKITA 2008/04/09 APPR:LSLEE 2008/04/09	DESCRIPTION REV	QUALITY SYMBOLS ▽=0 ▽=0	SEE TABLE mmINCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± 0.20 ± --- 1 PLACE ± --- ± --- ANGULAR ± 3 ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	NTS MM ONLY		SCALE	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION				
				DRAWN BY SKANG		DATE 2007/07/18		TITLE 1.50MM PITCH CRIMP				
				CHECKED BY ATSEE		DATE 2007/07/25						
				APPROVED BY MLONG		DATE 2007/07/25		MOLEX MOLEX INCORPORATED				
				MATERIAL NO. SEE TABLE		DOCUMENT NO. SD-87421-0000		SHEET NO. 1 OF 1				
				SIZE A2						THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

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