

NG MADE IN THIRD ANGLE PROJECTION	1528422 💀 1528422		/home/eb003
PART REV FIRST TERMINATOR FEED TYPE DESCRIPTION		- 1 1 1 1 1 1 1 1490525-1 DEPRESSOR, WIRE	
1528422 – 1 A – LEADMAKER MECH POST FEED CUTS CARRIER		- 1 1 1 1 1528422 PRINT, APPLICATOR I - 1 1 1 1 1338705-3 DOCUMENTATION PA	
1528422 - 2 A - BENCH MECH PRE FEED CUTS CARRIER		- 3 3 3 3 3 3 3 2-23147-2 SPRING, DEPRESSO	
1528422 - 6 A - LEADMAKER MECH POST FEED CONTINUOUS CARRIER 1528422 - 1 A - LEADMAKER MECH POST FEED - 1 AND SPARE PARTS	¥ l	- 1 1 1 1 1 1 1 1 1490524-2 SPACER, DEPRESSO	
1528422 -2 A - BENCH MECH PRE FEED -2 AND SPARE PARTS		- 1 1 1 1 1 461264-5 PLATE, IDENTIFIC	
1528422 – 6 A – LEADMAKER MECH POST FEED – 6 AND SPARE PARTS		- 1 1 1 1 1 1 461264-5 PLATE, IDENTIFIC - 2 2 2 2 2 2 2 2 21017-2 SCR,DRIVE(#2x.19)	
1528422 - 7 A SPARE PARTS KIT		- 1 1 1 1 1 1 1 1424350-1 HOLDER, PIN, WIR	
		- 1 1 1 1 1 1 3-18031-0 SCR, SKT SET(M6X6)	
RIMP DATA DELPHI-PACKARD TERMINAL AMP CRIMP SPECS			
MINAL NAME: 280 SERIES METRI-PACK FEMALE SEALED.		- 2 2 2 2 2 2 2 1-18024-5 SCR, BHC (M5X25) DR	
IMP SIZE TYPE RANGE	No. and the second	- 1 1 1 1 18024-7 SCR, BHC (M4X10) ANV - 1 1 1 1 5-18022-2 SCR, HEX (M4X8) FEED	
RE 2.54 [.100 IN] F 1.00mm ² - 2.00mm ²	(39)		- I INOLI
GUL 5.08 [.200 IN] 0 4.25 MAX [.167 IN MAX] 4	63)	- 1 1 1 1 1 1 985575-3 SCR, FHC (M3X10) DE	P
RE STRIP LENGTH APPL INSTRUCTION		- 1 1 1 1 1 1 1 1338685-1 PAWL, FEED	
D-5.60 [.189220 IN] + 408-8322 & 408-8490		- 4 4 4 4 4 4 18024-8 SCR, BHC (M4×12) SHEA	R HOLDER
RMINAL FEED	(50)		DOUN
L SPEC NONE - 15.24 [.600]N]		- 1 1 1 1 18030-1 NUT, HEX(M3) HOLD - 1 1 1 1 811242-5 BUMPER, HOLDDOWN	
TERMINALS APPLIED		- 1 1 1 1 1 1 690753-2 SPACER, TONKER	
TERMINALS AFFLIED		- 1 1 1 1 1 1 1 18024-3 SCR, BHC (M3X10) CA	
	1 1 65 3.00 REF [.118 IN]	Image: Second state - 1 - 1 - 1338675-1 CAM, PRE FEED 30 & 5 - 1 - 1 - 1338676-1 CAM, PRE FEED 30 &	
72376-1 15363933 1572436-1 12015323 -		- 1 1 1 1 1 1 1 1320999-3 APPLICATOR BASIC	
		- 1 1 1 1 1 1 690191-1 PLUG, NYLON	
		F - 1 1 1 1 1 1 1 338660-1 RAM	
		- 1 1 1 1 1 1 992285-2 SCR, SHC (M8X25) RA	M,LOW H
		- 1 1 1 1 1 1 690125-1 SHIM SUBASSY	
$ \bigotimes \left(\bigotimes \left(\begin{array}{c} 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 $		- 1 1 1 1 1 1 879103-2 FINE ADJUST HEAD S	JUBASSY
2.00mm² 1.94 ±0.05 [.076 ±.002 IN] A 9			
1.50mm ² 1.77 ±0.05 [.070 ±.002 IN] C 0		- 1 1 1 1 1 1 1 1 1320934-1 SUPPORT, TERMINA	
1.00mm ² 1.62 ±0.05 [.064 ±.002 IN] D 1		- 2 2 2 2 2 1 - 18024-0 SCR, BHC (M4X20) STR3 - 1 1 1 1 18027-2 WASHER, FLAT (M4)	.P GUIDE
		- 3 3 3 3 3 3 3 1-18027-2 WASHER, FLAT(M4)	UNT BLOC
		- 1 1 1 1 1 1 1 1320908-6 SPACER, STRIP GU	IDE
	57A	- 1 1 1 1 1633073-4 STRIP GUIDE PLAT - 1 1 1 1 2-455888-5 SPACER, FRONT SH	
		- 2 2 2 2 2 2 1-22284-0 SPRING, DRAG	
(33)		- 1 1 1 1 1 1 356835-1 LEVER, DRAG RELE	ASE
	L LE T	- 1 1 1 1 1 1 1 240792-1 DRAG, TERMINAL - 1 1 1 1 1 1 1 1320928-1 PLATE, STRIP GUI	DE
	(19)	- 1 1 1 1 1 1 980371-4 SCR, SHC SHLD	
		- 1 - 1 1 - 1 690472-2 STRIPPER	
	59	- 1 1 1 1 1 1-18023-1 SCR, SHC (M4X10) ST - 4 4 4 4 18025-2 WASHER, LOCK (M4) ST	
29 Ri	F / Q · · · · · · · · · · · · · · · · · ·	1 - 1 - 690472-1 STRIPPER	
A RECOMMENDED SPARE PARTS.		<u>// </u>	un0-001
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.			
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION			
SHEET SUPPLIED WITH THE APPLICATOR.	$\sum_{i=1}^{n} \sum_{j=1}^{n} \sum_{i=1}^{n} \sum_{i=1}^{n} \sum_{i=1}^{n} \sum_{j=1}^{n} \sum_{i$	- 1 1 1 1 1 1 5-22280-0 SPRING, SHEAR	
4 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.		- 1 1 1 1 1 1 356885-5 STOP, SHEAR	
INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL.		/1 1 1 - 1 1 1-1320921-0 HOLDER, SHEAR, FRO /1 - 1 1 1 1 1 1 318707-2 SHEAR, FLOAT (FR	
SEAL INSULATION RANGE 2.03-2.85 [.080112 IN].		1 1 2 2 2 1 1 1 3-1333206-6 ANVIL	
APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER			
FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT		- 1 1 1 1 1 1 1 1333266-1 DEPRESSOR, SHEAR	. (FRON
QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.		- 1 1 1 1 1 1 238011-7 SPACER, BLOCK CR	IMPER
G CRIMP DATA CALCULATED BY TYCO.	•	1 2 2 2 1 1 1 2-683454-1 CRIMPER, INSULAT	ION
\bigtriangleup if seal used is other than that specified, seal screw dim should be adjusted accordingl	(.	- 1 1 1 1 1 1 1 1 1-455888-0 SPACER, CRIMPER ∧ 1 2 2 2 1 1 1 1 456407-5 CRIMPER, WIRE	
VIEW B ROTATED 180° * WARN	$NG:$ $(34)_{REF}$ $(34)_{REF}$	-77-76-72-71-6-2-1 PART NO DESCRIPTION	
FEED 40 mm STROKE POST FEED 30 mm STROKE PRE FEED 30 mm STROKE PRE FEED 40 mm STROKE		OTV PEOD PER ASSY	DWG REV
		OTY REOD PER ASSY PARTS LIST DIMENSIONS: mm (INCHES) MATL HT TR FIN	
A A A A A A A A A A A A A A A A A A A		DO NOT SCALE PRINT	-
	UIRED CRIMP	TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ±-	Electronics
HEIGHT SETTIN DAMAGE TO CR		2 PLC DEC ±- CHK - REL 12JUL04 Harri 3 PLC DEC ±- L.LOFTHOUSE	MACHINE
	ITEM 34 LOCATION LONG POSITION	N 015A-0675-04 LJL AUG04 surf texture, -√ NAME FINE ADJ SIDE FD HD-I APPL	HD-I
			SHEET
REV 3-92 U 17-AUG-04 14,24,19 eb003653		CN 015A-0564-04 LJL JUL04 REMOVE BURRS, BREAK SCALE D Dwg 1528422 ISION RECORD APP Date SHARP EDBES RO.38 MAX - D No 1528422 3 CAGE CODE COUSTOMER AND ASSEMBLY DRAWING	1 OF 1 REST

CUSTOMER DRAWING

DRAWING NUMBER - 1528422 SHEET 2 OF 2 REV. A2

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TE Connectivity: 1528422-1