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LOC


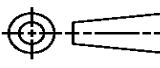
DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-014891	09OCT2014	GK	HMR

THIS PART NUMBER IS OBSOLETE (NO LONGER ACTIVE OR PRODUCED).
THE CUSTOMER SHOULD CONTACT THEIR SALES REPRESENTATIVE OR TAC
TO IDENTIFY THE APPLICATOR THAT WILL PROCESS THE TERMINAL TO BE APPLIED.
IF ONE DOES NOT EXIST, A REQUEST TO QUOTE A NEW APPLICATOR WILL NEED TO
BE PROCESSED.

FOR REPLACEMENT PARTS FOR APPLICATOR 1911226
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME END FEED SYSTEM III APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1911226	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A1

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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911226-1	A	S3A APPLICATOR	8-1911226-1
7-1911226-1	A	-1 AND SPARE PARTS	9-1911226-1
7-1911226-7	A	SPARE PARTS KIT	

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	2.79 [.110 IN]	F
INSUL	3.56 [.140 IN]	OV

APPL INSTRUCTIONS
408-10136

TERMINAL DATA: TE TERMINAL

TYCO ELECTRONICS CRIMP SPEC

TERMINAL NAME: .250 SERIES FAST-IN-ON TAB

WIRE STRIP LENGTH
4.80-5.60mm [.188-.220 IN]

INSULATION DIAMETER RANGE
2.10-3.10mm [.082-.122 IN]

TERMINAL
APPL SPEC

114-18022

TERMINALS APPLIED

928962-4	928962-5	929902-1	929902-5
928962-1	928962-6	929902-2	929902-6
928962-2	928962-7	929902-3	-
928962-3	928962-8	929902-4	-

WIRE SIZE	CRIMP HEIGHT
mm [INCH]	mm [INCH]
2.5mm ²	1.97±.05 [.078±.002]
2mm ²	1.83±.05 [.072±.002]
1.5mm ²	1.69±.05 [.067±.002]

ⓘ

△

RECOMMENDED SPARE PARTS.

△

GREASE BEARING SURFACES LIGHTLY.

3.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

△

APPLY P/N 1-23419-5 LOCTITE® TO THREADS.

△

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.

△

CUT TO LENGTH AT ASSEMBLY.

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1-991

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177

REF

RETAINING PIN LOCATION

17.86

[.703]

HOLDDOWN SET-UP

SCALE 1:1

1976053-1

LOCATER BLOCK, TERMINAL

179

1-993111-6

PIN, SLOTTED SPRING 3.0 X 30.0

177

3-22280-7

SPRING, COMPRESSION

176

1752353-1

GUIDE PIN, HOLDDOWN

175

1901680-1

GUIDE PIN, HOLDDOWN

174

992285-1

SCR, LOW SKT HD CAP M4 X 6.0

149

1655316-3

SCR, SKT HD CAP, M4 X 16.0

148

5-1655316-5

SCR, SKT HD CAP, M5 X 16.0

142

1901051-1

RING, OUTER

138

1901052-1

INSULATOR, MEMORY CHIP

137

1901050-1

DISC, INSULATING

136

1901689-1

MEMORY CHIP

135

1901065-1

PLATE, FEEDER ATTACH

133

1901247-1

KEY, RAM

132

994988-1

SCR, BTN SKT HD CAP M6X16.0 W/NYLOK

120

1901094-2

SPACER, FEEDER

111

1752366-1

HOUSING, END FEED

95

1633565-2

DOCUMENTATION PACKAGE

71

1901048-1

TAG, IDENTIFICATION

67

21017-1

SCREW, DRIVE

66

18028-1

WASHER, FLAT, REG M3

64

1655785-9

SCR, BTN SKT HD CAP (M3 X 6)

62

1655785-1

SCR, BTN SKT HD CAP (M4 X 8)

60

1655783-2

SCR, CAP, SOC HD, LOW HEAD, M4 X 8

57

4-1655316-9

SCR, SKT HD CAP, M4 X 25.0

56

18030-2

NUT, HEX, REG M4

55

18030-1

NUT, HEX, REG M3

54

986965-1

NUT, LOCK, HEX, TORQUE (M4)

53

2-18032

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[1911226-1](#)