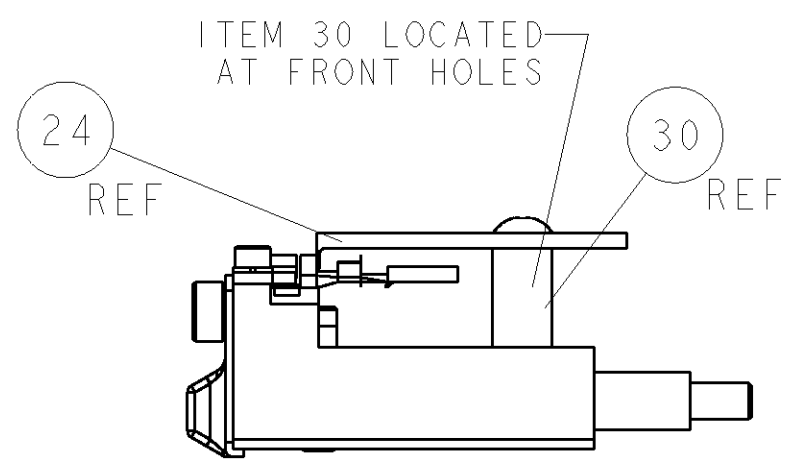
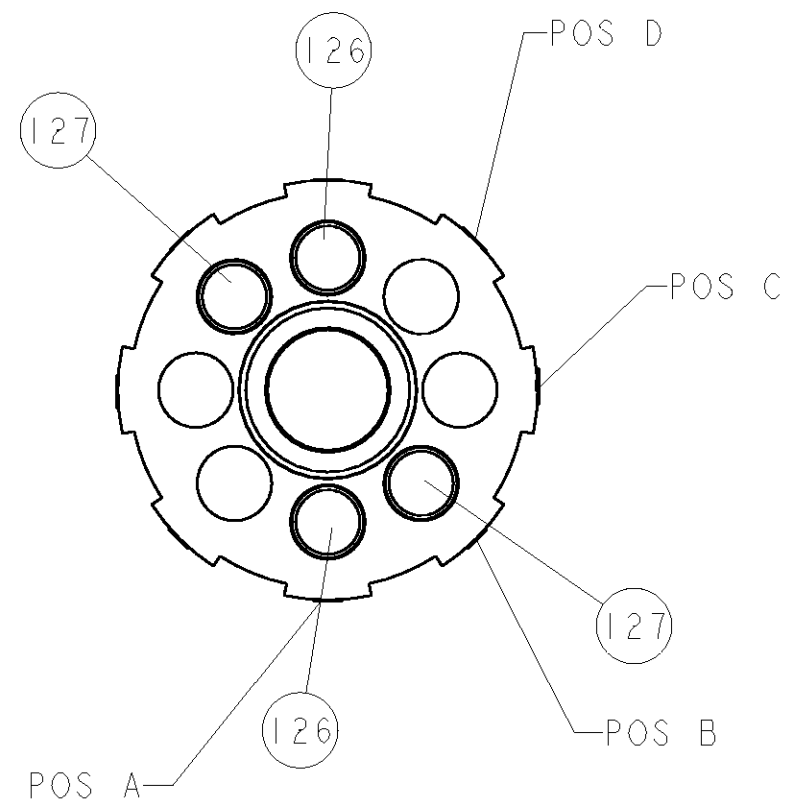
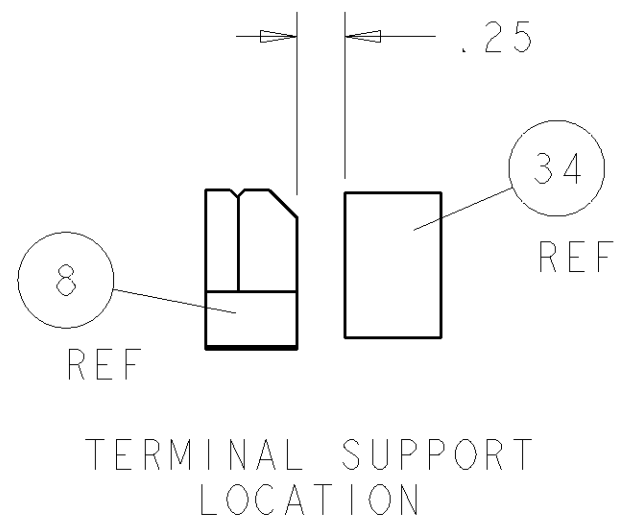


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852223-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852223-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852223-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852223-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852223-7	A	-	-	-	SPARE PARTS		

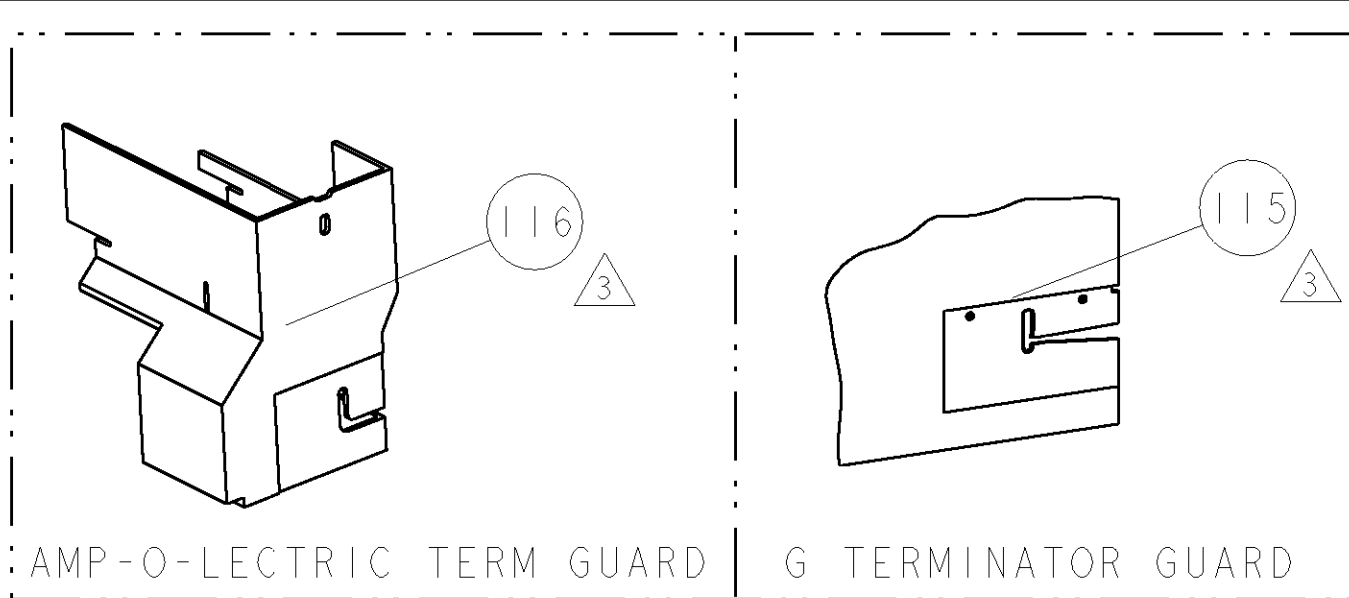
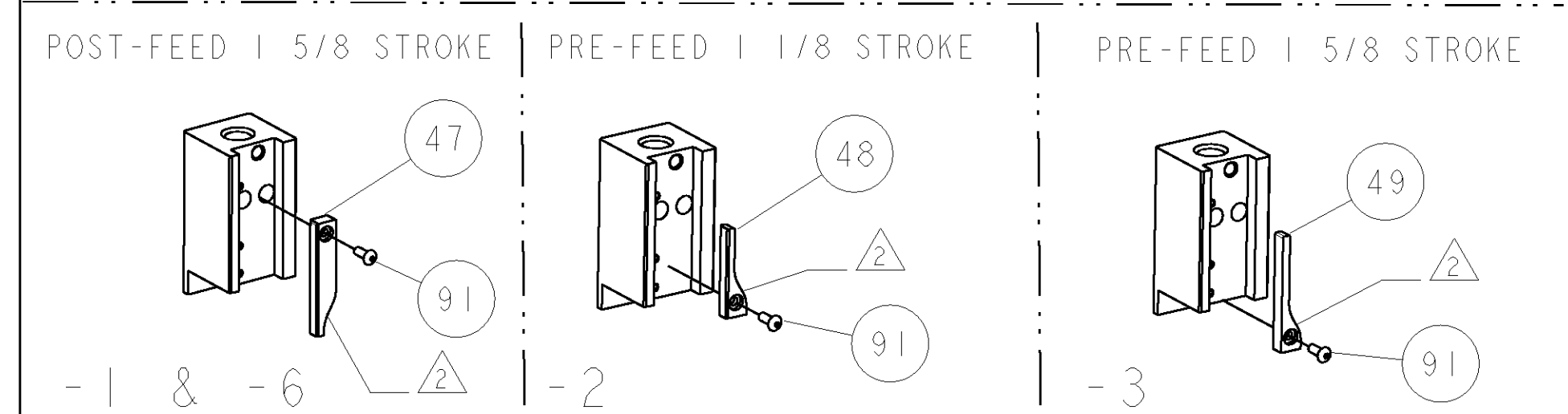
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- △ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HEAD IS ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY LOC-TITE 1-23419-5, TO THREADS.



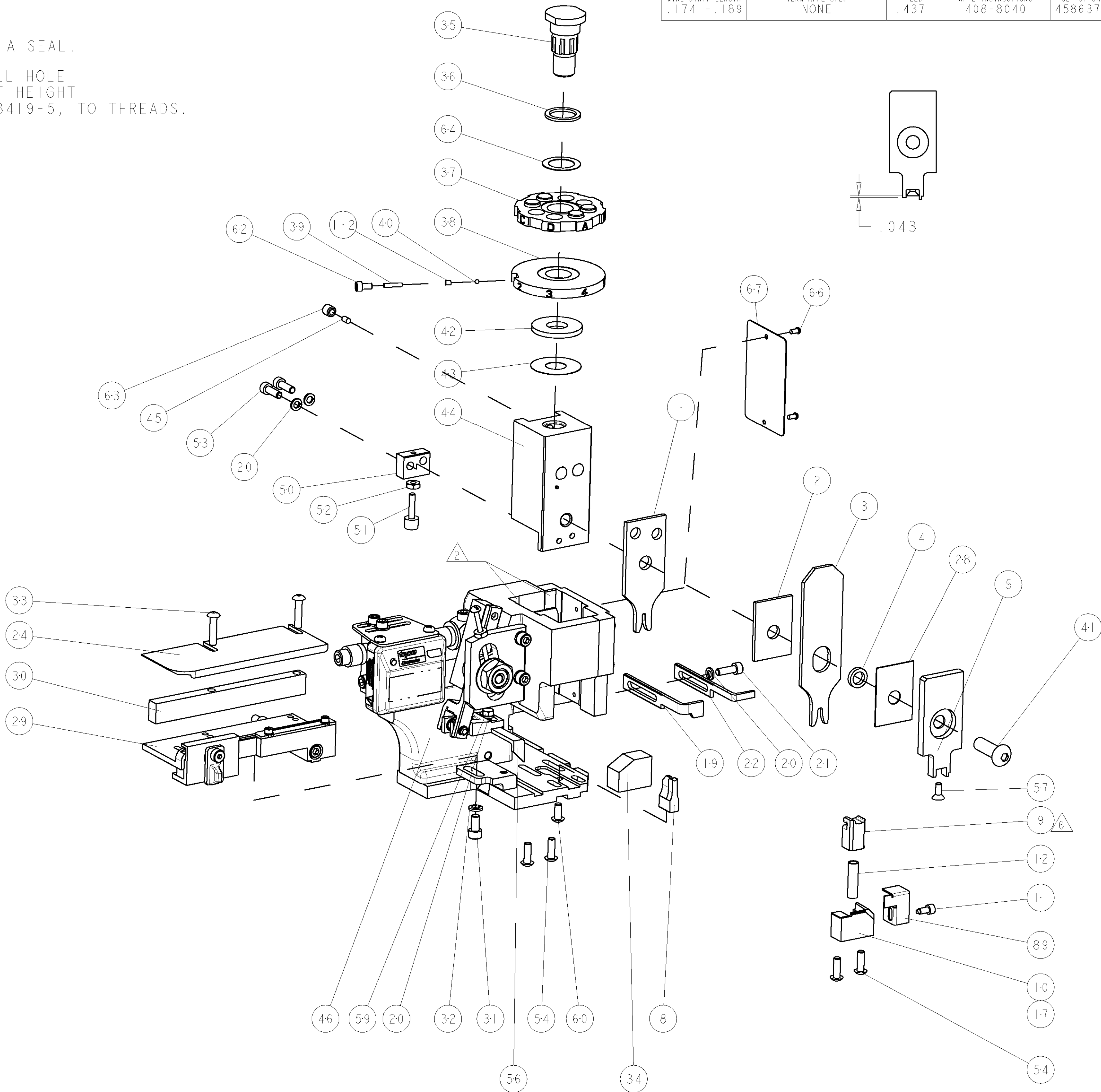
FEED TRACK POSITION



TERMINAL SUPPORT LOCATION



AMP-O-LECTRIC TERM GUARD G TERMINATOR GUARD



TERMINAL NAME: TERMINAL, Z-TYPE FEMALE 5					
TYCO PN	COMP PN	YAZAKI TERMINAL - AMP CRIMP SPECS			
1572987-1	7116-1305				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.052±.002[1.32±0.05mm]	18 AWG	
-	-	B	.046±.002[1.17±0.05mm]	20 AWG	
-	-	C	-	-	
-	-	D	-	-	
SEAL PN.	-	CRIMP	SIZE	TYPE	RANGE
1572988-1	-	WIRE	.070 [1.78mm]	F	18-20 AWG
-	-	INSUL	.140 [3.56mm]	O	.110 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.174 - .189	NONE	.437	408-8040	458637-1	

	-	2	2	2	2	-	3-354779-7	PIN, WIRE DISC, .3175	12
	-	2	2	2	2	-	2-354779-3	PIN, WIRE DISC, .3105	12
	-	-	-	REF	-	...	455749-1	GUARD WINDOW	11
3	-	-	REF	-	-	...	679532-1	INSERT, GUARD	11
	-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	11
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	9
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	81
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	6
	-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	6
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	...	690602-6	CAM, PRE FEED, I 5/8	49
	-	-	-	1	-	...	690602-5	CAM, PRE FEED, I 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST FEED, I 5/8	47
	-	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
	-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	23241-6	BALL, STEEL	40
	-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
	-	1	1	1	1	-	1-690142-0	DISC, INSULATION	38
	-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
	-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
	-	1	1	1	1	-	690212-1	POST, RAM	35
	-	1	1	1	1	-	3-690786-3	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-8	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-2	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	455888-5	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	-	691353-1	STRIPPER	19
1	-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-2	STOP, SHEAR	11
1	-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	-	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	5-1633116-5	ANVIL, COMBINATION	8
1	-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
1	-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	1-456135-8	CRIMPER, INSULATION O PREMIUM	3
1	-	1	1	1	1	-	2-455888-1	SPACER, CRIMPER	2
1	1	1	1	1	1	-	1-456404-8	CRIMPER, WIRE PREMIUM	1
	-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM

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