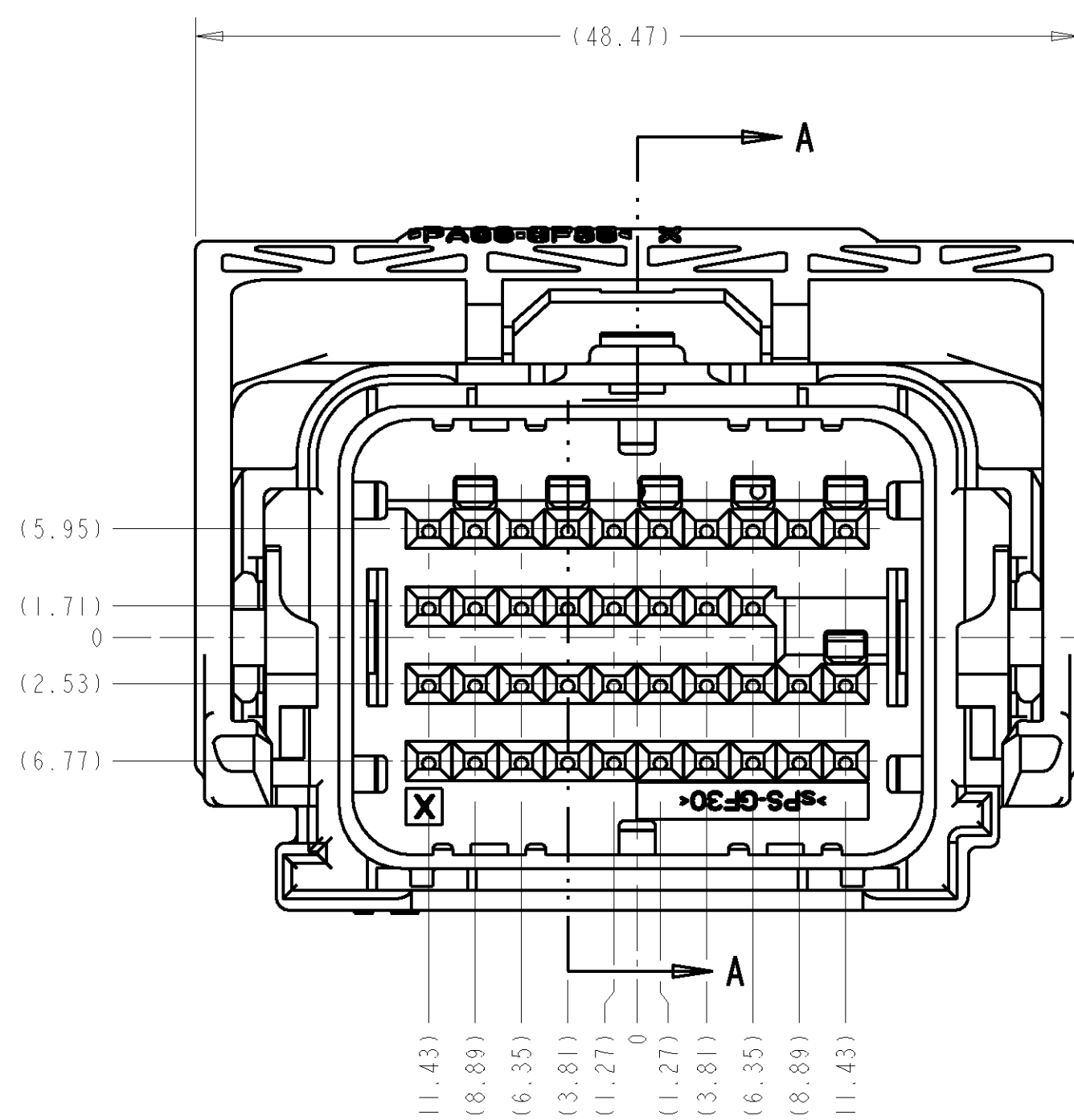
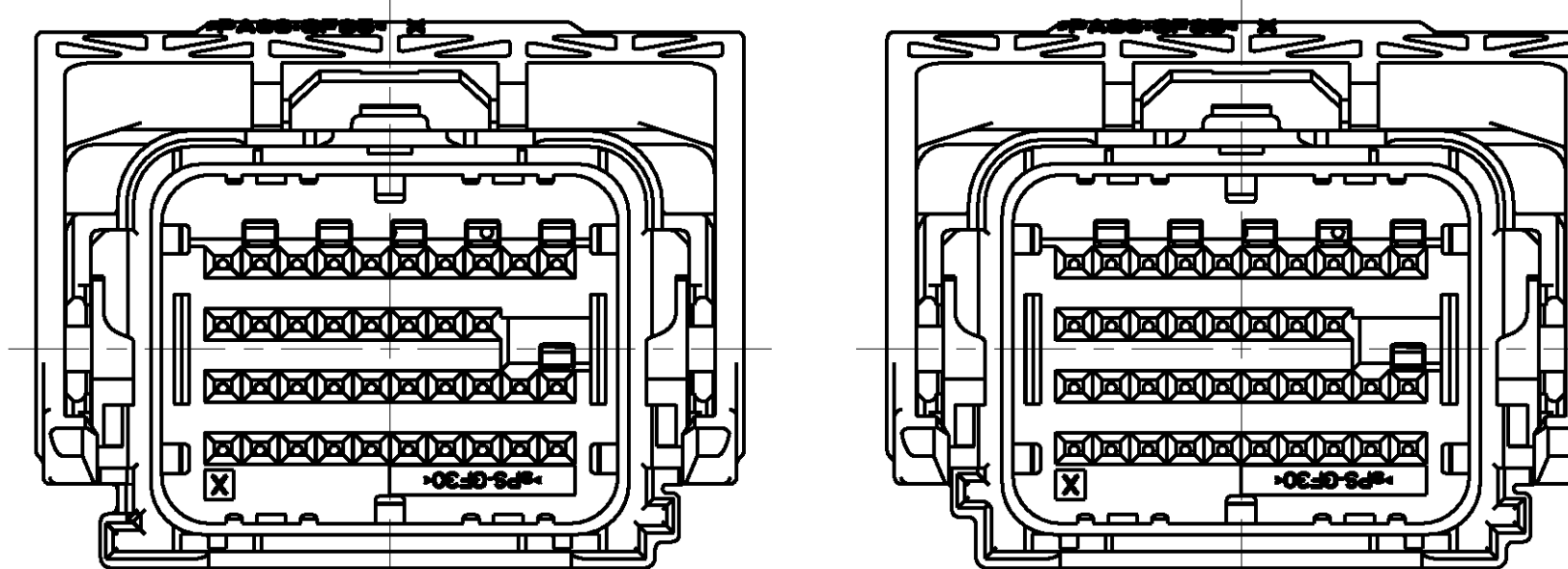


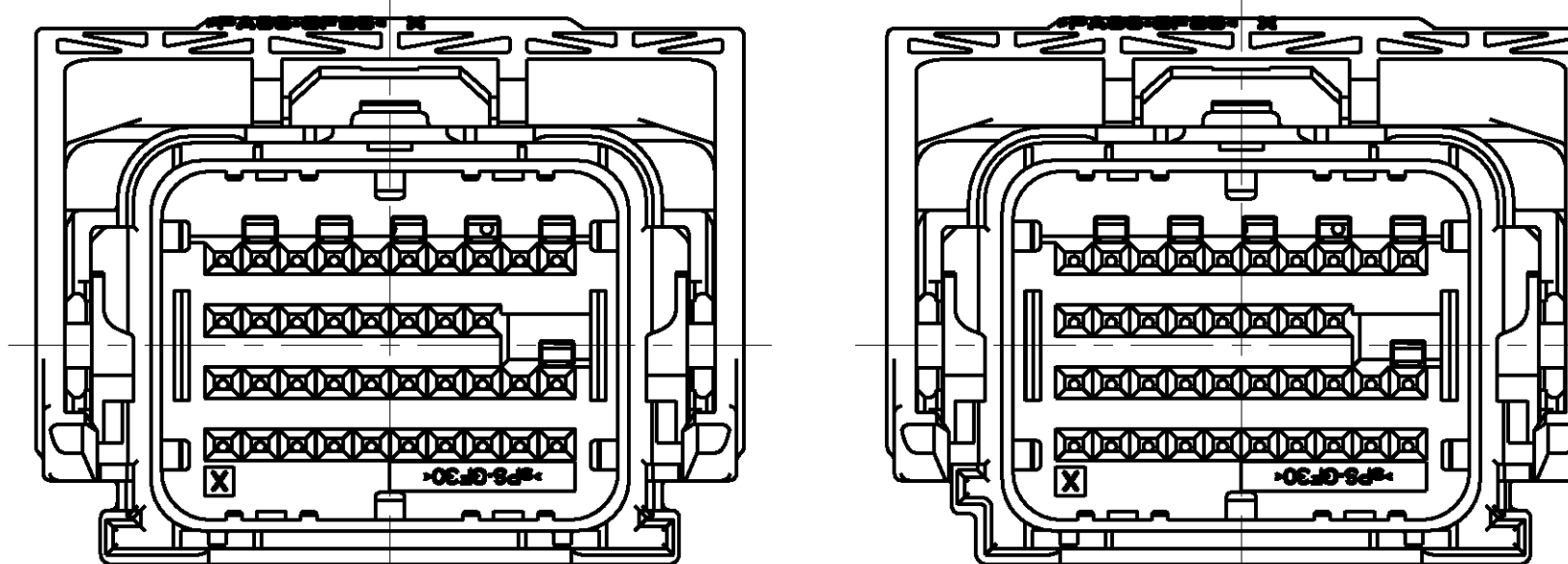


KEYING OPTIONS  
SCALE 2:1

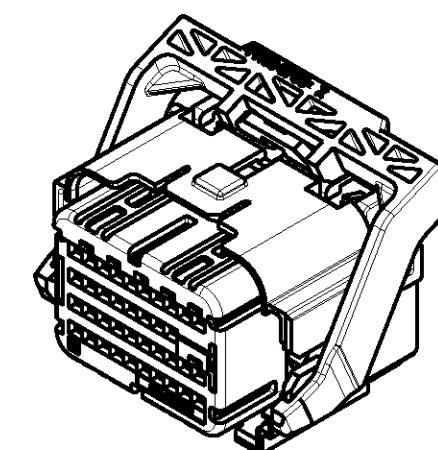
OPTION "H"



OPTION "K"



OPTION "M"



SCALE 1:1

I. APPLICABLE TERMINAL PART NUMBERS (SOLD SEPARATELY):  
FOR TIN APPLICATIONS: 1393367 AND 1393366.  
FOR GOLD APPLICATIONS: 1393365 AND 1393364.  
FOR TERMINATION AND REELING OPTIONS  
SEE DRAWINGS 1393367, 1393366, 1393365, AND 1393364.

2. COMPATIBLE WIRE SIZES FOR MAT SEAL DESIGN 1.19 TO 2.06 O.D.  
(22-18 AWG, 0.35-0.75 mm<sup>2</sup>)

3. TPA AND CAM LEVER ARE SHIPPED IN THEIR PRE-LOADED POSITION.  
ALL ASSEMBLIES ARE TO BE TRAY PACKAGED.

4 CUSTOMER PART NUMBER AND TRACEABILITY CODE (YY = TWO DIGIT YEAR, JJJ = JULIAN DAY, HH = TWO DIGIT MILITARY HOUR, A=ASSEMBLY PROCESS USED) ARE PRINTED IN THIS LOCATION.

5. PART ASSEMBLY WEIGHT WITHOUT TERMINALS AND WITH STANDARD PIN-OUT CONFIGURATION IS 26.09 GRAMS.

6 OPTIONAL WIRESHIELD P/N 8-1419157-8 (SOLD SEPARATELY). PLEASE CONTACT YOUR TYCO ELECTRONICS SALES REPRESENTATIVE FOR AVAILABILITY AND PRICING.

THIS VIEW SHOWS THE  
MODIFIED CAM LEVER  
SCALE 2:1

|                                                                                                                                                                                                                             |  |                                                                                                                                        |  |                                                                                                                                     |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------|--|
| <small>THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION<br/>         IF IT IS SUBMITTED TO ANY OTHER ORGANIZATION, THE ORGANIZATION<br/>         SHOULD BE CONTACTED FOR THE LATEST REVISION.</small> |  | DATE 14NOV2006<br>BY A HOLT<br>CHK W WELLINSKY 4NOV2006<br>APP W WELLINSKY 4NOV2006                                                    |  |  Tyco Electronics<br>Harrisburg, PA 17105-3608 |  |
| DIMENSIONS:<br>mm                                                                                                                                                                                                           |  | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>0 PLC ±.010<br>1 PLC ±.010<br>2 PLC ±.010 ID<br>3 PLC ±.010<br>4 PLC ±.010<br>ANGLES ±.3° |  | NAME<br>40 WAY SHORTING BAR ARM<br>PLUG ASSEMBLY<br>WITHOUT SHORTING BARS LOADED                                                    |  |
|                                                                                                                                        |  | PRODUCT SPEC<br>-<br>APPLICATION SPEC<br>-                                                                                             |  | SIZE<br>CAGE CODE<br>DRAWING NO<br>WEIGHT SEE NOTE 5 A 1 00779 C=1924170 -                                                          |  |
| MATERIAL<br>SEE CHART 2                                                                                                                                                                                                     |  | FINISH<br>-                                                                                                                            |  | CUSTOMER DRAWING<br>SCALE 3:1 SHEET 1 OF 5 REV F                                                                                    |  |



[illegible]

|                                                                                                                                                                                                                                     |  |                                                                                                                  |  |                                                                                      |  |                                                                   |  |                                                     |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------|--|-------------------------------------------------------------------|--|-----------------------------------------------------|--|
| (1) THIS DRAWING IS THE PROPERTY OF TYCO ELECTRONICS CORPORATION AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM TYCO ELECTRONICS CORPORATION. |  |                                                                                                                  |  | DWG. 14NOV2006<br>A_HOLT                                                             |  | Tyco Electronics<br>Tyco Electronics<br>Harrisburg, PA 17105-3608 |  |                                                     |  |
| DIMENSIONS:<br><br>mm                                                                                                                                                                                                               |  | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br><br>0 PLC ±<br>2 PLC ±0.3<br>3 PLC ±0.10<br>4 PLC ±<br>ANGLES ± .1° |  | NAME<br><br>40 WAY SHORTING BAR ARM<br>PLUG ASSEMBLY<br>WITHOUT SHORTING BARS LOADED |  |                                                                   |  |                                                     |  |
|                                                                                                                                                |  | FINISH -<br><br>WEIGHT -<br><br>CUSTOMER DRAWING                                                                 |  | PRODUCT SPEC -<br><br>APPLICATION SPEC                                               |  | SIZE CASE CODE DRAWING NO.<br>A   00779 C=1924170                 |  | RESTRICTED TO -<br><br>SCALE 3:1 SHEET 2 OF 5 REV F |  |
| MATERIAL SEE CHART<br>ON SHEET 2                                                                                                                                                                                                    |  |                                                                                                                  |  |                                                                                      |  |                                                                   |  |                                                     |  |







| LOC | DIST | REVISIONS |     |             |      |     |      |  |
|-----|------|-----------|-----|-------------|------|-----|------|--|
| FX  | 00   | P         | LTR | DESCRIPTION | DATE | DWN | APVD |  |
|     |      | -         | -   | SEE SHEET 1 | -    | -   | -    |  |
|     |      |           |     |             |      |     |      |  |
|     |      |           |     |             |      |     |      |  |
|     |      |           |     |             |      |     |      |  |

| PIN OUT CHART                                                          |   |   |   |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         |             |                  |             |   |
|------------------------------------------------------------------------|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|-------------------------|-------------|------------------|-------------|---|
| BLANK CAVITIES INDICATE OPEN TERMINAL HOLE POSITIONS                   |   |   |   |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         |             |                  |             |   |
| CAVITIES WITH A NUMERIC SYMBOL INDICATE CLOSED TERMINAL HOLE POSITIONS |   |   |   |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         |             |                  |             |   |
| TERMINAL HOLE POSITION                                                 |   |   |   |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    | ASSEMBLY<br>PART NUMBER |             | KEYING<br>OPTION |             |   |
| 1                                                                      | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 |                         |             |                  |             |   |
|                                                                        |   |   |   | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    |    |    |    |    |    | 24 |    |    | 27 | 28 | 29 | 30 |    |    |    |    |    | 35 | 36 | 37 | 37 | 39                      | 40          | 6-1924170-6      | G           |   |
|                                                                        |   |   | 3 | 4 | 5 | 6 | 7 | 8 | 9  | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |    |    |    |    | 23 | 24 |    | 26 |    |    |    |    |    |    |    |    | 35 | 36 | 37 | 37 | 39 | 40                      | 6-1924170-7 | G                |             |   |
|                                                                        |   |   | 3 | 4 | 5 | 6 | 7 | 8 | 9  | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    |    |    |    | 24 |    |    |    | 27 | 28 | 29 | 30 |    |    |    |    |    | 35 | 36 | 37 | 37 | 39                      | 40          | 6-1924170-8      | G           |   |
|                                                                        |   |   | 3 | 4 | 5 | 6 | 7 | 8 | 9  | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    |    | 35 | 36 | 37 | 37 | 39                      | 40          | 6-1924170-9      | G           |   |
| 1                                                                      | 2 |   |   | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    |    | 21 | 22 |    | 24 |    |    |    | 27 | 28 | 29 | 30 |    |    |    |    |    |    | 37 | 38 | 39 | 40                      | 7-1924170-0 | G                |             |   |
|                                                                        |   |   |   | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    |    |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    |    | 35 | 36 | 37 | 38 | 39                      | 40          | 7-1924170-1      | G           |   |
| 1                                                                      | 2 |   |   |   |   | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    |    | 21 | 22 |    | 24 |    |    |    |    |    |    |    |    |    |    |    | 35 | 36 | 37 | 38 | 39 | 40                      | 7-1924170-2 | G                |             |   |
| 1                                                                      | 2 |   |   |   |   | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    |    | 21 | 22 |    | 24 |    |    |    | 27 | 28 | 29 | 30 |    |    |    |    | 35 | 36 | 37 | 38 | 39 | 40                      | 7-1924170-3 | G                |             |   |
|                                                                        |   |   |   |   |   |   |   |   |    |    | 11 | 12 |    |    |    |    |    |    |    |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         | 7-1924170-4 | G                |             |   |
| 1                                                                      | 2 |   |   |   |   |   |   |   |    |    | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         | 7-1924170-5 | G                |             |   |
|                                                                        |   |   |   |   |   |   |   |   |    |    | 11 | 12 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    | 32 |    |    |    |    | 37 | 38 | 39 | 40                      | 7-1924170-6 | G                |             |   |
|                                                                        |   |   |   |   |   |   |   |   |    |    | 11 | 12 |    |    |    |    |    |    |    |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         | 7-1924170-7 | G                |             |   |
|                                                                        |   |   |   |   |   |   |   |   |    |    | 11 | 12 |    |    |    |    |    |    |    |    |    | 19 | 20 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    | 7-1924170-8             | G           |                  |             |   |
|                                                                        |   |   |   |   |   |   |   |   |    |    | 11 | 12 |    |    |    |    |    |    |    |    |    | 19 | 20 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    | 7-1924170-9             | G           |                  |             |   |
|                                                                        |   |   |   |   |   | 7 | 8 | 9 | 10 | 11 | 12 |    |    |    |    |    |    |    |    |    |    | 19 | 20 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         | 8-1924170-0 | G                |             |   |
|                                                                        |   |   |   |   |   | 7 | 8 | 9 | 10 | 11 | 12 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         | 8-1924170-1 | G                |             |   |
|                                                                        |   |   |   |   |   |   |   | 9 | 10 | 11 | 12 |    |    |    |    |    |    | 17 | 18 | 19 | 20 | 21 | 22 |    | 24 |    | 26 |    |    |    |    |    |    |    | 33 | 34 | 35 | 36 | 37 | 38                      | 39          | 40               | 8-1924170-2 | G |
|                                                                        |   |   |   | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    | 37 | 38 |                         |             | 8-1924170-3      | G           |   |
|                                                                        |   |   | 3 | 4 | 5 | 6 | 7 | 8 | 9  | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    | 19 | 20 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    | 37 | 38 | 39                      | 40          | 8-1924170-4      | G           |   |
|                                                                        |   |   |   |   |   | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    | 19 | 20 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    | 37 | 38                      | 39          | 40               | 8-1924170-5 | G |
| 1                                                                      | 2 |   |   |   |   | 7 | 8 | 9 | 10 | 11 | 12 |    | 14 | 15 |    | 17 | 18 |    |    | 21 | 22 |    |    | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 |    |    | 8-1924170-6             | G           |                  |             |   |
| 1                                                                      | 2 |   |   |   |   | 7 | 8 | 9 | 10 |    |    | 13 | 14 | 15 | 16 |    |    |    |    | 21 | 22 |    | 24 |    |    |    |    |    |    |    |    |    |    |    | 35 | 36 | 37 | 38 | 39 | 40                      | 8-1924170-7 | G                |             |   |
| 1                                                                      | 2 |   |   |   |   | 7 | 8 | 9 | 10 |    |    | 13 | 14 | 15 | 16 |    |    |    |    | 21 | 22 |    | 24 |    |    |    | 27 | 28 | 29 | 30 |    |    |    |    | 35 | 36 | 37 | 38 | 39 | 40                      | 8-1924170-8 | G                |             |   |
| 1                                                                      | 2 | 3 | 4 |   |   | 7 | 8 | 9 | 10 | 11 | 12 |    | 14 | 15 |    | 17 | 18 |    |    | 21 | 22 |    | 24 |    | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 |    |                         | 8-1924170-9 | G                |             |   |
| 1                                                                      | 2 | 3 | 4 |   |   | 7 | 8 | 9 | 10 | 11 | 12 |    | 14 | 15 |    | 17 | 18 |    |    | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 |    |    | 35 | 36 | 37 | 38 |    |    | 9-1924170-0             | G           |                  |             |   |
| 1                                                                      | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    |    | 21 | 22 |    | 24 |    |    | 27 | 28 | 29 | 30 |    |    |    |    | 35 | 36 | 37 | 38 |    |    | 9-1924170-1             | G           |                  |             |   |
|                                                                        |   | 3 | 4 | 5 | 6 |   |   |   |    | 11 | 12 |    |    |    |    |    |    |    |    |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    | 35 | 36 | 37 | 38 | 39 | 40                      | 9-1924170-2 | G                |             |   |
|                                                                        |   |   |   |   |   | 7 | 8 | 9 | 10 | 11 | 12 |    |    |    |    |    |    |    |    |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    | 35 | 36 | 37 | 38 |    |                         | 9-1924170-3 | G                |             |   |
|                                                                        |   |   |   |   |   |   |   |   |    | 11 | 12 |    |    |    |    |    |    |    |    |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    | 35 | 36 | 37 | 38 | 39 | 40                      | 9-1924170-4 | G                |             |   |
|                                                                        |   | 3 | 4 | 5 | 6 |   |   |   |    | 11 | 12 |    |    |    |    |    |    |    |    | 19 | 20 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    | 39 | 40 | 9-1924170-5             | G           |                  |             |   |
| 1                                                                      | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    | 19 | 20 | 21 | 22 | 23 | 24 |    | 26 | 27 | 28 | 29 | 30 |    |    |    |    | 35 | 36 | 37 | 38 | 39 | 40 | 9-1924170-6             | G           |                  |             |   |
|                                                                        |   |   |   |   |   | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    | 19 | 20 |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    |    |    | 37 | 38 | 39 | 40                      | 9-1924170-7 | G                |             |   |
|                                                                        |   | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    | 19 | 20 |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    |    |    | 37 | 38 | 39 | 40                      | 9-1924170-8 | G                |             |   |
|                                                                        |   | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    | 19 | 20 |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    |    |    | 37 | 38 | 39 | 40                      | 9-1924170-9 | G                |             |   |
|                                                                        |   |   |   |   |   | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    | 19 | 20 |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    |    |    | 37 | 38 | 39 | 40                      | 0-1924171-1 | G                |             |   |
|                                                                        |   |   |   |   |   |   |   |   |    | 11 | 12 |    |    |    |    |    |    | 19 | 20 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         | 0-1924171-2 | G                |             |   |
|                                                                        |   | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |    |    |    |    |    |    | 19 | 20 |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    |    |    |    | 39 | 40 | 0-1924171-3             | G           |                  |             |   |
|                                                                        |   |   |   |   |   | 7 | 8 | 9 | 10 | 11 | 12 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         | 0-1924171-4 | G                |             |   |
|                                                                        |   |   |   |   |   |   |   |   |    | 11 | 12 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         | 0-1924171-5 | G                |             |   |
| 1                                                                      | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    |    | 21 | 22 |    | 24 |    |    |    |    |    |    |    |    |    |    |    | 35 | 36 | 37 | 38 | 39 | 40                      | 0-1924171-6 | G                |             |   |
|                                                                        |   |   |   |   |   | 7 | 8 | 9 | 10 | 11 | 12 |    |    |    |    |    |    |    |    |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    |    | 35 | 36 |    |    |                         |             | 0-1924171-7      | G           |   |
|                                                                        |   |   |   |   |   |   |   |   |    | 11 | 12 | 13 | 14 | 15 | 16 |    |    |    |    |    |    |    | 24 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         | 0-1924171-8 | G                |             |   |
| 1                                                                      | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    | 19 | 20 | 21 | 22 | 23 | 24 |    | 26 | 27 | 28 | 29 | 30 |    |    |    |    | 35 | 36 | 37 | 38 |    | 40 | 0-1924171-9             | G           |                  |             |   |
| 1                                                                      | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |    |    | 19 | 20 | 21 |    |    | 24 |    | 26 | 27 | 28 | 29 | 30 |    |    |    |    | 35 | 36 | 37 | 38 | 39 | 40 | 1-1924171-0             | G           |                  |             |   |
|                                                                        |   |   |   |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         |             |                  |             |   |
|                                                                        |   |   |   |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         |             |                  |             |   |
|                                                                        |   |   |   |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |                         |             |                  |             |   |





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