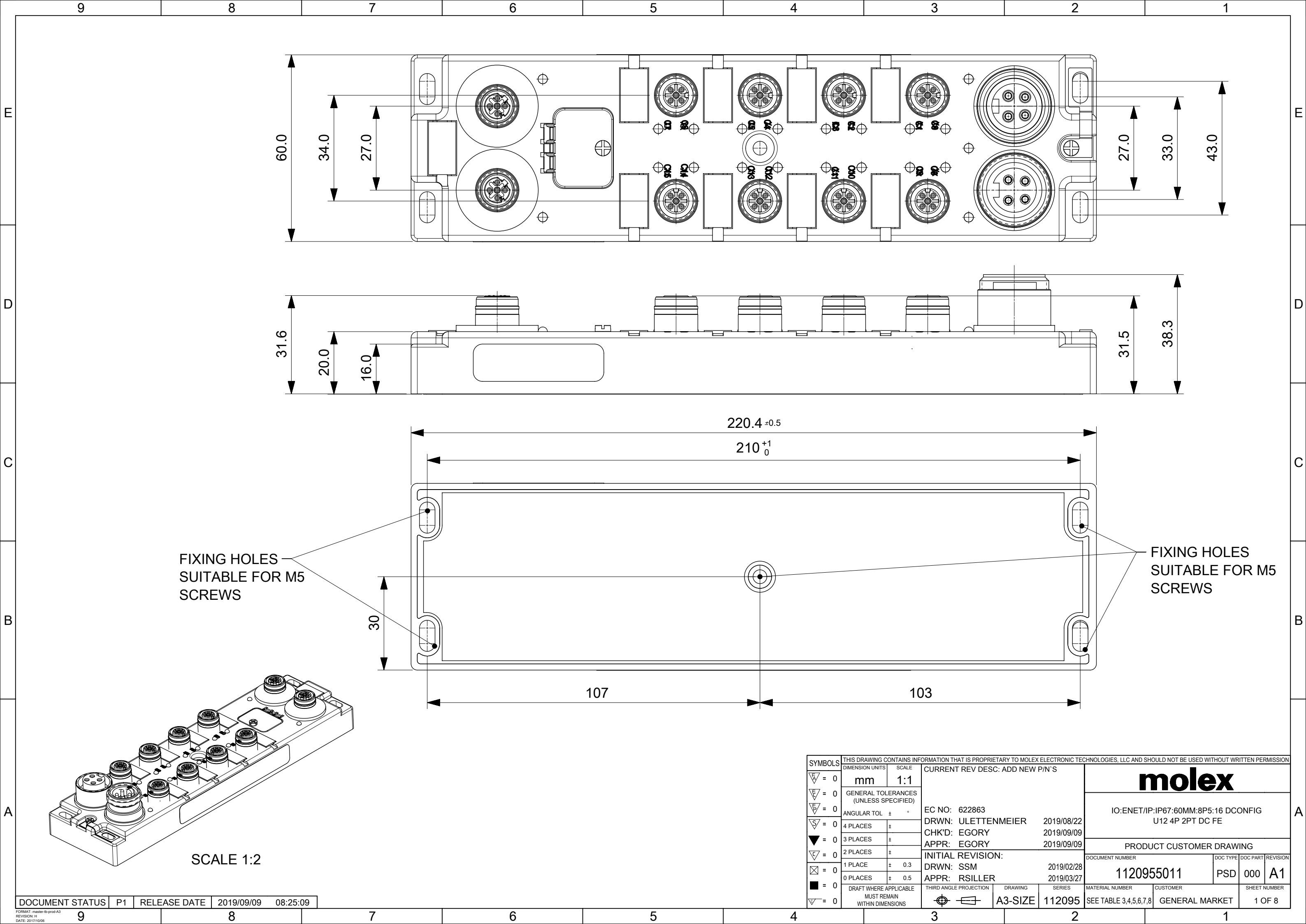
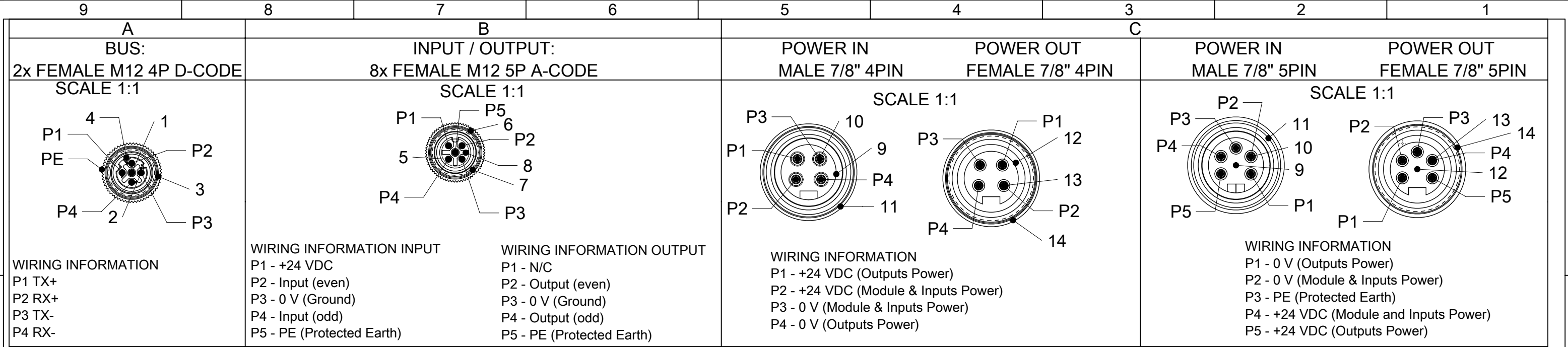
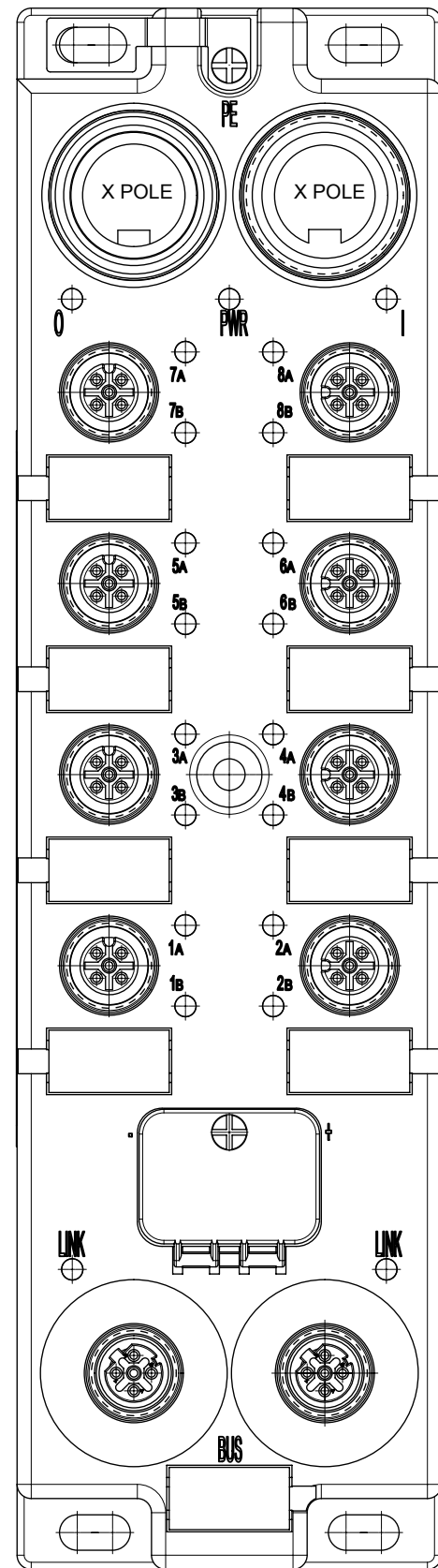


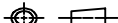


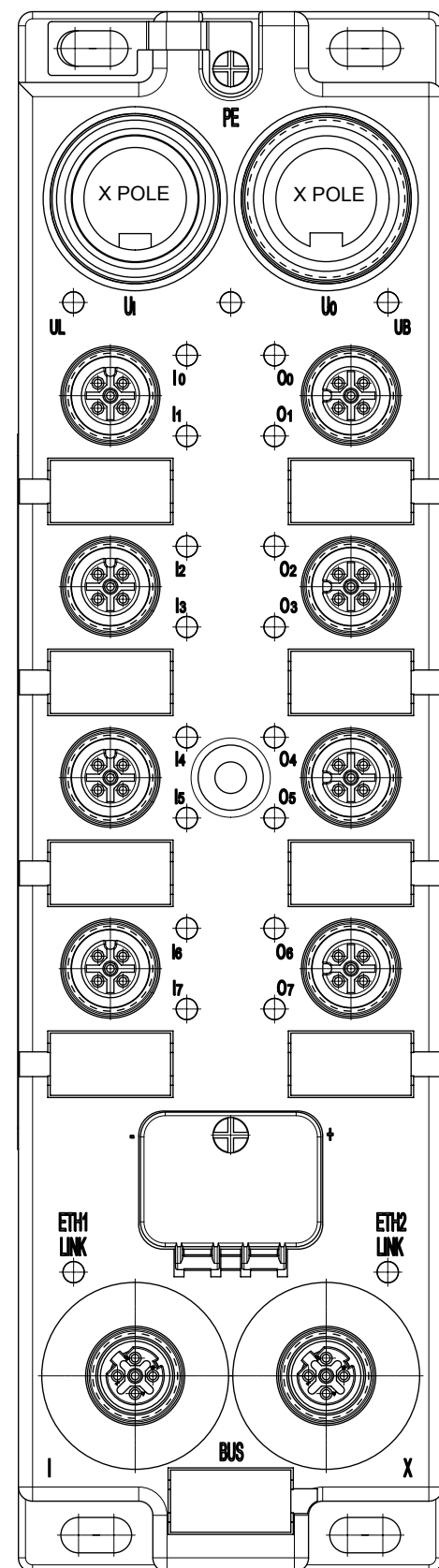




UNIVERSAL PRINTING

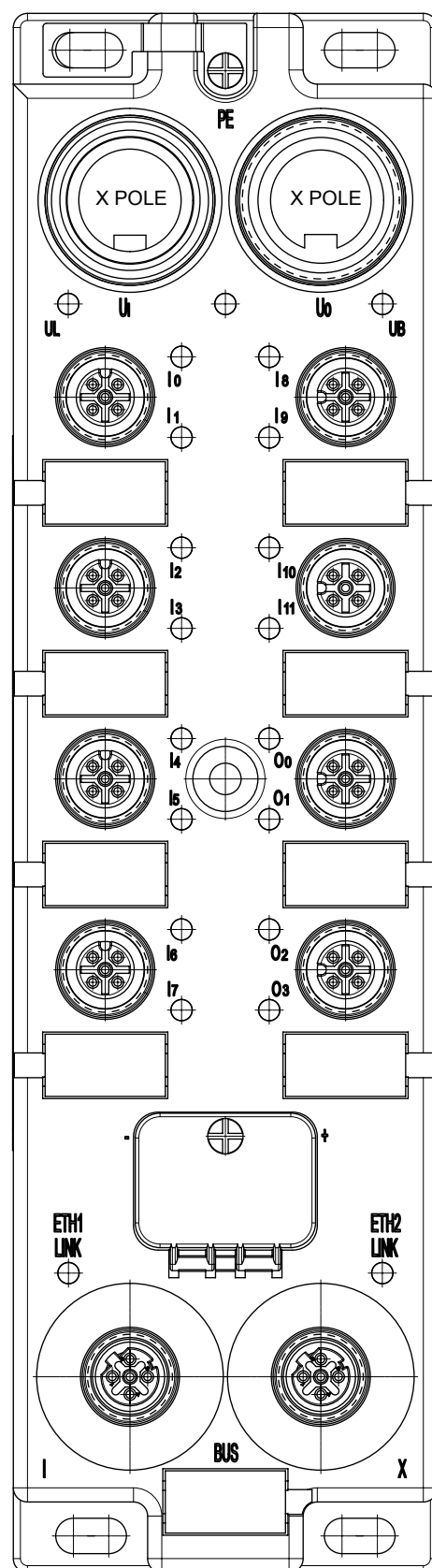
TABLE 1 UNIVERSAL PRINTING						
		MODBUS TCP		EtherNet/IP		
POWER TYPE	INPUT / OUTPUT	ENG.NO.	MOLEX P/N	ENG.NO.	MOLEX P/N	3D MODEL NO.
7/8" 5 POLE	16 USER CONFIG.	TCDEM-8YYX-D1U	1120950009	TCDEI-8YYX-D1U	1120955011	1120955011 - PDM
7/8' 4 POLE	16 USER CONFIG.	TCDEM-8YYX-DYU	1120955038	TCDEI-8YYX-DYU	1120955020	

SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION														
 = 0	DIMENSION UNITS		SCALE		CURRENT REV DESC: ADD NEW P/N'S										
	mm		1:1												
 = 0	GENERAL TOLERANCES (UNLESS SPECIFIED)							IO:ENET/IP:IP67:60MM:8P5:16 DCONFIG U12 4P 2PT DC FE							
 = 0															
ANGULAR TOL ± °															
 = 0	4 PLACES		±									EC NO: 622863 DRWN: ULETTENMEIER 2019/08/22 CHK'D: EGORY 2019/09/09 APPR: EGORY 2019/09/09			
 = 0	3 PLACES		±												
 = 0	2 PLACES		±												
 = 0	1 PLACE		± 0.3		INITIAL REVISION: DRWN: SSM 2019/02/28 APPR: RSILLER 2019/03/27				DOCUMENT NUMBER		DOC TYPE	DOC PART	REVISION		
 = 0	0 PLACES		± 0.5						1120955011		PSD	000	A1		
 = 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION		DRAWING	SERIES	MATERIAL NUMBER	CUSTOMER	SHEET NUMBER				
 = 0							A3-SIZE	112095	SEE TABLE 3,4,5,6,7,8	GENERAL MARKET	3 OF 8				



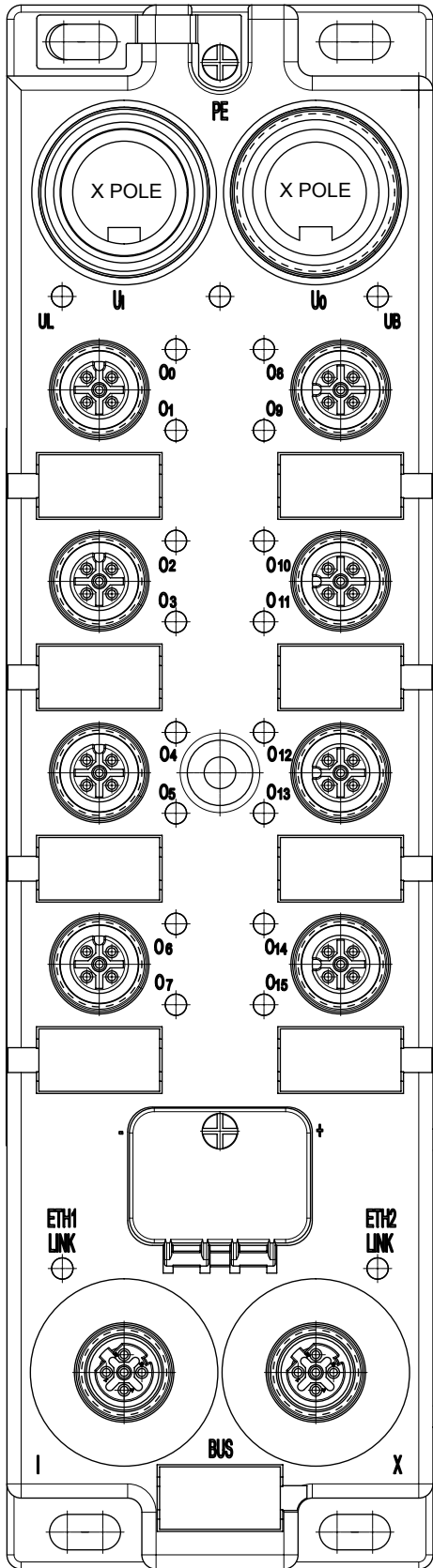
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DOCUMENT STATUS	P1	RELEASE DATE	2019/09/09	08:25:09
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12I/40 PRINTING

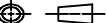
DOCUMENT STATUS	P1	RELEASE DATE	2019/09/09	08:25:09
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160 PRINTING

TABLE 5 160 PRINTING

			EtherNet/IP		PROFINET		3D MODEL NO.
POWER TYPE	INPUT/OUTPUT		ENG. NO	MOLEX P/N	ENG. NO	MOLEX P/N	
7/8" 5 POLE	PNP	16O	TCDEI-80DP-D1U-G	1120955062	TCDEP-80DP-D1U-G	1120955049	1120955011 - PDM
		16O	TCDEI-80DP-D1U-G02	1120955144			
16O		TCDEI-80DP-DYU-G	1120955042	TCDEP-80DP-DYU-G	1120955055		
16O		TCDEI-80D8-DYU-G01	1120955074				
16O		TCDEI-80DP-DYU-G02	1120955140				
7/8" 4 POLE							

SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION															
 = 0	DIMENSION UNITS		SCALE		CURRENT REV DESC: ADD NEW P/N'S											
	mm		1:1													
 = 0	GENERAL TOLERANCES (UNLESS SPECIFIED)				EC NO: 622863					IO:ENET/IP:IP67:60MM:8P5:16 DCONFIG U12 4P 2PT DC FE						
 = 0																
 = 0	ANGULAR TOL		± °		DRWN: ULETTENMEIER 2019/08/22					PRODUCT CUSTOMER DRAWING						
 = 0	4 PLACES		±												CHK'D: EGORY 2019/09/09	
 = 0	3 PLACES		±		APPR: EGORY 2019/09/09					DOCUMENT NUMBER 1120955011						
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 = 0	1 PLACE		± 0.3		DRWN: SSM 2019/02/28					DOC PART 000						
 = 0	0 PLACES		± 0.5												APPR: RSILLER 2019/03/27	
 = 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION 		DRAWING A3-SIZE		SERIES 112095		MATERIAL NUMBER SEE TABLE 3,4,5,6,7,8		CUSTOMER GENERAL MARKET			

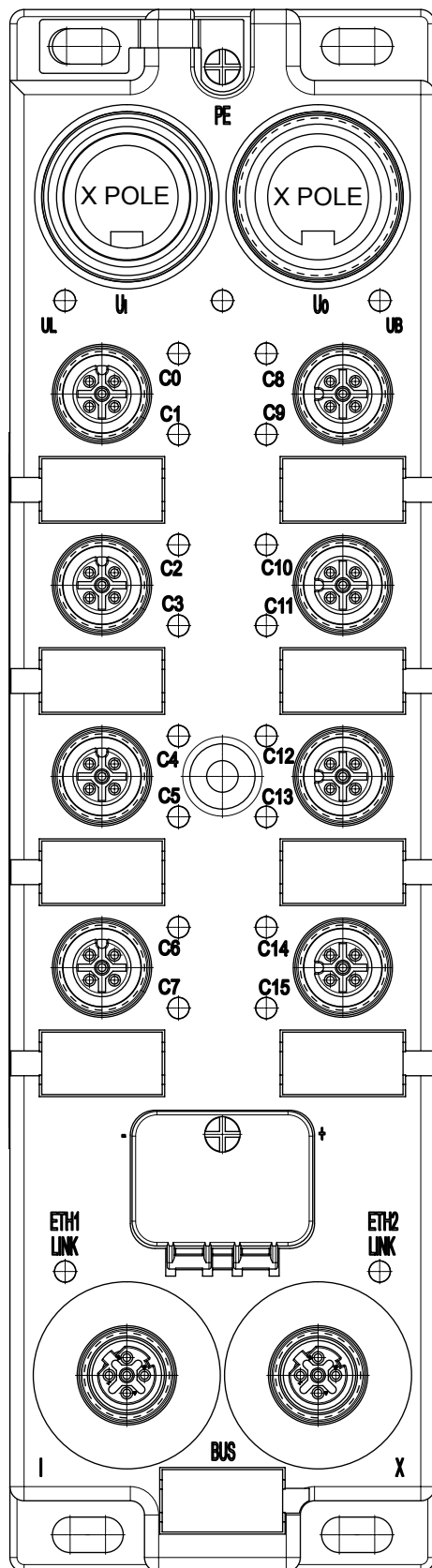
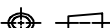


TABLE 6 16 USER CONFIG PRINTING

			EtherNet/IP		PROFINET		3D MODEL NO.
POWER TYPE	INPUT/OUTPUT		ENG. NO	MOLEX P/N	ENG. NO	MOLEX P/N	
7/8" 5 POLE	PNP	USER CONFIG	TCDEI-8YYX-D1U-G02	1120955117	TCDEP-8YYX-D1U-01	1120955115	1120955011 - PDM
7/8" 4 POLE			TCDEI-8YYX-DYU-G02	1120955116	TCDEP-8YYX-DYU-01	1120955114	

SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																		
 = 0	DIMENSION UNITS		SCALE		CURRENT REV DESC: ADD NEW P/N'S														
	mm		1:1																
 = 0	GENERAL TOLERANCES (UNLESS SPECIFIED)				EC NO: 622863 DRWN: ULETENMEIER 2019/08/22 CHK'D: EGORY 2019/09/09 APPR: EGORY 2019/09/09			IO:ENET/IP:IP67:60MM:8P5:16 DCONFIG U12 4P 2PT DC FE											
 = 0																			
 = 0	ANGULAR TOL ± °				INITIAL REVISION: DRWN: SSM 2019/02/28 APPR: RSILLER 2019/03/27			DOCUMENT NUMBER		DOC TYPE	DOC PART	REVISION							
 = 0	4 PLACES		±					1120955011		PSD	000	A1							
 = 0	3 PLACES		±		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS					DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER	
 = 0	2 PLACES		±																
 = 0	1 PLACE		± 0.3					A3-SIZE		112095		SEE TABLE 3,4,5,6,7,8		GENERAL MARKET		8 OF 8			
 = 0	0 PLACES		± 0.5																
 = 0																			
 = 0																			



The BradControl™ IP67 I/O modules provide a reliable solution for connecting industrial controllers to I/O devices in harsh environments.

Ethernet Discrete I/O Module

IP67 Classic Module

Features

- Supports Modbus TCP (TCP/IP & UDP)
- Accepts M12 threaded connectors or BradConnectivity™ Ultra-Lock™ connection system
- Standard hole pattern allows for interchangeability with popular I/O modules
- Supports PNP & NPN input devices
- Several I/O configurations to choose from
 - TCDEM-8YYX-DIU offers 16 points of configurable I/O where the user can configure each point as either an input or output
- Ability to control I/O through the use of sockets
- Visible LEDs provide maintenance personnel with the ability to easily determine I/O, module & network status
- Rated IP67 for harsh environments
- Designed for direct machine mount applications
- IP addressing via Bootp, DHCP or static (through web interface, push button & Modbus commands)
- Scrolling 4 characters status display for IP addressing and module status
- Built-in 2-port Ethernet switch
 - 10/100 Mbps auto-sensing and crossover capability
- Built-in web server for remote monitoring, configuration and diagnostics
- Configurable I/O capability (through web interface & Modbus commands)
- Watchdog

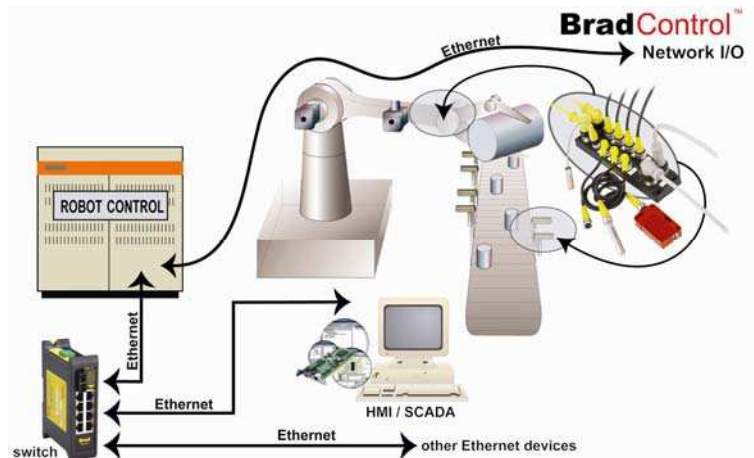
Typical Applications

- Machine tool industry
- Material handling systems
- Filling & packaging
- Steel industry



I/O Systems for Harsh Duty Environments

BradControl™ Ethernet I/O modules provide a reliable solution for connecting industrial controllers to I/O devices in harsh duty environments.



Contained in an IP67 rated housing, BradControl I/O modules can be machine mounted and are able to withstand areas where liquids, dust or vibration may be present. This makes them ideally suited for many applications including material handling equipment and automated assembly machinery.

Advanced network features such as 10/100 Mbps auto-sensing, web server capabilities and a flexible IP address setup method, make configuration and operation simple. Following traditional industrial fieldbus practices, standard M12 connectors from sensing devices or actuators plug directly into the I/O module. An environmentally sealed IP67 connection between the I/O module and the Ethernet network is created using the Ultra-Lock™ connection system built into the BradControl Ethernet I/O module.

Ethernet I/O Module



LED Indicators

Module & Input Power (I):

Green – power present
Off – power not connected

Output Power (O):

Green – power present
Off – power not connected

Display Box:

Inform about Ethernet address, IO
and Watchdog status

Input / Output (Ix / Ox):

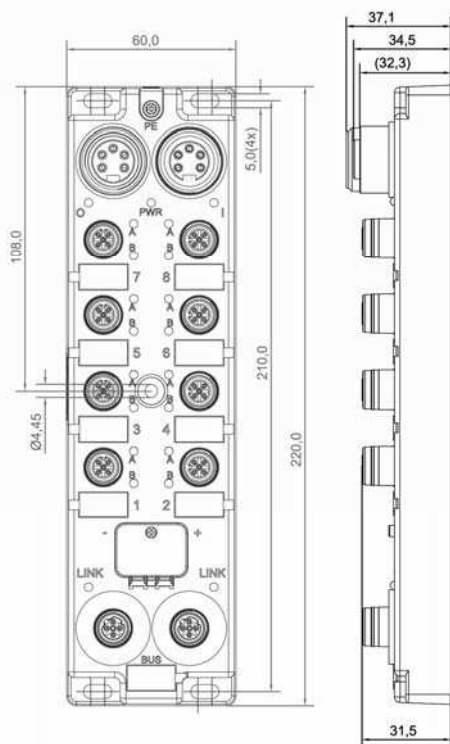
Green – input/output on
Red – input/output fault
Off – input/output off

Ethernet Link (LNK 1/2):

Solid Green– Ethernet link at 100 Mbit/s
without activity.
Flashing Green– Ethernet link at 100 Mbit/s
with activity.

Solid Yellow– Ethernet link at 10 Mbit/s
without activity.

Flashing Yellow – Ethernet link at 10 Mbit/s
with activity.



Technical Information

I/O Configurations	16 inputs 14 inputs / 2 outputs 12 inputs / 4 outputs 8 inputs / 8 outputs Universal & user configurable input / output channels
I/O Connectors	Micro-Change [®] 5-pole M12 female BradConnectivity [™] Ultra-Lock [™] , internally threaded
Ethernet Connectors	2 connectors 4-pole female M12 D-Coded Ultra-Lock Acting as a switch. Crossover capability
Power Connectors	Power in : male Mini-Change [®] 5-pole Power out : female Mini-Change 5-pole
Power Requirements	Module & input power : 24 Vdc, Module output power : 24 Vdc (13 to 28 V), 8A max per module
Communications Rate	10/100 Mbps auto-sensing, auto-detecting, full duplex
IP Address Capabilities	BOOTP (default), DHCP, static address
Fieldbus specification	Modbus (TCP & UDP)
Input Type	Compatible with dry contact and PNP or NPN 3-wire switches. Electronic short circuit protection
Input Delay	2.5 ms default or Configurable through Modbus messaging
Input Device Supply	200 mA per port at 25°C
Output Load Current	Maximum 2.0 A per channel Electronic short circuit protection
Maximum Switching Frequency	200 Hz
Housing Dimensions	60mm x 220mm x 20mm (2.36 x 8.66 x .78 inches)
Mounting Dimensions	37.5 mm (1.48 inches) horizontal on centers 210 mm (8.27 inches) vertical on centers Center hole
Operating Temperature	-20°C to 70°C (-4°F to 158°F)
Storage Temperature	-40°C to 85°C (-40°F to 185°F)
Protection	IP67 according to IEC 60529, NEMA 6P
Vibration	MIL-STD-202F, method 204D, condition A
Mechanical Shock	MIL-STD-202F, method 213B, condition B
Thermal Shock	MIL-STD-1344A
Approvals	CE, UL, CUL

Ordering Information

Part Number	Product Description
TCDEM-8D0N-D1U	Digital 8 port, 16 in NPN
TCDEM-8C2N-D1U	Digital 8 port, 14 in & 2 out NPN
TCDEM-8B4N-D1U	Digital 8 port, 12 in & 4 out NPN
TCDEM-888N-D1U	Digital 8 port, 8 in & 8 out NPN
TCDEM-8D0P-D1U	Digital 8 port, 16 in PNP
TCDEM-8C2P-D1U	Digital 8 port, 14 in & 2 out PNP
TCDEM-8B4P-D1U	Digital 8 port, 12 in & 4 out PNP
TCDEM-888P-D1U	Digital 8 port, 8 in & 8 out PNP
TCDEM-8YYX-D1U	Digital 8 port, 16 I/O universal & user configurable input / output channels

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