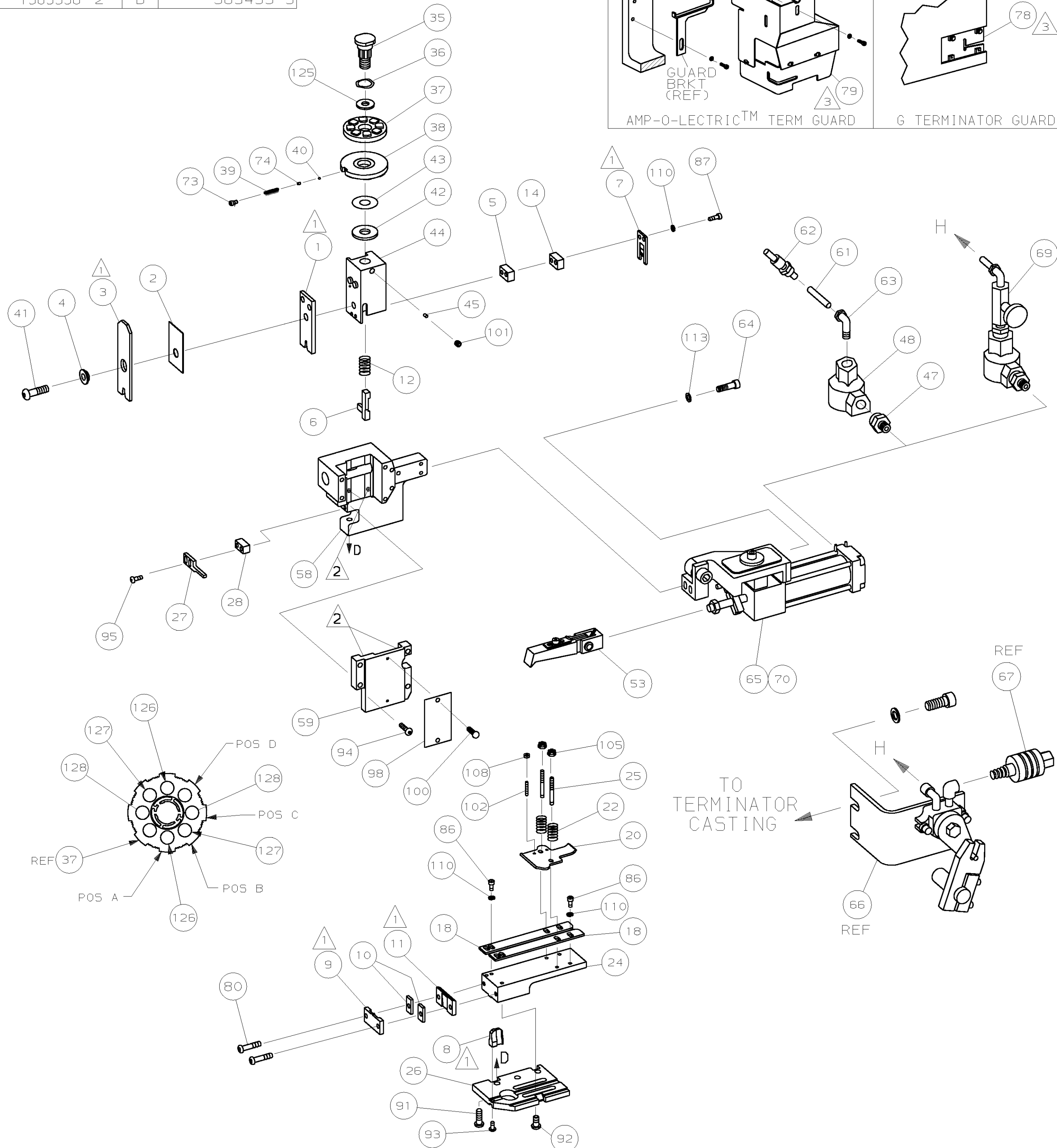


|                                                                                                                                                                                                                          |    |     |                                                           |           |             |                          |          |                                                                                                                                     |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|-----|-----------------------------------------------------------|-----------|-------------|--------------------------|----------|-------------------------------------------------------------------------------------------------------------------------------------|
| -2                                                                                                                                                                                                                       | -1 | U/M | DWG<br>SIZE                                               | PART NO   | DESCRIPTION | ITEM<br>NO               |          |                                                                                                                                     |
|                                                                                                                                                                                                                          |    |     | ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |           |             |                          |          |                                                                                                                                     |
| QTY REQD PER ASSY                                                                                                                                                                                                        |    |     | PARTS LIST                                                |           |             |                          |          |                                                                                                                                     |
| DIMENSIONS IN INCHES.<br>DO NOT SCALE PRINT.<br>TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>2 PLC DEC ±.25<br>3 PLC DEC ±<br>4 PLC DEC ±<br>ANGLES ±<br>SURF TEXTURE: ✓<br>REMOVE BURRS, BREAK<br>SHARP EDGES R.015 MAX |    |     | MATL                                                      | -         | HT TR       | FIN                      |          |                                                                                                                                     |
|                                                                                                                                                                                                                          |    |     | DR R. KNEPPER                                             |           | 21JAN03     | APP                      | 21JAN03  |                                                                                                                                     |
|                                                                                                                                                                                                                          |    |     | CHK 28FEB03                                               |           |             | REL                      | 28FEB03  |  Type Electronics<br>Harrisburg, PA 17105-3608 |
|                                                                                                                                                                                                                          |    |     | T.ELBIN                                                   |           |             | R.KNEPPER                |          |                                                                                                                                     |
| NAME END FEED HDM APPLICATOR                                                                                                                                                                                             |    |     |                                                           |           |             | MACHINE REF<br>MINI APPL |          |                                                                                                                                     |
| SCALE                                                                                                                                                                                                                    |    | -   | D                                                         | DWG<br>NO | 1385538     | SHEET<br>1 OF 1          | REV<br>B |                                                                                                                                     |
| CAGE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING                                                                                                                                                                            |    |     |                                                           |           |             | RESTRICTED TO<br>-       |          |                                                                                                                                     |



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM 78 USED WITH G TERMINATOR ONLY.

|   |     |      |     |             |                                 |             |            |
|---|-----|------|-----|-------------|---------------------------------|-------------|------------|
|   |     |      |     |             |                                 |             | 129        |
| 2 | 2   | -    | C   | 6-354778-5  | PIN, WIRE DISC (.2820)B         |             | 128        |
| 2 | 2   | -    | C   | 5-354778-5  | PIN, WIRE DISC (.2770)B         |             | 127        |
| 2 | 2   | -    | C   | 5-354778-0  | PIN, WIRE DISC (.2745)A         |             | 126        |
| 1 | 1   | -    | A   | 986950-1    | WASHER, FLAT PRECISION          |             | 125        |
| 1 | 1   | -    | A   | 217238-1    | GENERAL INSTRUCTION PACKAGE     |             | 124        |
| 1 | 1   | -    | -   | 4088039     | EF APPL INST 408-8039           |             | 123        |
|   |     |      |     |             |                                 |             | 122        |
|   |     |      |     |             |                                 |             | 121        |
|   |     |      |     |             |                                 |             | 120        |
|   |     |      |     |             |                                 |             | 119        |
|   |     |      |     |             |                                 |             | 118        |
|   |     |      |     |             |                                 |             | 117        |
|   |     |      |     |             |                                 |             | 116        |
|   |     |      |     |             |                                 |             | 115        |
|   |     |      |     |             |                                 |             | 114        |
| 2 | 2   | -    | A   | 21024-5     | WASHER, LOCK (#10) AIR ASSY     |             | 113        |
|   |     |      |     |             |                                 |             | 112        |
|   |     |      |     |             |                                 |             | 111        |
| 6 | 6   | -    | A   | 21024-4     | WASHER, LOCK (NO. 8) SHEAR BL   |             | 110        |
|   |     |      |     |             |                                 |             | 109        |
| 2 | 2   | -    | A   | 21018-4     | NUT, HEX (4-40) DRAG            |             | 108        |
|   |     |      |     |             |                                 |             | 107        |
|   |     |      |     |             |                                 |             | 106        |
| 2 | 2   | -    | A   | 21022-2     | NUT, HEX SL (8-32) DRAG STUD    |             | 105        |
|   |     |      |     |             |                                 |             | 104        |
|   |     |      |     |             |                                 |             | 103        |
| 2 | 2   | -    | A   | 2-21006-6   | SCR, SKT SET (4-40x.62) DRAG    |             | 102        |
| 1 | 1   | -    | A   | 21009-2     | SCR, SKT SET (1/4-20x.25 )RAM   |             | 101        |
| 2 | 2   | -    | A   | 21017-2     | SCR, DRIVE (#2x.19) ID PLATE    |             | 100        |
|   |     |      |     |             |                                 |             | 99         |
| 1 | 1   | -    | B   | 461264-1    | PLATE, IDENTIFICATION           |             | 98         |
|   |     |      |     |             |                                 |             | 97         |
|   |     |      |     |             |                                 |             | 96         |
| 2 | 2   | -    | A   | 2-21002-2   | SCR, BHC (8-32x.50) STRIPPER    |             | 95         |
| 4 | 4   | -    | A   | 2-21002-9   | SCR, BHC (10-32x.75) CAP        |             | 94         |
| 1 | 1   | -    | A   | 22733-8     | SCR, BHC (8-32x.38 LW) ANVIL    |             | 93         |
| 4 | 4   | -    | A   | 3-21002-3   | SCR, BHC (1/4-20x.50) ST 6D PL  |             | 92         |
| 3 | 3   | -    | A   | 2-22733-8   | SCR, BHC (1/4-20x.62) H5G       |             | 91         |
|   |     |      |     |             |                                 |             | 90         |
|   |     |      |     |             |                                 |             | 89         |
|   |     |      |     |             |                                 |             | 88         |
| 2 | 2   | -    | A   | 2-21000-8   | SCR, SHC (8-32x.62) SLUG BLADE  |             | 87         |
| 4 | 4   | -    | A   | 2-21000-6   | SCR, SHC (8-32x.38) STRIP GUIDE |             | 86         |
|   |     |      |     |             |                                 |             | 85         |
|   |     |      |     |             |                                 |             | 84         |
|   |     |      |     |             |                                 |             | 83         |
|   |     |      |     |             |                                 |             | 82         |
|   |     |      |     |             |                                 |             | 81         |
| 2 | 2   | -    | A   | 3-21002-1   | SCR, BHC (10-32x1.00) SHEAR PL  |             | 80         |
| 1 | -   | -    | A   | 455750-7    | GUARD ASSY                      |             | 79         |
| - | REF | -    | A   | 679532-1    | INSERT, GUARD                   |             | 78         |
|   |     |      |     |             |                                 |             | 77         |
|   |     |      |     |             |                                 |             | 76         |
|   |     |      |     |             |                                 |             | 75         |
| 1 | 1   | -    | A   | 690603-1    | SPRING, ASSIST                  |             | 74         |
| 1 | 1   | -    | A   | 23030-1     | SCR, SKT CAP (6-32x.25) CP DSC  |             | 73         |
|   |     |      |     |             |                                 |             | 72         |
|   |     |      |     |             |                                 |             | 71         |
|   | -2  | -1   | U/M | DWG<br>SIZE | PART NO                         | DESCRIPTION | ITEM<br>NO |
|   | QTY | REQD | PER | ASSY        | PARTS LIST                      |             |            |

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