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	LATCHIN			
	· · <b>—</b> • · ·	ALTERNATIVE.		
		S STANDARD ID	FLAT CABLE HAF	ור
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- \* HIGH TERMERATURE INSULATOR SUITAE

UNDER PLATING: 100μ" [2.54μm] NICKEL-OVERALL WIPING AREA: 30μ" [0.76μm] AVG. GOLD SOLDER TAILS: 200μ" [5.08μm] TIN LEAD OR MATTE TIN (SEE ORDERING MARKINGS: 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION

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G. F Ar Bl	CIRCUIT BOARD LEXIBILITY WITH NESSES. E FOR "NO LEAD" G "PASTE IN HOLE"	2	REG APP "RO OF COM IN TH BETWE CONT SPEC SPEC SPEC NOTC 3M P MOUN FROM USE (3M F	S C ULA ENE HS PLI HES AIN IFI HES OLA TIN \$0 FAR	COMPL TOR IX COMF ANCE EVEN EVEN EVEN CATI CATI CATI CATI CATI G HAF LDER	LIA Y I PLI PLI CON E I T C S I T C S I S I NG NG RDW HRE 341	FORM NT NFOM ANCE NFOM NFOM DFC DATA THE TAK WIL KEY ARE: AD C AD C	SEE RMAT IN T E'' S TORS RMAT ONFL AND PROD E PR L AC ES P L AC I NS	THE ION HE ECTI ION ION ICT THA UCT ODUC RECE COMC S518 NG S		NT. TE		
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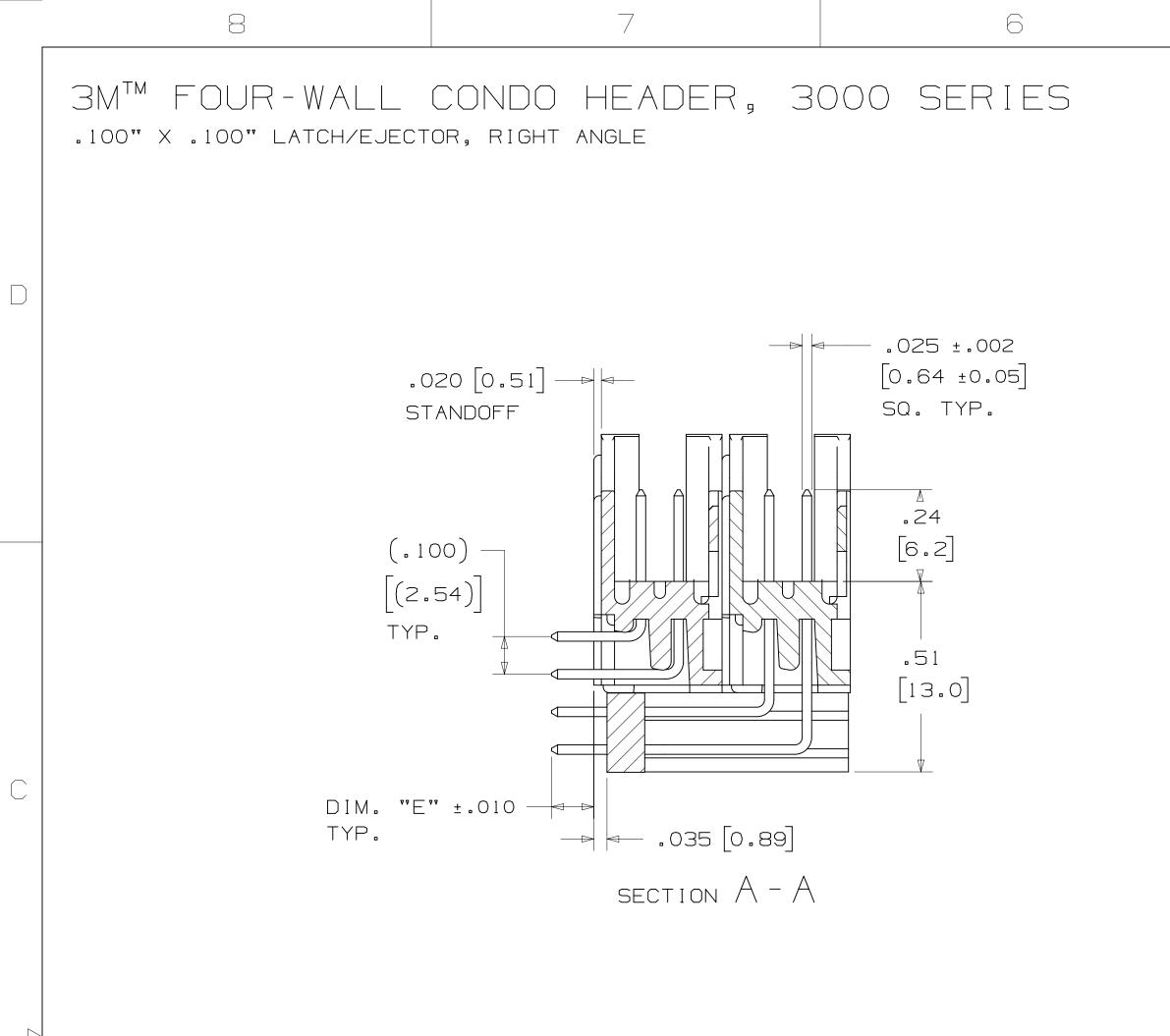


	TABLE 1								
PIN QTY.	3M PART NUMBER	DIM. "A"			POLARIZING NOTCHES	PIN QTY.			
20	3793	1.26 [32.1]	.865 [21.97]	.71 [ 18.0 ]	BC	20			
28	3314	1.46 [37.2]	1.065 [27.05]	.91 [23.1]	BC	28			
32	3408	1.56 [39.7]	1.165 [29.59]	1.01 [25.6]	ABC	32			
40	3428	1.76 [44.8]	1.365 [34.67]	1.21 [30.7]	ABC	40			
48	3627	1.96 [49.9]	1.565 [39.75]	1.41 [35.8]	ABC	48			
52	3429	2.06 [52.4]	1.665 [42.29]	1.51 [38.3]	ABC	52			
60	3440	2.26 [57.5]	1.865 [47.37]	1.71 [43.4]	ABC	60			
68	3431	2.46 [62.6]	2.065 [52.45]	1.91 [48.5]	ABC	68			
80	3432	2.76 [70.2]	2.365 [60.07]	2.21 [56.1]	ABC	80			
100	3433	3.26 [82.9]	2.865 [72.77]	2.71 [68.8]	ABC	100			
120	3372	3.76 [95.6]	3.365 [85.47]	3.21 [81.5]	ABC	120			
128	3764	3.96 [100.7]	3.565 [90.55]	3.41 [86.6]	ABC	128			

	TABLE 2	
3M PART NUMBER SUFFIX	CONTACT TAIL	DIM. "E"
- XX02	02	.112 [2.84]
-XX03	03	.155 [3.94]
NOTE :		

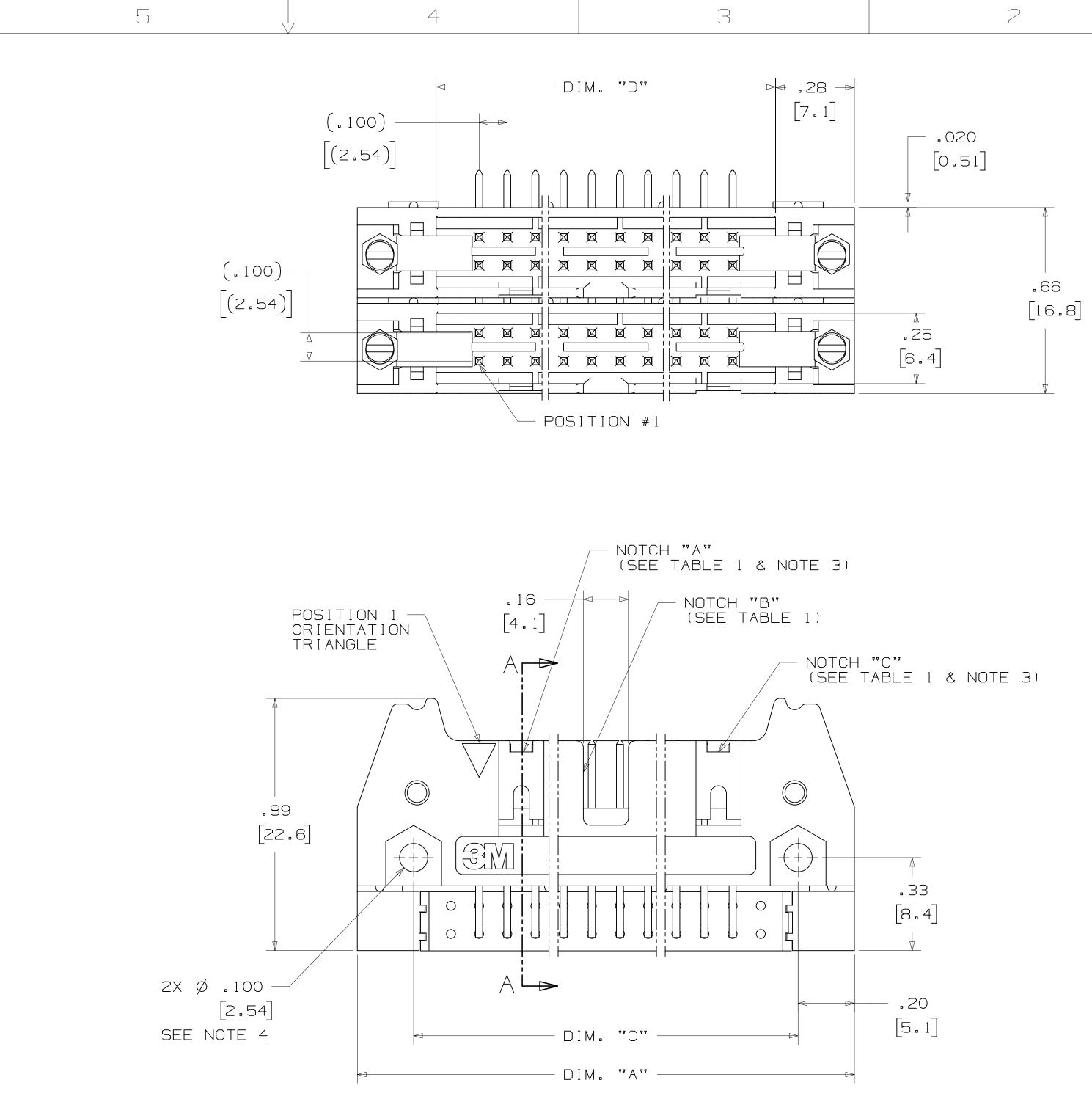
.112 [2.84] TAIL LENGTH SUITABLE FOR .062 [1.57] THICK PC BOARD.

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MAR 06,2015 JNC RS К 60056 REVISE ORDERING NUMBER J 56068 AUG 05,2014 JNC RS REVISED AND REDRAWN ISSUE DATE AND DESCRIPTION DESIGN REFERENCE NEXT ASSEMBLY DRFT CHKD ECO AUG 05,2014 MFG DATE CASTIGLIONE DATE SEP 05,2014 © 3M COPYRIGHT **2015** This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or N 55144 disclosed other than for 3M authorized purposes. All rights reserved. DIVISION DIVISION CODE EMSD Interconnect Solutions **3N**  $\frac{\text{SCALE}}{1}$ TOLERANC EXCEPT A NOTED DO NOT SCALE DRAWING INCHES HEADER, 4-WALL, ± C .00 ± .01 CONDO, .100 X .100 .000 ±.005 HIRD ANGLE PROJECTION LATCH/EJECTOR, RA INTERPRET PER ASME Y14.5 - 2009 MILLIMETERS O ± **6.** ± **.** 3  $D^{\text{SIZE}} 78 - 5100 - 0774 - 9$ X SURFACE ROUGHNES .00 ±.13 .000 ± NUMBER SURFACES IODE □ MARKED LISTS I YES NO SHT 2 OF 3 3000 SERIES

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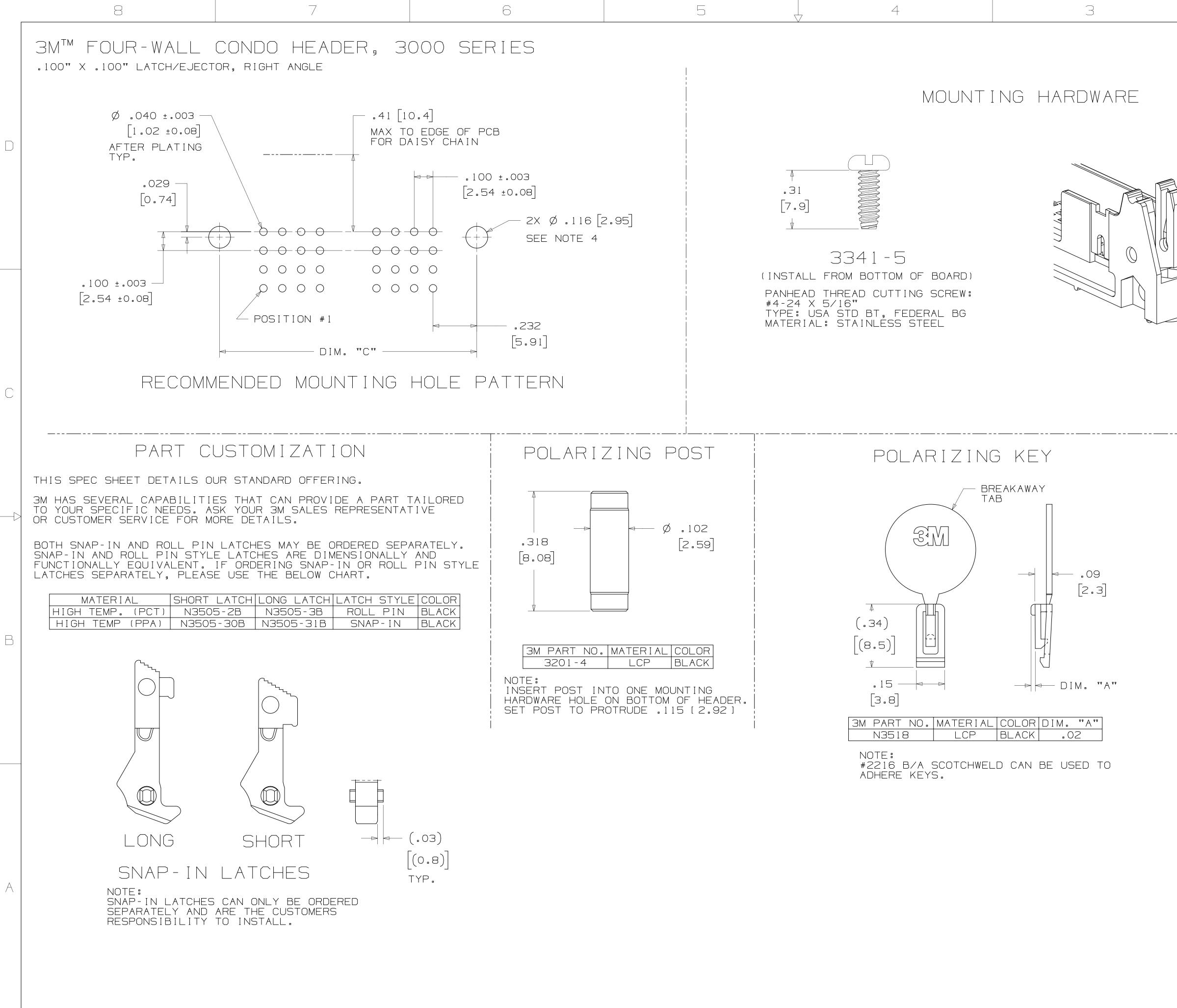
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#4-24 TYPE BT SELF THREADING SCREW WHEN USING LATCHES, MAXIMUM LENGTH OF SCREW IS .250 INCHES PLUS THICKNESS OF THE BOARD. TORQUE FOR EACH SCREW IS 3-5 INCH LBS.	

78-5100-0774-9 K

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		J	56068	AUG OS	5,2014	JNC	RS
				REVISED A	ND REDRAWN		
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DO NOT SCALE SCALE <u>4</u>	TOLERANCES EXCEPT AS NOTED	5		Paul, 3M property ar distributed wi 55144 disclosed othe All rights res	and may not be reproduced thout 3M permission, or er than for 3M authorize served.	or furth used or d purpose	er s.
DRAWING 1	INCHES T	ITLE					
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	000 ± .005 0000 ±		CON	DO, .1	00 X .	1 O C	)
ASME Y14.5 - 2009	MILLIMETERS O ±		LA	TCH/EJE	ECTOR,	RA	
MAX SURFACE ROUGHNESS .		CA0 NUME		drawing no. 78-510(	)-0774-	9	REV.
	MGLES	/ODE			ET. Ists □yes⊠no  S	БНТ <b>З</b>	OF <b>3</b>

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