

## Liquid-to-Air Thermoelectric Assembly



### Thermoelectric cooling unit for medical and industrial applications

The Liquid-to-Air Series thermoelectric assembly (TEA) offers dependable, compact performance by cooling objects via liquid to transfer heat. Heat is absorbed through a liquid heat exchanger and dissipated thru a high density heat sink equipped with an air ducted shroud and brand name fan. The thermoelectric modules are custom designed to achieve a high coefficient of performance (COP) to minimize power consumption. This product series is available in a wide range of cooling capacities and voltages. Custom configurations are available, however, MOQ applies.

#### FEATURES

- Compact form factor
- Precise temperature control
- Reliable solid-state operation
- DC operation
- RoHS compliant

#### APPLICATIONS

- Medical Diagnostics
- Industrial Lasers
- Medical Lasers
- Analytical Instrumentation

Americas: +1.919.597.7300

Europe: +46.31.420530

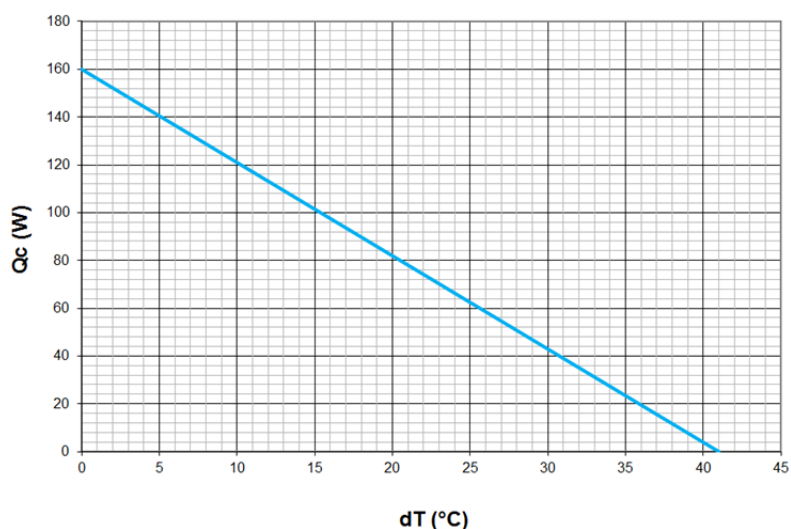
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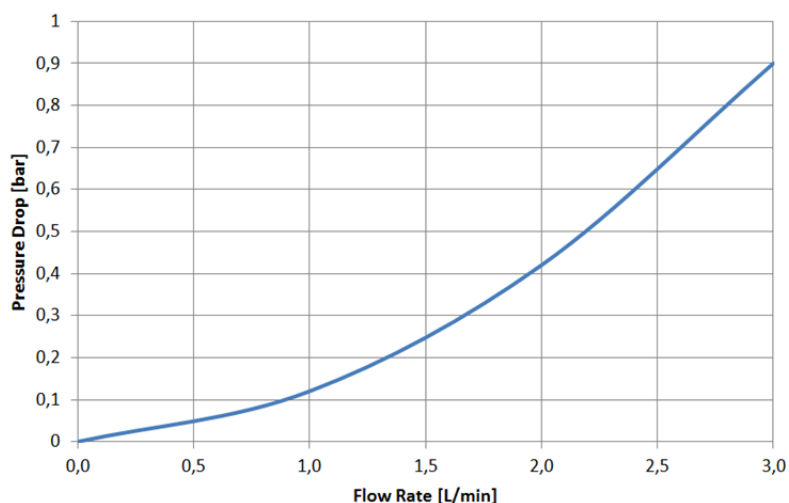
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### Qc vs dT



### Pressure Drop vs Flow Rate



## SPECIFICATIONS

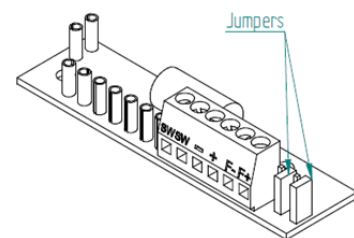
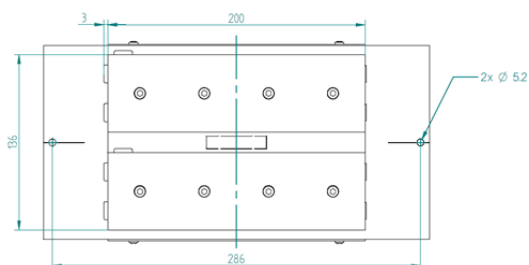
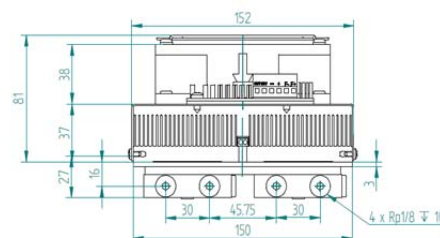
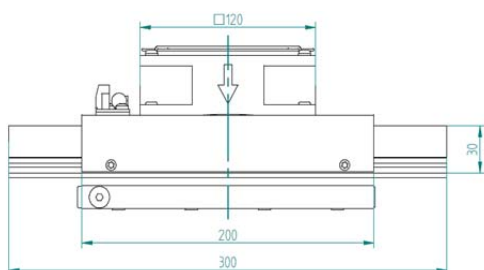
### TECHNICAL

Technology	Thermoelectric based
Cooling at $\Delta T = 0^{\circ}\text{C}$	160 W
Voltage (nominal / maximum)	24/30 VDC
Current draw, $\pm 10\%$ (nominal / startup)	6.6/9.3 A
Weight	3.7 kg
Power Input	137 W
MTBF (fans)	50,000 hours

### ENVIRONMENTAL

Temperature range	$-10^{\circ}\text{C}$ to $+46^{\circ}\text{C}$
Over temp Thermostat	$75^{\circ}\text{C} \pm 5^{\circ}\text{C}$ on hot side heat sink surface

**MECHANICAL DRAWING**



**Note:**

- For overheating protection, the cooler is equipped with a bimetal thermostat. The maximum rating for the thermostat is 8 A dc. For systems with 8 A or less, the thermostat can be connected directly in series with the thermoelectric modules (TEMs). Otherwise, connect the TEMs to the power source through a relay of suitable rating which state is controlled with the bimetal thermostat.
- Turbulators are mounted inside liquid channels to turbulate flow
- Cold block requires insulation to minimize moisture buildup under dew point conditions.

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