

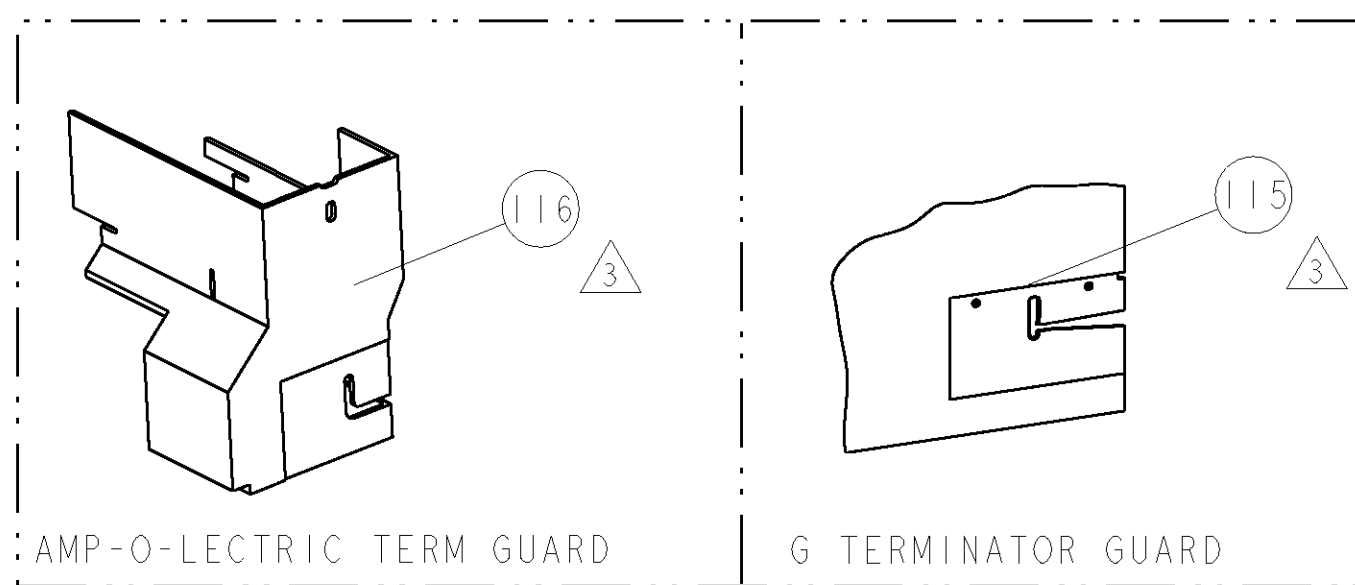
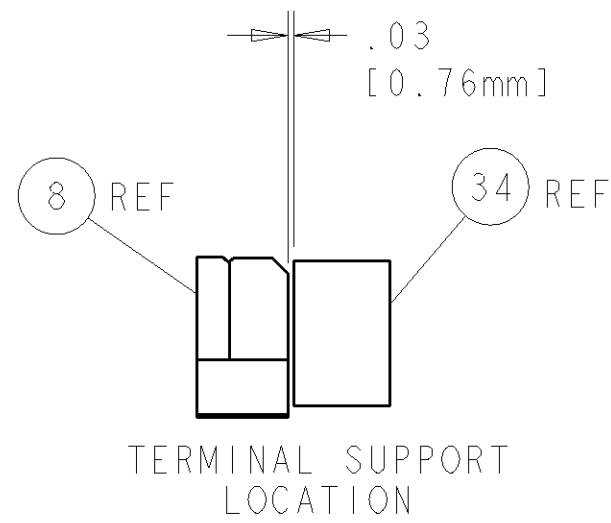
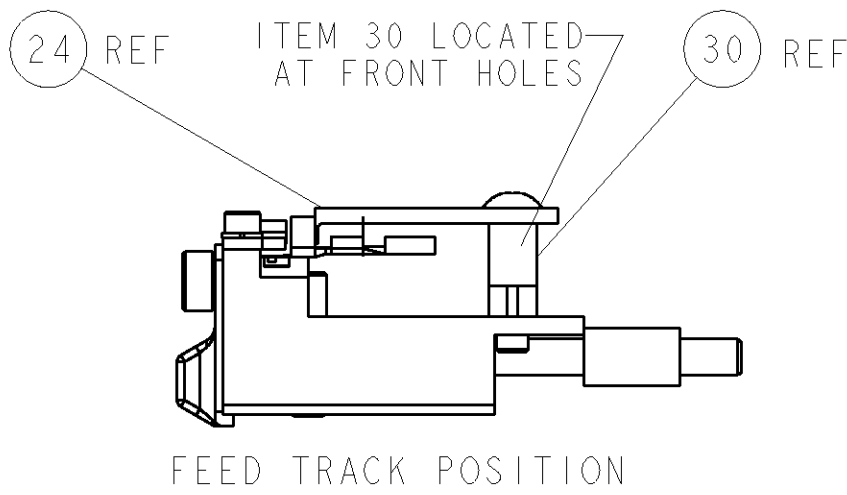
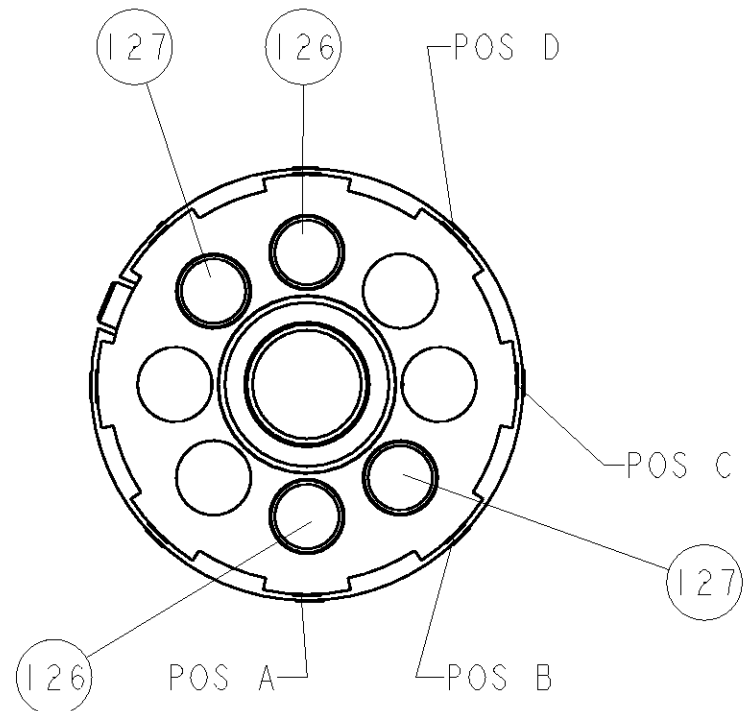
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852509-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852509-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852509-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852509-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852509-7		A	-	-	-	SPARE PARTS	

RECOMMENDED SPARE PARTS

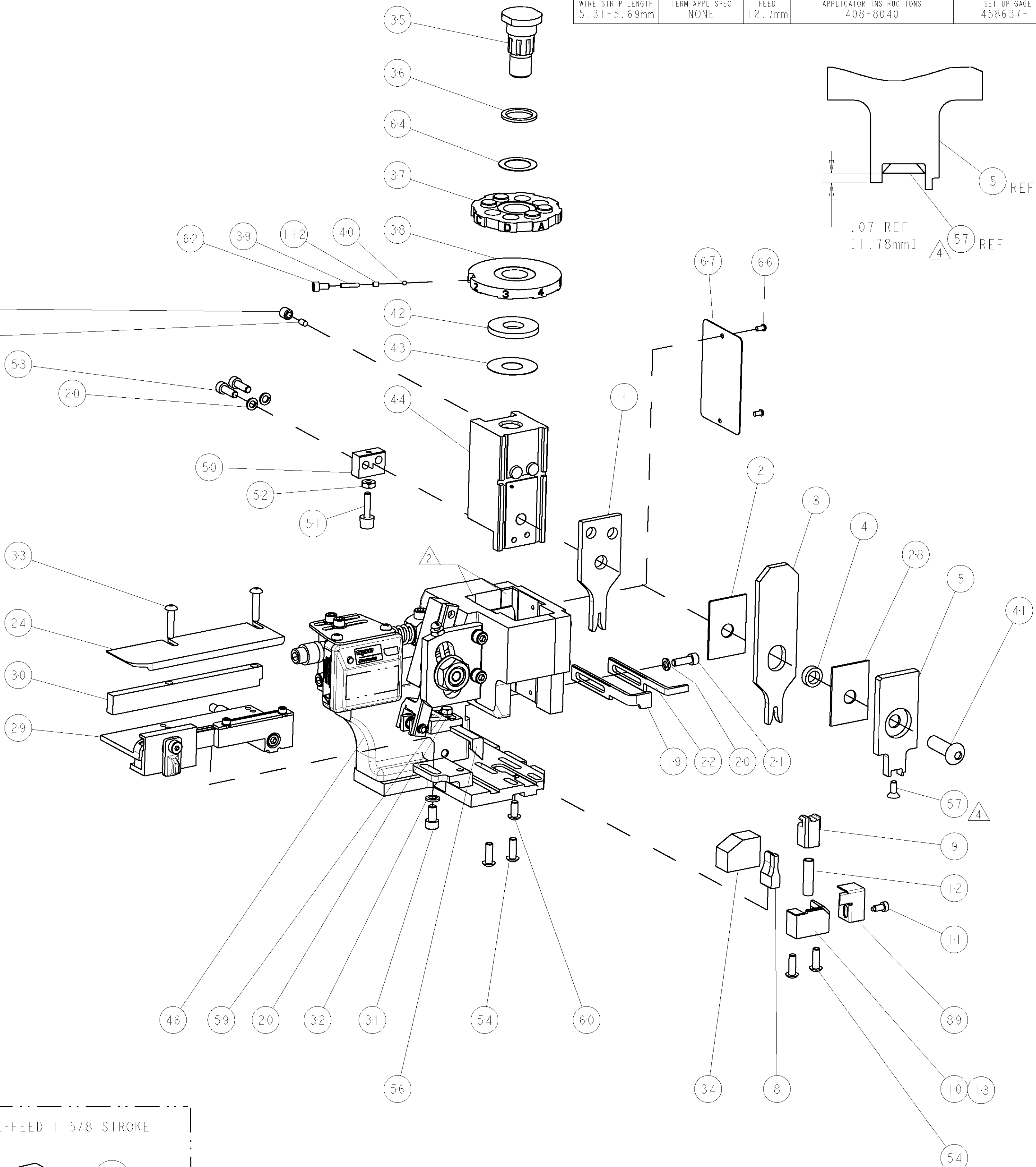
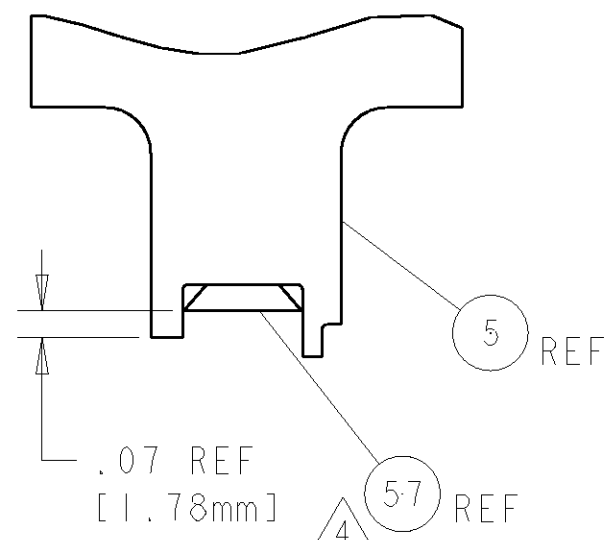
GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.



TERMINAL NAME: 0.64mm FEMALE TERMINAL					
TYCO PN	MANUF PN	YAZAKI TERMINAL-YAZAKI CRIMP SPECS			
1949422	7116-3703-02	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.95±0.05mm [1.037±.002]		20AWG or 0.5mm2
-	-	B	.85±0.05mm [1.033±.002]		22AWG or 0.35mm2
-	-	C	-		-
-	-	D	-		-
SEAL PN	-	CRIMP	SIZE	TYPE	RANGE
1949423	7158-3504-80	WIRE	1.35mm [1.053]	F	22-20 AWG
-	-	INSUL	2.95mm [1.116]	O	Ø1.52 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
5.31-5.69mm	NONE	12.7mm	408-8040		458637-1



-	2	2	2	2	-	4-354779-2	PIN, WIRE DISC, .3200	127
-	2	2	2	2	-	3-354779-4	PIN, WIRE DISC, .3160	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	1-819307-3	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-3	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	3-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-4	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	3-1633535-2	ANVIL, COMBINATION	8
-	-	-	-	-	..	-	-	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	4-238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1633510-8	CRIMPER, INSUL O	3
-	1	1	1	1	-	455888-9	SPACER, CRIMPER	2
1	1	1	1	1	-	9-1633305-7	CRIMPER, WIRE PREMIUM	1

-77 -6 -3 -2 -1 U/M						PART NO	DESCRIPTION				ITEM NO
THIS DRAWING IS A CONTROLLING DOCUMENT FOR THE ELECTRONIC CORPORATION IT IS TO BE USED TO PRODUCE THE PARTS. IT IS THE RESPONSIBILITY OF THE CUSTOMER TO OBTAIN THE LATEST REVISION. THE CUSTOMER SHOULD BE CONTACTED FOR THE LATEST REVISION.						DRAWN M. HERR 19JUL2007	tyco Tyco Electronics Harrisburg, PA 17105-3608				
DIMENSIONS: INCHES 						CHKD G. BAILEY 19JUL2007	NAME T. BENCHOFF				
						APVD T. BENCHOFF 19JUL2007					
						PRODUCT SPEC -					
						APPLICATION SPEC -					
						SIZE A1					CAGE CODE 00779
TOLERANCES UNLESS OTHERWISE SPECIFIED:						WEIGHT -	CUSTOMER DRAWING				
9 PLC ±.01							SCALE 3:5				
1 PLC ±.01							SHEET 1				
3 PLC ±.001							OF 1				
4 PLC ±.0001							REV A				
ANGLES ±.001											
FINISH -											

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