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						F1		ECR-14-003074			01MAR2014		
											GK HMR		

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2151107-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1238058  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1238058

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		SIZE A3	
MATERIAL		FINISH		CAGE CODE	
		DRAWING NO C- 1238058		DRAWING NO	
				SCALE	
				SHEET 1 OF 2	
				REV F1	

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1238058-1	F	—	LEADMAKER	MECH POST FEED	CUTS CARRIER
1238058-2	F	—	BENCH	MECH PRE FEED	CUTS CARRIER
1238058-6	F	—	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1238058-1	F	—	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1238058-2	F	—	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1238058-6	F	—	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1238058-7	A	—	—	—	SPARE PARTS KIT

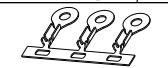
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: 250 SERIES, POSITIVE LOCK RECEPTACLE

CRIMP	SIZE	TYPE	RANGE
WIRE	2.80 [.110 IN]	F	1.25-2.5mm <sup>2</sup>
INSUL	3.55 [.140 IN]	0V	2.1-3.1 [.083-.122 IN]
WIRE STRIP LENGTH	APPL INSTRUCTION		
5.7-6.3 [.224-.248 IN]	408-8322		

TERMINAL - - FEED  
APPL SPEC 114-18365 - 26.42 [1.040 IN] 

## TERMINALS APPLIED



927854				
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE	( )	CRIMP HEIGHT	( )	PIN PN &

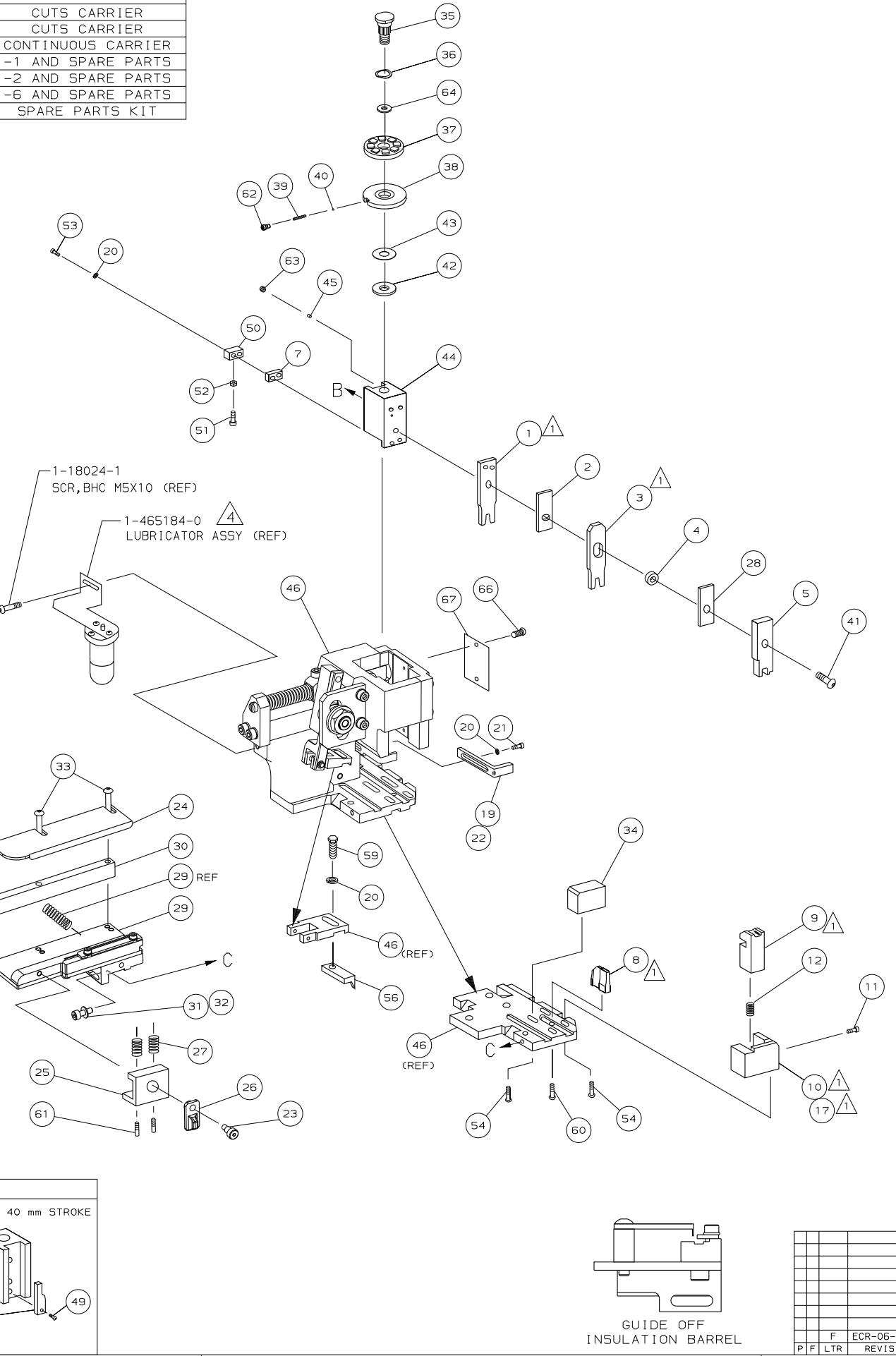
SIZE mm <sup>2</sup> AWG	LENGTH [IN]
2.5mm <sup>2</sup>	2.04 ±0.05 [.080 ±.002 IN]
1.0mm <sup>2</sup> + 1.50mm <sup>2</sup>	2.04 ±0.05 [.080 ±.002 IN]
2.15mm <sup>2</sup> (14 AWG)	1.94 ±0.05 [.076 ±.002 IN]
2mm <sup>2</sup>	1.90 ±0.05 [.075 ±.002 IN]
1.5mm <sup>2</sup>	1.75 ±0.05 [.069 ±.002 IN]

-  RECOMMENDED SPARE PARTS.
  - 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
  - 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

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-	1	1	1	1	1	1	1238058	PRINT, APPLICATOR LOG SHEET	72	
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71	
									70	
									69	
									68	
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67	
-	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	66	
									65	
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64	
-	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	63	
-	1	1	1	1	1	1	18023-9	SCR, SHC (M4X6) INS DISC	62	
-	2	2	2	2	2	2	2-18032-5	SCR, SKT SET (M5X20) DRAG	61	
-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60	
-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59	
									58	
									57	
-	1	1	1	1	1	1	1333240-1	PAWL, FEED	56	
									55	
-	4	4	4	4	4	4	18024-8	SCR, BHC (M4x12) SHEAR HOLDER	54	
-	2	2	2	2	2	2	1-18023-2	SCR, SHC (M4x14) TERM HLD DWN	53	
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52	
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51	
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50	
-	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49	
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48	
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47	
-	1	1	1	1	1	1	1320999-4	APPLICATOR BASIC SUBASSY	46	
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45	
-	1	1	1	1	1	1	1338660-1	RAM	44	
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43	
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42	
-	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	41	
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40	
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39	
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38	
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37	
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36	
-	1	1	1	1	1	1	690212-1	POST, RAM	35	
-	1	1	1	1	1	1	1-1320934-3	SUPPORT, TERMINAL	34	
-	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	33	
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32	
-	1	1	1	1	1	1	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31	
-	1	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30	
-	1	1	1	1	1	1	1633073-7	STRIP GUIDE PLATE ASSY	29	
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28	
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27	
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26	
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25	
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24	
-	1	1	1	1	1	1	980371-4	SCR, SHC SHLD	23	
-	1	-	1	1	-	1	690472-2	STRIPPER	22	
-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21	
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20	
-	-	1	-	-	1	-	690472-1	STRIPPER	19	
									18	
▲	-	1	-	-	1	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17	
									16	
									15	
									14	
									13	
▲	-	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12	
▲	-	1	1	1	1	1	356885-4	STOP, SHEAR	11	
▲	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
▲	-	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9	
▲	1	2	2	2	1	1	1	1338696-1	ANVIL	8
▲	1	1	1	1	1	1	240641-2	SPACER, DEPRESSOR (REAR)	7	
									6	
▲	-	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5	
▲	-	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4	
▲	1	2	2	2	1	1	3-854830-3	CRIMPER, INSULATION	3	
▲	-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	2	
▲	1	2	2	2	1	1	3-456408-0	CRIMPER, WIRE	1	
-77	-76	-75	-74	-73	-6	-2	-1	PART NO	ITEM NO	
							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
							PARTS LIST			

REVISION OF EACH ASSY NO. WHEN BLANK, USE DWG. REVISION

				DIMENSIONS: mm (INCHES)		MATL		HT TR		FIN	
				DO NOT SCALE PRINT.		-		-		-	
				TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR. 08JAN01		APP 08JAN01		AMP Incorporated	
				1 PLC DEC $\pm 0.5$ [0.02 IN]		A. ANDERSON		T. ELBIN		Harrisburg, PA 17105-3608	
				2 PLC DEC $\pm$		CHK -		REL -			
				3 PLC DEC $\pm$		NAME		SIDE FEED HD-I APPLICATOR		MACHINE REF	
				ANGLES $\pm$						HD-I APPL	
				SURF TEXTURE: ✓		SCALE		DWG NO		SHEET	
F		ECR-06-022694		RK OCT06		-		1238058		1 of 1 REV F	
F LTR		REVISION RECORD		APP DATE		CAGE CODE		00279		RESTRICTED TO	
3 CUSTOMER AND ASSEMBLY DRAWING											

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Authorized Distributor

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