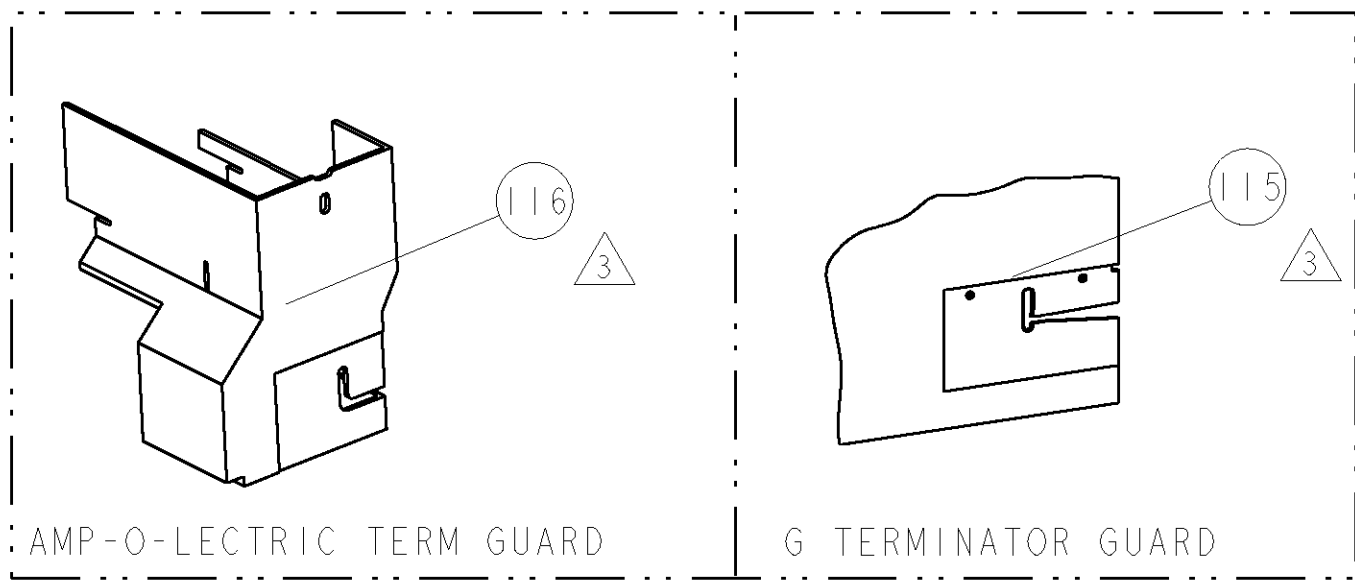


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855231-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855231-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855231-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855231-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855231-7		A	-	-	-	SPARE PARTS	

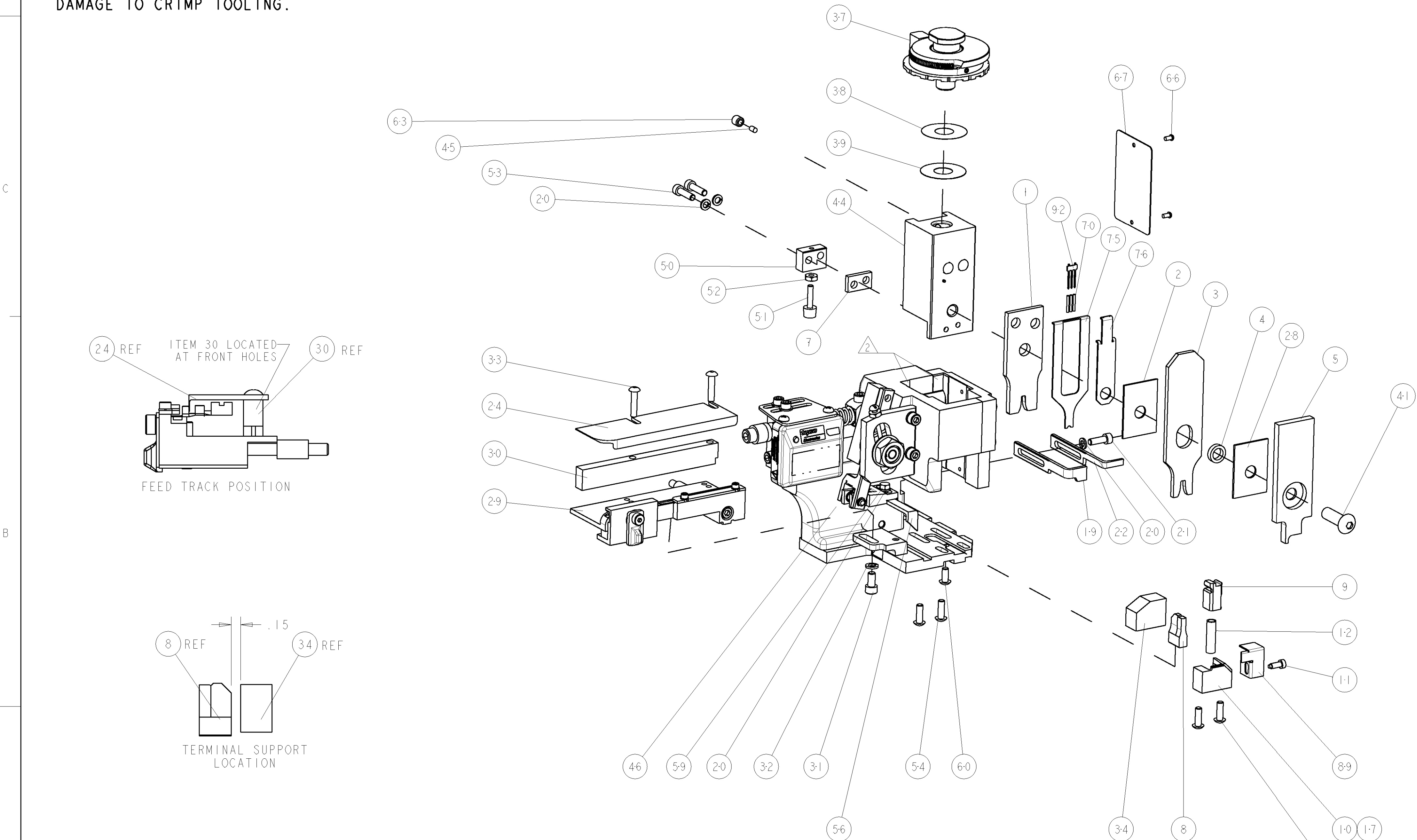
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI					TERMINAL ACT 280						
TYCO PN	MFR PN	PACKARD TERMINAL - PACKARD CRIMP SPECS									
1949314-1	12186456										
-	-	CRIMP HEIGHT				WIRE SIZE		REF SETTING			
-	-	1.95±0.05mm[.077±.002]				3mm2		B6			
-	-	1.75±0.05mm[.069±.002]				2.5mm2		C8			
-	-	1.70±0.05mm[.067±.002]				2mm2		D2			
-	-	1.60±0.05mm[.063±.002]				1.5mm2		D8			
-	-	CRIMP	SIZE		TYPE	RANGE					
-	-		WIRE	2.92mm [.115]	F	1.50mm-3.0mm					
-	-		INSUL	3.81mm [.150]	F	2.50-3.65					
WIRE STRIP LENGTH 4.93-5.31	TERM APPL SPEC NONE	FEED 15.88mm	APPLICATOR INSTRUCTIONS 408-8040				SET UP GAGE 458637-1				

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
				A		RELEASED	02APR2007	BH	BH



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	1424350-1	HOLDER, PIN, WIRED	92
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	1490524-2	DEPRESSOR, SPACER	76
	-	1	1	1	1	-	1490525-2	DEPRESSOR, WIRE	75
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	3	3	3	3	-	2-23147-2	SPRING, COMPRESSION	70
	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	-	1	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	469367-2	SHIM	38
	-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1-1320908-0	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-2	PLATE, STRIP GUIDE	24
	-	1	-	-	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	-	-	-	-	691353-1	STRIPPER	19
	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
	-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
	1	1	1	1	1	-	1-1633535-3	ANVIL, COMBINATION	8
	-	1	1	1	1	-	240641-5	SPACER	7
	-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
	1	1	1	1	1	-	1213077-5	CRIMPER, INSULATION PREMIUM	3
	-	1	1	1	1	-	455888-9	SPACER, CRIMPER	2
	1	1	1	1	1	-	4-568176-5	CRIMPER, WIRE	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		ZOMAR2007		tyco		Tyco Electronics	
INCHES		9 PLC ±.01		B. HIGMAN		ZOMAR2007		Electronics		Harrisburg, PA 17105-3608	
		1 PLC ±.01		T. ELBIN		ZOMAR2007		NAME		FINE ADJUST SIDE FEED	
		3 PLC ±.001						PRODUCT SPEC		HDM APPLICATOR	
		4 PLC ±.0001						APPLICATION SPEC			
MATERIAL		FINISH		NONE		WEIGHT		SIZE		CAGE CODE	
								A1		00779	
								CUSTOMER DRAWING		SCALE	
										3:5	
										1 OF 1	
										REV	
										A	

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