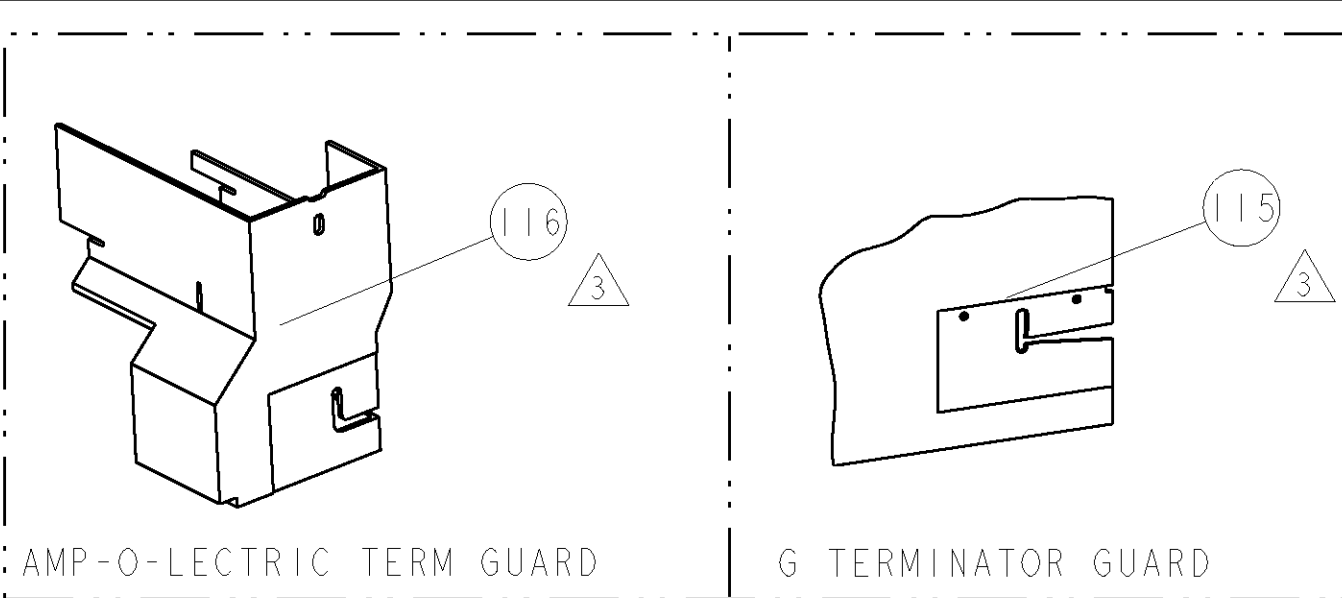


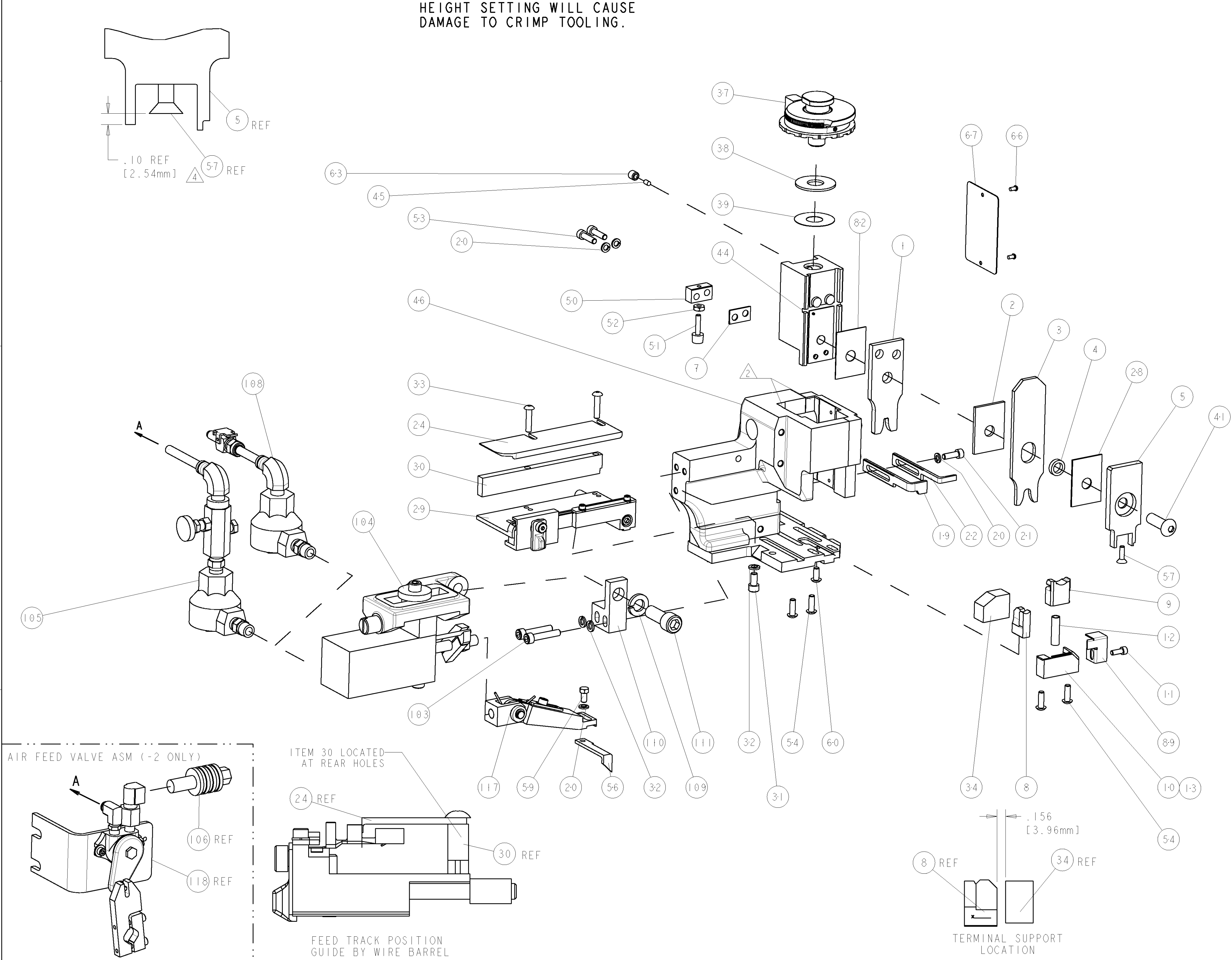
PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855475-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER	
1855475-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER	
1855475-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER	
1855475-6	A	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER	
7-1855475-7	A	-	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: 6.3 SYSTEM SEALED FEMALE TERMINAL					
TE PN	YAZAKI	YAZAKI TERMINAL - TE CRIMP SPECS			
1572942	7116-4143-02	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	2.25mm+.05/- .05 [.089+.002/- .002]		5mm2	B0
-	-	-		-	-
-	-	-		-	-
-	-	-		-	-
-	-	-		-	-
SEAL PN	YAZAKI SEAL PN	CRIMP	SIZE	TYPE	RANGE
1572943	7158-3084-40	WIRE	3.99mm [.157]	F	5.00mm2
-	-	INSUL	6.09mm [.240]	O	Ø8.000 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
6.25-6.63	NONE	22.10	408-8040		458637-1

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



LOC	DIST	REV	DESCRIPTION	DATE	OWN	APVD
A	66		RELEASED	27MAR2009	RK	GB

-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	1	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	2-21003-0	SCR, FLT SKT HD CAP 6-32 X .500	57
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-4	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	1-819307-9	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	1-469367-4	SHIM	38
-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	455888-8	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	1	1	1	-	679625-4	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
-	-	1	1	1	-	2-690459-2	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	318059-4	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633332-2	ANVIL, COMBINATION	8
-	1	1	1	1	-	2-240641-8	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	122399-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	6-1583690-3	CRIMPER, INSUL O	3
-	1	1	1	1	-	2-455888-1	SPACER, CRIMPER	2
1	1	1	1	1	-	4-1633305-7	CRIMPER, WIRE PREMIUM	1

1. THIS DRAWING IS TO BE CONSIDERED VALID FOR ALL SUBSIDIARY ORGANIZATIONS UNLESS OTHERWISE SPECIFIED.		DWN 04FEB2009 D. MORRIS		Tycos Electronics Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		9 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.0001 ANGLES ±.0001		FINE ADJUST SIDE FEED HDM APPLICATOR	
		PRODUCT SPEC		SIZE	
		APPLICATION SPEC		CASE CODE	
MATERIAL		FINISH		DRAWING NO	
-		-		A 00779 C=1855475	
		WEIGHT		RESTRICTED TO	
		-		-	
		CUSTOMER DRAWING		SCALE	
				2:1	
				SHEET	
				1 OF	
				REV	
				A	

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