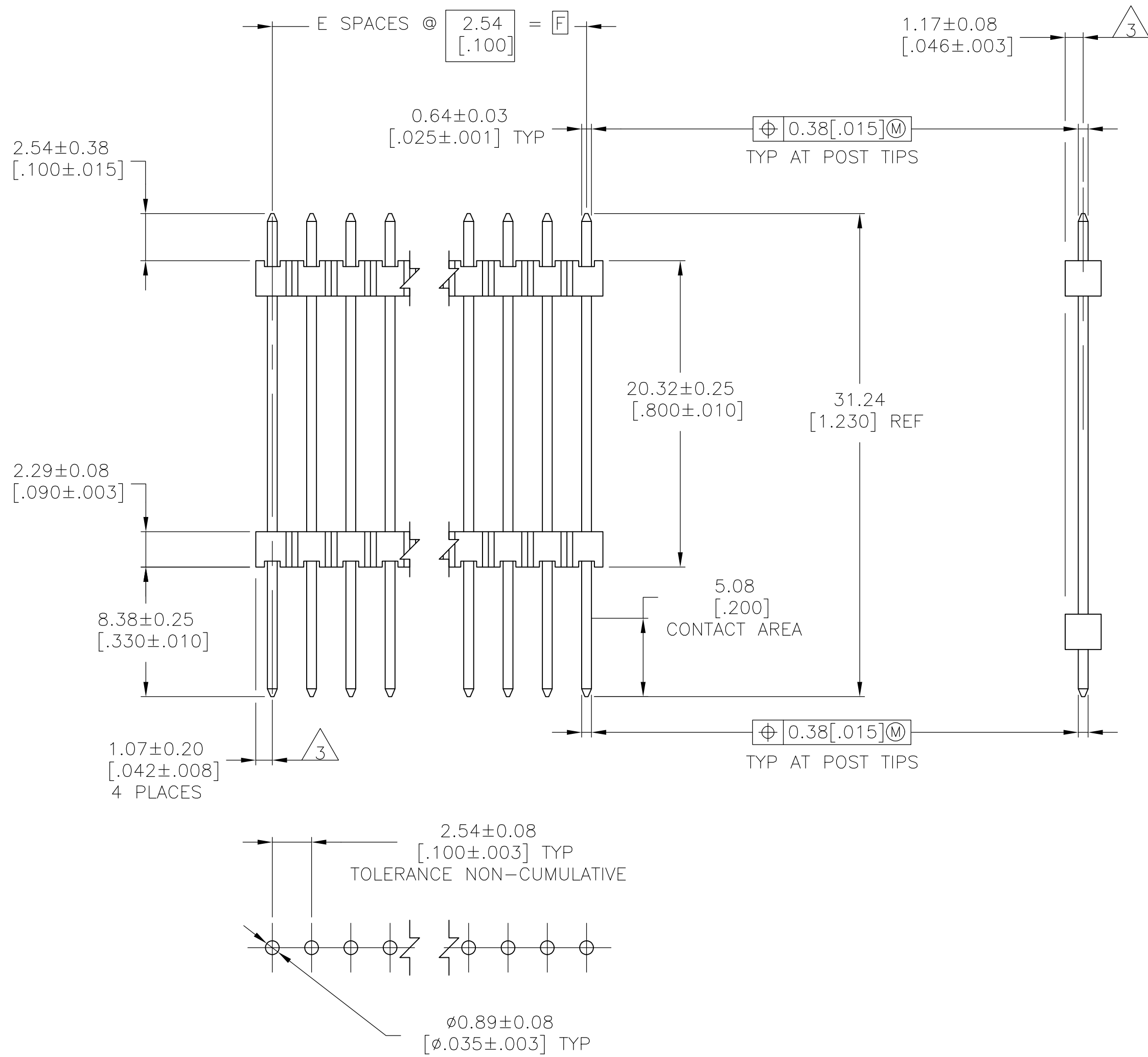
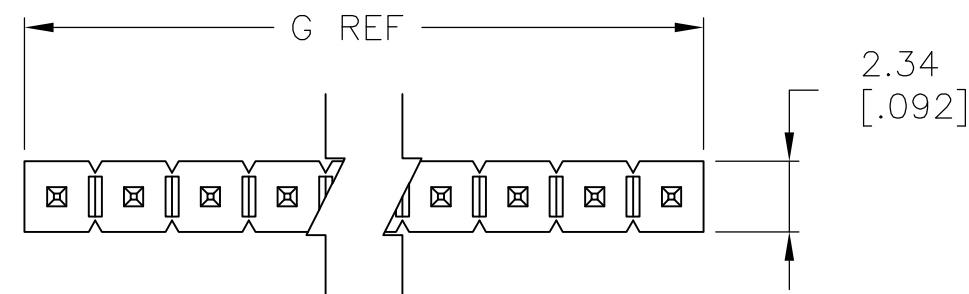




RECOMMENDED HOLE LAYOUT

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD

 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING

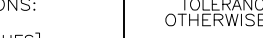
 HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.

5 FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA,
0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD
ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.

6 FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA,
0.00254-0.00508 [.000100-.000200] MATTE TIN
ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.

6	101.19 [3.984]	99.06 [3.900]	39	40	9-146475-0
6	98.65 [3.884]	96.52 [3.800]	38	39	8-146475-9
6	96.11 [3.784]	93.98 [3.700]	37	38	8-146475-8
6	93.57 [3.684]	91.44 [3.600]	36	37	8-146475-7
6	91.03 [3.584]	88.90 [3.500]	35	36	8-146475-6
6	88.49 [3.484]	86.36 [3.400]	34	35	8-146475-5
6	85.95 [3.384]	83.82 [3.300]	33	34	8-146475-4
6	83.41 [3.284]	81.28 [3.200]	32	33	8-146475-3
6	80.87 [3.184]	78.74 [3.100]	31	32	8-146475-2
6	78.33 [3.084]	76.20 [3.000]	30	31	8-146475-1
6	75.79 [2.984]	73.66 [2.900]	29	30	8-146475-0
6	73.25 [2.884]	71.12 [2.800]	28	29	7-146475-9
6	70.71 [2.784]	68.58 [2.700]	27	28	7-146475-8
6	68.17 [2.684]	66.04 [2.600]	26	27	7-146475-7
6	65.63 [2.584]	63.50 [2.500]	25	26	7-146475-6
6	63.09 [2.484]	60.96 [2.400]	24	25	7-146475-5
6	60.55 [2.384]	58.42 [2.300]	23	24	7-146475-4
6	58.01 [2.284]	55.88 [2.200]	22	23	7-146475-3
6	55.47 [2.184]	53.34 [2.100]	21	22	7-146475-2
6	52.93 [2.084]	50.80 [2.000]	20	21	7-146475-1
6	50.39 [1.984]	48.26 [1.900]	19	20	7-146475-0
6	47.85 [1.884]	45.72 [1.800]	18	19	6-146475-9
6	45.31 [1.784]	43.18 [1.700]	17	18	6-146475-8
6	42.77 [1.684]	40.64 [1.600]	16	17	6-146475-7
6	40.23 [1.584]	38.10 [1.500]	15	16	6-146475-6
6	37.69 [1.484]	35.56 [1.400]	14	15	6-146475-5
6	35.15 [1.384]	33.02 [1.300]	13	14	6-146475-4
6	32.61 [1.284]	30.48 [1.200]	12	13	6-146475-3
6	30.07 [1.184]	27.94 [1.100]	11	12	6-146475-2
6	27.53 [1.084]	25.40 [1.000]	10	11	6-146475-1
6	24.99 [.984]	22.86 [.900]	9	10	6-146475-0
6	22.45 [.884]	20.32 [.800]	8	9	5-146475-9
6	19.91 [.784]	17.78 [.700]	7	8	5-146475-8
6	17.37 [.684]	15.24 [.600]	6	7	5-146475-7
6	14.83 [.584]	12.70 [.500]	5	6	5-146475-6
6	12.29 [.484]	10.16 [.400]	4	5	5-146475-5
6	9.75 [.384]	7.62 [.300]	3	4	5-146475-4
6	7.21 [.284]	5.08 [.200]	2	3	5-146475-3
6	4.67 [.184]	2.54 [.100]	1	2	5-146475-2
6	2.13 [.084]	-	-	1	5-146475-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

5	101.9 [3.984]	99.06 [3.900]	39	40	4-146475-0
5	98.65 [3.884]	96.52 [3.800]	38	39	3-146475-9
5	96.11 [3.784]	93.98 [3.700]	37	38	3-146475-8
5	93.57 [3.684]	91.44 [3.600]	36	37	3-146475-7
5	91.03 [3.584]	88.90 [3.500]	35	36	3-146475-6
5	88.49 [3.484]	86.36 [3.400]	34	35	3-146475-5
5	85.95 [3.384]	83.82 [3.300]	33	34	3-146475-4
5	83.41 [3.284]	81.28 [3.200]	32	33	3-146475-3
5	80.87 [3.184]	78.74 [3.100]	31	32	3-146475-2
5	78.33 [3.084]	76.20 [3.000]	30	31	3-146475-1
5	75.79 [2.984]	73.66 [2.900]	29	30	3-146475-0
5	73.25 [2.884]	71.12 [2.800]	28	29	2-146475-9
5	70.71 [2.784]	68.58 [2.700]	27	28	2-146475-8
5	68.17 [2.684]	66.04 [2.600]	26	27	2-146475-7
5	65.63 [2.584]	63.50 [2.500]	25	26	2-146475-6
5	63.09 [2.484]	60.96 [2.400]	24	25	2-146475-5
5	60.55 [2.384]	58.42 [2.300]	23	24	2-146475-4
5	58.01 [2.284]	55.88 [2.200]	22	23	2-146475-3
5	55.47 [2.184]	53.34 [2.100]	21	22	2-146475-2
5	52.93 [2.084]	50.80 [2.000]	20	21	2-146475-1
5	50.39 [1.984]	48.26 [1.900]	19	20	2-146475-0
5	47.85 [1.884]	45.72 [1.800]	18	19	1-146475-9
5	45.31 [1.784]	43.18 [1.700]	17	18	1-146475-8
5	42.77 [1.684]	40.64 [1.600]	16	17	1-146475-7
5	40.23 [1.584]	38.10 [1.500]	15	16	1-146475-6
5	37.69 [1.484]	35.56 [1.400]	14	15	1-146475-5
5	35.15 [1.384]	33.02 [1.300]	13	14	1-146475-4
5	32.61 [1.284]	30.48 [1.200]	12	13	1-146475-3
5	30.07 [1.184]	27.94 [1.100]	11	12	1-146475-2
5	27.53 [1.084]	25.40 [1.000]	10	11	1-146475-1
5	24.99 [.984]	22.86 [.900]	9	10	1-146475-0
5	22.45 [.884]	20.32 [.800]	8	9	146475-9
5	19.91 [.784]	17.78 [.700]	7	8	146475-8
5	17.37 [.684]	15.24 [.600]	6	7	146475-7
5	14.83 [.584]	12.70 [.500]	5	6	146475-6
5	12.29 [.484]	10.16 [.400]	4	5	146475-5
5	9.75 [.384]	7.62 [.300]	3	4	146475-4
5	7.21 [.284]	5.08 [.200]	2	3	146475-3
5	4.67 [.184]	2.54 [.100]	1	2	146475-2
5	2.13 [.084]	-	-	1	146475-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. E. BRANDBERG 14MAR97	 TE Connectivity	
		CHK. G. DUBNICKI 14MAR97		
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 P/LC ± — 1 P/LC ± — 2 P/LC ± 0.01[.02] 3 P/LC ± 0.012[.005] 4 P/LC ± 0.012[.0005] ANGLES ± — FINISH SEE TABLE		NAME HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SO.POST, UNSHROUDED
		PRODUCT SPEC APPLICATION SPEC WEIGHT —		
MATERIAL 		SIZE A1	CASE CODE 00779	DRAWING NO C-146475
CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV A1		

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