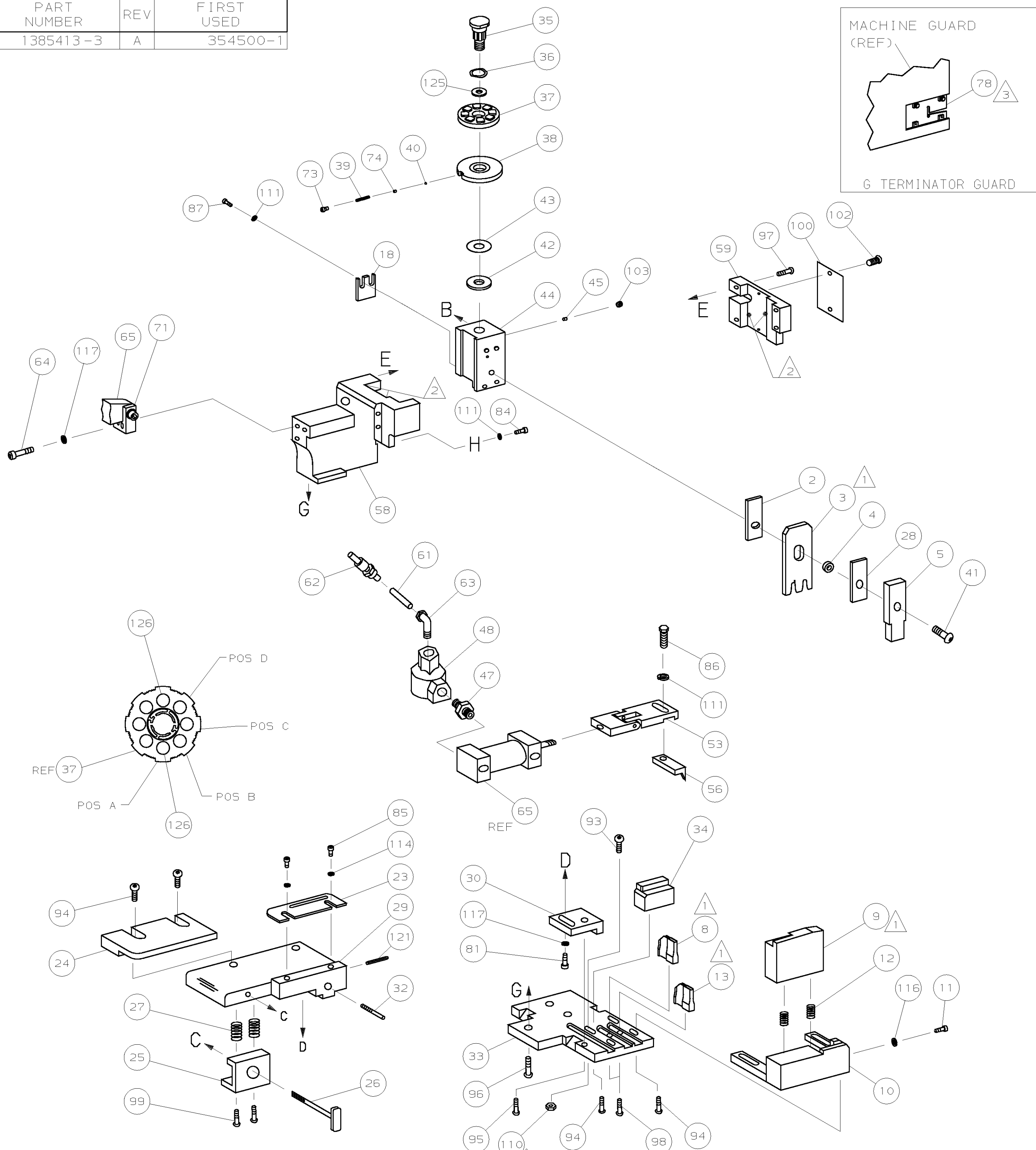


PART NUMBER	REV	FIRST USED
1385413-3	A	354500-1



1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. SEE DRAWING FOR COMPONENTS
5. SET APPL. ON PAD "A" & ADJ. PIN HEIGHT TO MIDDLE OF INSUL. DISC.
6. ITEM 110 MUST BE FLUSH OR BELOW SURFACE OF ITEM 33. GRIND ITEM 110 AS NECESSARY.

TERMINAL NAME: TERMINAL									
AMP TERM PN		MFR TERM PN		SUMITOMA TERMINAL				AMP CRIMP SPECS	
1572087		8410-0966		PAD LTR	CRIMP HEIGHT			WIRE SIZE	
				A	-			-	
				B	NOT			USED	
				C	NOT			USED	
				D	NOT			USED	
				CRIMP	SIZE		TYPE	RANGE	
				WIRE	-		-	-	
				INSUL	.120 [3.05mm]		0V	.152 MAX	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED	APPL INSTRUCTION		SET UP GAGE	LAYOUT	
-		NONE		.853	408-8040		458637-1	L2655	

					129
					128
					127
2	-	C	9-354778-1	PIN, WIRE DISC (.2950)A	126
1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	-	-	4088040	SF APPL INST 408-8040	123
					122
1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST 6DE PL	121
					120
					119
					118
3	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
1	-	A	21024-5	WASHER, LOCK (#6)	116
					115
2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
					113
					112
4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
2	-	A	21018-5	NUT, HEX (6-32)	110
					109
					108
					107
					106
					105
					104
1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
					101
1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
2	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
4	-	A	3-21002-0	SCR, BHC (10-32x.88) CAP	97
3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HSG	96
1	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLK	95
6	-	A	2-21002-3	SCR, BHC (8-32x.62) TERM H DWN	94
2	-	A	1-21002-9	SCR, BHC (6-32x.62) SHEAR HOLDER	93
					92
					91
					90
					89
					88
2	-	A	2-21000-7	SCR, SHC (8-32x.50) DEP-HOLD	87
1	-	A	2-22603-1	SCR, HEX HD (8-32x.38) FEED FINGER	86
2	-	A	1-21000-3	SCR, SHC (4-40x.25) FR ST GUIDE	85
1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
					83
					82
1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL	81
					80
					79
1	-	B	1-679532-2	INSERT, GUARD	78
					77
					76
					75
1	-	A	690603-1	SPRING, ASSIST	74
1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
					72
1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
PARTS LIST					

-3	BENCH	MODEL	G	AIRFEED		
					70	
					69	
					68	
					67	
					66	
△4	1	-	B	461065-1	AIR FEED ASSY (1 INCH)	65
	2	-	A	3-21000-7	SCR,SHC (10-32x.75) AIR ASSY	64
	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
	1	-	A	23238-1	QUICK DISCONNECT	62
21.00	IN	A	27319-4	TUBING, POLY-FLO ø.25		61
						60
	1	-	C	1633049-1	CAP, RAM	59
	1	-	D	454485-1	HOUSING	58
						57
	1	-	B	2-694433-6	PAWL, FEED	56
						55
						54
△4	1	-	B	461062-1	FEED FINGER ASSY	53
						52
						51
						50
						49
	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
						46
	1	-	A	690191-1	PLUG, NYLON	45
	1	-	C	458266-5	RAM	44
	1	-	A	690125-1	WASHER, LAMINATED	43
	1	-	A	690124-1	WASHER, RAM	42
	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
	1	-	A	23241-6	BALL, STEEL	40
	1	-	A	690170-1	SPRING, COMPRESSION	39
	1	-	C	1-690142-0	DISC, INSULATION	38
	1	-	D	354777-1	WIRE DISC, PLASTIC	37
	1	-	A	22480-5	WASHER, SPRING	36
	1	-	B	690212-1	POST, RAM	35
	1	-	B	1633048-1	SUPPORT, TERMINAL	34
	1	-	D	1633046-1	PLATE, BASE	33
	1	-	A	690432-3	SCREW, ADJUSTMENT	32
						31
	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
	1	-	C	4-455671-4	PLATE, STRIP GUIDE	29
	1	-	C	2-455888-1	SPACER, FRONT SHEAR DEP	28
	2	-	A	1-22284-0	SPRING, DRAG	27
	1	-	B	690546-1	LEVER, DRAG RELEASE	26
	1	-	B	240792-1	DRAG, TERMINAL	25
	1	-	D	8-690504-6	GUIDE, STRIP (REAR)	24
	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
	1	-	B	2-690472-1	STRIPPER	22
						21
						20
						19
	1	-	B	1633050-1	HOLDER, TERMINAL	18
						17
						16
						15
						14
△1	1	-	C	7-805887-1	ANVIL	13
	1	-	A	3-22280-5	SPRING, SHEAR	12
	1	-	B	1-690461-6	STOP, SHEAR	11
	1	-	C	90769-8	HOLDER, SHEAR (FRONT)	10
△1	1	-	C	1633047-1	SHEAR, FLOAT (FRONT)	9
△1	1	-	C	7-805887-0	ANVIL	8
						7
						6
	1	-	C	1633051-1	DEPRESSOR, SHEAR (FRONT)	5
	1	-	B	238011-2	SPACER, BLOCK CRIMPER	4
△1	1	-	C	1633052-1	CRIMPER, INSULATION	3
	1	-	C	2-455888-2	SPACER, CRIMPER	2
						1

	-3	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
			← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
QTY REQD PER ASSY			PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.			MATL	-	HT TR	FIN
TOLERANCES UNLESS OTHERWISE SPECIFIED:			DR. 23APR02	APP 23APR02		
2 PLC DEC ±.25			R. KNEPPER	T.ELBIN		
3 PLC DEC ±			CHK 110CT02	REL 110CT02		
4 PLC DEC ±			T.BENCHOFF	R.KNEPPER		
ANGLES ± -						
SURF TEXTURE: ✓						
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX						
NAME			SIDE FEED HDM APPLICATOR			MACHINE REF MINI APPL
SCALE			-	DWG NO	1385413	SHEET 1 OF 1 REV A
CAGE CODE 00779			CUSTOMER AND ASSEMBLY DRAWING			
RESTRICTED TO						-

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