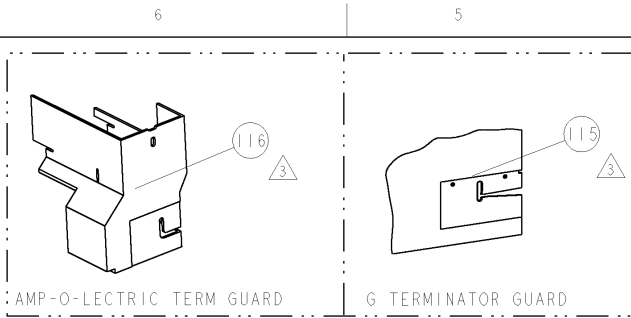




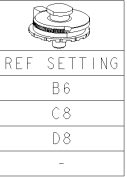
8				7	
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855403-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855403-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855403-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855403-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855403-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS  
△ GREASE LIGHTLY  
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

**\* WARNING**  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



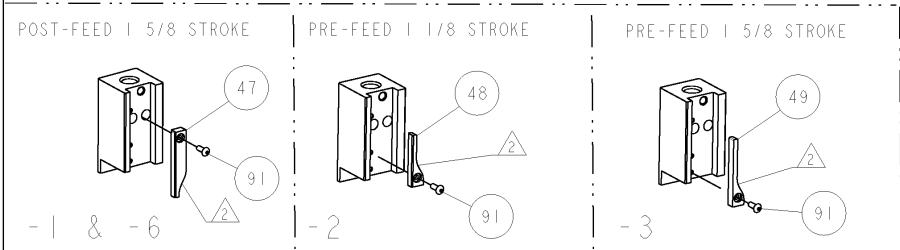
TERMINAL NAME: TAB 2.8X0.8			
962842	-	TE TERMINAL - TE CRIMP SPECS	
-	-	CRIMP HEIGHT	WIRE SIZE
-	-	1.88mm+.05/- .05 [ .074+.002/- .002 ]	2.5mm2
-	-	1.73mm+.05/- .05 [ .068+.002/- .002 ]	2mm2
-	-	1.58mm+.05/- .05 [ .062+.002/- .002 ]	1.5mm2
-	-	-	-
-	-	CRIMP	SIZE TYPE RANGE
-	-	WIRE	2.54mm [ .100 ] F 1.5-2.5 mm <sup>2</sup>
-	-	INSUL	3.30mm [ .130 ] O Ø2.10-2.90mm
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS
4.70-5.30mm	114-18051	14.500	408-8040
		SET UP GAGE	458637-1



LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	OWN	APVD
		1		DEVELOPMENT	14MAY2008	R.S	N.D
		A		RELEASED	23MAY2008	MEH	TE

△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	1	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	..	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	-	3-690786-5	TERMINAL SUPPORT	34
-	2	2	2	2	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	-	1633091-3	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	-	-	-	-	691353-1	STRIPPER	19
△	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	1	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	6-854014-6	ANVIL, COMBINATION	8
-	-	-	-	-	-	..	-	-	7
-	-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	-	238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	1-456135-6	CRIMPER, INSULATION O PREMIUM	3
△	-	1	1	1	1	-	455888-8	SPACER, CRIMPER	2
△	1	1	1	1	1	-	456407-6	CRIMPER, WIRE PREMIUM	1

-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
DIMENSIONS		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		APPLICATION SPEC		NAME		
INCHES		0 PLC ±.01		1 PLC ±.01		2 PLC ±.01		3 PLC ±.001		
MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING		SCALE		
-		-		-		-		3:5		



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