

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

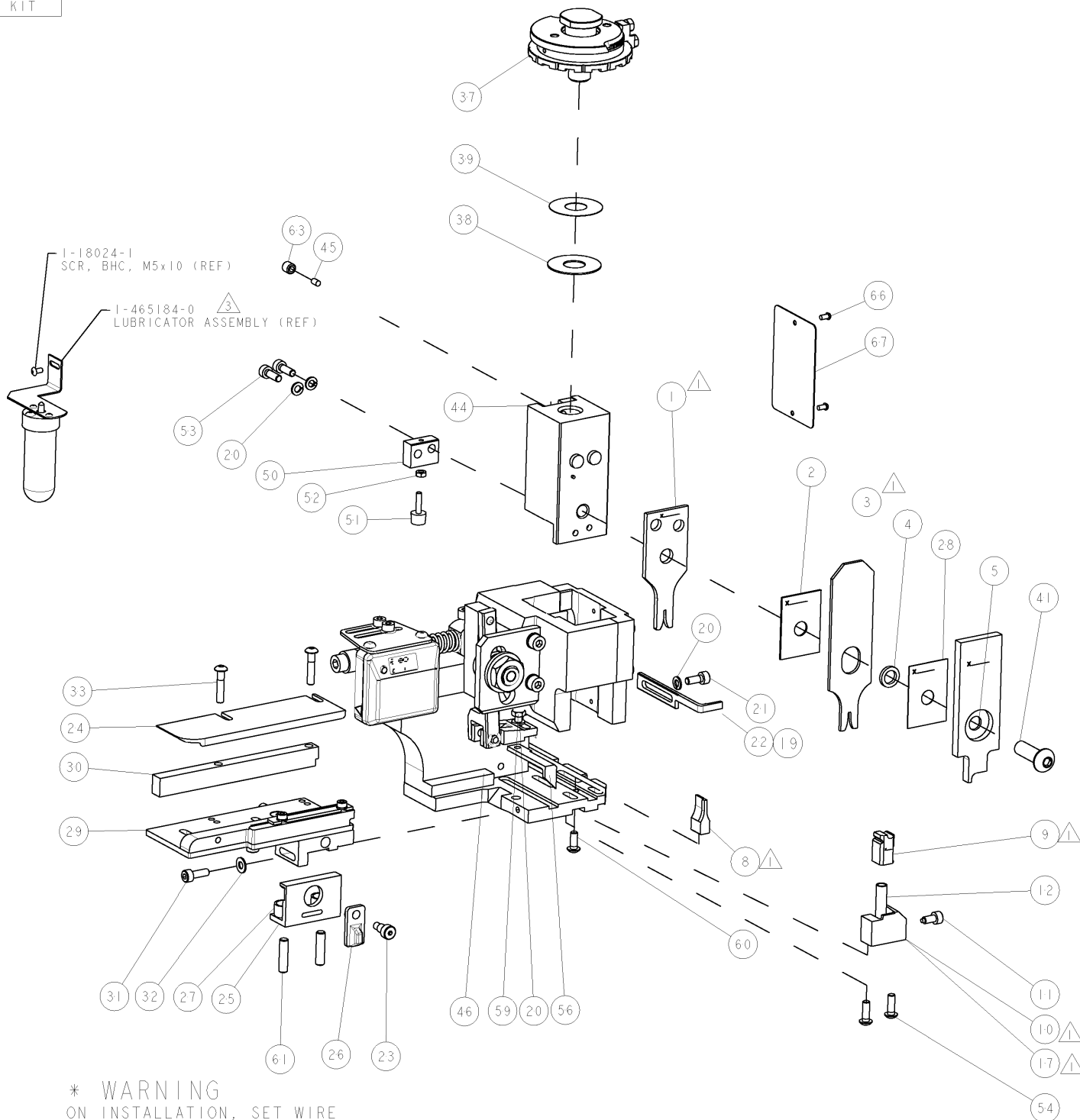
1470-19 (3/11)

Pro/ENGINEER DRAWING

 RECOMMENDED SPARE PARTS

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR

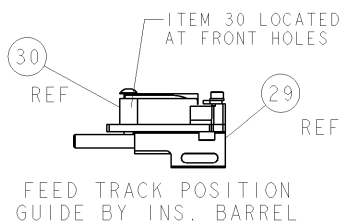


* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION		ITEM NO



SET UP GAGE
458637-3

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	OWN	APPROV
		A		SEE ECO-05-006800	03-AUG-05	LJL	FB
		B		ECR-07-006254	21MAR2007	MY	GB

-	-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	-	64
-	1	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	-	-	-	-	-	-	-	-	-	62
-	2	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	-	55
-	2	2	2	2	2	2	2	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	2	2	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	53
-	1	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52
-	1	1	1	1	1	1	1	811242-6	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	1	1	-	-	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	1	1	1	1	1	1	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	1	1	1338660-1	RAM	44
-	-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	-	42
-	1	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	-	-	-	-	-	-	-	-	-	40
-	1	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1	1	469367-8	SHIM	38
-	1	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
-	-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	-	35
-	-	-	-	-	-	-	-	-	-	34
-	2	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	4	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
-	-	-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	-	-	1338684-1	HOLDER, SHEAR, NO-CUT	17
-	-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	1	1338689-1	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER	4
1	2	2	2	1	1	1	1	9-456134-3	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	456401-7	CRIMPER, WIRE PREMIUM	1

-77 -76 -72 -71 -6 -2 -1							PART NO		DESCRIPTION				ITEM NO					
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO THE PROVISIONS OF THE TYCO ELECTRONICS CORPORATION SHOULD BE CONTACTED FOR THE LATEST REVISION.							DWN 27JUN2005 M. CLIFFORD CHK -		 Tyco Electronics Harrisburg, PA 17105-3608									
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:					APVD 27JUN2005 F. BACKHURST		NAME									
mm [IN]							PRODUCT SPEC		FINE ADJUST SIDE FEED HDI APPLICATOR									
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±°					APPLICATION SPEC See Table											
MATERIAL		FINISH					WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO					
-		-					-		A1		00779	C=1528554	-					
CUSTOMER DRAWING											SCALE		3:5	SHEET	1	OF	REV	B

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1528554-1](#)