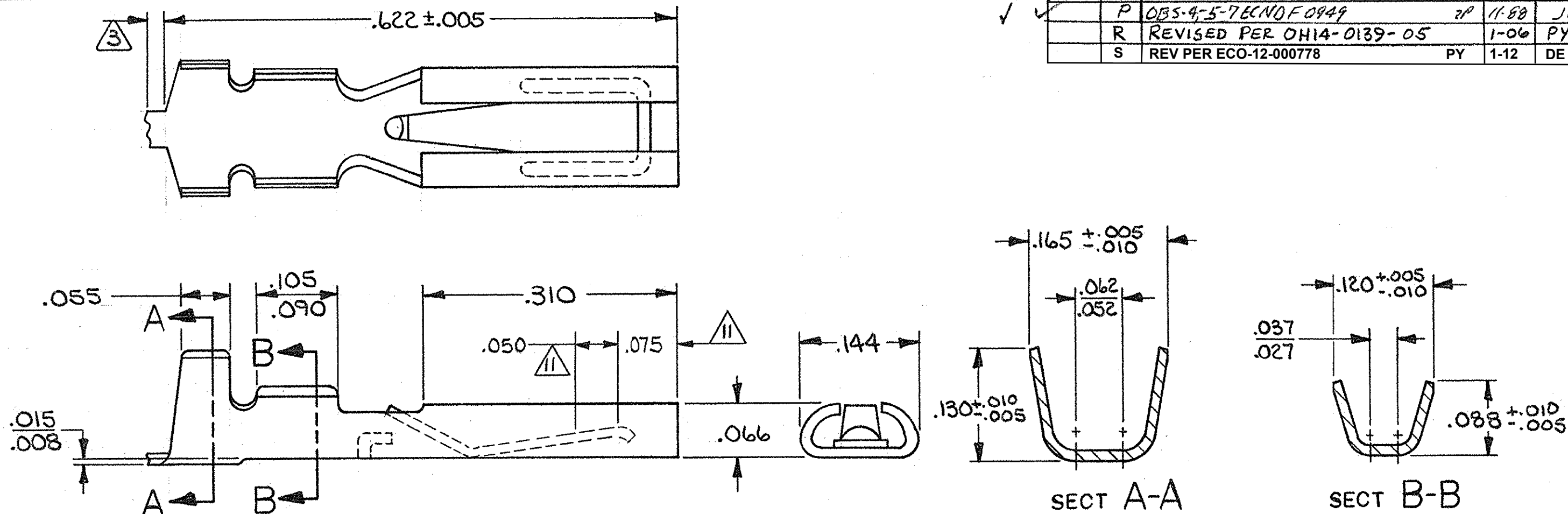


		REVISIONS				
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
01	✓		O	REVISED PER 8079	2P 8/11/82	EAM
✓	✓		P	OBS-4-5-7ECNOF0849	2P 11-88	JW
			R	REVISED PER OH14-0139-05	1-06	PY RG
			S	REV PER ECO-12-000778	PY 1-12	DE



1. FOR CRIMPING INFORMATION SEE SPEC.#108-9201.
2. FOR SUPPLEMENTAL SPECIFICATIONS SEE #108-9004.
3. CUT-OFF TAB FOR LOOSE PIECE PARTS IS .005-.020.
4. .000015 GOLD OVER .000030 NICKEL IN CONTACT AREA.
5. .000030 GOLD OVER .000030 NICKEL IN CONTACT AREA.
6. .000050 GOLD OVER .000030 NICKEL IN CONTACT AREA.
7. MAT'L = PHOS. BRONZE
8. INSUL. RANGE : .054 - .090 OR 2(.045-.072)
9. WIRE RANGE: 1-#18, 2-#20 OR 2-#22
10. .000100 TIN-LEAD OVER .000030 NICKEL ON WIRE BARREL.
11. THE GOLD COVERED AREA WILL BE THE .125 BAND. THE GOLD THICKNESS IS TO BE MEASURED IN THE .050 WIDE BAND.
13. .000100 TIN OVER .000030 NICKEL IN WIRE BARREL

OBSOLETE	—	9	8	5	3	5-531589-3	
OBSOLETE	531589-7	9	8	12	6	10	531589-4
	531589-6	9	8		5	10	531589-3
OBSOLETE	531589-5	9	8		4	10	531589-2

		L.P. P/N	WIRE RANGE	INSULATION RANGE	FINISH	PART NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .010 ANGLES ±	CONTRACT NO		 AMP INCORPORATED Harrisburg, Pa.			
	DR <i>DeVans 2-26-81</i>					
MATERIAL 	CHK <i>D.X. Kelly 2-26-81</i>		NAME AMP BLADE II RECEPTACLE CONTACT			
	APPD <i>2-27-81</i>					
	APPD <i>2-27-81</i>					
FINISH    	DSGN APPD		SIZE B		CODE IDENT NO 00779	DRAWING NO 531589
	OTHER APPD		SCALE 8-		SHEET	OF

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