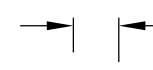
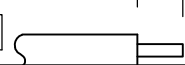
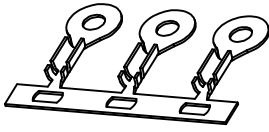
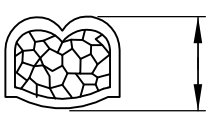
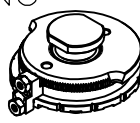


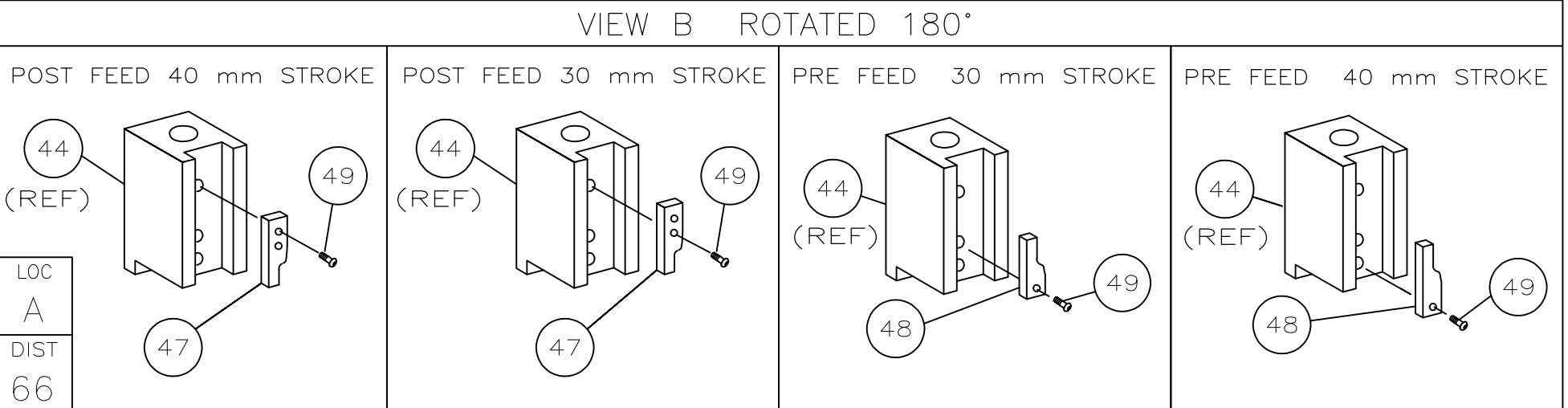
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PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528105-1	D	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528105-2	D	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528105-6	D	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528105-1	D	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528105-2	D	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528105-6	D	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528105-7	A	-	-	-	SPARE PARTS KIT

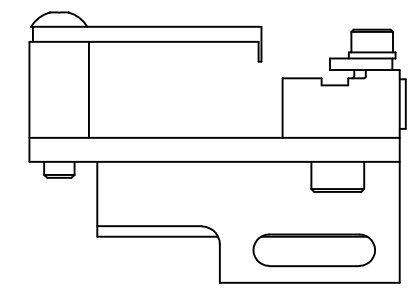
CRIMP DATA (TE TERMINAL)				
TERMINAL NAME: JUNIOR-POWER-TIMER CONTACT				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.79 [.110 IN] 	F	1.25 - 2.50mm ²	
INSUL	3.05 [.120 IN]	OVL	2.10-3.10 [.083-.122 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
4.00-4.60 [.157-.181 IN] 			408-8322 & 408-8490 	
TERMINAL	-	-		FEED
APPL SPEC	114-18050 	-		14.00 [.551 IN]
TERMINALS APPLIED				
927768	-	-	-	-
963884	-	-	-	-
965899	-	-	-	-
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WIRE SIZE  		CRIMP HEIGHT  		REF SETTING  
mm ² AWG		*		*
2.50mm ²		1.77 ±0.05 [.070 ±.002 IN]		A9
1.00mm ² + 1.50mm ²		1.77 ±0.05 [.070 ±.002 IN]		A9
.75mm ² + 1.50mm ²		1.70 ±0.05 [.067 ±.002 IN]		B4
1.00mm ² + 1.00mm ² or 2.00mm ²		1.64 ±0.05 [.065 ±.002 IN]		B7
1.50mm ²		1.51 ±0.05 [.059 ±.002 IN]		C7
0.50mm ² + 0.75mm ² or 1.25mm ²		1.44 ±0.05 [.057 ±.002 IN]		D0
.35mm ² + .75mm ²		1.42 ±0.05 [.056 ±.002 IN]		E0
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1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR HAS BEEN DESIGNED FOR DOUBLE WIRE APPLICATION ONLY.
5. 114-18050 ONLY REFERENCES WIRE CRIMP DATA, INSULATION DATA ON LOG WILL NOT CONFORM TO THAT QUOTED IN 114-18050.



* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

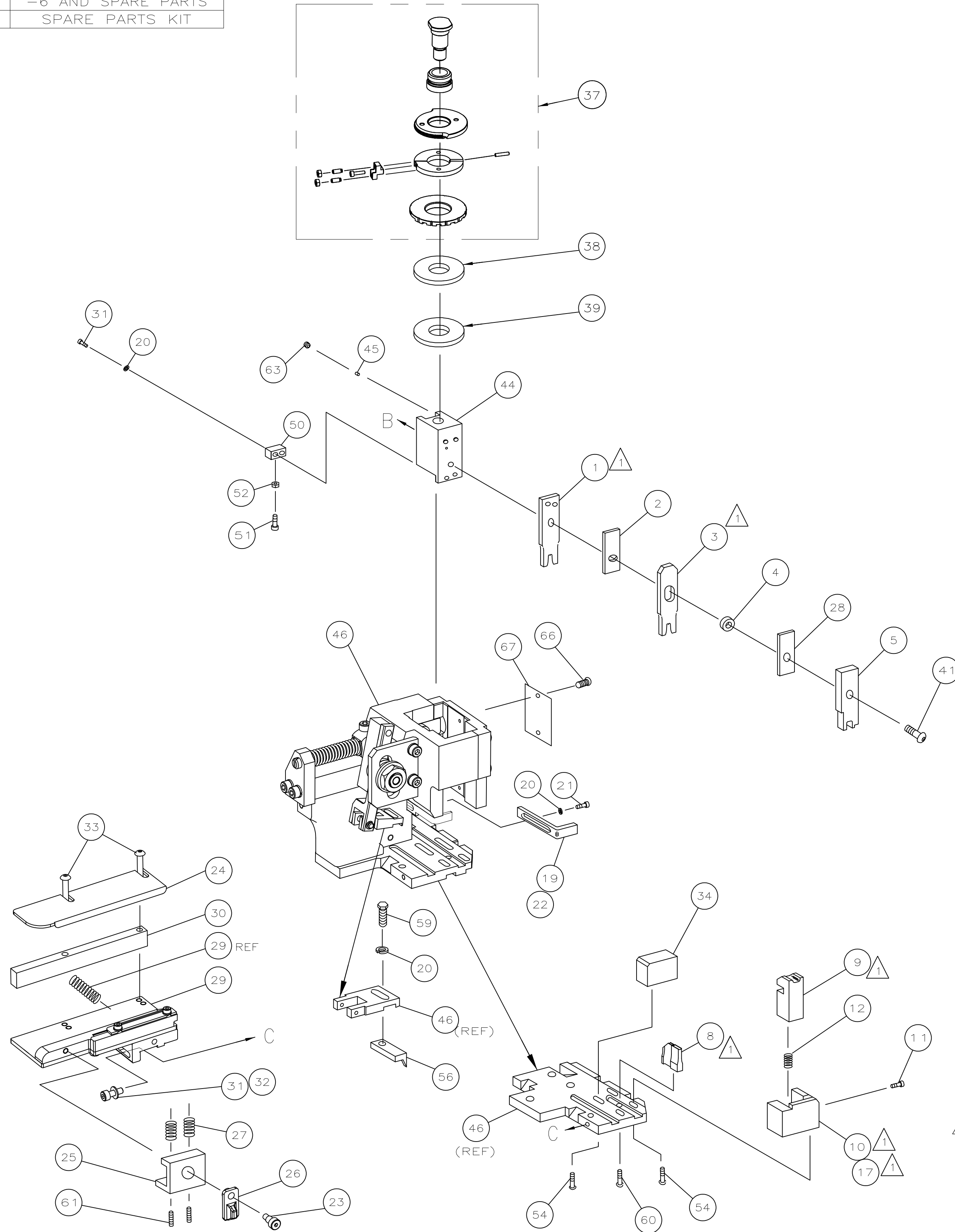


P	LTR	REVISION RECORD	DATE	DWN	APVD
		D1 ECR-10-016556	8-2010	MY	GB

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
INCHES	0 PLC ±.001
	1 PLC ±.002
	2 PLC ±.003
	3 PLC ±.004
	4 PLC ±.005
ANGLES±	0.5 [02 IN]
SURFACE TEXTURE	✓

DWN: M.CLIFFORD	10APR02	MATERIAL: -	HEAT TREAT: -
CHK: -			
APVD: F.BACKHURST	10APR02	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
NAME: -		FINE ADJ SIDE FD HD-I APPL	
SCALE: -	SIZE: A1	DRAWING NO: 1528105	SHEET 1 of 1 REV D1

CUSTOMER ACCESSIBLE PRODUCTION DRAWING



-	1	1	1	1	1	1	1528105	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72
									71
									70
									69
									68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
									65
									64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6x6)RAM	63
									62
-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
									58
									57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4X12)SHEAR HOLDER	54
									53
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
									43
									42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
									40
-	1	1	1	1	1	1	690125-1	SPACER, SUBASSY	39
-	1	1	1	1	1	1	469367-1	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
									36
									35
-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
									18
1	-	1	-	-	1	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
									13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
1	-	-	1	1	-	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
1	-	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	1	2	2	2	1	1	2-1333207-0	ANVIL	8
									7
									6
1	-	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
1	-	1	1	1	1	1	238011-5	SPACER, BLOCK CRIMPER	4
1	1	2	2	2	1	1	4-655621-0	CRIMPER, INSULATION	3
1	-	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
1	1	2	2	2	1	1	456408-3	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

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