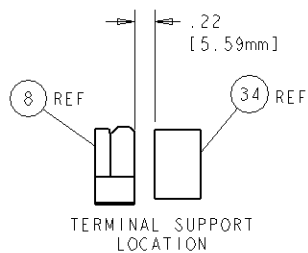
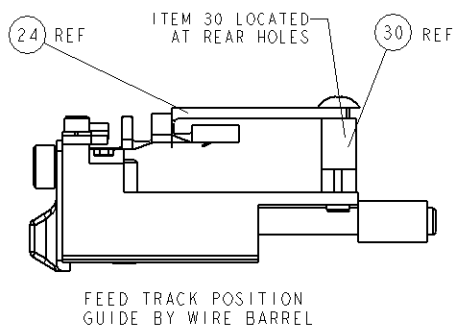


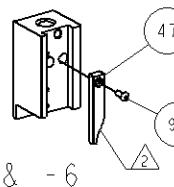
PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855330-1	B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855330-2	B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855330-3	B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855330-6	B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855330-7	A	-	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
△ CUT TO LENGTH AT ASSY

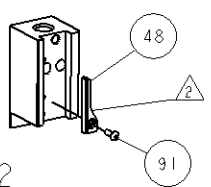
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



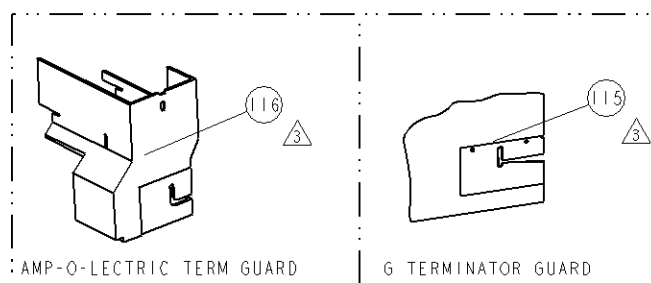
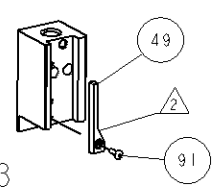
POST-FEED 1 5/8 STROKE



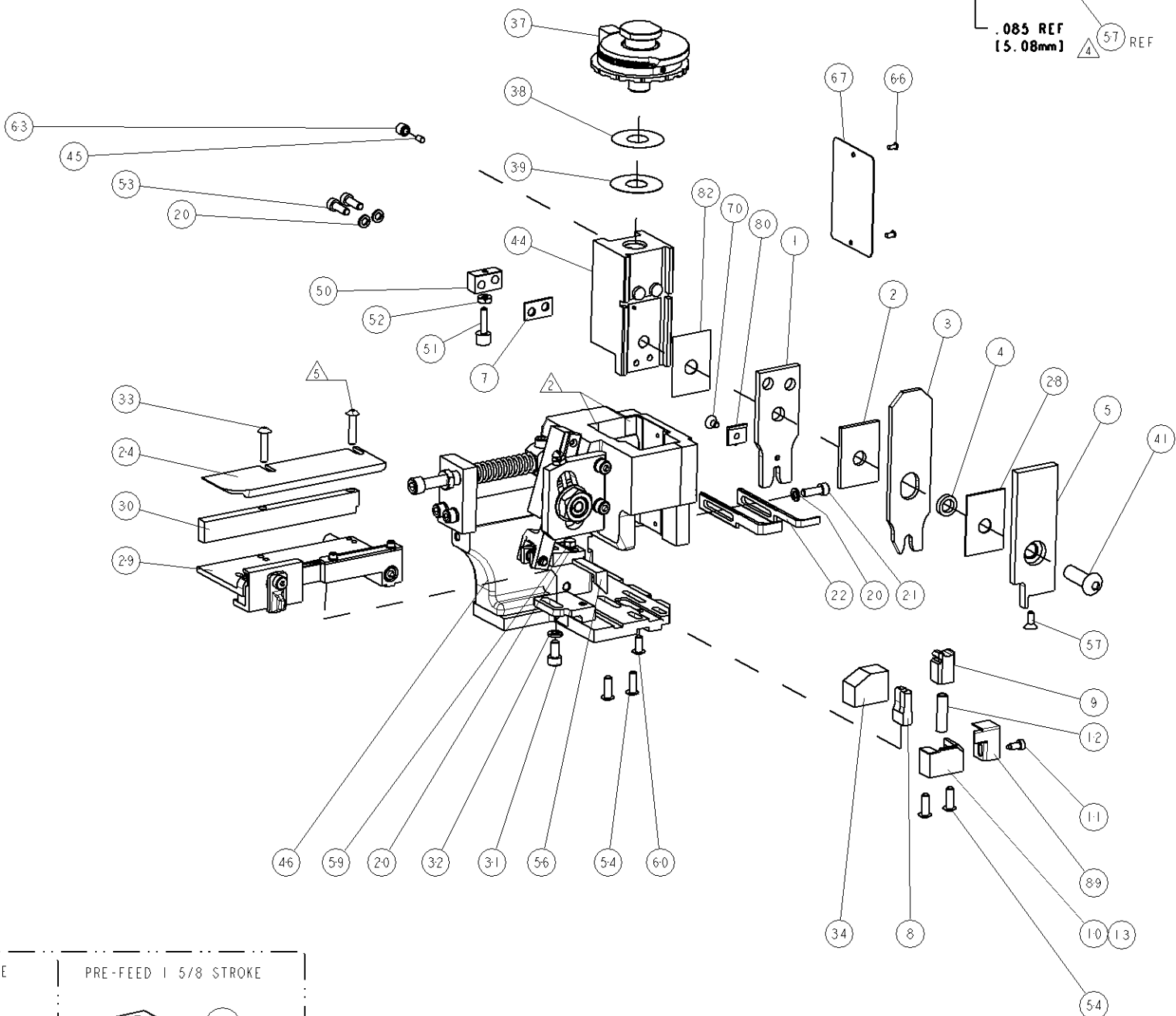
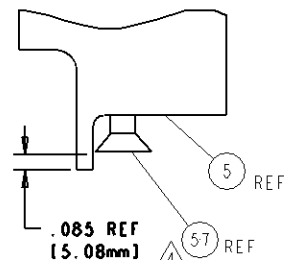
PRE-FEED 1 1/8 STROKE



PRE-FEED 1 5/8 STROKE

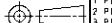


TERMINAL NAME: 2.8mm RECEPTACLE, SEALED					
SOCKET	PIN	TE TERMINAL - TE CRIMP SPECS		REF SETTING	
1-1326031-2	1-1326032-2	CRIMP HEIGHT		WIRE SIZE	
-	-	1.90±0.05mm [1.075±.002]		4mm2	C6
-	-	1.75±0.05mm [1.069±.002]		12AWG or 3mm2	D6
-	-	-		-	-
-	-	-		-	-
SEAL PN.	-	CRIMP	SIZE	TYPE	RANGE
286818-1	-	WIRE	3.76mm [1.48]	F	4mm2 OR 12 AWG
-	-	INSUL	5.08mm [1.200]	O	Ø 3 1-3 5mm
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
4.80-5.60mm	114-13013	16.00mm	408-8040		458637-1



LOC		REV		REVISIONS		DATE		BY		APPV	
A		66		F LTR		DESCRIPTION		DATE		BY	
A1		ECR-08-020924				20080208		LG		6B	
B		ECR-10-024649				03010210		XZ		5X	

△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	1	-	224405-2	DEPRESSOR, WIRE	80
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	-	1-21003-8	SCR, FLT SKT HD CAP 6-32 X .250	70
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	1	1	1	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	-	819307-7	RAM, SIDE FEED	44
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	-	469367-4	SHIM	38
-	1	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	-	690786-6	TERMINAL SUPPORT	34
△	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	455888-7	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	-	690472-6	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	..	690472-5	STRIPPER	19
△	-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	1	-	4-22280-8	SPRING, COMPRESSION	12
-	1	1	1	1	1	-	690461-2	STOP, SHEAR	11
△	-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	318707-3	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	4-1633535-9	ANVIL, COMBINATION	8
-	1	1	1	1	1	-	6-240641-4	SPACER	7
-	-	-	-	-	-	..	-	-	6
-	1	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	3-238011-5	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	4-1583690-1	CRIMPER, INSUL O	3
-	1	1	1	1	1	-	2-455888-4	SPACER, CRIMPER	2
△	1	1	1	1	1	-	2-856313-3	CRIMPER, WIRE	1

-77 -6 -3 -2 - U/M			PART NO		DESCRIPTION			ITEM NO			
THIS DRAWING IS THE PROPERTY OF TYPICO ELECTRONICS. IT IS TO BE USED FOR THE MANUFACTURE OF THE PARTS SPECIFIED HEREON. IT IS NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF TYPICO ELECTRONICS. IT IS TO BE KEPT IN THE ORIGINAL FORM AND NOT TO BE LOANED, REPRODUCED, COPIED, OR IN ANY MANNER DISSEMINATED TO ANY OTHER PERSON OR ORGANIZATION. IT IS TO BE DESTROYED WHEN NO LONGER REQUIRED FOR THE MANUFACTURE OF THE PARTS SPECIFIED HEREON.				DWN SHEN 17SEP2007		Tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608					
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		L. GROSS 17SEP2007		NAME					
		0.001 ± .001		T. BENCHOFF 17SEP2007		FINE ADJUST SIDE FEED HDM APPLICATOR					
		0.002 ± .002		APPRO							
		0.005 ± .005		PRODUCT SPEC							
		0.010 ± .010		APPLICATION SPEC							
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO	
-		-		-		A1		00779	C-1855330		
CUSTOMER DRAWING				SCALE		3:5		SHEET		OF	REV

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1855330-1](#)