

4

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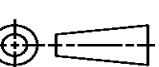
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<input checked="" type="checkbox"/> COPYRIGHT	ALL RIGHTS RESERVED.			P	LTR	DESCRIPTION	DATE
				C2		ECR-16-009824	28JUL2016
							GK SD

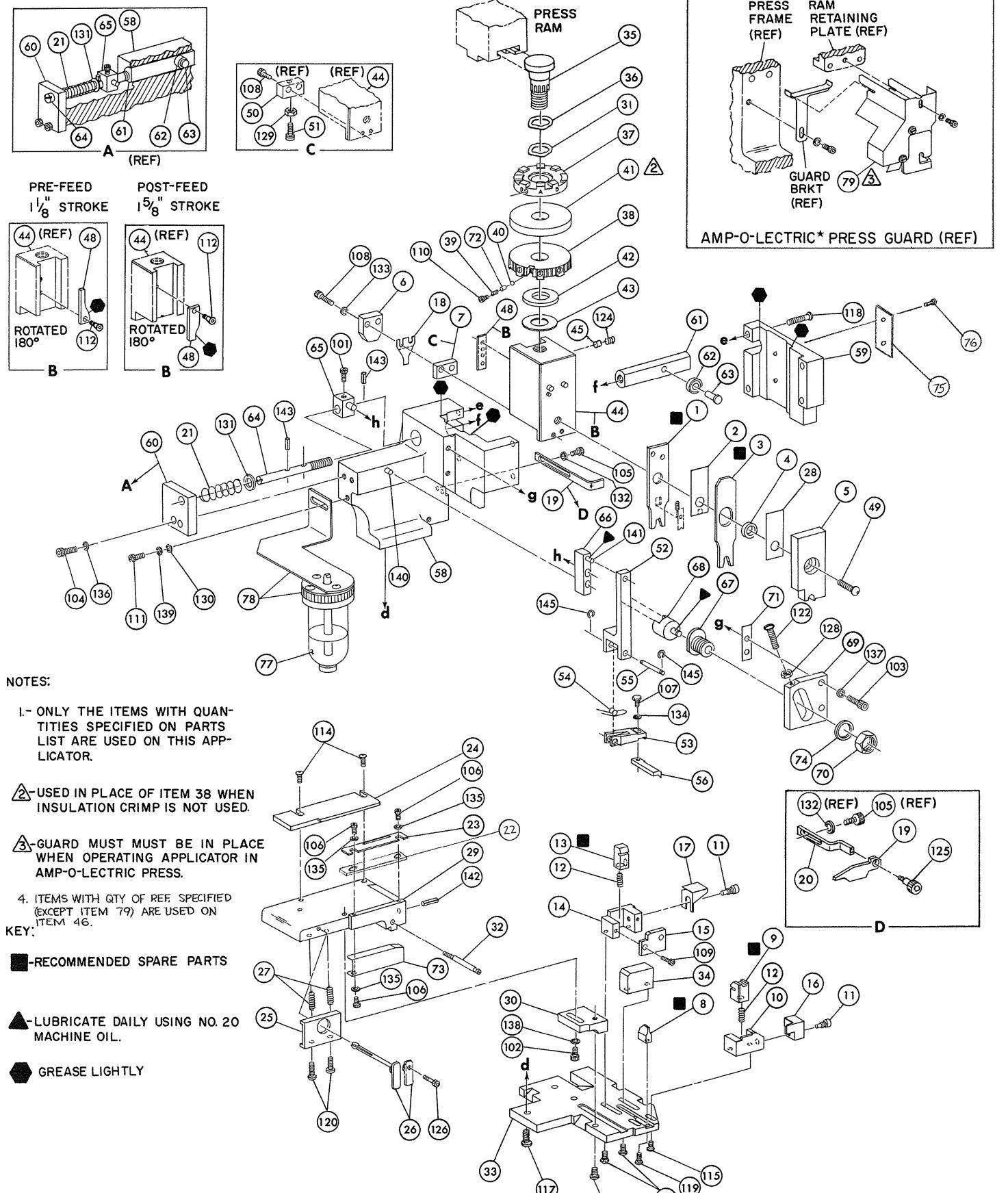
# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2836294-1

FOR REPLACEMENT PARTS FOR APPLICATOR 567072-2  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 567072-2

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity NAME MINIATURE QUICK CHANGE APPLICATOR SIDE FEED(110 SERIES F)					
DIMENSIONS:		CHK GOPALAKRISHNA HV							
		APVD STOUGH DALE							
0 PLC ±		PRODUCT SPEC							
1 PLC ±		APPLICATION SPEC							
2 PLC ±									
3 PLC ±									
4 PLC ±									
ANGLES ±		WEIGHT							
MATERIAL		CUSTOMER DRAWING							
FINISH		SCALE							
		SHEET 1 OF 2							
		REV C2							



## NOTES:

I.- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4. ITEMS WITH QTY OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

■ RECOMMENDED SPARE PARTS

△ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

◆ GREASE LIGHTLY

REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	59
2	3-354779-9	PIN, WIRE DISC (.3185) C	144	REF.	454485-1	HOUSING	58
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143				57
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	690542-2	PAWL, FEED	56
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF.	210624-1	PIN, FEED FINGER	55
	1-21030-6	PIN, DOWEL (.187 DIA X .25) HOUSING	140	REF.	691499-1	SPRING, FEED FINGER	54
	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF.	690541-1	FINGER, FEED	53
	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF.	455679-1	LEVER, TERMINAL FEED ARM	52
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	1	811242-2	BUMPER, HOLDDOWN	51
3	21024-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	136	1	690753-1	SPACER, TONKER	50
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	135	1	7-21002-9	BOLT, CRIMPER	49
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	134	1	690602-5	CAM PRE FEED	48
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	133	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	47
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	46
21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	44	
1	21018-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	43
REF.	21018-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	42
2	3-354779-5	PIN, WIRE DISC (.3185) B	127		DISC, SPACER	41	
—	22353-8	SCR, SHLD. (187 DIA X .250 LG) DRAG LEVER	126	1	23241-6	BALL, STEEL	40
1	456567-1	SCR, SHLD. (187 DIA X .125 LG) STRIPPER	125	1	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	DISC, INSULATION	38
2	2-354779-4	PIN, WIRE DISC (.3185) A	123	1	3-354779-1	DISC, WIRE	37
REF.	6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120	1	690212-1	POST, RAM	35
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF.	455675-1	SUPPORT, TERMINAL	34
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	PLATE, BASE	33
REF.	17177-1	SCR, BUT HD SKT CAP (1/4-20 X .62) HOUSING	117	1	986950-1	SCREW, ADJUSTMENT	32
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF.	455689-1	WASHER, FLAT PRECISION	31
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	455671-1	BLOCK, STRIP GUIDE ADJ	30
2	SCR, BUT HD SKT CAP (8-32 X .) R STRIP GUIDE	114	1	455888-4	PLATE, STRIP GUIDE	29	
			113	2	1-22284-0	SPACER, FRONT SHEAR DEPRESSOR	28
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	112	1	690546-1	SPRING, DRAG	27
3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	2-0792-1	LEVER, DRAG RELEASE	26	
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	7-605043-3	DRAG, STOCK	25
	SCR, SKT HD CAP (6-32 X .) REAR SHEAR PLATE	109	1	690438-1	GUIDE STRIP (REAR)	24	
	SCR, SKT HD CAP (8-32 X .) DEPRESSOR	108	1	463157-1	GUIDE, STRIP (FRONT)	23	
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF.	4-22284-9	SPACER, FT, STRIP GUIDE	22
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	1	458950-1	SPRING, FEED RETURN	21
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	458949-1	ARM, STRIPPER	20
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104			HOLDER, TERMINAL	19
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103			GUARD, CHIP (REAR)	18
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691667-1	GUARD, CHIP (FRONT)	17
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101			PLATE, SHEAR (REAR)	16
REF.	455749-1	GUARD, WINDOW	100			HOLDER, SHEAR (REAR)	15
1-465184-0	LUBRICATOR ASSY	99				SPACER, DEPRESSOR (REAR)	14
	OIL, LUBRICATING	98				DEPRESSOR, SHEAR (REAR)	13
2	21017-2	SCR, DRIVE (# 2x.19) I.D. PLATE	97	1	5-22280-0	SPRING, SHEAR	12
1	461264-1	PLATE, IDENTIFICATION	96	1	690461-1	STOP, SHEAR	11
REF.	458109-1	WASHER, SPECIAL	95	1	690459-1	HOLDER, SHEAR (FRONT)	10
1	454877-3	PLATE, STRIP GUIDE COVER	94	1	454276-1	SPACER, FLOAT (FRONT)	9
1	690603-1	SPRING, ASSIST	93	1	1-803653-3	ANVIL	8
REF.	690517-1	SPACER	92			SPACER, DEPRESSOR (REAR)	7
22594-8	NUT, HEX	91				DEPRESSOR, SHEAR (REAR)	6
240628-1	PLATE, ADJUSTMENT	90				SPACER, TUBULAR, INS CRIMPER	5
240626-1	SHAFT, PIVOT	89				4-22284-9	4
240633-1	BUSHING	88				CRIMPER, INSULATION	3
455680-1	LEVER, INTERMEDIATE	87				455888-7	2
240629-1	BLOCK, PIVOT	86				4556407-1	1
240632-2	SCREW, ADJUSTMENT FEED ROD	85				CRIMPER, WIRE	
240659-3	PIN, CAM ROLLER	84					
240658-1	ROLLER, CAM	83					
454398-2	ROD, FEED	82					
REF.	454178-1	GUIDE, FEED ROD	81				

REMARKS		NO	REV
TO APPLY TERMINAL 114 - 2036			
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION	
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL	
ADDRESS	PURCHASE ORDER	CUSTOMER COPY	
CITY	ENG APP	FIELD ENG COPY	

		SET UP GAGE	10-1
C1	ECR-C6-009591	458637-1/1182	
C	0150-09-14-02	DR 42981 APP 6181	
B	0150-7571-97	LE BEATTY 11/18/01	
A	0150-6831-90	CHK 6331 REL 11/18/01	
		LOC A D NO 567072-2 REV C	
		NAME L MINIATURE QUICK CHANGE APPLICATOR	
		SIDE FEED (110 SERIES FASTON TAB)	

# Mouser Electronics

Authorized Distributor

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