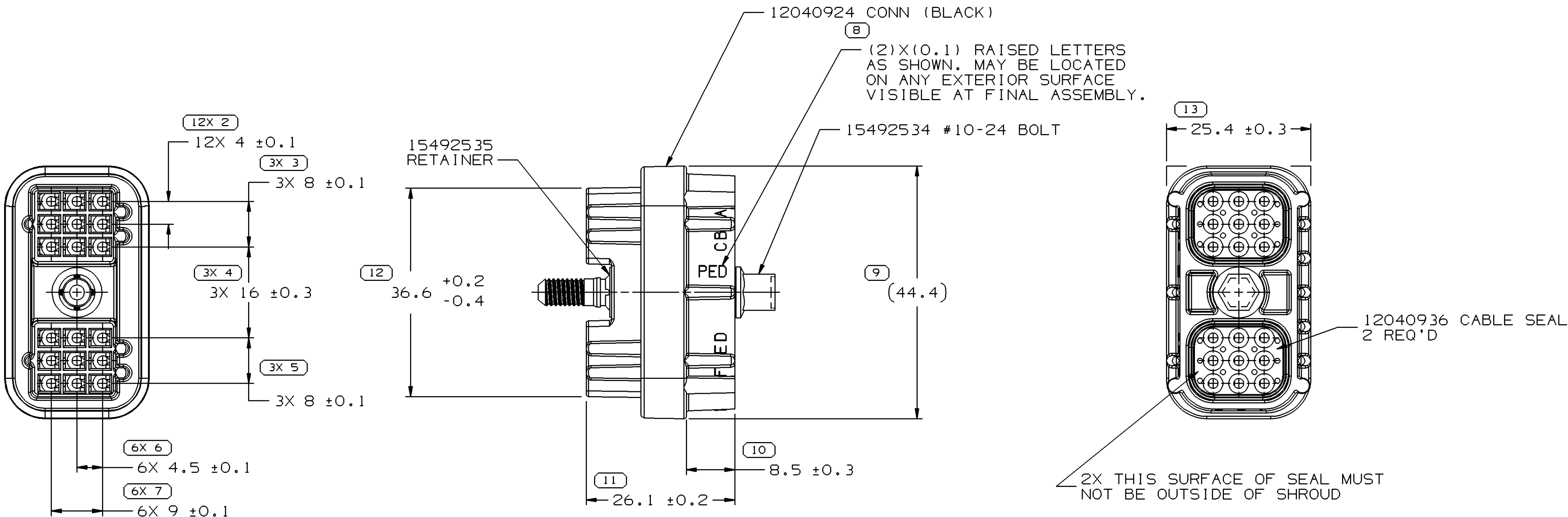
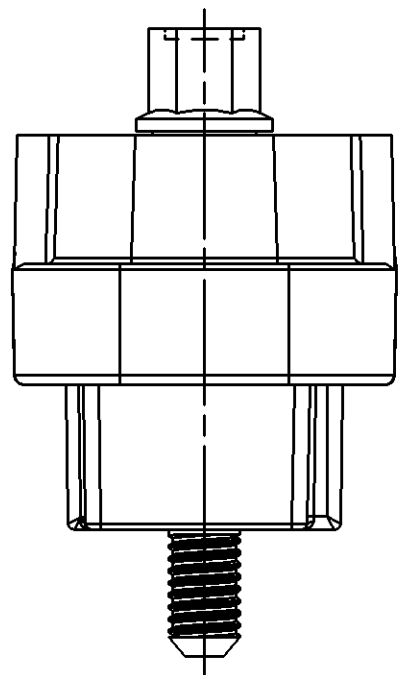


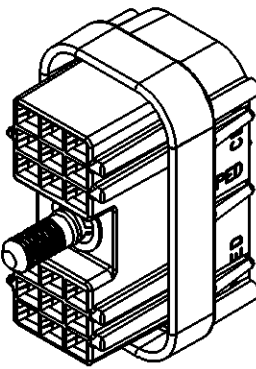
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ⌀ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	39
	LAST NO. USED	13

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
25MY04	R	01	-	-		RELEASED	255795	JTV	FKV	MGR
26AP05	R	01	AA	-		REMOVED LABEL FOR ASSEMBLY PART NUMBER CALLOUT	266520	JTV	FKV	MGR

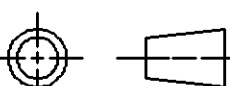



NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT: CAVITIES TO ACCEPT 12047680 TERMINAL OR EQUIVALENT.
- REFERENCE MATING COMPONENTS OR EQUIVALENT: CONNECTOR 12040927
- THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING.
- BOLT TO BE RETAINED TO A MINIMUM 400 N FORCE.
- CONNECTOR TO BE ASSEMBLED TO MATING CONNECTOR WITH A TORQUE OF 0.8 N-M TO 1.5 N-M.
- BOLT MUST ROTATE IN CONNECTOR AT A TORQUE OF LESS THAN 0.6 N-M (5.3 INCH-POUNDS) AFTER RETAINER IS ASSEMBLED.
- SEALING CODE 3 - DESIGN WILL PASS SALT FOG AND IMMERSION TEST AFTER CONDITIONING AS SPECIFIED IN ESA-644 (WEATHER-PACK), ESA-710 (METRI-PACK), ESA-650 (UNDERHOOD MICRO-PACK), C-4006 (WORLD CONNECTOR), ETC WHEN MATED TO MATING PART OR EQUIVALENT



DIMENSIONAL RANGE (MM)										CHART E1
FROM	> 0	> 20	> 30	> 70	> 100	> 150	> 200	> 250	> 300	
TO	20	30	70	100	150	200	250	300	400	
TOLERANCE UNLESS OTHERWISE SPECIFIED										
±0.15   ±0.2   ±0.3   ±0.4   ±0.5   ±0.6   ±0.8   ±1   ±1.2										
ANGULAR TOLERANCE ±2°										

DWG TYPE		PART DRAWING	
STYLE			
VOLUME (CM³)		DISTR CODE	
		D	
UNLESS OTHERWISE SPECIFIED			
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.			
ALL DIMENSIONS ARE IN MILLIMETERS			
REFERENCE			
THIRD ANGLE PROJECTION		DO NOT SCALE	
		USE MATH DATA	
			

DELPHI									
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH									
DR								DATE	
APVD1 JOSE LUIS TAPIA								18AU04	
APVD2 FRANCISCO KOPCA								18AU04	
APVD3 MATTHEW ROUSSEL								18AU04	
APVD4									
APVD5									
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001									
MATERIAL SEE DRAWING									
DRAWING NAME ASM CONN 18 F M/P 150 NAT SLD									
DRAWING NUMBER 15492547									
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P			
A1	2:1	1 OF 1	1 OF 1	R	01	AA			

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