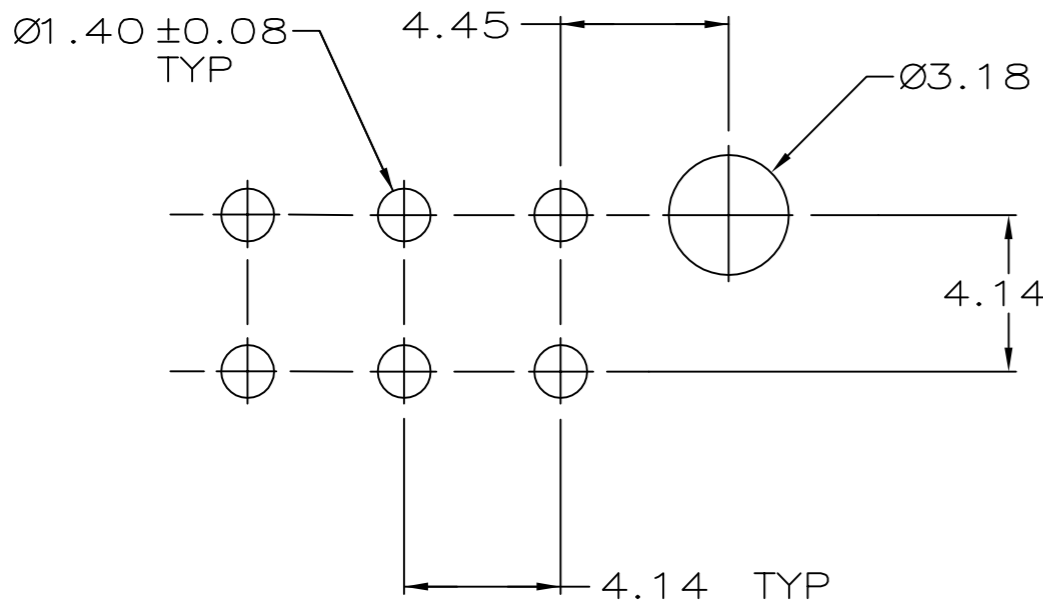
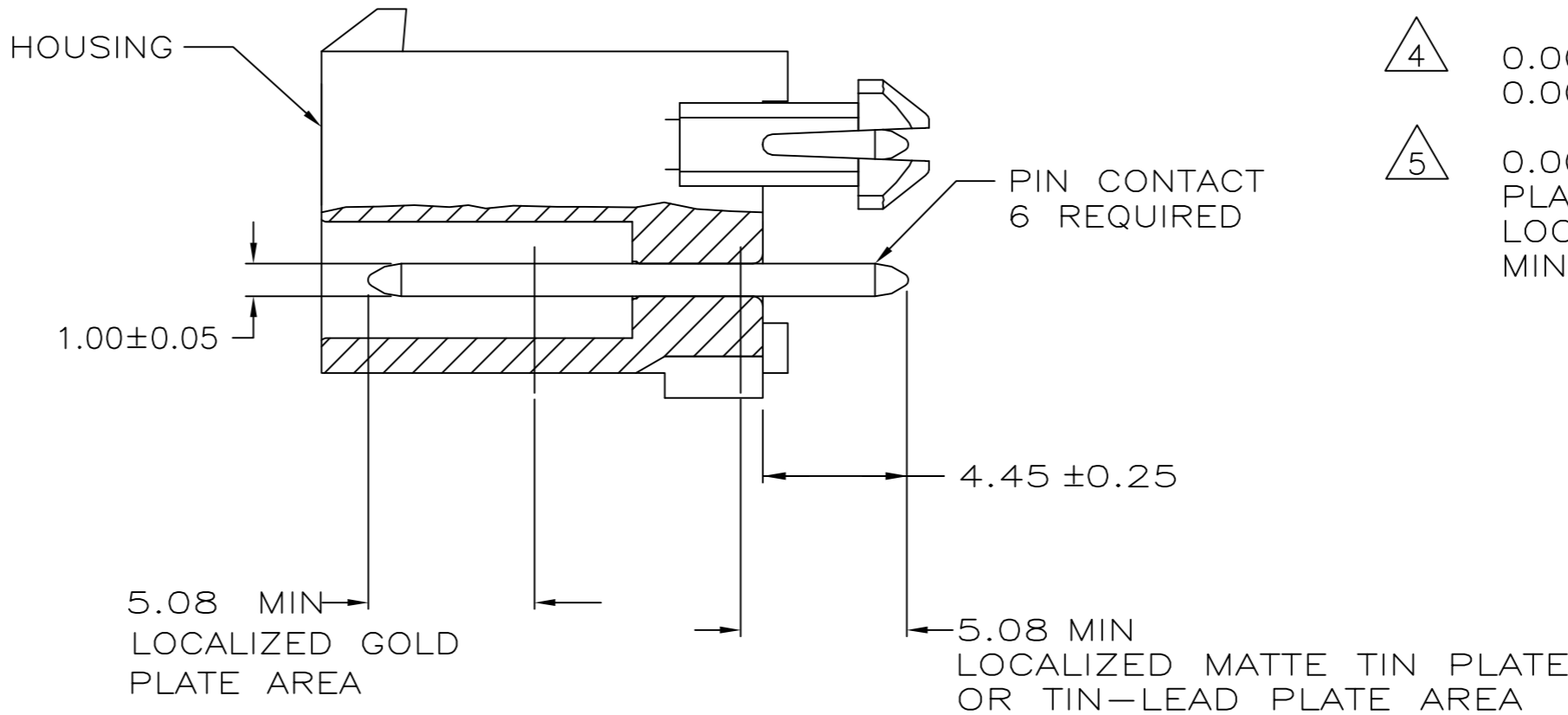
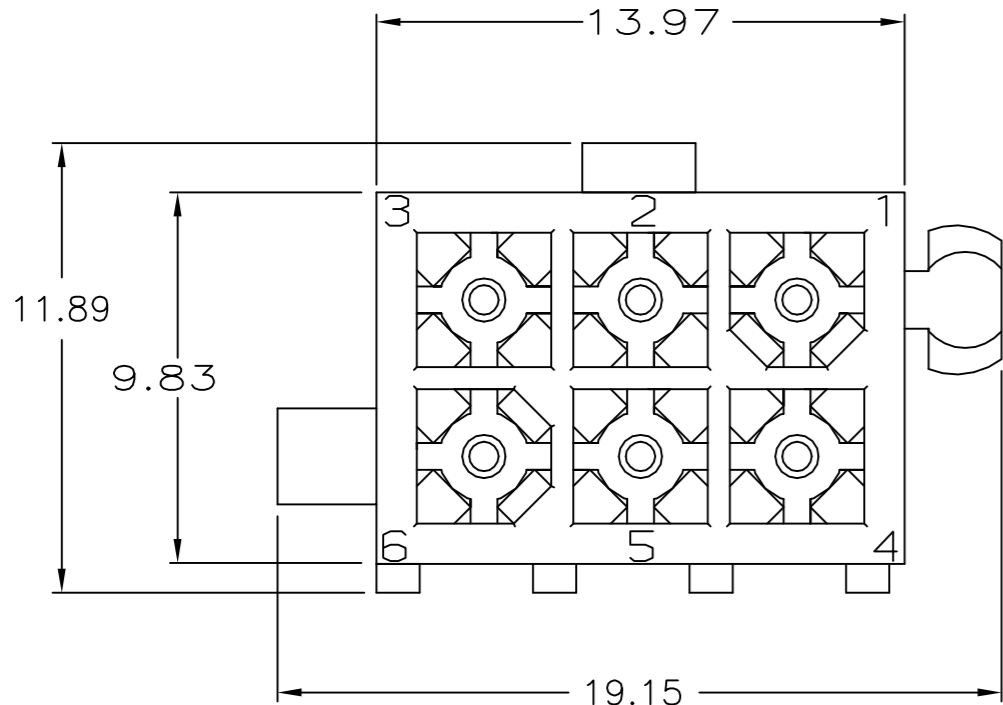
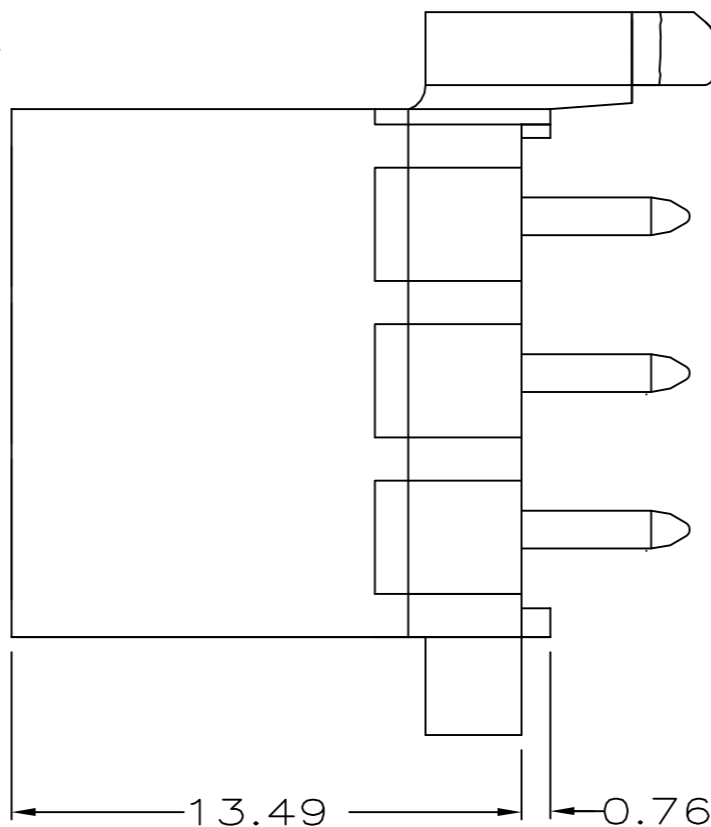


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	APVD
CM	0		M1	REVISED PER ECR-16-010553	07AUG2017	SG



- 1 PINS TO COMPLY WITH AMP SOLDERABILITY SPEC. 109-11-3.
- 2 0.00381 MIN MATTE TIN LEAD PLATE OVER 0.00127 MIN NICKEL.
- 3 0.00076 MIN GOLD PLATE IN THE LOCALIZED PLATE AREA, 0.00381 MATTE TIN LEAD IN THE LOCALIZED PLATE AREA, BOTH OVER 0.00127 MIN NICKEL.
- 4 0.00381 MIN MATTE TIN PLATE OVER 0.00127 MIN NICKEL.
- 5 0.00076 MIN GOLD PLATE IN THE LOCALIZED PLATE AREA, 0.00381 MATTE TIN IN THE LOCALIZED PLATE AREA, BOTH OVER 0.00127 MIN NICKEL.



RECOMMENDED LAYOUT FOR 1.57 THICK BOARD
TOLERANCES NON-ACCUMULATIVE



BRASS, TIN	4	NYLON, UL94V-0	BLACK	5-770178-0
BRASS, GOLD	5	NYLON, UL94V-0	WHITE	1-770178-1
BRASS, TIN	4	NYLON, UL94V-0	WHITE	1-770178-0
BRASS, GOLD	3	NYLON, UL94V-0	WHITE	770178-2
BRASS, TIN-LEAD	2	NYLON, UL94V-0	WHITE	770178-1
MATERIAL	FINISH	MATERIAL	COLOR	PART NO.
PIN		HOUSING		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S CARPENTER 08JUN05	 TE Connectivity					
		CHK R JONES 28JUL2003						
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD R JONES 28JUL2003	NAME					
	0 PLC ± -	PRODUCT SPEC	HEADER ASSEMBLY, 6 CKT, MINI UNIVERSAL, MATE-N-LOK					
	1 PLC ± -	—						
	2 PLC ± 0.13	APPLICATION SPEC						
	3 PLC ± -	—						
4 PLC ± -	ANGLES ± -	—	SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO	
MATERIAL	FINISH	WEIGHT —	A2 00779		C=770178		—	
CUSTOMER DRAWING			SCALE 5:1		SHEET 1 of 1		REV M1	

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