

4

3

2

1

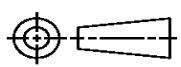
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C COPYRIGHT		ALL RIGHTS RESERVED.				P	LTR	DESCRIPTION			DATE	DWN	APVD
						A1		ECR-15-007476			19MAY2015	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2266726-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528556
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

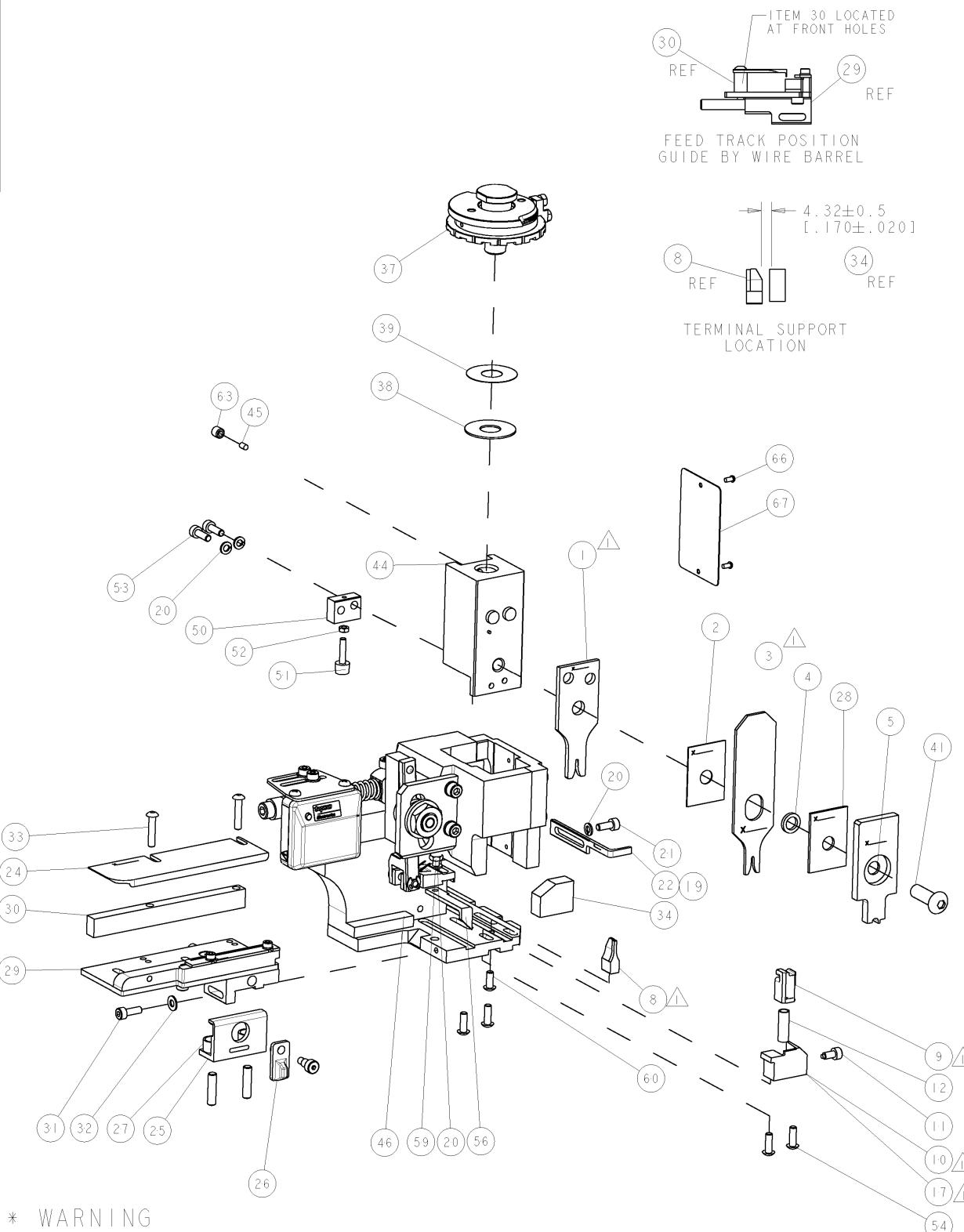
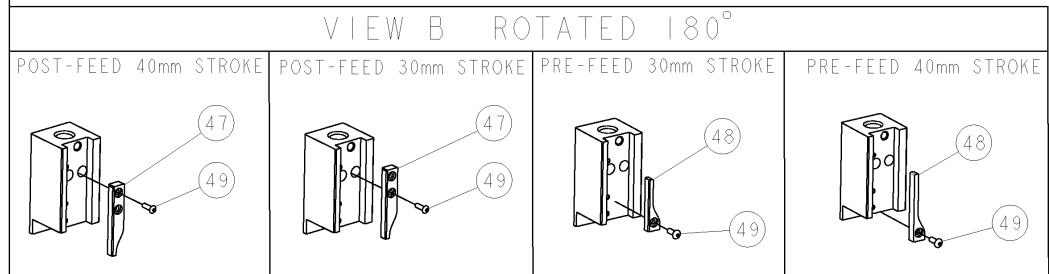
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1528556

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		SIZE A3	
FINISH		DRAWING NO C- 1528556		CAGE CODE	
		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 2	
				REV A1	

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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528556-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528556-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1528556-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528556-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528556-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528556-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528556-7	A	-	-	SPARE PARTS KIT

 RECOMMENDED SPARE PARTS
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR

* **WARNING**
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	

SET UP GAGE 458637-3				LOC A	DIST 66	REVISIONS				
				P	LTR	DESCRIPTION		DATE 28JUN2005	OWN LJL	APVD FB
				A		FIRST RELEASE				
-	-	-	-	-	-	-	-			73
-	-	-	-	-	-	-	-			72
1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE			71
-	-	-	-	-	-	-	-			70
-	-	-	-	-	-	-				69
-	-	-	-	-	-	-				68
1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION			67
2	2	2	2	2	2	21017-2	SCREW, DRIVE			66
-	-	-	-	-	-	-				65
-	-	-	-	-	-	-				64
1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0			63
-	-	-	-	-	-	-				62
2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0			61
1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)			60
1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0			59
-	-	-	-	-	-	-				58
-	-	-	-	-	-	-				57
1	1	1	1	1	1	1338685-1	PAWL, FEED			56
-	-	-	-	-	-	-				55
4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)			54
2	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0			53
1	1	1	1	1	1	18030-1	NUT, HEX, REG M3			52
1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN			51
1	1	1	1	1	1	690753-2	SPACER, TONKER			50
1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)			49
-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED			48
1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED			47
1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI			46
1	1	1	1	1	1	690191-1	PLUG, NYLON			45
1	1	1	1	1	1	1338660-1	RAM			44
-	-	-	-	-	-	-				43
-	-	-	-	-	-	-				42
1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)			41
-	-	-	-	-	-	-				40
1	1	1	1	1	1	690125-1	SHIM SUB-ASSY			39
1	1	1	1	1	1	469367-7	SHIM			38
1	1	1	1	1	1	879103-3	DISC, ADJUSTABLE GEITNER			37
-	-	-	-	-	-	-				36
-	-	-	-	-	-	-				35
1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL			34
2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)			33
1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4			32
1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0			31
1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE			30
1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY			29
1	1	1	1	1	1	1-455888-4	SPACER, CRIMPER			28
2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION			27
1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE			26
1	1	1	1	1	1	240792-1	DRAG, TERMINAL			25
1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE			24
1	1	1	1	1	1	980371-4	SCR, SKT HD SHLD R 5.0 DIA X 6.0			23
1	-	1	1	-	1	690472-2	STRIPPER			22
1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0			21
4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4			20
-	1	-	-	1	-	690472-1	STRIPPER			19
-	-	-	-	-	-	-				18
1	-	1	-	1	-	1338684-1	HOLDER, SHEAR, NO-CUT			17
-	-	-	-	-	-	-				16
-	-	-	-	-	-	-				15
-	-	-	-	-	-	-				14
-	-	-	-	-	-	-				13
1	1	1	1	1	1	5-22280-0	SPRING, COMPRESSION			12
1	1	1	1	1	1	356885-4	STOP, SHEAR			11
-	1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT			10
1	1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT			9
2	2	2	1	1	1	1-1333201-1	ANVIL, COMBINATION			8
-	-	-	-	-	-	-				7
-	-	-	-	-	-	-				6
1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR			5
1	1	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER			4
2	2	2	1	1	1	1-456135-2	CRIMPER, INSULATION O PREMIUM			3
1	1	1	1	1	1	455888-5	SPACER, CRIMPER			2
2	2	2	1	1	1	1-456402-6	CRIMPER, WIRE PREMIUM			1
7	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	
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DIMENSIONS: mm [IN]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD L. LOFTHOUSE 28-Jun-05		NAME tyco Electronics Harrisburg, PA 17105-3608		DRAWING NO.		
0.000		0.000		0.000		FINE ADJUST SIDE FEED HDI APPLICATOR		RESTRICTED TO		
0.000		0.000		0.000		See Table		-		
0.000		0.000		0.000		SIZE	CAGE CODE	DRAWING NO.		
0.000		0.000		0.000		A	00779	C-1528556		
0.000		0.000		0.000		WEIGHT	-	-		
0.000		0.000		0.000		CUSTOMER DRAWING	-	SCALE	3.5	
0.000		0.000		0.000		ITEM	NO	SHEET	1	
0.000		0.000		0.000		OF	-	REV	A	
0.000		0.000		0.000						

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