

## RECOMMENDED HOLE LAYOUT

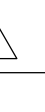


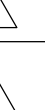

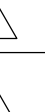
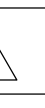
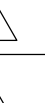
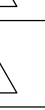
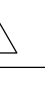




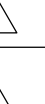

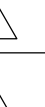
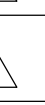
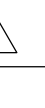

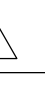
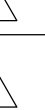

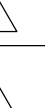
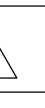
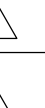
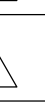
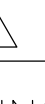

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD

3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING



4 HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.

5 FINISH: 0.00254-0.00508 [.000100-.000200] BRIGHT TIN-LEAD  
OVER 0.00127 [.000050] NICKEL ENTIRE POST.

6 FINISH: 0.00254-0.00508 [.000100-.000200] MATTE TIN  
OVER 0.00127 [.000050] NICKEL ENTIRE POST.

	101.19 [3.984]	99.06 [3.900]	39	80	9-146502-0
	98.65 [3.884]	96.52 [3.800]	38	78	8-146502-9
	96.11 [3.784]	93.98 [3.700]	37	76	8-146502-8
	93.57 [3.684]	91.44 [3.600]	36	74	8-146502-7
	91.03 [3.584]	88.90 [3.500]	35	72	8-146502-6
	88.49 [3.484]	86.36 [3.400]	34	70	8-146502-5
	85.95 [3.384]	83.82 [3.300]	33	68	8-146502-4
	83.41 [3.284]	81.28 [3.200]	32	66	8-146502-3
	80.87 [3.184]	78.74 [3.100]	31	64	8-146502-2
	78.33 [3.084]	76.20 [3.000]	30	62	8-146502-1
	75.79 [2.984]	73.66 [2.900]	29	60	8-146502-0
	73.25 [2.884]	71.12 [2.800]	28	58	7-146502-9
	70.71 [2.784]	68.58 [2.700]	27	56	7-146502-8
	68.17 [2.684]	66.04 [2.600]	26	54	7-146502-7
	65.63 [2.584]	63.50 [2.500]	25	52	7-146502-6
	63.09 [2.484]	60.96 [2.400]	24	50	7-146502-5
	60.55 [2.384]	58.42 [2.300]	23	48	7-146502-4
	58.01 [2.284]	55.88 [2.200]	22	46	7-146502-3
	55.47 [2.184]	53.34 [2.100]	21	44	7-146502-2
	52.93 [2.084]	50.80 [2.000]	20	42	7-146502-1
	50.39 [1.984]	48.26 [1.900]	19	40	7-146502-0
	47.85 [1.884]	45.72 [1.800]	18	38	6-146502-9
	45.31 [1.784]	43.18 [1.700]	17	36	6-146502-8
	42.77 [1.684]	40.64 [1.600]	16	34	6-146502-7
	40.23 [1.584]	38.10 [1.500]	15	32	6-146502-6
	37.69 [1.484]	35.56 [1.400]	14	30	6-146502-5
	35.15 [1.384]	33.02 [1.300]	13	28	6-146502-4
	32.61 [1.284]	30.48 [1.200]	12	26	6-146502-3
	30.07 [1.184]	27.94 [1.100]	11	24	6-146502-2
	27.53 [1.084]	25.40 [1.000]	10	22	6-146502-1
	24.99 [.984]	22.86 [.900]	9	20	6-146502-0
	22.45 [.884]	20.32 [.800]	8	18	5-146502-9
	19.91 [.784]	17.78 [.700]	7	16	5-146502-8
	17.37 [.684]	15.24 [.600]	6	14	5-146502-7
	14.83 [.584]	12.70 [.500]	5	12	5-146502-6
	12.29 [.484]	10.16 [.400]	4	10	5-146502-5
	9.75 [.384]	7.62 [.300]	3	8	5-146502-4
	7.21 [.284]	5.08 [.200]	2	6	5-146502-3
	4.67 [.184]	2.54 [.100]	1	4	5-146502-2
	2.13 [.084]	-	-	2	5-146502-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

5	101.19 [3.984]	99.06 [3.900]	39	80	4-146502-0
5	98.65 [3.884]	96.52 [3.800]	38	78	3-146502-9
5	96.11 [3.784]	93.98 [3.700]	37	76	3-146502-8
5	93.57 [3.684]	91.44 [3.600]	36	74	3-146502-7
5	91.03 [3.584]	88.90 [3.500]	35	72	3-146502-6
5	88.49 [3.484]	86.36 [3.400]	34	70	3-146502-5
5	85.95 [3.384]	83.82 [3.300]	33	68	3-146502-4
5	83.41 [3.284]	81.28 [3.200]	32	66	3-146502-3
5	80.87 [3.184]	78.74 [3.100]	31	64	3-146502-2
5	78.33 [3.084]	76.20 [3.000]	30	62	3-146502-1
5	75.79 [2.984]	73.66 [2.900]	29	60	3-146502-0
5	73.25 [2.884]	71.12 [2.800]	28	58	2-146502-9
5	70.71 [2.784]	68.58 [2.700]	27	56	2-146502-8
5	68.17 [2.684]	66.04 [2.600]	26	54	2-146502-7
5	65.63 [2.584]	63.50 [2.500]	25	52	2-146502-6
5	63.09 [2.484]	60.96 [2.400]	24	50	2-146502-5
5	60.55 [2.384]	58.42 [2.300]	23	48	2-146502-4
5	58.01 [2.284]	55.88 [2.200]	22	46	2-146502-3
5	55.47 [2.184]	53.34 [2.100]	21	44	2-146502-2
5	52.93 [2.084]	50.80 [2.000]	20	42	2-146502-1
5	50.39 [1.984]	48.26 [1.900]	19	40	2-146502-0
5	47.85 [1.884]	45.72 [1.800]	18	38	1-146502-9
5	45.31 [1.784]	43.18 [1.700]	17	36	1-146502-8
5	42.77 [1.684]	40.64 [1.600]	16	34	1-146502-7
5	40.23 [1.584]	38.10 [1.500]	15	32	1-146502-6
5	37.69 [1.484]	35.56 [1.400]	14	30	1-146502-5
5	35.15 [1.384]	33.02 [1.300]	13	28	1-146502-4
5	32.61 [1.284]	30.48 [1.200]	12	26	1-146502-3
5	30.07 [1.184]	27.94 [1.100]	11	24	1-146502-2
5	27.53 [1.084]	25.40 [1.000]	10	22	1-146502-1
5	24.99 [.984]	22.86 [.900]	9	20	1-146502-0
5	22.45 [.884]	20.32 [.800]	8	18	146502-9
5	19.91 [.784]	17.78 [.700]	7	16	146502-8
5	17.37 [.684]	15.24 [.600]	6	14	146502-7
5	14.83 [.584]	12.70 [.500]	5	12	146502-6
5	12.29 [.484]	10.16 [.400]	4	10	146502-5
5	9.75 [.384]	7.62 [.300]	3	8	146502-4
5	7.21 [.284]	5.08 [.200]	2	6	146502-3
5	4.67 [.184]	2.54 [.100]	1	4	146502-2
5	2.13 [.084]	-	-	2	146502-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DATE 11-NOV-96 BY BRANDBERG		 TE Connectivity	
		CHK G. DUBNICZKI 11-NOV-96			
DIMENSIONS: mm [INCHES]		APPRO G. DUBNICZKI 11-NOV-96		NAME	
TO FRANCES UNLESS OTHERWISE SPECIFIED:  0 P/LC ± — 1 P/LC ± — 2 P/LC ± 0.51[.02] 3 P/LC ± 0.127[.005] 4 P/LC ± 0.0127[.0005] ANGLES ± = — FINISH		PRODUCT SPEC		HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SO. POST, UNSHROUDED	
MATERIAL		APPLICATION SPEC		SIZE	CAGE CODE
 4		WEIGHT —		DRAWING NO	RESTRICTED TO
SEE TABLE		CUSTOMER DRAWING		A1 00779	146502
				SCALE 4:1	SHEET 1 OF 1
				REV A	

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