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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

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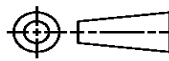
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

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DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±

4 PLC ±

ANGLES ±

FINISH

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZEA3

CAGE CODE

DRAWING NOG-

RESTRICTED TO

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

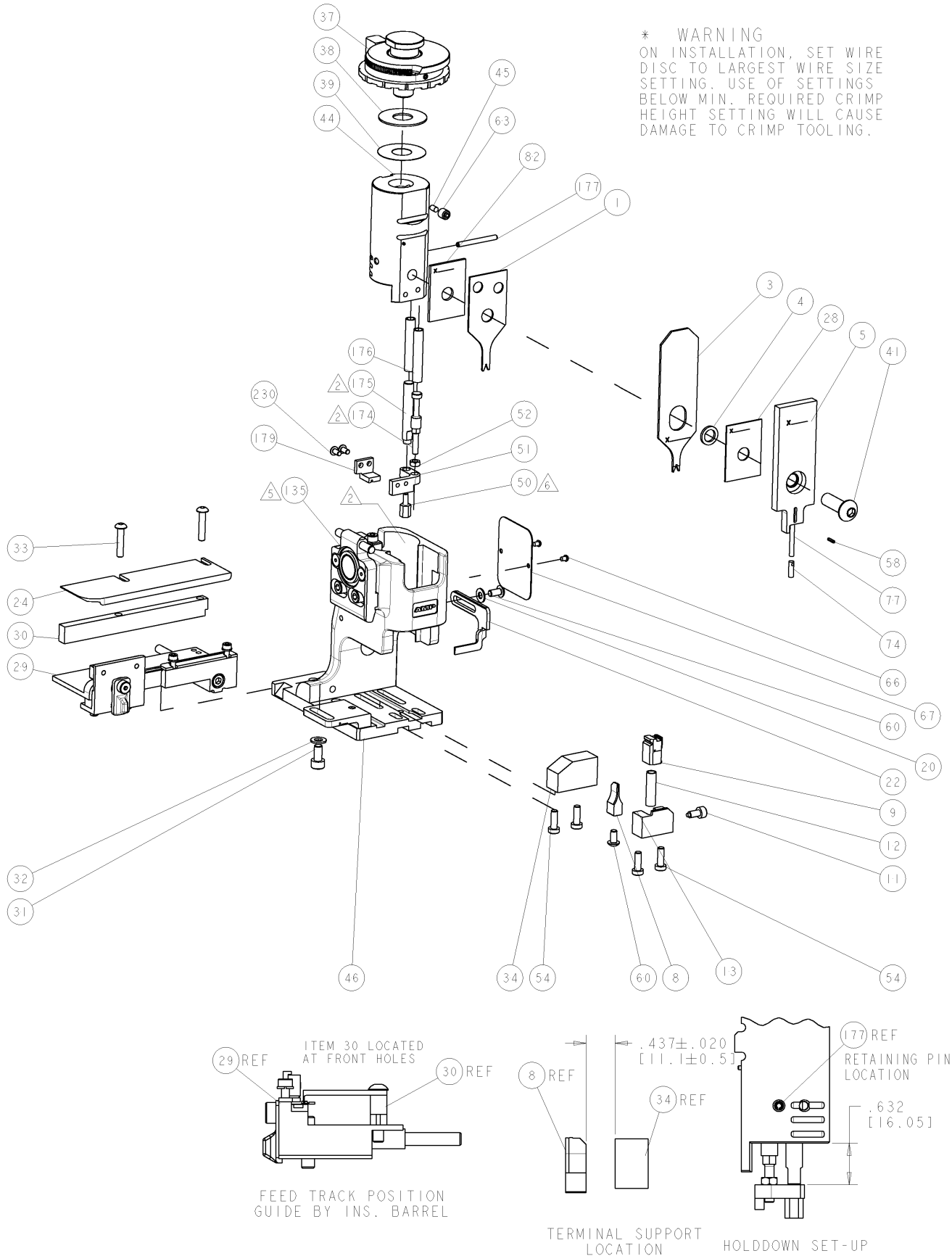
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PART NUMBER		REV	DESCRIPTION				PROGRAMMED MEMORY CHIP				
2034077-6		A	CONTINUOUS CARRIER				8-2034077-6				
7-2034077-6		A	-6 AND SPARE PARTS				9-2034077-6				
7-2034077-7		A	SPARE PARTS KIT				-				

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	.79mm [.031]	F
INSUL	.84mm [.033]	F
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: JAE TERMINAL		JAE CRIMP SPEC	
TERMINAL NAME: SOCKET CONTACT			
WIRE STRIP LENGTH [.3-1.7 mm [.051-.066 IN]]		INSULATION DIAMETER RANGE 0.90-0.50mm [.035-.019 IN]]	
TERMINAL APPL SPEC		TERMINALS APPLIED	
JAH1-1494-E		-	
-		-	
TE TERMINAL		JAE TERMINAL	
1949075-1		FI-C3-A1-15000	
-		-	

WIRE SIZE	CRIMP HEIGHT mm[INCH]	REF SETTING*
28AWG	.48±.03 [.019±.001]	C4
30AWG	.46±.03 [.018±.001]	C5
32AWG	.43±.03 [.017±.001]	C7

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE BEARING SURFACES LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- 5 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- 6 APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



-	2	2	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	230
-	1	1	1633764-1	HOLD DOWN, TERMINAL	179
-	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1752353-1	GUIDE PIN, HOLDDOWN	175
-	1	1	1901680-1	GUIDE PIN, HOLDDOWN	174
-	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1-455888-5	SPACER, CRIMPER	82
-	1	1	5-547505-2	SPRING, COMPRESSION	77
-	1	1	854769-7	HOLDER, INS	74
-	1	1	1633565-1	DOCUMENTATION PACKAGE SIII	71
-	1	1	1976552-1	TAG, IDENTIFICATION	67
-	2	2	21017-1	SCREW, DRIVE	66
-	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1901681-8	HOLDDOWN, TERMINAL	51
-	1	1	1-1752354-5	STANDOFF, HOLD-DOWN	50
-	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1901069-1	RAM ASSEMBLY, SYSTEM III RETROFIT	44
-	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	469367-7	SHIM	38
-	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1752356-6	SUPPORT, TERMINAL	34
-	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1901087-8	ASSEMBLY, STRIP GUIDE	29
-	1	1	455888-6	SPACER, CRIMPER	28
-	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1976045-3	STRIPPER	22
-	1	1	18028-2	WASHER, FLAT, REG M4	20
-	1	1	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	356885-4	STOP, SHEAR	11
-	1	1	1633705-1	FLOATING SHEAR, FRONT	9
-	1	2	1633711-5	ANVIL, COMBINATION	8
-	1	1	854772-1	DEPRESSOR, SHEAR	5
-	1	1	2-238011-3	BLOCK, CRIMPER SPACER	4
-	1	2	1633712-3	CRIMPER, INSULATION F	3
-	1	2	1633713-3	CRIMPER, WIRE PREMIUM	1

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