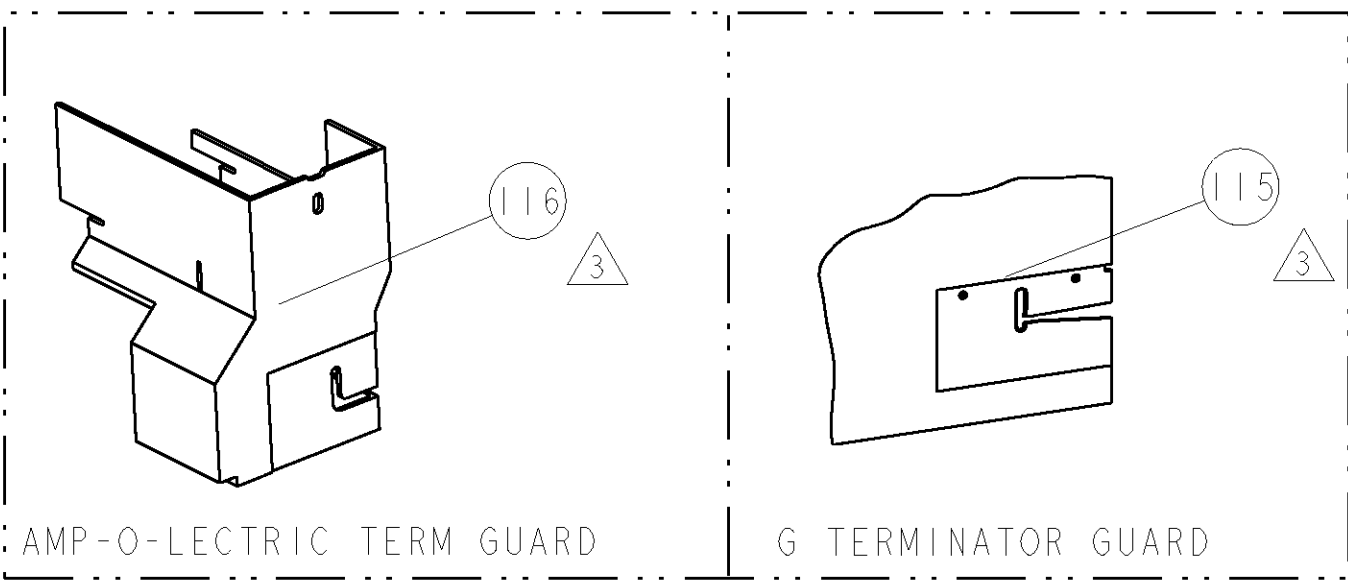
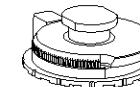


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855279-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855279-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855279-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855279-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855279-7		A	-	-	-	SPARE PARTS	

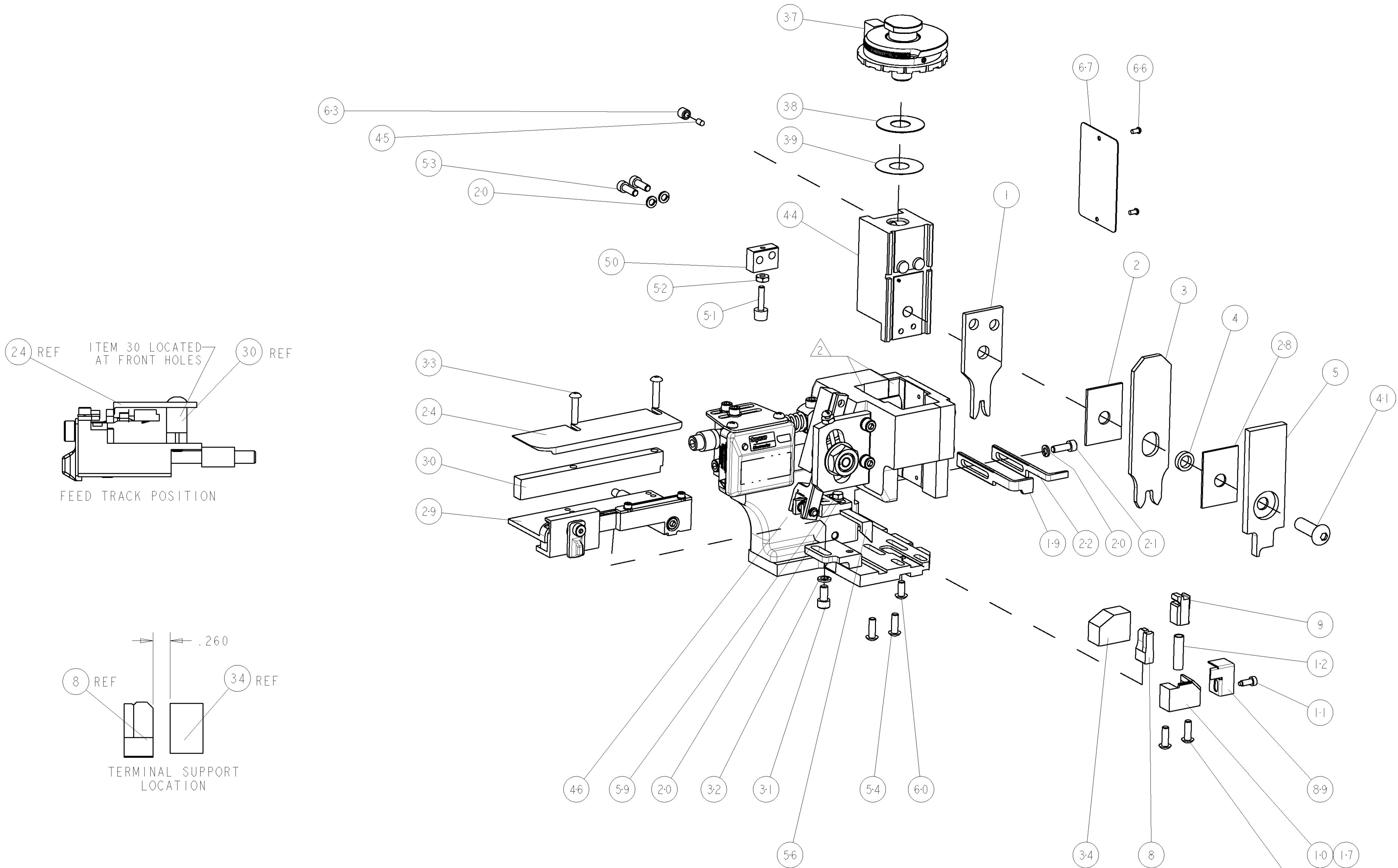
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERM F M/P 630							
TYCO PN	PACKARD PN	PACKARD TERMINAL - PACKARD CRIMP SPECS					
286797	12020035						
-	-	CRIMP HEIGHT			WIRE SIZE		REF SETTING
-	-	1.45±0.05mm [.057±.002]			(2)0.8mm2		C9
-	-	1.40±0.05mm [.055±.002]			(2)0.5mm2		D2
-	-	-			-		-
-	-	-			-		-
-	-	CRIMP	SIZE		TYPE	RANGE	
-	-						
-	-	WIRE	3.30mm [.130]	F	(2)0.50-(2)0.80mm2		
-	-	INSUL	5.33mm [.210]	F	Ø2.03-3.12mm		
WIRE STRIP LENGTH 5.2-6.0mm		TERM APPL SPEC NONE	FEED 17.53mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	22MAY2007
							LG
							TE



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