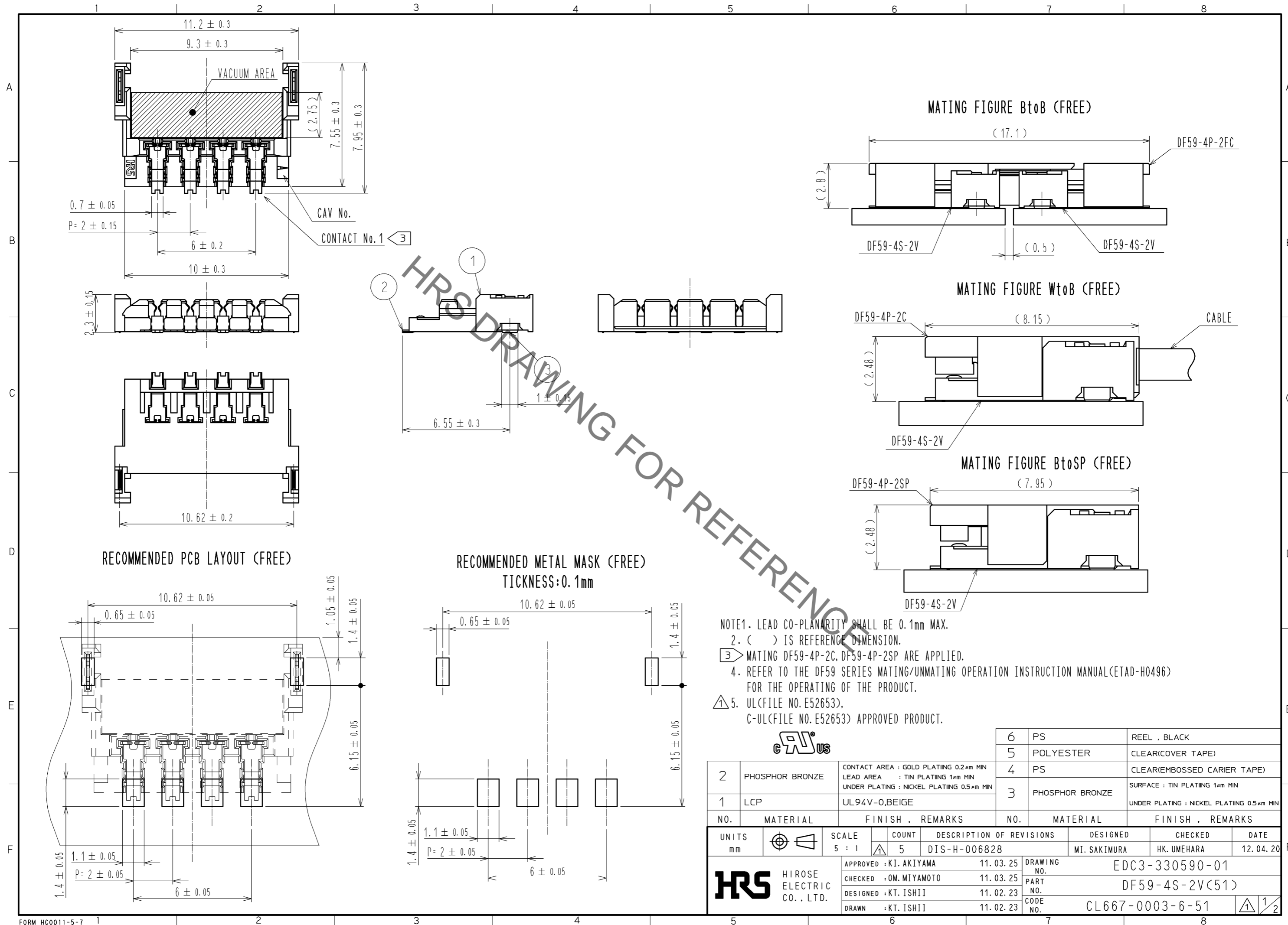


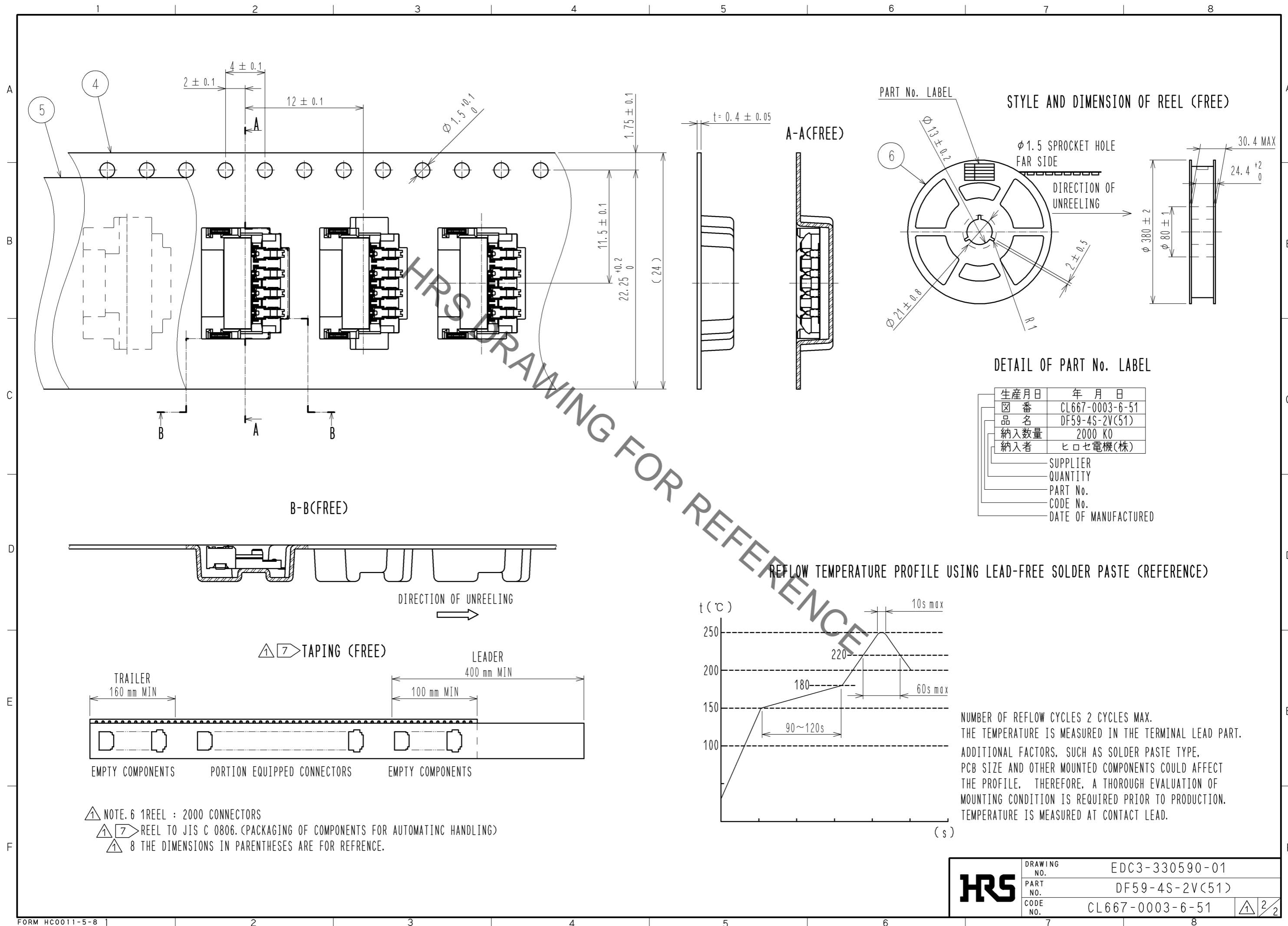
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- NOTE1. LEAD CO-PLANARITY SHALL BE 0.1mm MAX.
 2. () IS REFERENCE DIMENSION.
 ③ MATING DF59-4P-2C, DF59-4P-2SP ARE APPLIED.
 4. REFER TO THE DF59 SERIES MATING/UNMATING OPERATION INSTRUCTION MANUAL(ETAD-H0496) FOR THE OPERATING OF THE PRODUCT.
 △ 5. UL(FILE NO. E52653), C-UL(FILE NO. E52653) APPROVED PRODUCT.

2		PHOSPHOR BRONZE	CONTACT AREA : GOLD PLATING 0.2μm MIN LEAD AREA : TIN PLATING 1μm MIN UNDER PLATING : NICKEL PLATING 0.5μm MIN	6	PS	REEL , BLACK
1		LCP	UL94V-0,BEIGE	5	POLYESTER	CLEAR(COVER TAPE)
NO.		MATERIAL	FINISH , REMARKS	4	PS	CLEAR(EMBOSSD CARRIER TAPE)
				3	PHOSPHOR BRONZE	SURFACE : TIN PLATING 1μm MIN UNDER PLATING : NICKEL PLATING 0.5μm MIN
UNITS		mm	SCALE	5 : 1	COUNT	
DESCRIPTION OF REVISIONS		DIS-H-006828		DESIGNED		MI. SAKIMURA
CHECKED		OM. MIYAMOTO		CHECKED		HK. UMEHARA
DESIGNED		KT. ISHII		DATE		12. 04. 20
DRAWN		KT. ISHII		DRAWING NO.		EDC3-330590-01
APPROVED		KI. AKIYAMA		PART NO.		DF59-4S-2V(51)
HRS		HIROSE ELECTRIC CO., LTD.		CODE NO.		CL667-0003-6-51

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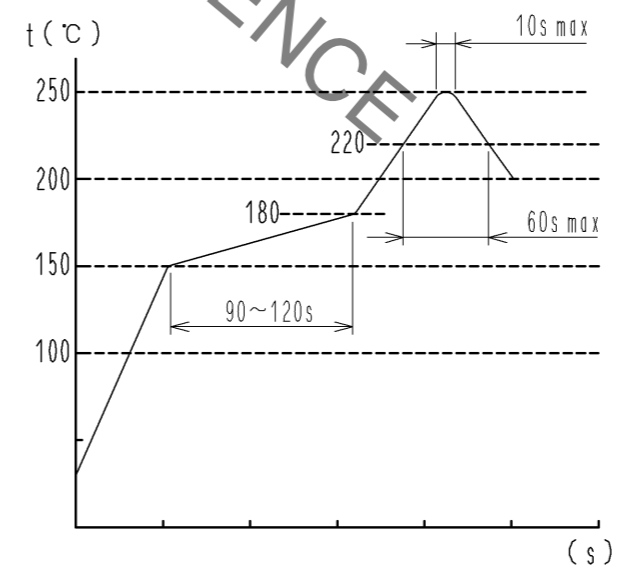
STYLE AND DIMENSION OF REEL (FREE)

DETAIL OF PART No. LABEL

生産月日	年月日
図番	CL667-0003-6-51
品名	DF59-4S-2V(51)
納入数量	2000 KO
納入者	ヒロセ電機(株)

SUPPLIER
 QUANTITY
 PART No.
 CODE No.
 DATE OF MANUFACTURED

REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE (REFERENCE)



NUMBER OF REFLOW CYCLES 2 CYCLES MAX.
 THE TEMPERATURE IS MEASURED IN THE TERMINAL LEAD PART.
 ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE,
 PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT
 THE PROFILE, THEREFORE, A THOROUGH EVALUATION OF
 MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION.
 TEMPERATURE IS MEASURED AT CONTACT LEAD.

- △ NOTE. 6 1 REEL : 2000 CONNECTORS
- △ 7 REEL TO JIS C 0806. (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)
- △ 8 THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.

HRS	DRAWING NO.	EDC3-330590-01
	PART NO.	DF59-4S-2V(51)
	CODE NO.	CL667-0003-6-51
		△ 2/2